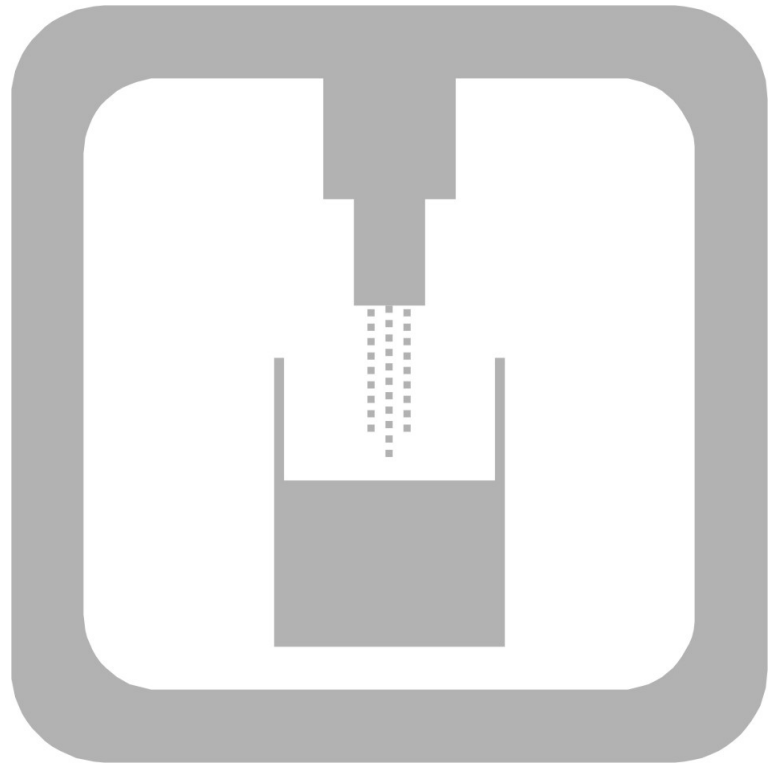


Innofill



Spare parts list

Can filler

CAN DVD

Machine number 10349026



Filling and Packaging – Worldwide

KHS GmbH

Juchostr. 20
D-44143 Dortmund
Telefon : ++49 231 569 0
Telefax : ++49 231 569-1541
eMail : info@khs.com

www.khs.com



Filling and Packaging – Worldwide

Spare part report

Page: _____ of: _____

Inquiry

Order



Filling and Packaging – Worldwide

Please send your inquiry or order by fax, e-mail or mail to:

KHS GmbH

Juchostr. 20
D-44143 Dortmund
Telefon : +49.231.569.10000
Telefax : +49.231.569.41871
E-Mail : info@khs.com

KHS contact (person) _____

Your contact details

First name: _____

Last name: _____

Company: _____

KHS Customer number: _____

Phone: _____ Fax: _____

E-Mail: _____

Date of order: _____

Reference number: _____

Machine data

Machine number: 10349026
Order: 89407962 / 100
Type: Innofill - Can filler - CAN DVD
Revision: 01 / 27.05.2021 (KHS-V02- 5.5.0)
Bill of materials: 10349026
Esch-Number: E89407962000100

Innofill



Your delivery data

Delivery address: _____

Delivery type: _____

Requested date of shipping: _____

Quantity	Unit	Parts number	Description	Assembly	Page	Position

Your message to us:

Do you want a return call of a technician



or a businessman



The KHS' general terms and conditions of sale apply

X

X

Place / Date

Signature / Company stamp

Comments On How To Write Material Numbers Correctly Within KHS

The long history of KHS means that the structure of material numbers within the company greatly varies. The fact sheet entitled How To Write Material Numbers Correctly is intended to provide an overview of these structures in order to improve the clarity with which material numbers are used and conveyed.

The fact sheet is split into three columns.

The left and center columns give examples of various ways of writing material numbers at KHS. These examples illustrate how spaces and letters are ordered in material numbers and what material numbers can look like as a rule.

The right column contains information on the original notation of the material numbers used by acquired machine manufacturers and the new material numbers assigned by KHS. Old spare parts documents largely make use of these original forms of notation. These can be left as they are and turned into the new style of material number by adding the relevant letters to the old number. Where possible, systems have been adapted to automatically substitute the old form of notation with the new one.

General remarks:

Zeros stand for numbers; shaded boxes between numbers and/or letters indicate spaces.

Notation for material numbers

1 2 3 4 5 6 7 8 9 10 11 12 13

1 2 3 4 5 6 7 8 9

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

1	0	0	0	0	0	0	0	0	0	0	0	0
1	0	0	0	0	0	0	0	S	0	0	0	0

P	U	R		0	0	0	0
---	---	---	--	---	---	---	---

2	0	0	0	0	0	0	0	0	0	0	0	
2	0	0	0	0	0	0	0	0	0	0	0	
2	0	0	0	0	0	0	0	0	S	0	0	0
2	0	0	0	0	0	0	0	0	0	0	0	0

S	A	C		0	0	0	0
S	C	R		0	0	0	0
S	D	G		0	0	0	0
S	O	R		0	0	0	0
S	O	S		0	0	0	0
S	P	R		0	0	0	0

3	0	0	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	S	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0

T	0	0	0	0	0	0	0
T	0	0	0	0	0	0	0

4	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	S	0	0	0
4	0	0	0	0	0	0	0	0	0	0	0

X	B	L	E	0	0	0	0	0	0
X	D	F	U	0	0	0	0	0	0
X	E	A	0	0	0	0	0	0	0
X	E	K		0	0	0	0	0	0
X	F			0	0	0	0	0	0
X	F	A	C	0	0	0	0	0	0
X	F	A	R	0	0	0	0	0	0
X	F	A	W	0	0	0	0	0	0
X	F	F	U	0	0	0	0	0	0
X	F	H		0	0	0	0	0	0
X	F	H	U	0	0	0	0	0	0
X	F	R		0	0	0	0	0	0
X	F	S		0	0	0	0	0	0
X	F	U		0	0	0	0	0	0
X	F	U	0	0	0	0	0	0	0
X	F	U	K	0	0	0	0	0	0
X	F	U	M	0	0	0	0	0	0
X	F	U	W	0	0	0	0	0	0
X	F	V		0	0	0	0	0	0
X	K	M		0	0	0	0	0	0
X	L	V		0	0	0	0	0	0
X	M	D		0	0	0	0	0	0
X	M	E		0	0	0	0	0	0
X	M	F		0	0	0	0	0	0
X	R	M	E	0	0	0	0	0	0
X	S	T		0	0	0	0	0	0
X	T	R		0	0	0	0	0	0
X	V			0	0	0	0	0	0
X	V	M		0	0	0	0	0	0

A	R	0	0	0	0	0	0	0	0
A	0		0	0	0	0	0	0	0
A	0	0	0	0	0	0	0	0	0

D	0	0		0	0	0	0	0	0
---	---	---	--	---	---	---	---	---	---

E	0		0	0	0	0	0	0	0
E	X	P	0	0	0	0	0	0	0

G	0	0	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---	---	---

H	0	0	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---	---	---

L	0	0	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---	---	---

0 = Any number

 = One space = Two spaces

SGS-E

Version: April 2010

New notation
for KISTERS machines

K	0	0	0	0	0	0	0	0	0	0	0
K	0	0	0	N	0	0	0	0	0	0	0
K	0	0	0	N	0	0	0	0	0	M	0
K	0	0	0	0	0	0	0	0	0	0	0
K	K	0	0	0	0	0	0	0	0	0	0
K	X	0	0	0	0	0	0	0	0	0	0
K	0	0	0	0	E	0	0	0	0	0	0
K	0	0	0	0	0	S	0	0	0	0	0
K	0	0	0	0	0	T	0	0	0	0	0
K	0	0	0	0	0	0	0	0	0	0	0
K	X	0	0	0	0	0	0	0	0	0	0
K	0	0	0	0	0	0	0	0	0	S	A
K	0	0	0	0	0	0	0	0	0	0	0
K	M	0	0	0	0	0	0	0	0	0	0
K	F	0	0	0	0	0	0	0	0	0	0
K	0	0	0	0	0	0	0	0	0	0	0

K I S T E R S

0	0	0	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---	---	---

Old material number

New notation
for TILL machines

T	I	0	0	0	0	0	0	0	0	0	0
T	I	L	0	0	0	0	0	0	0	0	0
T	I	V	0	0	0	0	0	0	0	0	0
T	I	V	0	0	0	0	0	0	0	0	0

T I L L

0	0	0	0	-	0	0	0	-	0	0	0
---	---	---	---	---	---	---	---	---	---	---	---

Old material number

New notation
for H&K machines

X	0	0	0	0	0	0	0	0	0
X	0	0	0	0	0	0	0	0	0
X	0	0	0	0	0	0	0	0	L
X	0	0	0	0	0	0	0	0	N

H & K

0	0	0	0	0	0	0	0
---	---	---	---	---	---	---	---

Old material number

Notes on the Spare Parts List

Important note:

When ordering spare parts, you may only order from the spare parts list for the machine in question.

KHS original parts and accessories are specially designed for KHS machines. We would like to explicitly point out that spare parts and accessories that are not supplied by KHS are also not tested or approved by KHS. The installation and/or use of such products could therefore effect a detrimental change to the predetermined design properties of the KHS machines, thereby compromising active and/or passive safety. The manufacturer will not be held liable for any damage resulting from the use of non-original spare parts and accessories.

The details of the wear times are statistical mean values based on the system being properly and regularly maintained and operated by a fully trained worker. These wear times, however, cannot be guaranteed. We would like to point out that the wear times may be significantly reduced if the system is not operated and/or maintained by a fully trained worker.

Confidential:

The drawings and designs contained in the spare parts list, plus copyrights pertaining to these drawings and designs, are owned solely by KHS. Their use in any form, such as reproduction or distribution, without the consent of KHS is unlawful. The recipient is entrusted with the data as a spare parts list and must ensure that it is used solely for this purpose. The list represents a trade secret and must therefore be kept confidential from third parties, especially competitors.

Texts in drawings:

The text in the drawings is not relevant for spare parts orders.

Notes on the Spare Parts List

Layout of the spare parts Bill of materials page (header and list):

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remark	Page
10	301104318200	Flanged bearing____ Flanschlager____	1,000	Pieces	V	X	3500	6			
①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫

① Position number of the material in the drawing

② KHS material number for clear identification

③ 1st line: Description of the material
2nd line: Description of the material in German

④ Number of items

⑤ Quantity unit

⑥ Spare part code: E=Spare part V=Wearing part

⑦ Stockpiling by customer

⑧ Service life (hours)

⑨ Service life (months)

⑩ Additional instructions in the NP part documentation

⑪ 1st line: Information on DIN and standards
2nd line: Various information regarding this material

⑫ Page numbers for further BOM explosions

Layout of the machine data: Bill of materials page (footer):

Machine Innofill ACF-Füller	Machine number 89000000 / 3000	10000001	Revision 01 / 01.01.2012
Subassembly 20000001 Filler, lower part		KHS-V02	Page 9
①	②	③	④
⑤	⑥	⑦	⑧

① Machine description

② Unique KHS machine number

③ Main BOM number

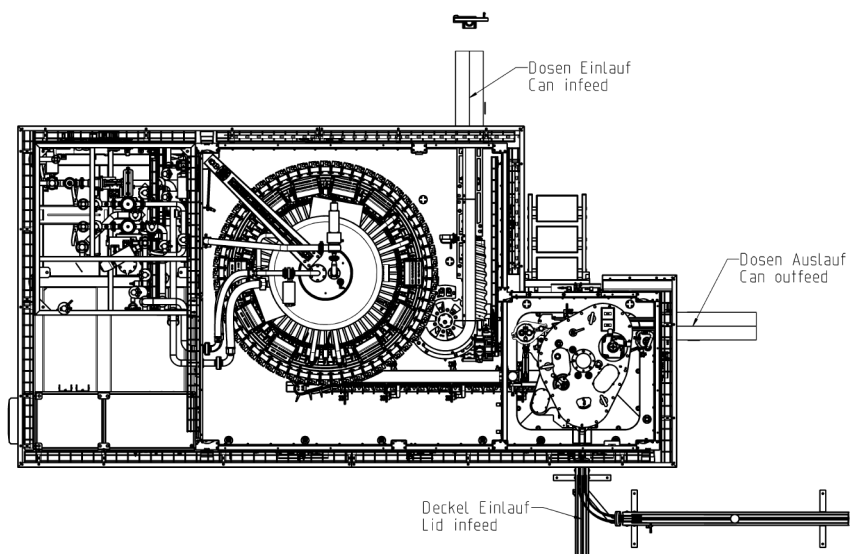
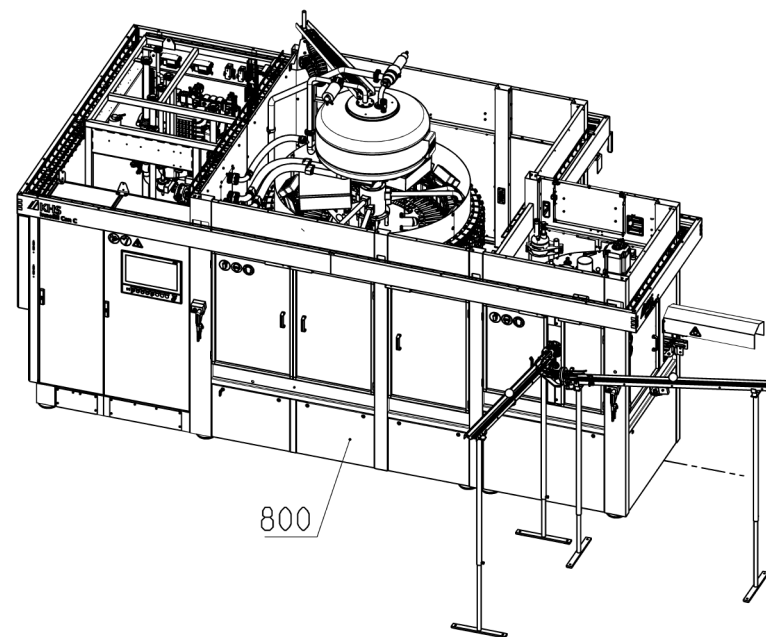
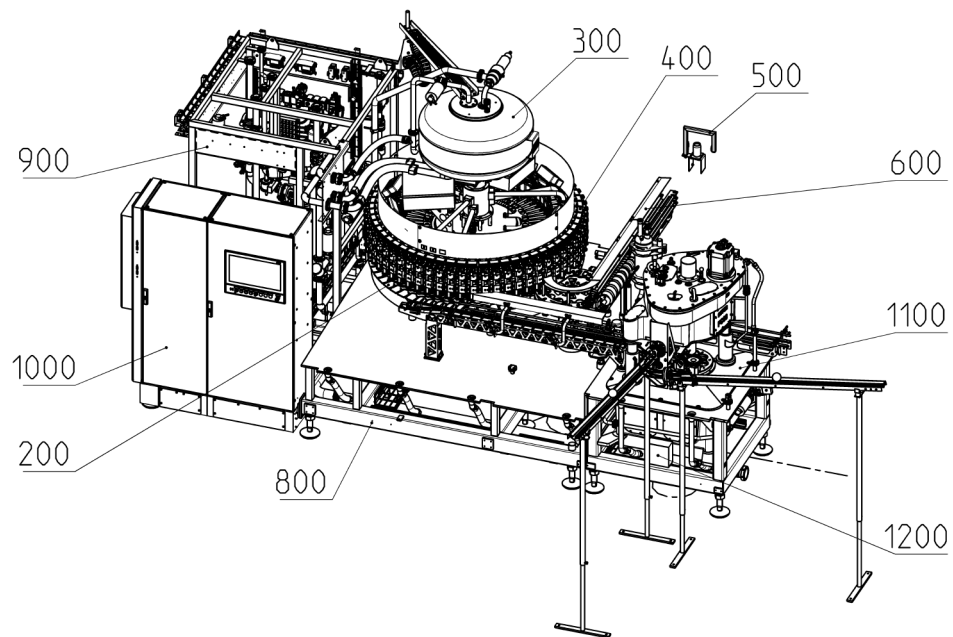
④ Revision (version no. / date)

⑤ Assembly number and assembly description

⑥

⑦ Output format

⑧ Page number within the Spare Parts List

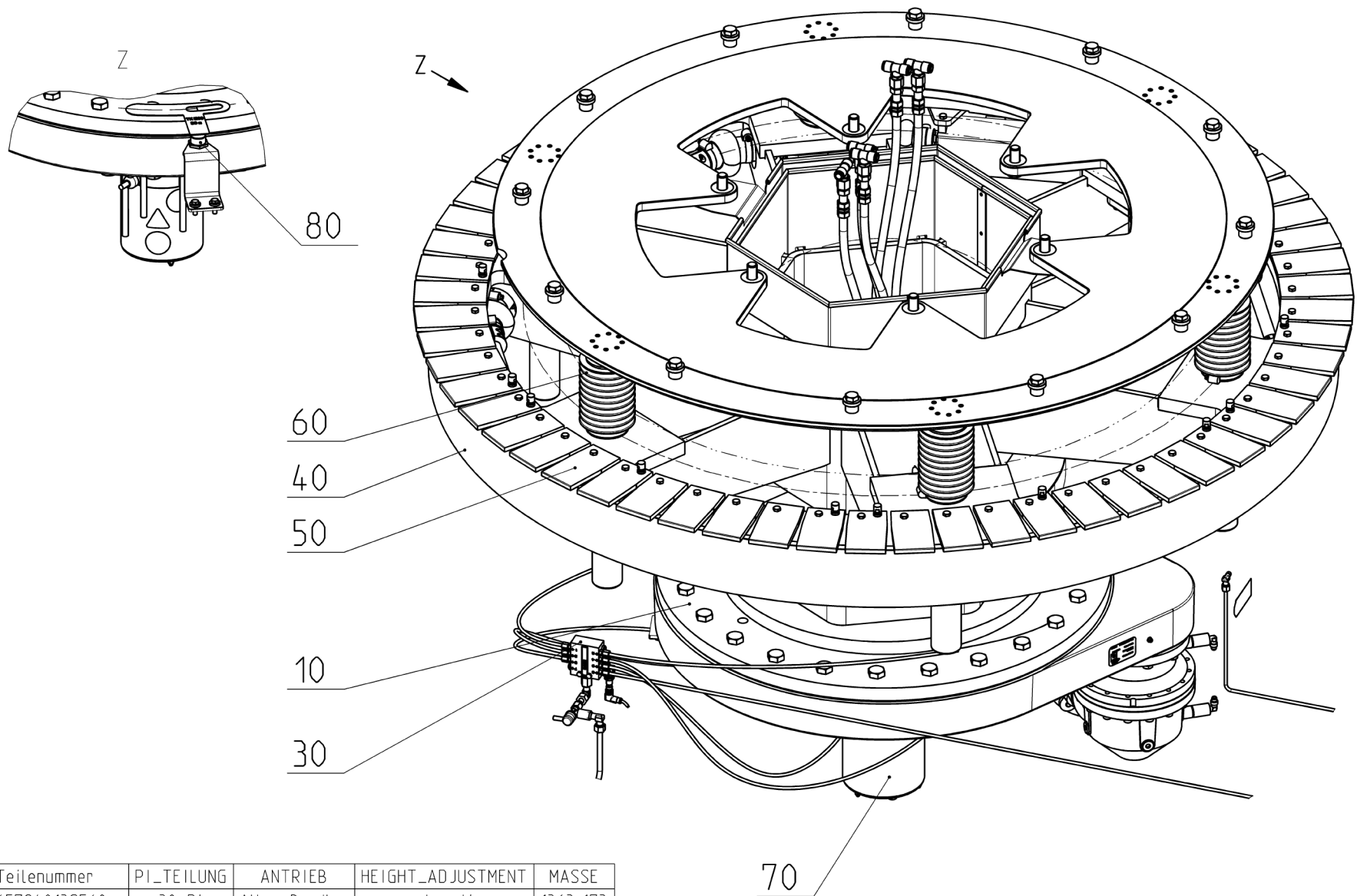


Position 401, 402, 403, 1300 und 1400 nicht gezeichnet
ITEMS 401, 402, 403, 1300 AND 1400 NOT SHOWN

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 10349026 Innofill Can C 60/8 K-89407962__ 01		KHS-V02	Page 8

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	65794013S660	Filler, lower part__TK 1800 Füllerunterteil__TK 1800	1,000	Units Stück	E						10
300	65794014S112	Filler, upper part__TK 1800 Füllerober__TK 1800	1,000	Units Stück	E					Füllerober	44
400	65175915S001	Filling valve__DVD, CIP manu Füllventil__DVD, CIP manu	61,000	Units Stück	E						108
401	65175614S001	Tools_Filling valve_Can C manu CIP Werkzeuge_Füllventil_Can C manu CIP	1,000	Units Stück	E						116
402	65175915S009	Spare parts_Filling valve_65175915s001 Ersatzteile_Füllventil_65175915s001	1,000	Units Stück	E						122
403	301212414262	Flow meter_inductive_ Durchflussmesser_induktiv_	1,000	Units Stück	E				X		
500	65794005S002	Can conveyor__TK-1800 Dosentransport__TK-1800	1,000	Units Stück	E						130
600	65794006S001	Format parts_complete_DVD 60 Formatteile_komplett_DVD 60	1,000	Units Stück	E						164
800	65794008S001	Machine frame_complete_ Maschinenrahmen_komplett_	1,000	Units Stück	E						220
900	57556257S001	Valve node_ Ventilknoten_	1,000	Units Stück	E						402
1000	20905027	Electrics_Filler_ Elektrik_Füller_	1,000	Units Stück	E						546
1100	65774003S001	Seamer__FC08 (Can C 60/8) Dosenverschiesser__FC08 (Can C 60/8)	1,000	Units Stück	E						
1130	65773012S001	Gushing_Seaming Roll_ Schwallung_Falzrolle_	1,000	Units Stück	E						
1200	65773005S001	Nitrogen dosing_complete_FC06 Stickstoffdosierung_komplett_FC06	1,000	Units Stück	E						590
1300	65794016S002	Transport frame__TK 1800 Transportgestell__TK 1800	1,000	Units Stück	E						
1400	58887860S001	Can_Shower spray_mit Haube Dose_Dusche_mit Haube	1,000	Units Stück	E						592

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	10349026 Innofill Can C 60/8 K-89407962__ 01				KHS-V02	Page 9

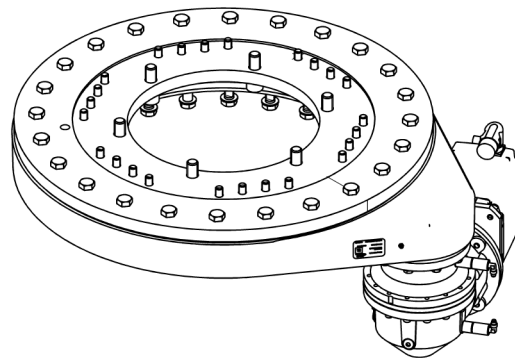
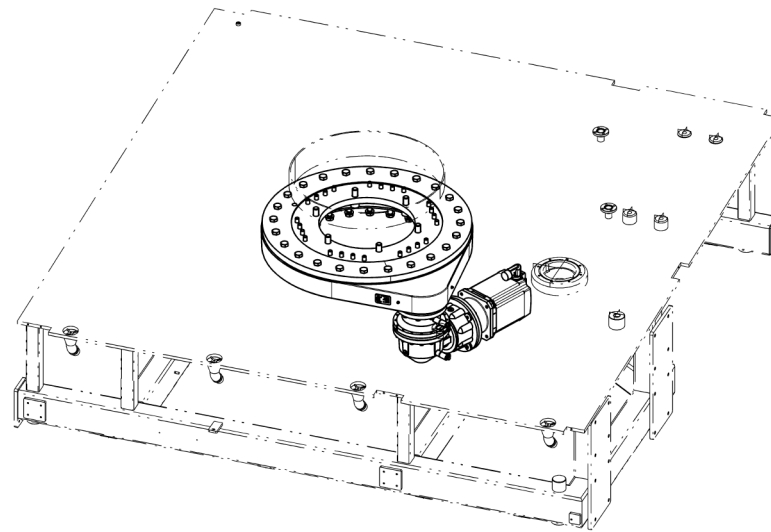
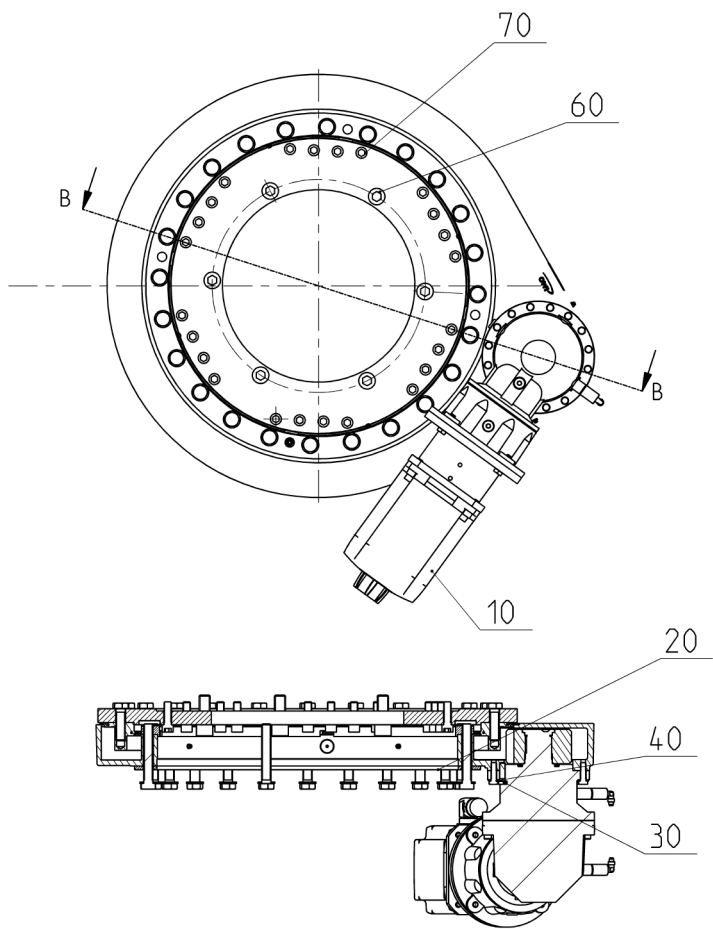


Teilenummer	PI-TEILUNG	ANTRIEB	HEIGHT_ADJUSTMENT	MASSE
65794013S560	30 Pi	Allen Bradley	automatic	1363.173
65794013S660	30 Pi	Siemens	automatic	1368.310

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65794013S660 Filler, lower part__TK 1800		KHS-V02	Page 10

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65724001S001	Swivel drive_complete_ Schwenkantrieb_komplett_	1,000	Units Stück	E						12
30	65723024S001	Manual lubrication_complete_ Handschmierung_komplett_	1,000	Units Stück	E						20
40	65724009S060	Can table_Finished part_TK 1800 Dosentisch_Fertigteil_TK 1800	1,000	Units Stück	E						
50	65724034S001	Can plate_Lower part_DVD 60 Dosenteller_Unterteil_DVD 60	1,000	Units Stück	E						28
60	65724018S001	Height adjustment_complete_ Höhenverstellung_komplett_	1,000	Units Stück	E						30
70	65722070S002	Slip ring transmitter_complete_ Schleifringübertrager_komplett_	1,000	Units Stück	E						38
80	65732113S006	Synchronous clock-pulse generator_comple Synchrontaktgeber_komplett_	1,000	Units Stück	E						42

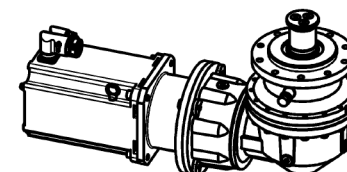
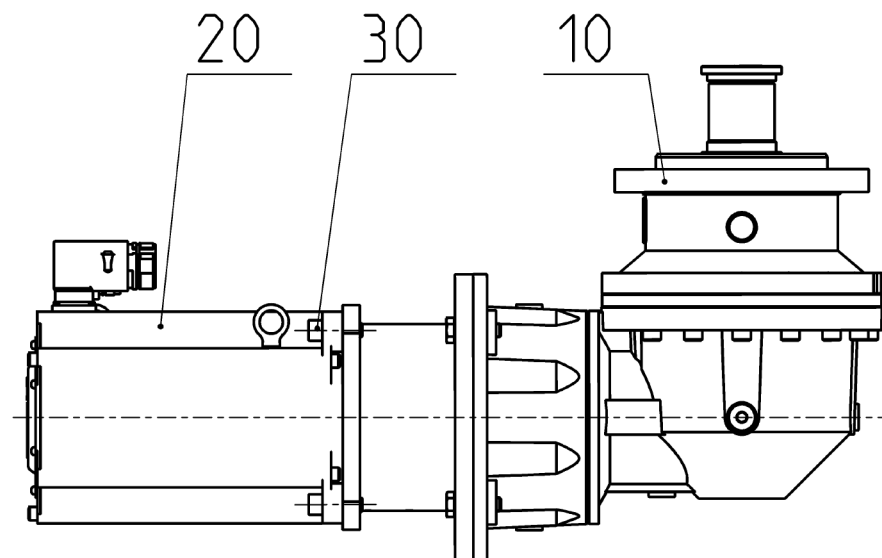
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65794013S660 Filler, lower part__TK 1800				KHS-V02	Page 11



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65724001S001 Swivel drive_complete_	65794013S660 Filler, lower part__TK 1800		KHS-V02 Page 12

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722019S102	Main drive_complete_SIEMENS Hauptantrieb_komplett_SIEMENS	1,000	Units Stück	E						14
20	65724002S001	Swivel drive____ Schwenkantrieb____	1,000	Units Stück	E						18
30	301132173180	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	10,000	Units Stück	E						
40	301134230180	Washer____ Unterlegscheibe____	10,000	Units Stück	E						
60	301132154370	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	6,000	Units Stück	E						
70	301132153110	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	24,000	Units Stück	E						

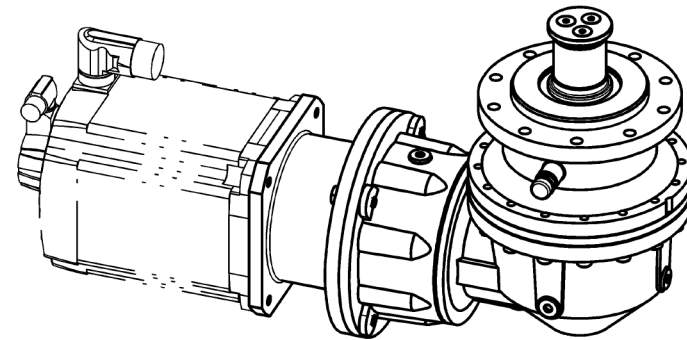
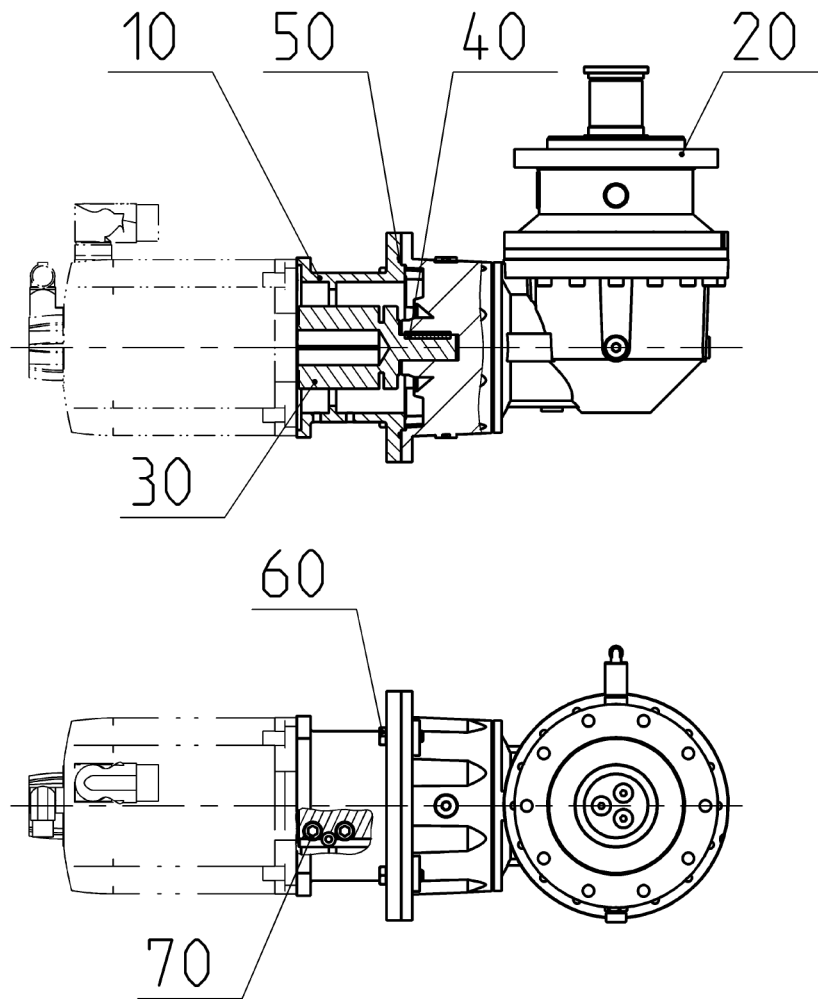
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65724001S001 Swivel drive_complete_	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page 13



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65722019S102 Main drive_complete_SIEMENS	65724001S001 Swivel drive_complete_	KHS-V02	Page 14

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722056S002	Main drive__SIEMENS Hauptantrieb__SIEMENS	1,000	Units Stück	E						16
20	301251980055	Servo motor__NMnenn=37 N=2000 Servomotor__NMnenn=37 N=2000	1,000	Units Stück	E				X		
30	301132152420	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						

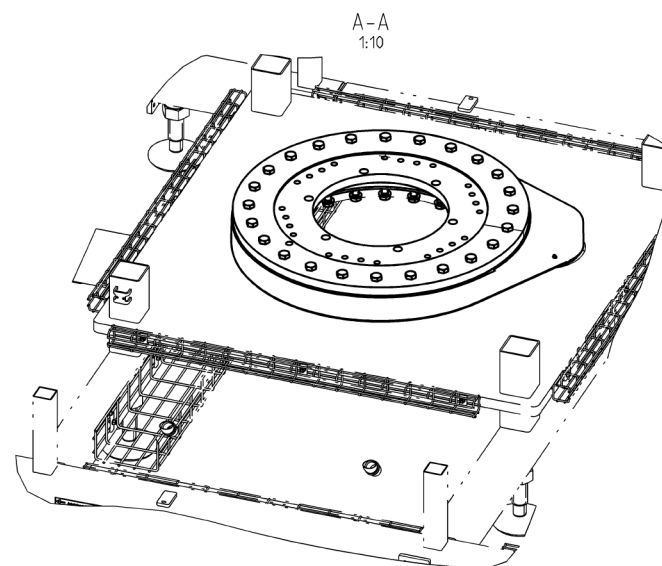
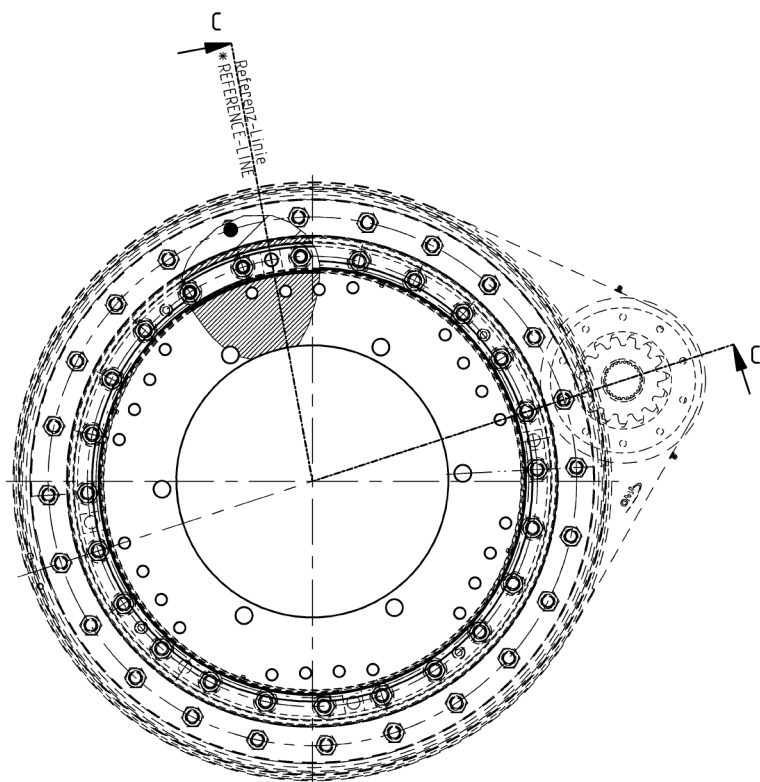
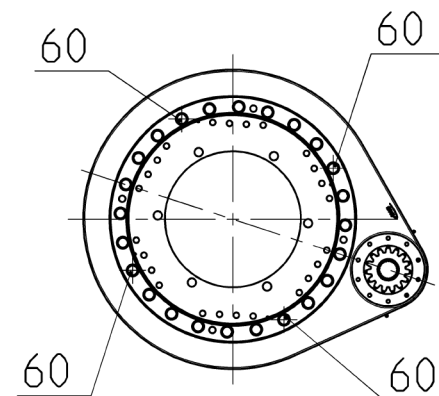
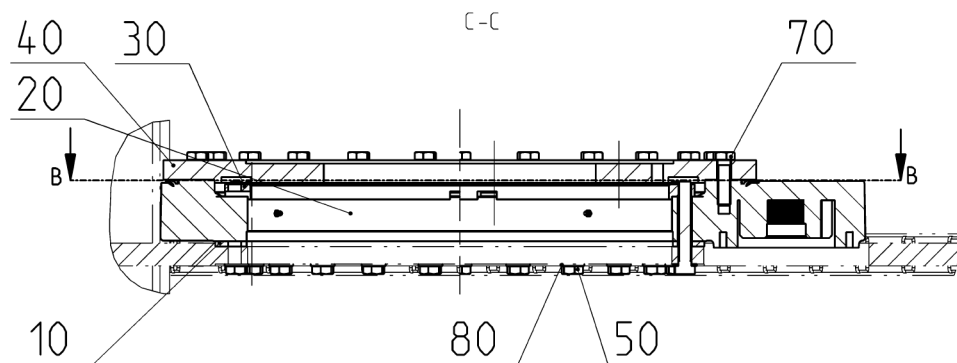
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65722019S102 Main drive_complete_SIEMENS	65724001S001 Swivel drive_complete_			KHS-V02	Page	15



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65722056S002 Main drive__SIEMENS	65722019S102 Main drive_complete_SIEMENS		KHS-V02 Page 16

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65722011S001	Hub flange__ Nabenflansch__	1,000	Units Stück	E						
20	301999959827	Planetary gears__ Planetengetriebe__	1,000	Units Stück	E						
30	65722012S001	Coupling device__ Einkuppelvorrichtung__	1,000	Units Stück	E						
40	301137132230	Feather key__ Passfeder__	1,000	Units Stück	E						
50	301024011640	O-ring__ O-Ring__	1,000	Units Stück	E						
60	301132173180	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
70	301132152420	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						

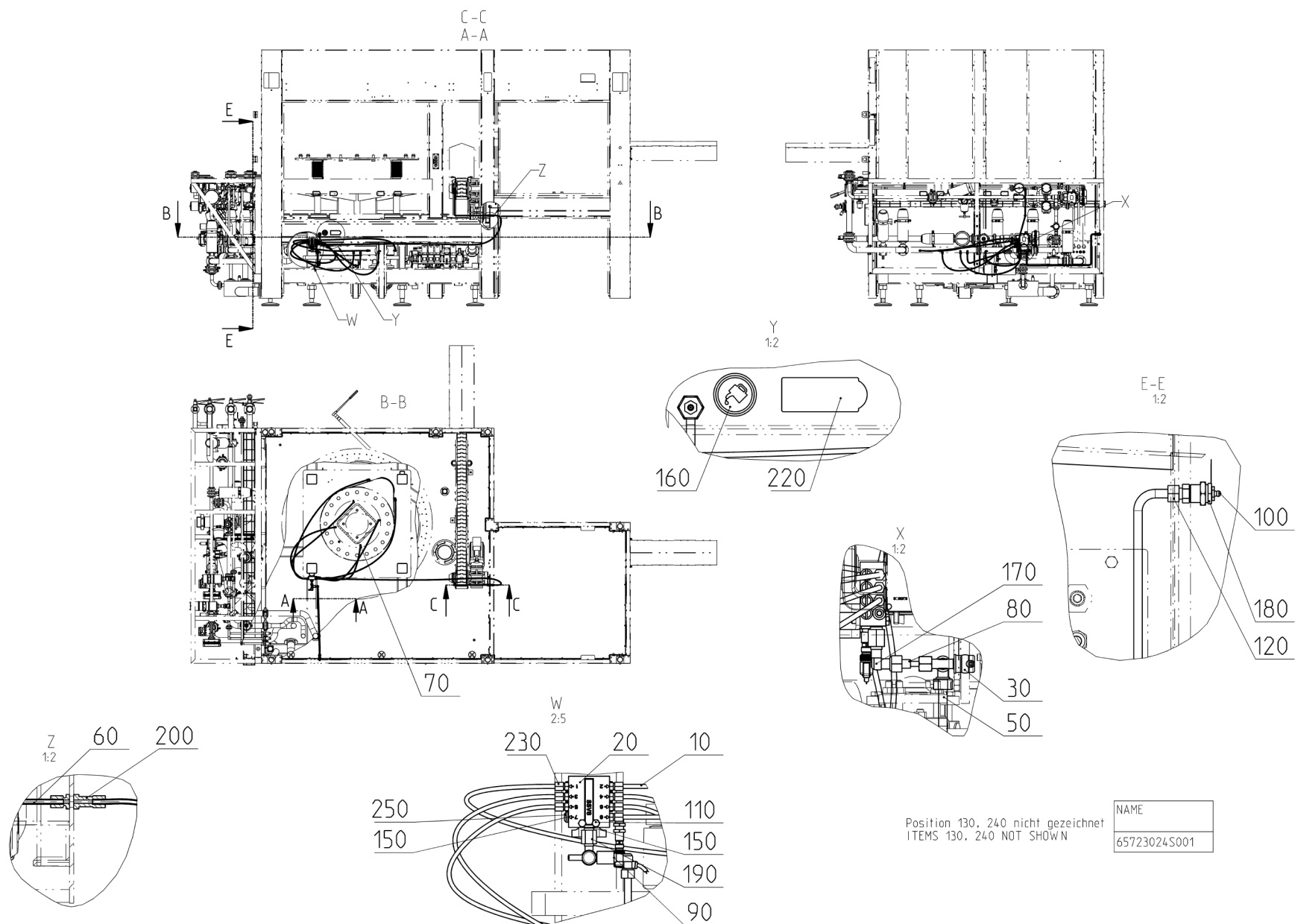
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65722056S002 Main drive__SIEMENS	65722019S102 Main drive_complete_SIEMENS			KHS-V02	Page 17



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65724002S001 Swivel drive__	65724001S001 Swivel drive_complete_	KHS-V02	Page 18

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65724003S001	Bearing plate__ Lageblech__	1,000	Units Stück	E						
20	301999958896	Slew drive__ Schwenktrieb__	1,000	Units Stück	E						
30	65724004S001	Threaded ring_Swivel drive_ Gewinding_Schwenkantrieb__	1,000	Units Stück	E						
40	65724005S001	Base plate__ Grundplatte__	1,000	Units Stück	E						
50	301132176000	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	20,000	Units Stück	E						
60	65722058S001	Screw_Adaptor_ Schraube_Passstück__	4,000	Units Stück	E						
70	301132175620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	24,000	Units Stück	E						
80	301134230300	Washer__ Unterlegscheibe__	24,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65724002S001 Swivel drive__	65724001S001 Swivel drive_complete_			KHS-V02	Page 19



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65723024S001 Manual lubrication_complete_

65794013S660 Filler, lower part__TK 1800

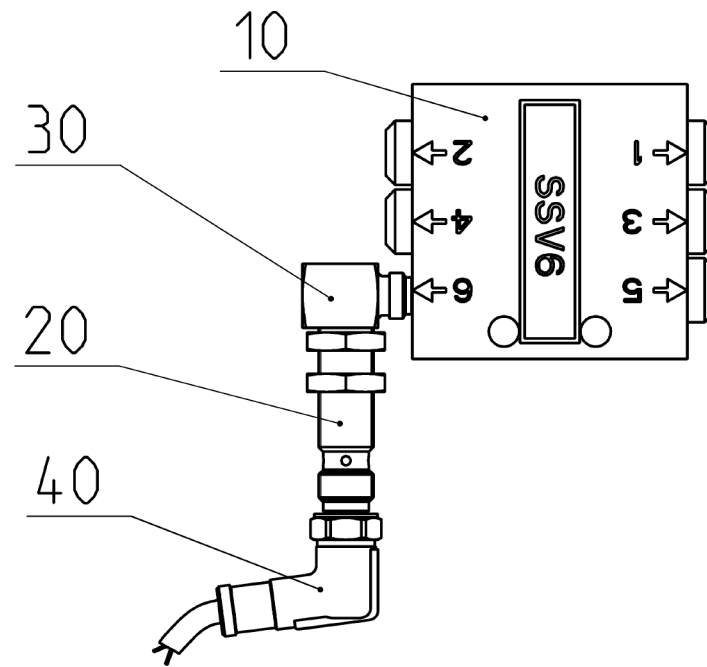
KHS-V02 Page 20

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301206530640	Pipe__ Rohr__	1,000	Units Stück	E						
20	59930826S108	Progressive distributor__ Progressivverteiler__	1,000	Units Stück	E						24
30	301148061960	Relief valve__ Sicherheitsventil__	1,000	Units Stück	E						
50	301186361480	Pipe__ Rohr__	1,000	Units Stück	E						
60	301186360480	Pipe__ Rohr__	1,000	Units Stück	E						
70	301055111150	Male connector_Angular_ Einschraubverschraubung_winkelig__	6,000	Units Stück	E						
80	X58701175	Reduction__10/6 Reduzierung__10/6	1,000	Units Stück	E						
90	301055350060	Socket__ Muffe__	1,000	Units Stück	E						
100	301148050140	Lubricating nipple_Cone_ Schmiernippel_Kegel__	1,000	Units Stück	E						
110	301132171220	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
120	301055101870	Male connector_straight_ Einschraubverschraubung_gerade__	1,000	Units Stück	E						
130	301144110042	Grease gun_Two-hand operation_ Fettpresse_Zweihandbedienung__	1,000	Units Stück	E				X		
150	301026217110	Seal ring__ Dichtring__	2,000	Units Stück	E						
160	301025992923	Instruction notice_Oil spray can_ Gebotsschild_Ölspritzkanne__	1,000	Units Stück	E						
170	301055111870	Male connector_Angular_ Einschraubverschraubung_winkelig__	2,000	Units Stück	E						
175	301055111850	Male connector_Angular_ Einschraubverschraubung_winkelig__	1,000	Units Stück	E						
180	301055132980	Bulkhead stuffing box_straight_ Schottverschraubung_gerade__	1,000	Units Stück	E						
190	301055170010	Reducing fitting__ Reduzierstutzen__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65723024S001 Manual lubrication_complete_	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page 21

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	301055130350	Bulkhead stuffing box_straight_ Schottverschraubung_gerade_	1,000	Units Stück	E						
220	301025059100	Machine rating plate_KHS_GREASE 01 Maschinenschild_KHS_GREASE 01	6,000	Units Stück	E						
230	301148061821	Non-return valve_ Rückschlagventil_	7,000	Units Stück	E						
240	301142150102	KHS__MULTI GREASE 01-500Gr	1,000	Units	E						
250	X57016006	Screw plug_ Verschlusschraube_	1,000	Units Stück	E						

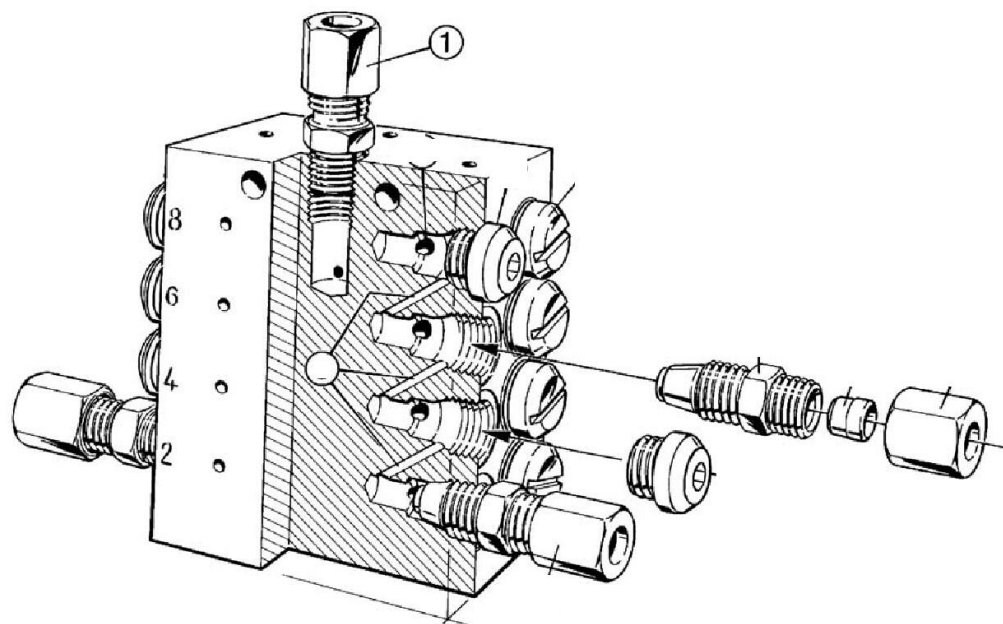
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65723024S001 Manual lubrication_complete_	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page 23



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59930826S108 Progressive distributor__	65723024S001 Manual lubrication_complete_	KHS-V02	Page 24

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	58899005S008	Distributor_Lubricant_ Verteiler_Schmierstoff_	1,000	Units Stück	E				X		26
20	301262456690	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E	X			X		
40	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						

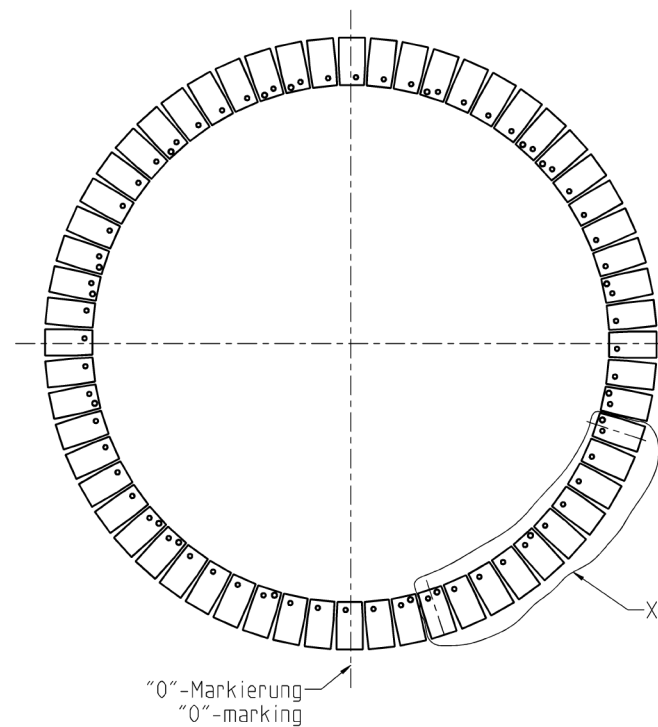
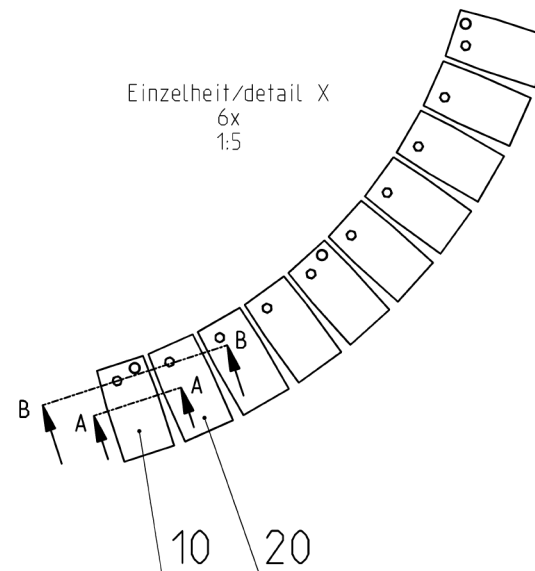
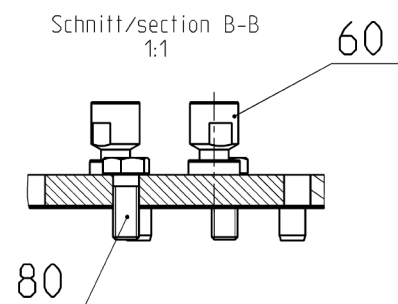
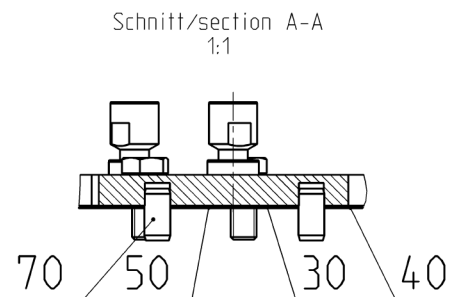
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59930826S108 Progressive distributor__	65723024S001 Manual lubrication_complete_			KHS-V02	Page	25



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58899005S008 Distributor_Lubricant_	59930826S108 Progressive distributor__	KHS-V02	Page 26

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999963084	Union_Lubricant distributor_ Verschraubung_Schmierverteiler_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	58899005S008 Distributor_Lubricant_	59930826S108 Progressive distributor__			KHS-V02	Page	27



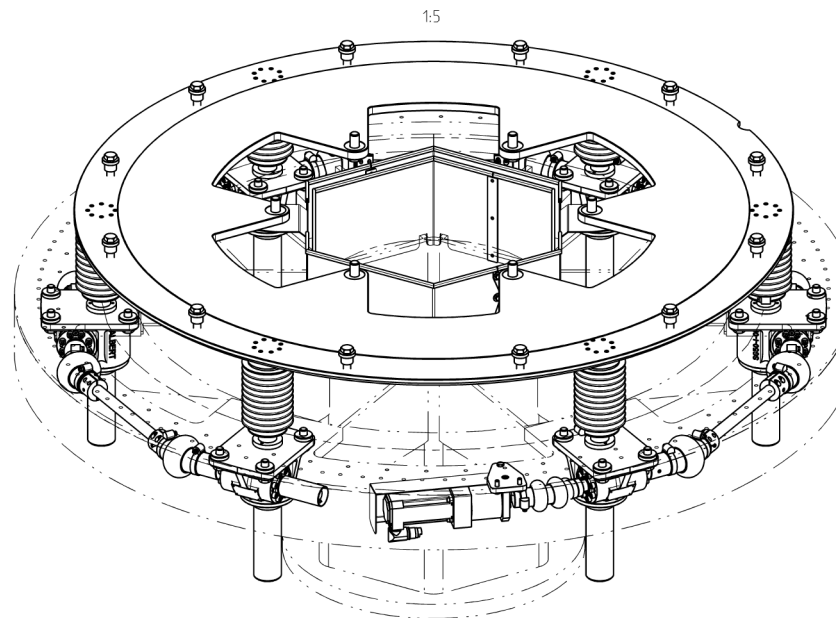
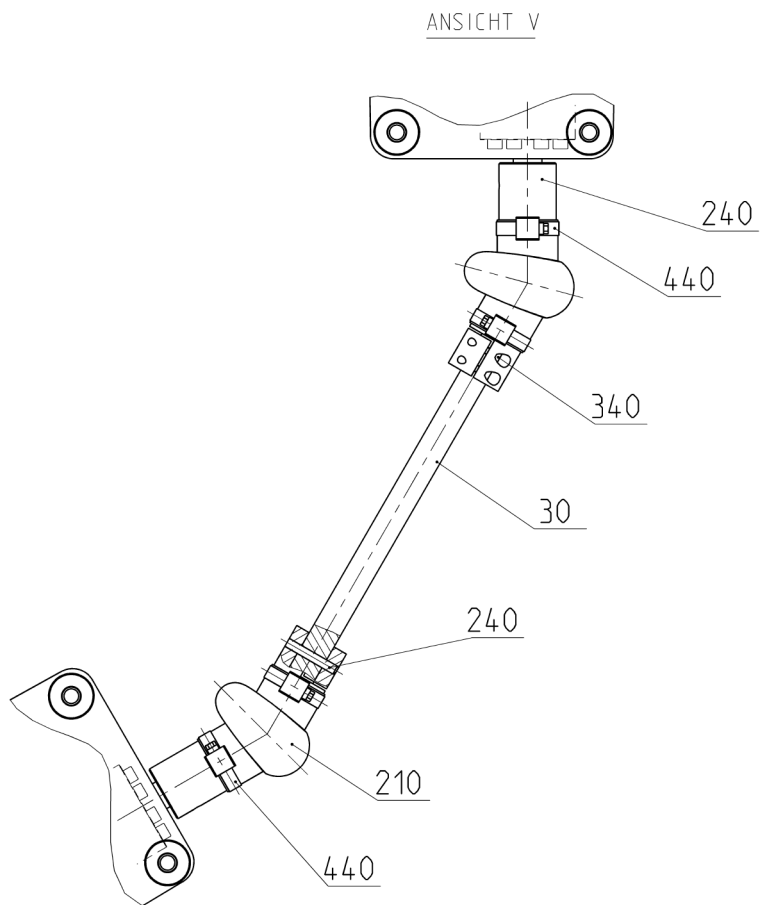
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65724034S001 Can plate_Lower part_DVD 60	65794013S660 Filler, lower part__TK 1800		KHS-V02 Page 28

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65723022S001	Can plate_hardened_ Dosenteller_gehärtet_	18,000	Units Stück	E						
20	65723023S001	Can plate_hardened_ Dosenteller_gehärtet_	42,000	Units Stück	E						
30	65723020S001	Compensating plate_Can plate_ Ausgleichsblech_Dosenteller_	60,000	Units Stück	E						
40	65723020S003	Compensating plate_Can plate_ Ausgleichsblech_Dosenteller_	60,000	Units Stück	E						
50	65723020S002	Compensating plate_Can plate_ Ausgleichsblech_Dosenteller_	60,000	Units Stück	E						
60	65079216S001	Centering_Can plate_ Zentrierung_Dosenteller_	18,000	Units Stück	E						
70	301137213220	Straight pin_ Zylinderstift_	120,000	Units Stück	E						
80	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	60,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65724034S001 Can plate_Lower part_DVD 60	65794013S660 Filler, lower part_TK 1800			KHS-V02	Page 29

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65724020S001	Plate__ Platte__	1,000	Units Stück	E						
20	65732063S001	Spindle-type lifting gears_complete_ Spindelhubgetriebe_komplett__	6,000	Units Stück	E						36
30	65732138S003	Shaft__ Welle__	5,000	Units Stück	E						
40	65733124S001	Adaptor plate__ Adapterplatte__	1,000	Units Stück	E						
50	65732054S001	Crank pin__ Kurbelzapfen__	1,000	Units Stück	E						
60	65733125S001	Gearbox flanGe__ Getriebeflansch__	1,000	Units Stück	E						
70	65732062S001	Distance washer__ Distanzscheibe__	24,000	Units Stück	E						
80	65732061S001	Compensating plate__ Ausgleichsblech__	18,000	Units Stück	E						
90	65734058S001	Casing panel__ Verkleidungsblech__	2,000	Units Stück	E						
100	65734059S001	Casing panel__ Verkleidungsblech__	2,000	Units Stück	E						
110	65732142S001	Connecting plate__ Verbindungsblech__	2,000	Units Stück	E						
120	65732143S001	Connecting plate__ Verbindungsblech__	2,000	Units Stück	E						
130	65722068S001	Clamping ring__ Befestigungsring__	6,000	Units Stück	E						
140	65733126S001	Covering cap__ Abdeckhaube__	1,000	Units Stück	E						
150	65752089S001	Washer__ Scheibe__	12,000	Units Stück	E						
160	44299546S001	Shim__ Passscheibe__	24,000	Units Stück	E						
170	65752088S001	Sleeve__ Hülse__	12,000	Units Stück	E						
180	301204600150	Profile__ Profil__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65724018S001 Height adjustment_complete_	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page 31



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65724018S001 Height adjustment_complete_	65794013S660 Filler, lower part__TK 1800	KHS-V02	Page 32

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301999959557	Motor_synchronous_ Motor_synchron_	1,000	Units Stück	E				X		
200	301112570052	Planetary gears_ Planetengetriebe_	1,000	Units Stück	E				X		
210	301024700011	Bellows_ Faltenbalg_	10,000	Units Stück	E						
220	301024700010	Bellows_ Faltenbalg_	6,000	Units Stück	E						
230	301024700012	Bellows_Cardan joint_ Faltenbalg_Kreuzgelenk_	1,000	Units Stück	E						
240	301021010032	Cardan joint_simple_ Kreuzgelenk_einfach_	10,000	Units Stück	E						
250	301021010037	Cardan joint_double_ Kreuzgelenk_doppelt_	1,000	Units Stück	E						
260	301137273640	Spring pin_ Spannstift_	10,000	Units Stück	E						
270	301137213620	Straight pin_ Zylinderstift_	6,000	Units Stück	E						
280	301132716960	Set screw_ Gewindestift_	10,000	Units Stück	E						
290	301132716900	Set screw_ Gewindestift_	1,000	Units Stück	E						
300	301132720120	Set screw_ Gewindestift_	1,000	Units Stück	E						
310	301132150410	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
320	301132151160	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	1,000	Units Stück	E						
330	301132151910	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	48,000	Units Stück	E						
340	301132201770	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	40,000	Units Stück	E						
350	301132170440	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
360	301132170541	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

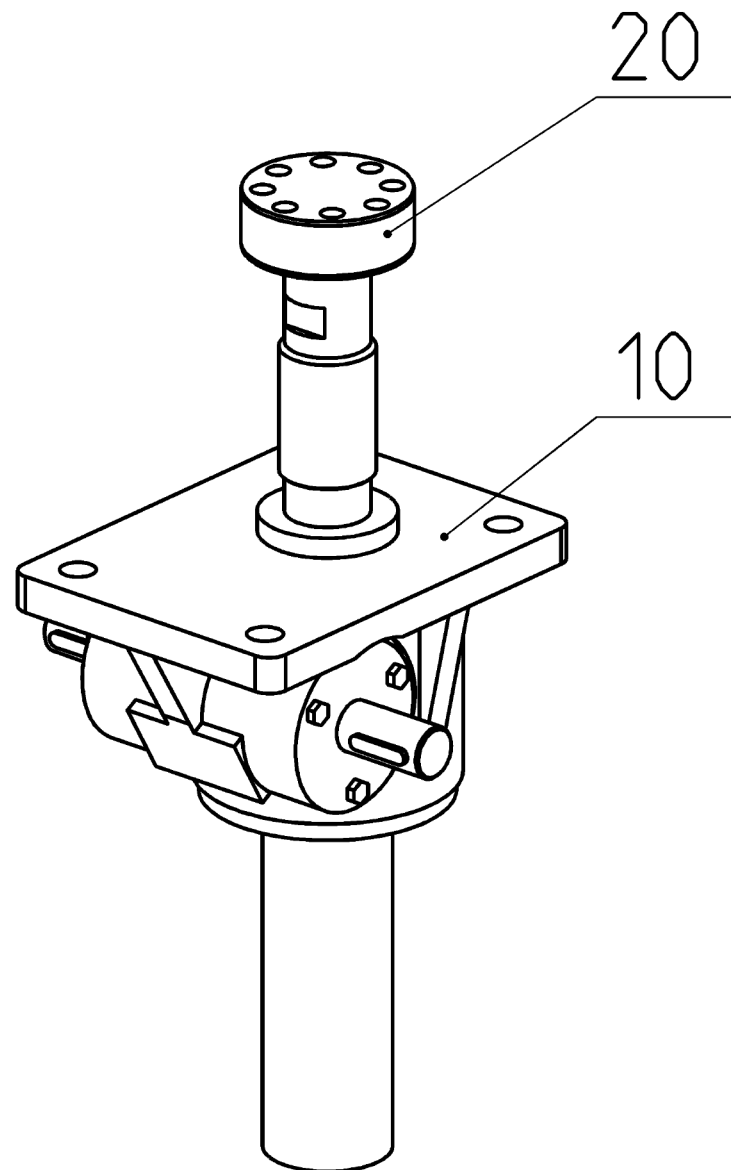
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65724018S001 Height adjustment_complete_	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page	33

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65724018S001 Height adjustment_complete_	65794013S660 Filler, lower part__TK 1800	KHS-V02	Page 34

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
370	301132170670	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						
380	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
390	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
400	301132173990	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	24,000	Units Stück	E						
410	301132174023	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						
420	301132175420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
430	301134250390	Washer_ Scheibe_	20,000	Units Stück	E						
440	301053580680	Hose clamp_ Schlauchschelle_	22,000	Units Stück	E						
450	301053580720	Hose clamp_ Schlauchschelle_	12,000	Units Stück	E						

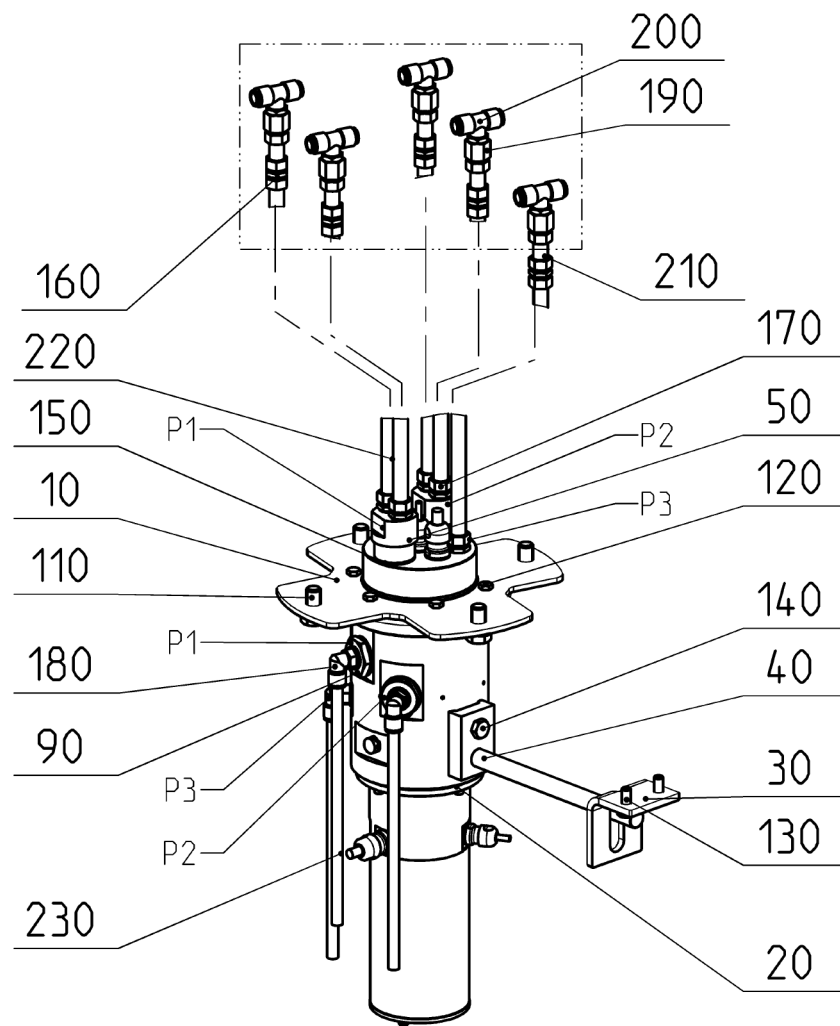
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65724018S001 Height adjustment_complete_	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page 35



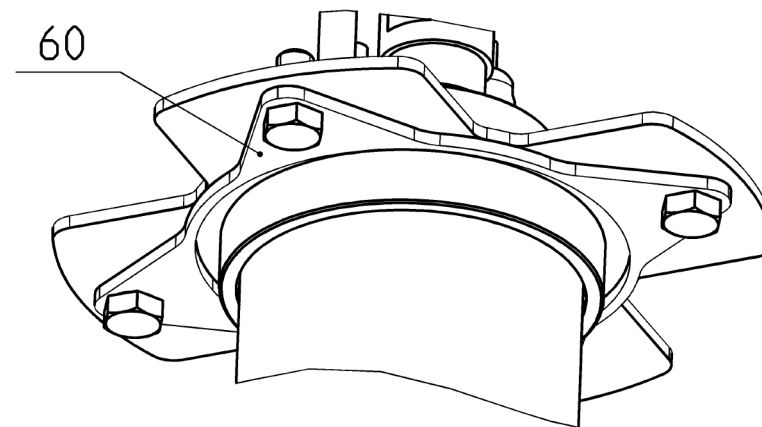
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65732063S001 Spindle-type lifting gears_complete_	65724018S001 Height adjustment_complete_	KHS-V02	Page 36

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301113990042	Spindle-type lifting gears__ Spindelhubgetriebe__	1,000	Units Stück	E				X		
20	65752090S001	Elongation piece__ Verlängerung__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65732063S001 Spindle-type lifting gears_complete_	65724018S001 Height adjustment_complete_			KHS-V02	Page 37



- P1 Ventilinseln Y1 - Y ...
Funktion: Hauptzylinder, CO2-Spülen, Spanngas
Valve terminals Y1 - Y ...
Function: main cylinder, CO2 flushing, pressurization gas
- P2 Ventilinseln Y80 - Y ...
Funktion: Hubbetätigung nach oben/nach unten
Valve terminals Y80 - Y ...
Function: Lift actuation up/down
- P3 Entleerung Ringkanäle Verteilerring
Discharge ring conduit distributor ring

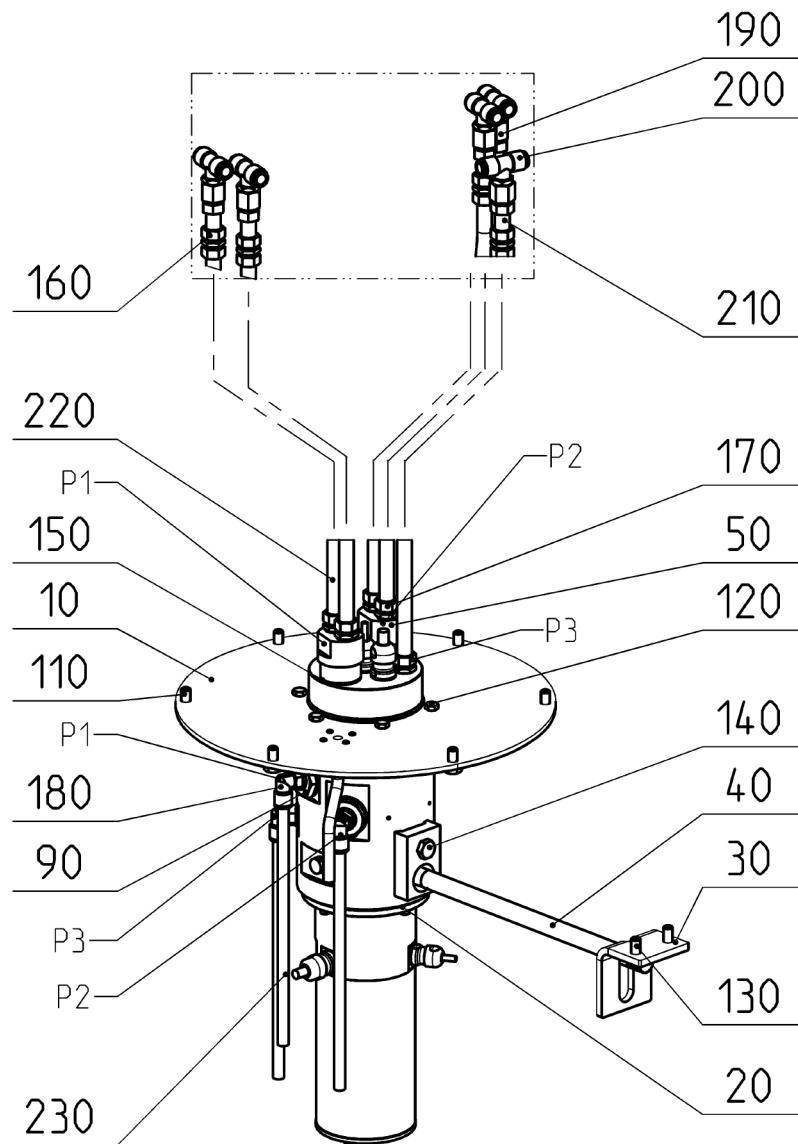


65722070S001

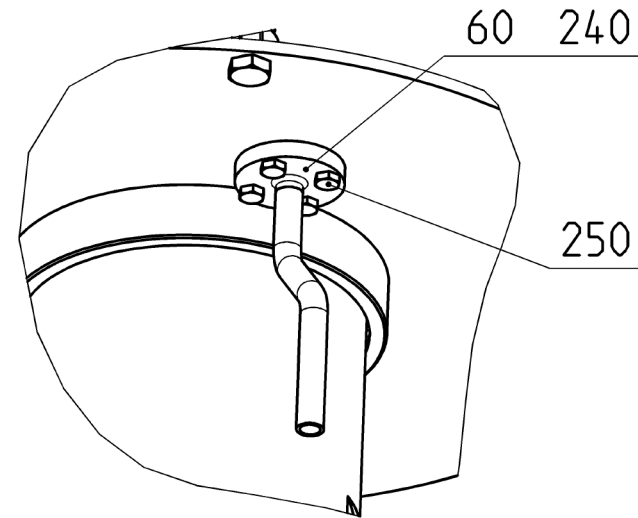
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65722070S002 Slip ring transmitter_complete_	65794013S660 Filler, lower part__TK 1800	KHS-V02	Page 38

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65724036S001	Fixing plate__ Anschraubplatte__	1,000	Units Stück	E						
20	301251990047	Slip ring transmitter_Combination_ Schleifringübertrager_Kombination_	1,000	Units Stück	E			X			
30	65722034S001	Angle_Torque support_ Winkel_Drehmomentstütze_	1,000	Units Stück	E						
40	65722035S002	Torque support_ Drehmomentstütze_	1,000	Units Stück	E						
50	65722033S001	Connection adaptor_Hose connector_ Anschlussadapter_Schlauchverbinder_	2,000	Units Stück	E						
60	65724037S001	Drain pipe__ Ablaufrohr__	2,000	Units Stück	E						
90	301055283831	Reducing nipple__ Reduziernippel__	2,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
120	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
130	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
140	301132173070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
150	301026214380	Seal ring__ Dichtring__	4,000	Units Stück	E						
160	301055115491	Clamp connection_straight_ Klemmverbindung_gerade_	5,000	Units Stück	E						
170	301055115461	Push-fit fitting_straight_ Steckverschraubung_gerade_	5,000	Units Stück	E						
180	301055115097	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	3,000	Units Stück	E						
190	301055115471	Female connector_straight_ Aufschraubverschraubung_gerade_	5,000	Units Stück	E						
200	301055125201	Push-fit fitting__T Steckverschraubung__T	5,000	Units Stück	E						
240	301057049403	Seal ring__T10 Dichtring__T10	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65722070S002 Slip ring transmitter_complete_	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page 39



- P1 Ventilinseln Y1 - Y ...
Funktion: Hauptzylinder, CO2-Spülen, Spanngas
Valve terminals Y1 - Y ...
Function: main cylinder, CO2 flushing, pressurization gas
- P2 Ventilinseln Y80 - Y ...
Funktion: Hubbetätigung nach oben/nach unten
Valve terminals Y80 - Y ...
Function: Lift actuation up/down
- P3 Entleerung Ringkanäle Verteilerring
Discharge ring conduit distributor ring

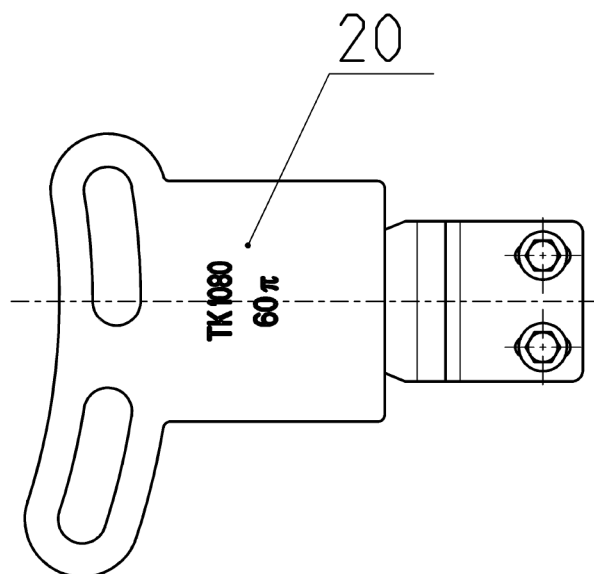
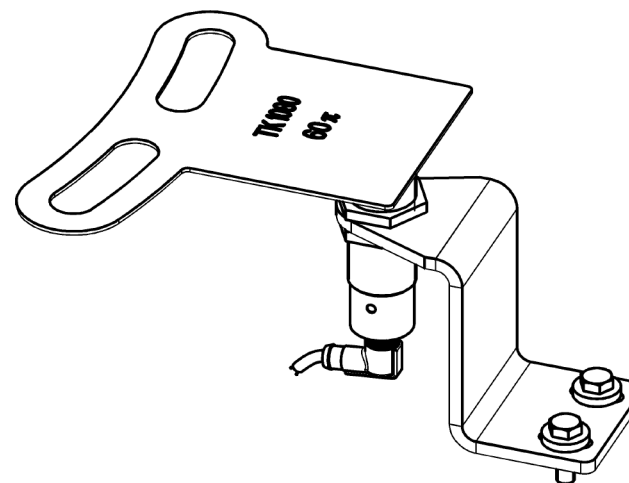
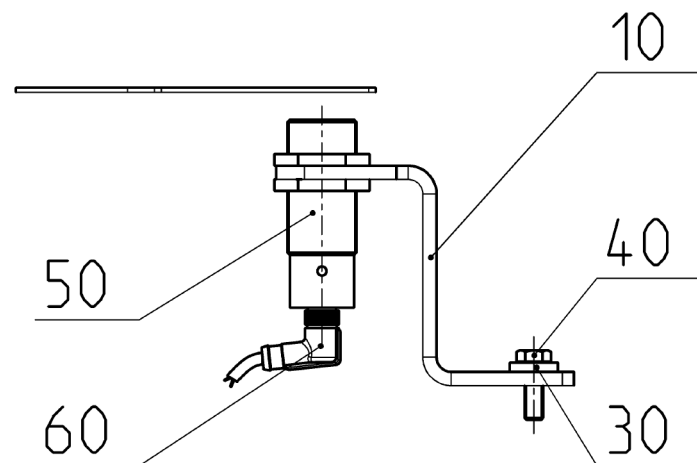


65722070S002

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65722070S002 Slip ring transmitter_complete_	65794013S660 Filler, lower part__TK 1800	KHS-V02	Page 40

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
250	301132170820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65722070S002 Slip ring transmitter_complete_	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page	41

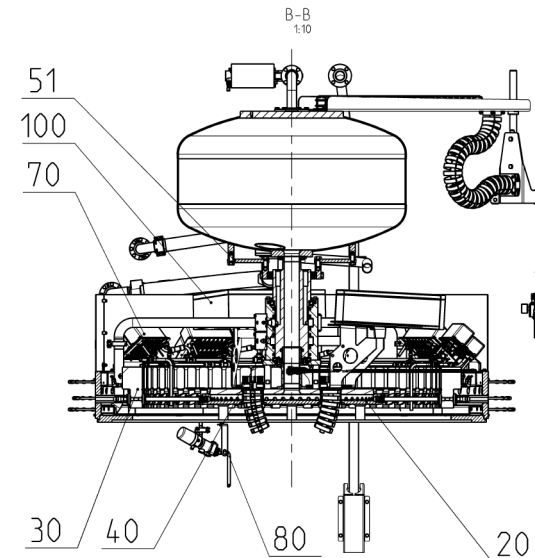
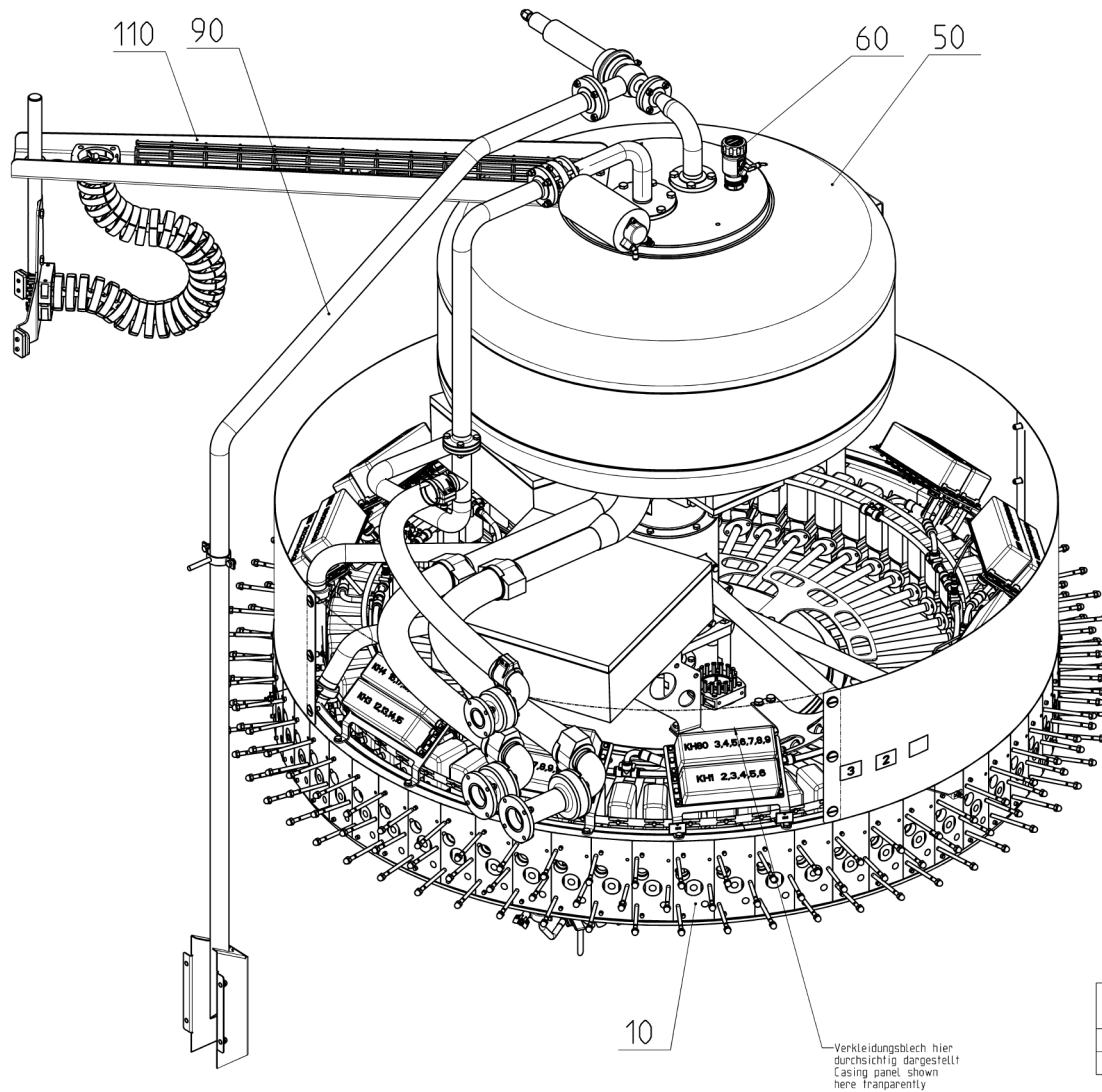


Teilenummer
65732113S002
65732113S001
65732113S003
65732113S004
65732113S005
65732113S006

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65732113S006 Synchronous clock-pulse generator_comple	65794013S660 Filler, lower part__TK 1800		KHS-V02 Page 42

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732111S001	Bracket_Proximity switch_ Halter_Näherungsschalter_	1,000	Units Stück	E						
20	65732112S060	Switching lug_Synchronous clock-pulse ge Schaltfahne_Synchrontaktgeber_	1,000	Units Stück	E						
30	301134255180	Washer_ Scheibe_	2,000	Units Stück	E						
40	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
50	301262456670	Proximity switch_ Näherungsschalter_	1,000	Units Stück	E				X		
60	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65732113S006 Synchronous clock-pulse generator_comple	65794013S660 Filler, lower part__TK 1800			KHS-V02	Page 43



Füllstellen FILLING VALVES	
S.-Nr.	
60	S1xx

Werkstoff MATERIAL	
S.-Nr.	
1.4301/1.4541	Sx1x
1.4571/1.4404	Sx2x

Abnahme Kessel ACCEPTANCE TANK	
S.-Nr.	
TÜV	Sxx1
ASME	Sxx2
China Regelwerk	Sxx3
ASME/CRN	Sxx4
Australien/AS1210	Sxx5

Beispiel:
EXAMPLE:
S121

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

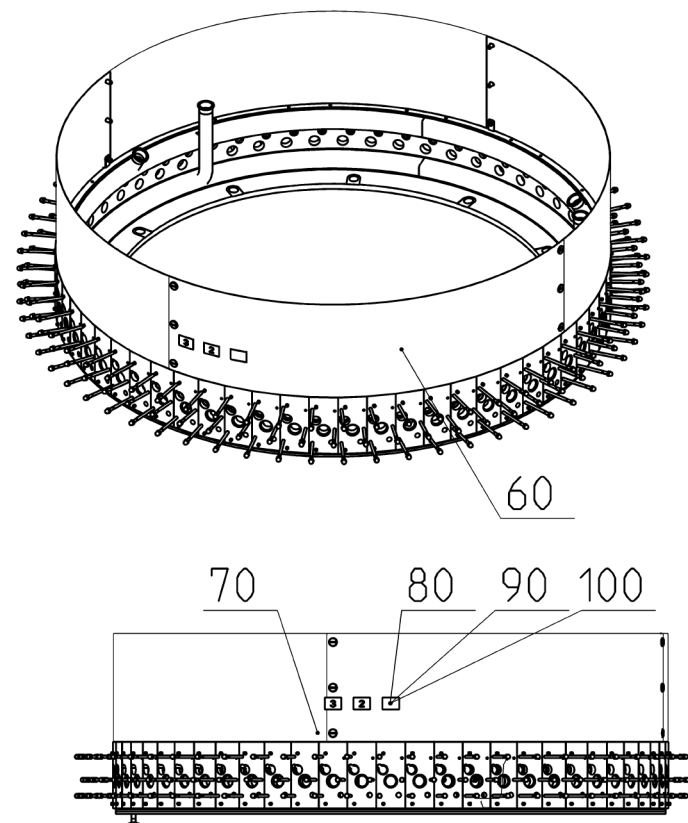
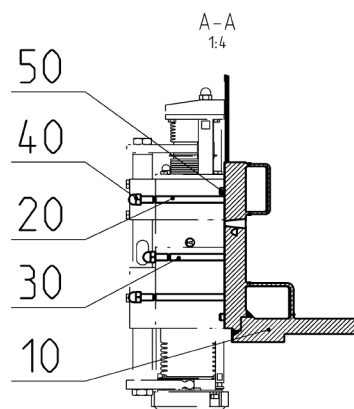
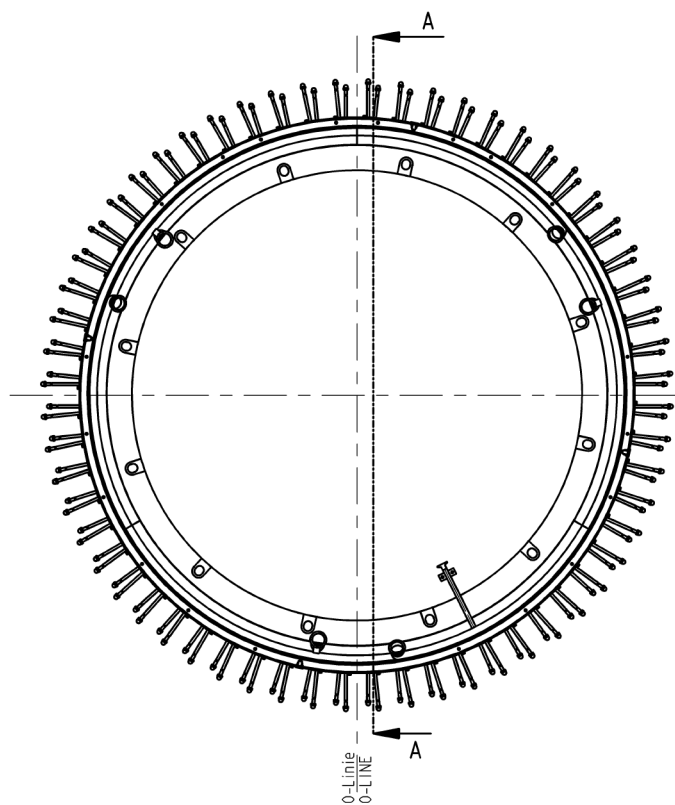
Revision 01 / 27.05.2021

Subassembly 65794014S112 Filler, upper part_TK 1800

KHS-V02 Page 44

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65734006S060	Distributor ring_complete_TK 1800 Verteilerring_komplett_TK 1800	1,000	Units Stück	E						46
20	65734001S060	Product distributor_Finished part_ Produktverteiler_Fertigteil_	1,000	Units Stück	E						
30	65732136S060	Flow meter_complete_ Durchflussmesser_komplett_	1,000	Units Stück	E						50
40	65733063S101	Rotating union_ Drehdurchführung_	1,000	Units Stück	E						56
50	65733089S002	Central boiler_ Zentralkessel_	1,000	Units Stück	E						
51	65732081S001	Mounting parts_Central boiler_ Befestigungsteile_Zentralkessel_	1,000	Units Stück	E						58
60	65732144S001	Level probe_Radar_ Niveausonde_Radar_	1,000	Units Stück	E						60
70	65734018S001	Pneumatics_Drive_TK 1800 30 Pi Pneumatik_Ansteuerung_TK 1800 30 Pi	1,000	Units Stück	E						62
80	65734046S001	Pipe_Distributor ring_TK1800 Rohrleitung_Verteilerring_TK1800	1,000	Units Stück	E						78
90	65734047S004	Pipe_Filler, upper part_ Rohrleitung_Fülleroberteil_	1,000	Units Stück	E						80
100	65734022S001	Electronic_Terminal box_ Elektronik_Klemmenkasten_	1,000	Units Stück	E						96
110	65733118S003	Torque support_complete_ Drehmomentstütze_komplett_	1,000	Units Stück	E						106

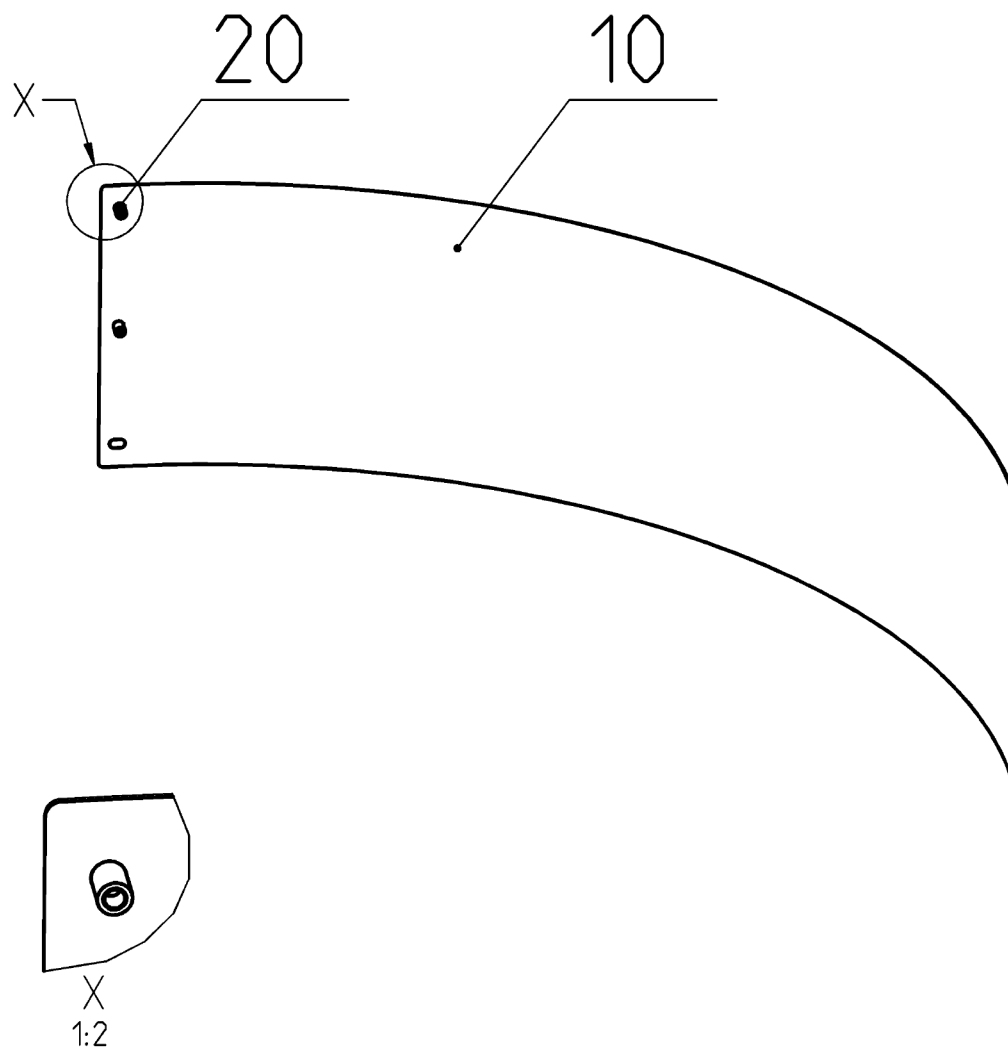
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65794014S112 Filler, upper part__TK 1800				KHS-V02	Page 45



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65734006S060 Distributor ring_complete_TK 1800	65794014S112 Filler, upper part__TK 1800	KHS-V02	Page 46

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65734007S060	Distributor ring__TK 1800 Verteilerring__TK 1800	1,000	Units Stück	E						
20	301132753090	Stud screw__ Stiftschraube__	120,000	Units Stück	E						
30	301132753070	Stud screw__ Stiftschraube__	60,000	Units Stück	E						
40	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	180,000	Units Stück	E						
50	301137213220	Straight pin__ Zylinderstift__	120,000	Units Stück	E						
60	65734008S001	Jacket sheet_complete_TK 1800 Mantelblech_komplett_TK 1800	4,000	Units Stück	E						48
70	301132976660	Button head screw__ Flachkopfschraube__	12,000	Units Stück	E						
80	301025000021	Number plate__1-25 Zahlenschild__1-25	1,000	Units Stück	E						
90	301025000031	Number plate__26-50 Zahlenschild__26-50	1,000	Units Stück	E						
100	301025000041	Number plate__51-75 Zahlenschild__51-75	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65734006S060 Distributor ring_complete_TK 1800	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 47

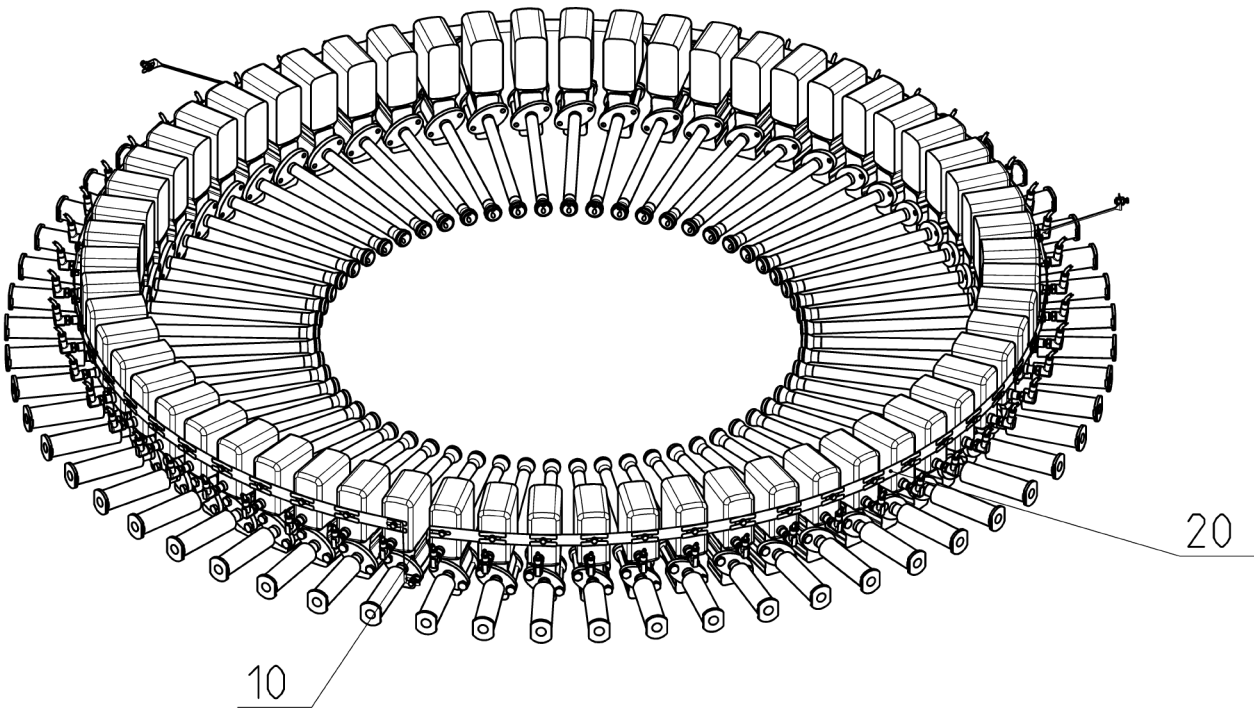


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65734008S001 Jacket sheet_complete_TK 1800	65734006S060 Distributor ring_complete_TK 1800		KHS-V02 Page 48

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65734009S001	Casing panel__TK 1800 Verkleidungsblech__TK 1800	1,000	Units Stück	E						
20	301133902760	Blind rivet nut__ Blindnietmutter__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65734008S001 Jacket sheet_complete_TK 1800	65734006S060 Distributor ring_complete_TK 1800			KHS-V02	Page 49

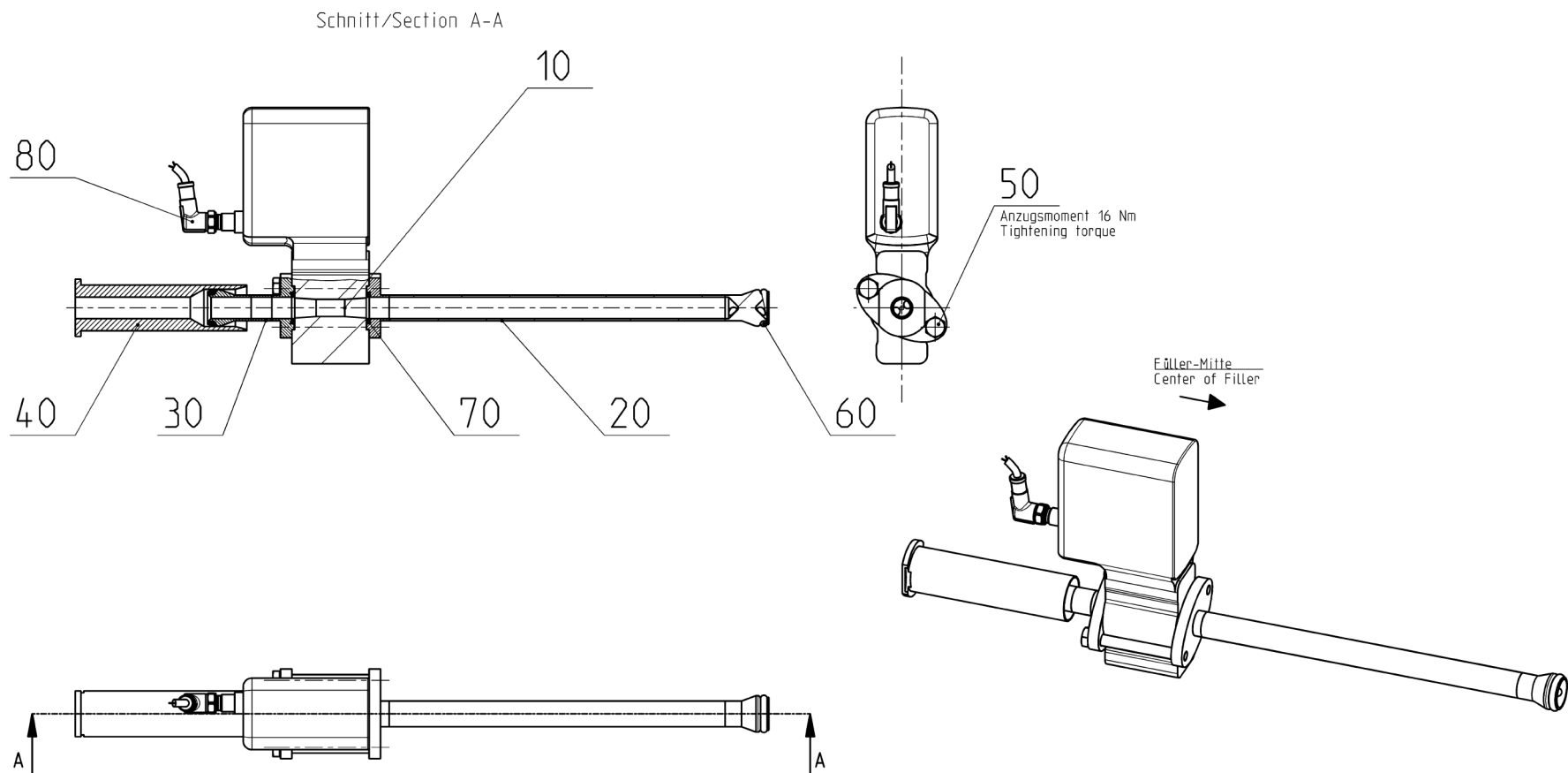
Teilenummer
65732136S018
65732136S021
65732136S027
65732136S118
65732136S121
65732136S127
65732136S036
65732136S048
65732136S136
65732136S148
65732136S060
65732136S160



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 65732136S060 Flow meter_complete_		65794014S112 Filler, upper part__TK 1800		KHS-V02	Page 50

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65734041S001	Flow meter_complete_- KROHNE, TK Durchflussmesser_komplett_- KROHNE, TK	60,000	Units Stück	E						52
20	65732074S060	Earth_Connector_ Masse_Verbinder_	1,000	Units Stück	E						54

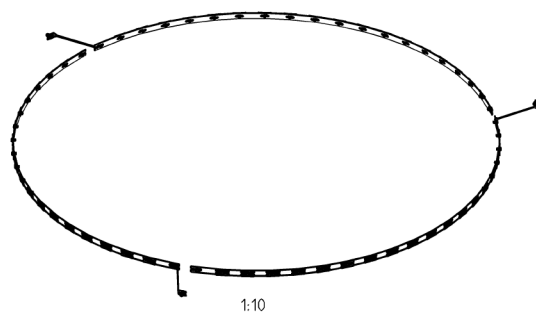
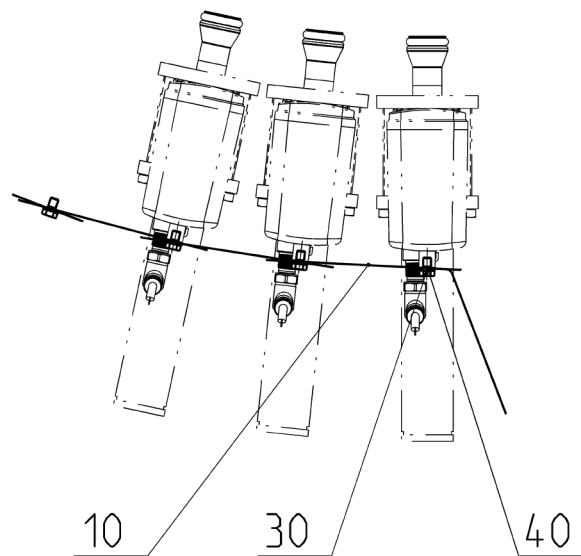
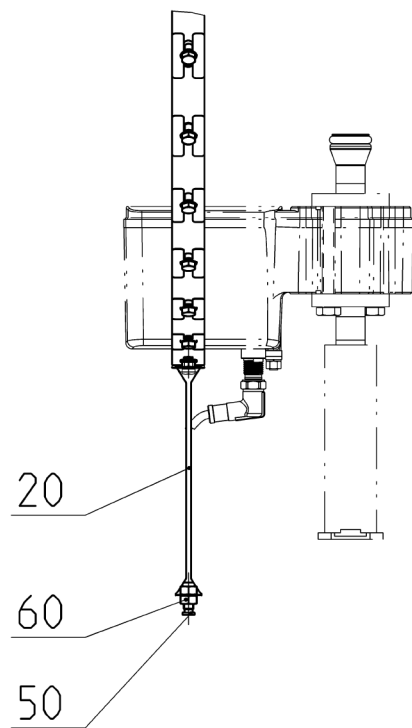
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65732136S060 Flow meter_complete_	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 51



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65734041S001 Flow meter_complete_- KROHNE, TK	65732136S060 Flow meter_complete_		KHS-V02 Page 52

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301212414262	Flow meter_inductive_ Durchflussmesser_induktiv_	1,000	Units Stück	E	X			X		
20	65734040S001	Supply pipe_Flow meter_ Zulaufleitung_Durchflussmesser_	1,000	Units Stück	E						
30	65732069S001	Supply pipe_Flow meter_ Zulaufleitung_Durchflussmesser_	1,000	Units Stück	E						
40	65732071S002	Nozzle_Flow meter_ Stutzen_Durchflussmesser_	1,000	Units Stück	E						
50	301132171890	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
60	301024016381	O-ring_ O-Ring_	2,000	Units Stück	E	X					
70	58899704S003	Gasket_ Dichtung_	2,000	Units Stück	E	X					
80	301268819042	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						

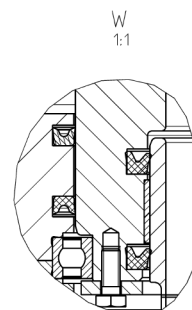
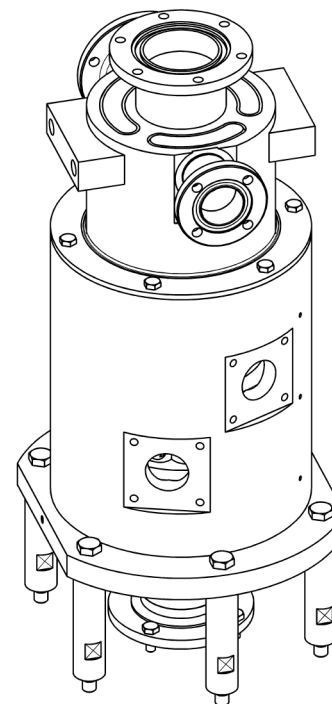
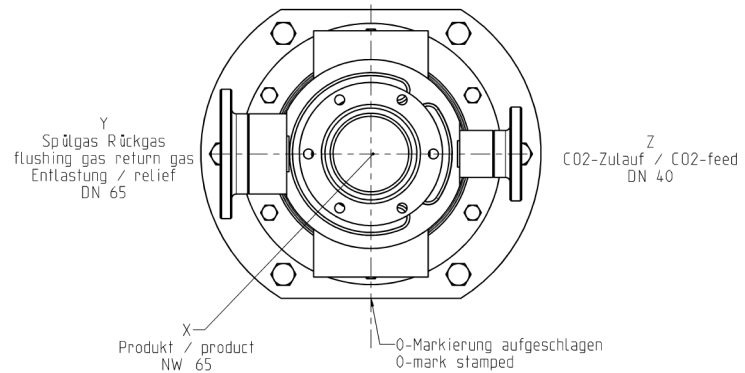
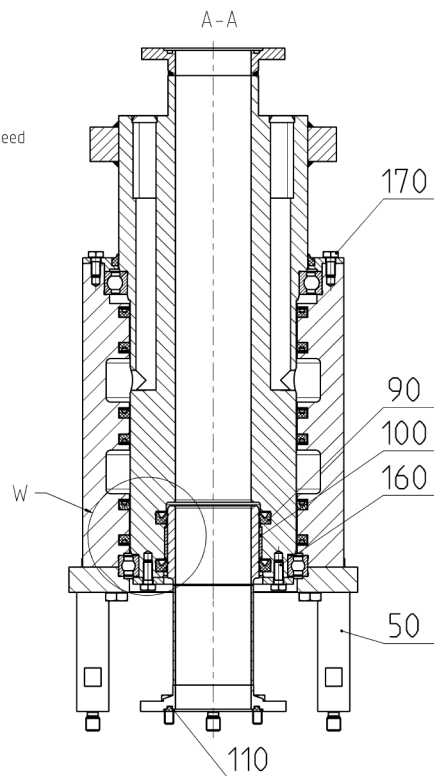
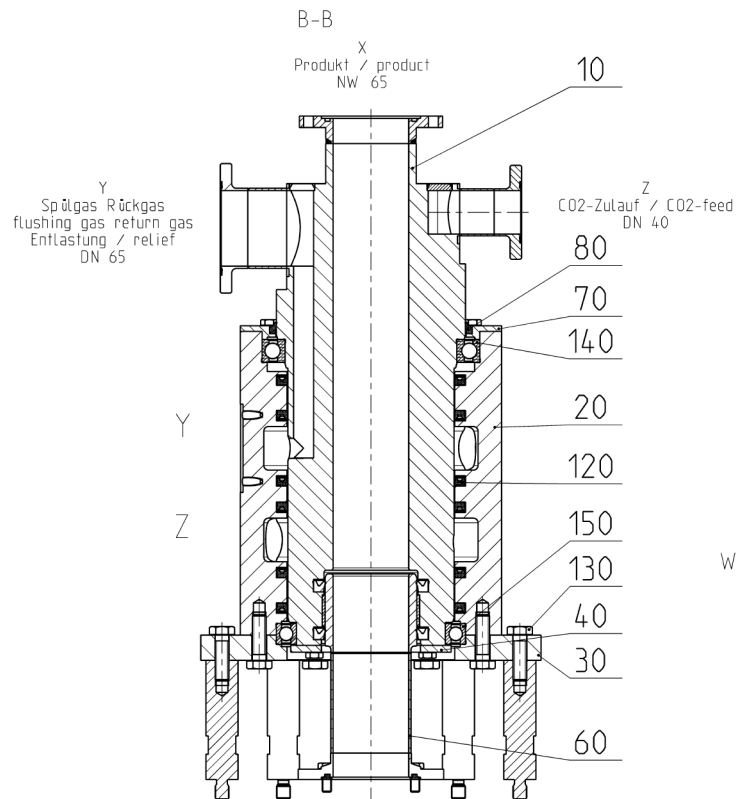
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65734041S001 Flow meter_complete_ - KROHNE, TK	65732136S060 Flow meter_complete_			KHS-V02	Page	53



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65732074S060 Earth_Connector_	65732136S060 Flow meter_complete_	KHS-V02	Page 54

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732077S001	Earth_Connector_ Masse_Verbinder_	57,000	Units Stück	E						
20	65039700S002	Earth strap_ Masseband_	3,000	Units Stück	E						
30	301132170390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	60,000	Units Stück	E						
40	301134230050	Washer_ Unterlegscheibe_	60,000	Units Stück	E						
50	301132683020	Thread bolt_ Gewindebolzen_	3,000	Units Stück	E						
60	301133120120	Hexagonal nut_ Sechskantmutter_	6,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65732074S060 Earth_Connector_	65732136S060 Flow meter_complete_			KHS-V02	Page	55



65733037s009:
Ersatzteilpaket / spare parts kit

Teilenummer
65733063S001
65733063S002
65733063S101
65733063S102

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

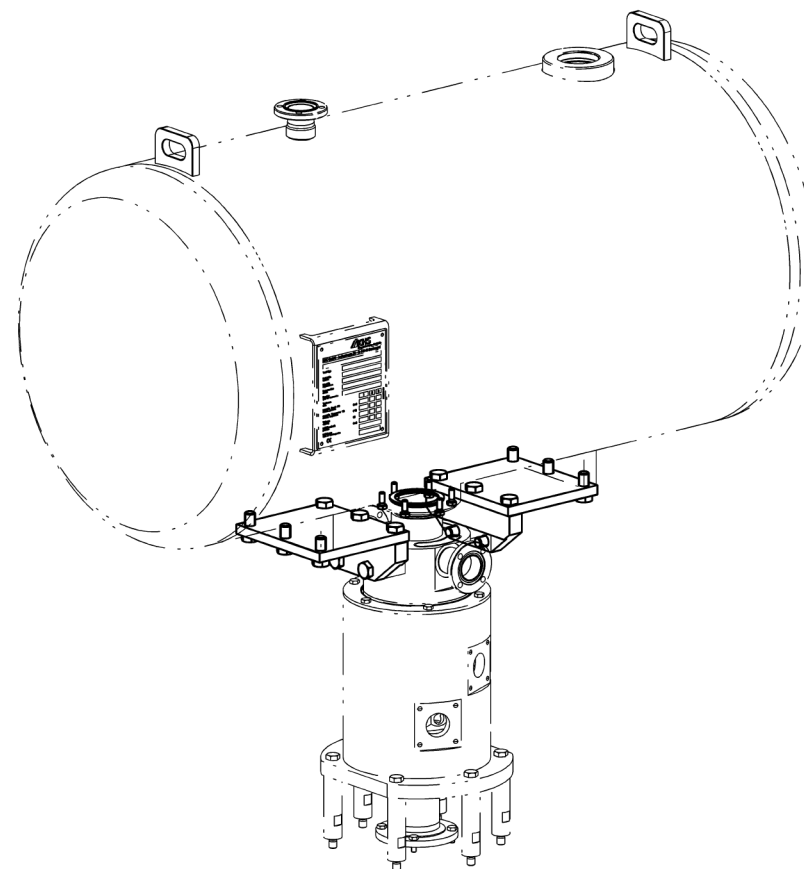
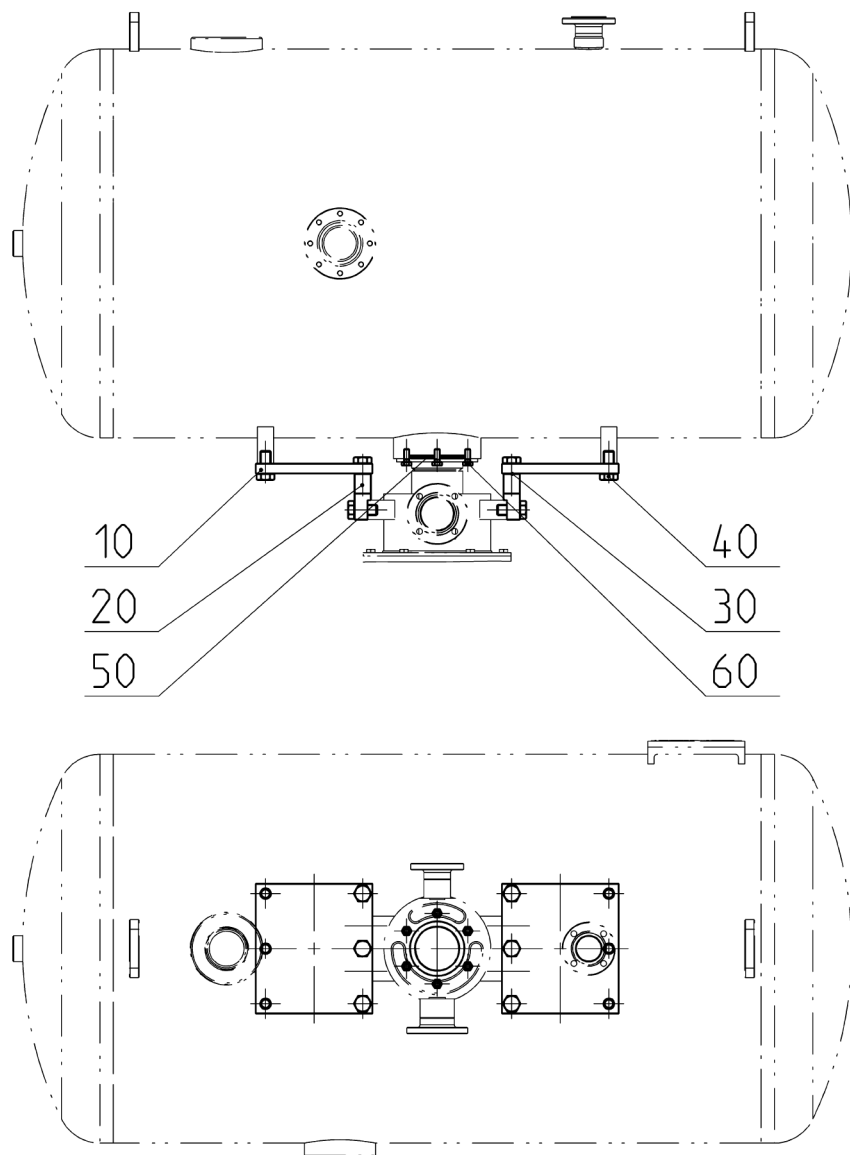
Subassembly 65733063S101 Rotating union__

65794014S112 Filler, upper part__TK 1800

KHS-V02 Page 56

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65733062S001	Distributor__ Verteiler__	1,000	Units Stück	E						
20	65734042S001	Housing_Rotating union_ Gehäuse_Drehdurchführung__	1,000	Units Stück	E						
30	65732005S001	Flange__ Flansch__	1,000	Units Stück	E						
40	65732006S001	Ring__	1,000	Units	E						
50	65732007S001	Distance bolt__ Distanzbolzen__	6,000	Units Stück	E						
60	65732023S001	Product pipe__ Produktrohr__	1,000	Units Stück	E						
70	65732027S001	Sheet metal__ Blech__	1,000	Units Stück	E						
80	301024080011	Wiper__ Abstreifer__	1,000	Units Stück	V	X	7000	12			
90	301024190026	Lip seal__ Nutring__	2,000	Units Stück	V	X	7000	12			
100	301104824570	Cylinder liner__ Zylinderbuchse__	1,000	Units Stück	V	X	7000	12			
110	301057049223	Seal ring__ Dichtring__	1,000	Units Stück	V	X	7000	12			
120	301024032990	Lip seal__ Nutring__	6,000	Units Stück	V	X	7000	12			
130	301132173180	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	12,000	Units Stück	E						
140	301104206742	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig__	1,000	Units Stück	V	X	7000	12			
150	301104207387	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig__	1,000	Units Stück	V	X	7000	12			
160	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	10,000	Units Stück	E						
170	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	6,000	Units Stück	E						

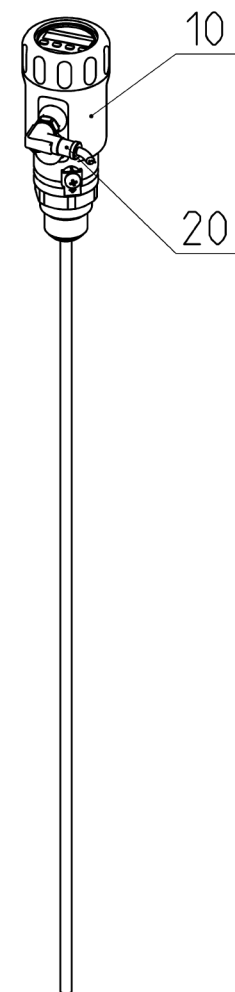
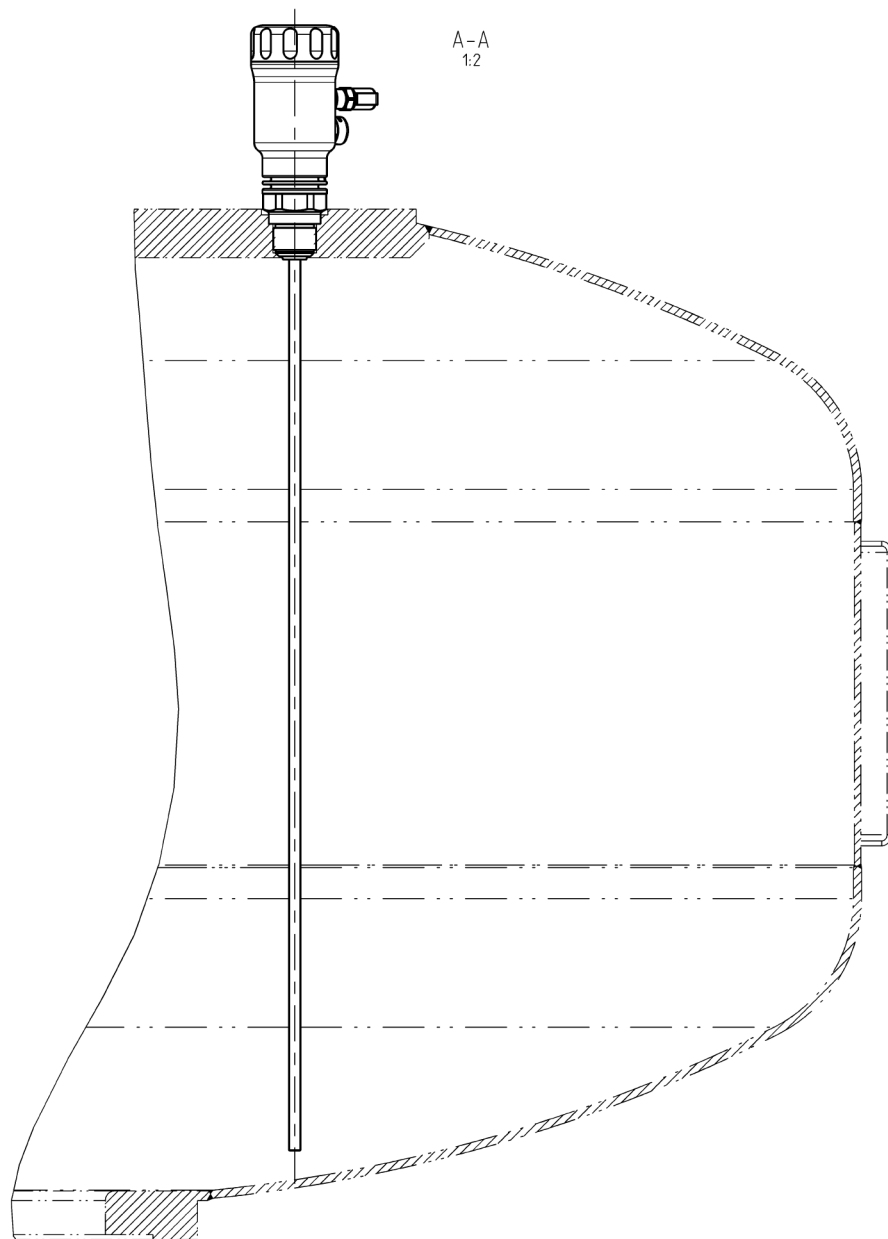
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65733063S101 Rotating union__	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 57



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65732081S001 Mounting parts_Central boiler_	65794014S112 Filler, upper part__TK 1800		KHS-V02 Page 58

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732078S001	Support plate_Central boiler_ Aufnahmeplatte_Zentralkessel_	2,000	Units Stück	E						
20	65732079S001	Mounting part_Central boiler_ Befestigungsteil_Zentralkessel_	2,000	Units Stück	E						
30	65732080S001	Shim_ Distanzblech_	4,000	Units Stück	E						
40	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
50	301057049223	Seal ring_ Dichtring_	1,000	Units Stück	E						
60	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						

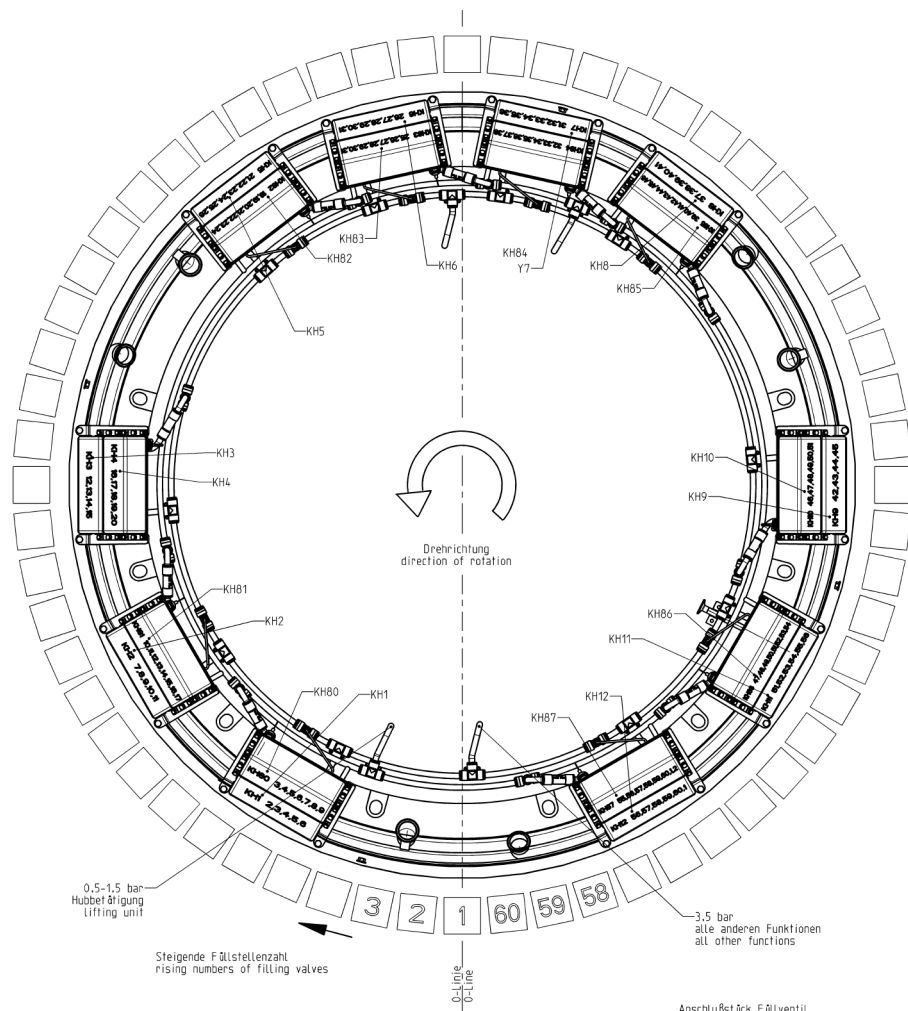
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65732081S001 Mounting parts_Central boiler_	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 59



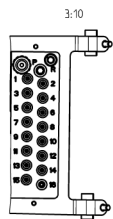
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65732144S001 Level probe_Radar_	65794014S112 Filler, upper part__TK 1800		KHS-V02 Page 60

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301262410038	Fill level sensor__ Füllstandssensor__	1,000	Units Stück	E						
20	301268819042	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65732144S001 Level probe_Radar_	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 6



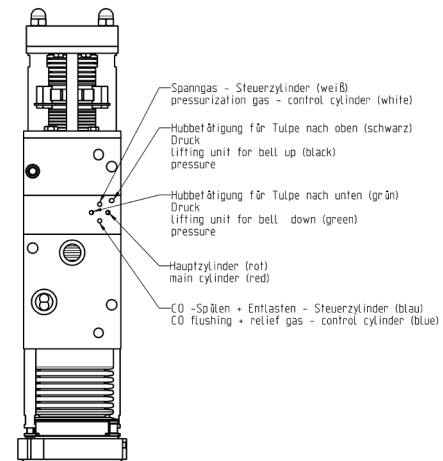
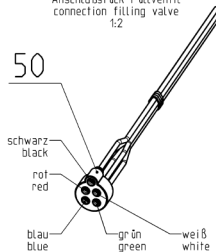
Füllventilinsel KH1-KH12
Solenoid valve module KH1-KH12



Füllventilinsel KH80-KH87
Solenoid valve module KH80-KH87



Anschlußstück Füllventil
connection filling valve 1:2



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65734018S001 Pneumatics_Drive_TK 1800 30 Pi

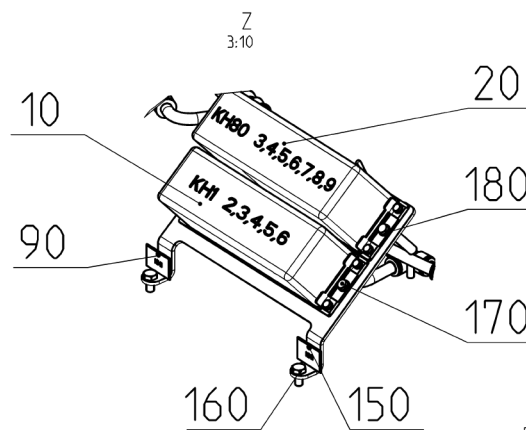
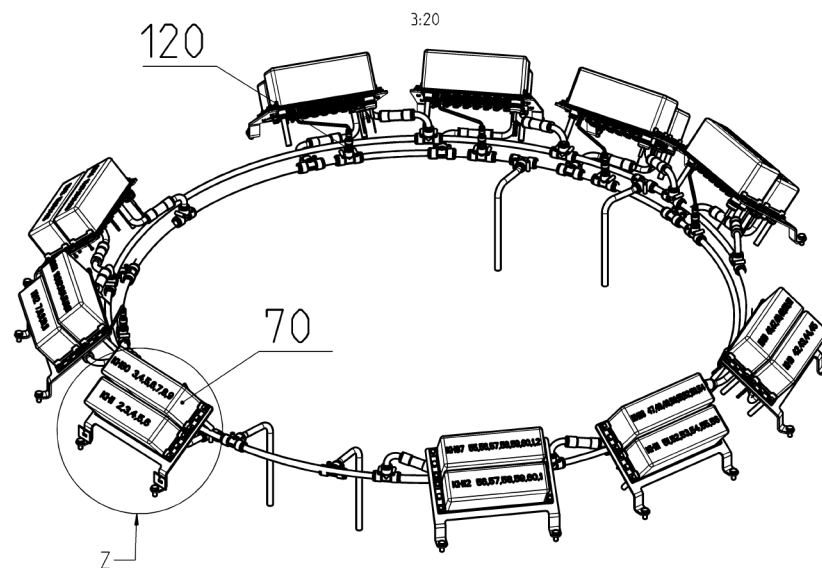
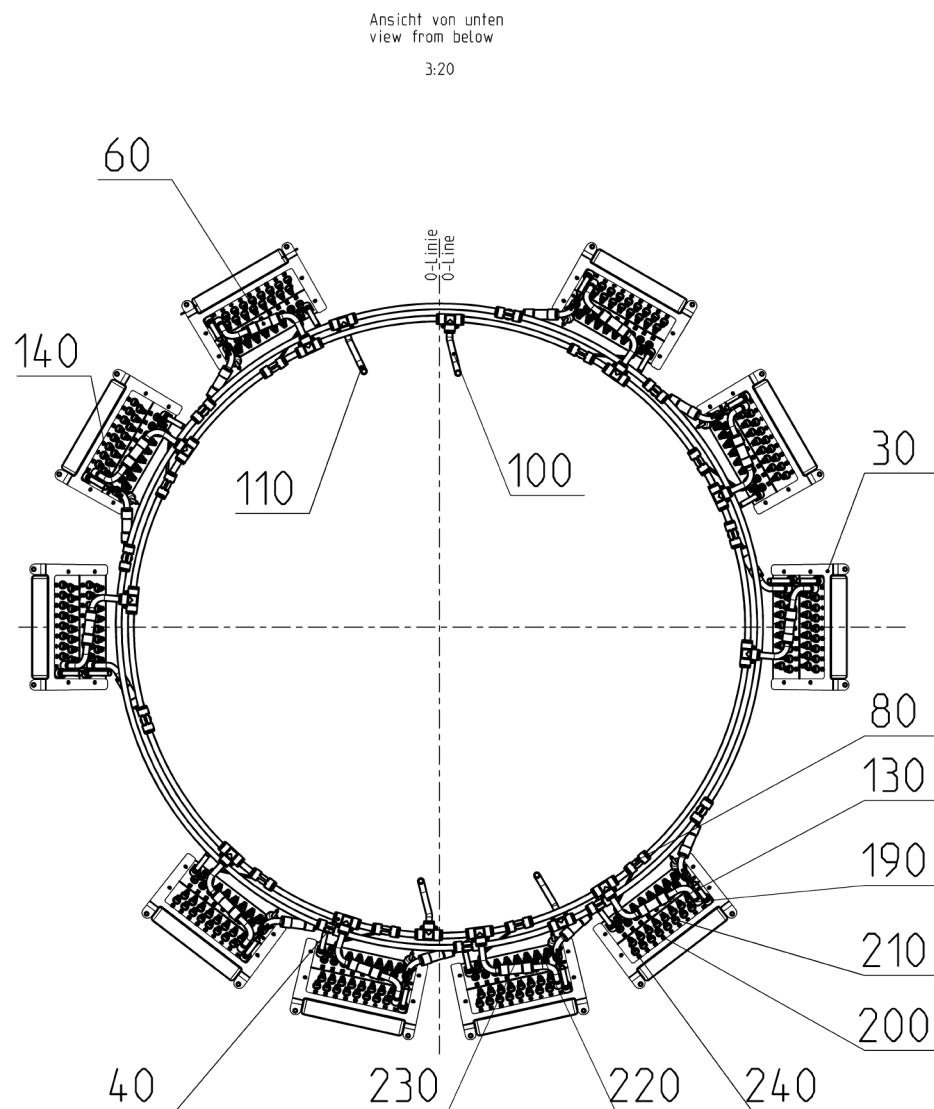
65794014S112 Filler, upper part__TK 1800

KHS-V02 Page

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301063950077	Valve terminal__Normaly open Ventilinsel__Normaly open	12,000	Units Stück	E				X		66
20	301063950076	Valve terminal__Normaly Closed Ventilinsel__Normaly Closed	8,000	Units Stück	E				X		68
30	65734027S001	Bracket__ Halter__	10,000	Units Stück	E						
40	301055125275	Connector__T Steckverbindung__T	24,000	Units Stück	E						
50	65732035S060	Connecting piece_Collective parts list_ Anschlußstück_Sammelstückliste__	1,000	Units Stück	E						70
60	301063805320	Non-return valve__ Rückschlagventil__	20,000	Units Stück	E						
70	301055177415	Connector_straight_ Steckverbindung_gerade__	8,000	Units Stück	E						
80	301999952565	Connector__T Steckverbindung__T	8,000	Units Stück	E						
90	65039782S014	Collective parts list_engraving_ Sammelstückliste_Gravierschild__	1,000	Units Stück	E						74
100	301053150502	Pneumatic hose_black_12 Pneumatikschlauch_schwarz_12	1,000	Units Stück	E						
110	301053150502	Pneumatic hose_black_12 Pneumatikschlauch_schwarz_12	1,000	Units Stück	E						
120	301206530950	Hose__ Schlauch__	1,000	Units Stück	E						
130	301053150420	Hose_black_10 Schlauch_schwarz_10	1,000	Units Stück	E						
140	301206630155	Pipe_black_ Rohr_schwarz__	1,000	Units Stück	E						
150	65039782S027	Collective parts list_engraving_ Sammelstückliste_Gravierschild__	1,000	Units Stück	E						76
160	301132171450	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	20,000	Units Stück	E						
170	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	48,000	Units Stück	E						
180	301134230090	Washer__ Unterlegscheibe__	40,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65734018S001 Pneumatics_Drive_TK 1800 30 Pi	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 63



Position 250 und 260 nicht gezeichnet
ITEMS 250 and 260 NOT SHOWN

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65734018S001 Pneumatics_Drive_TK 1800 30 Pi	65794014S112 Filler, upper part__TK 1800	KHS-V02	Page 64

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301055106994	Slip-on bushing__ Aufsteckhülse__	60,000	Units Stück	E						
200	301055106993	Slip-on bushing__ Aufsteckhülse__	60,000	Units Stück	E						
210	301055106991	Slip-on bushing__ Aufsteckhülse__	60,000	Units Stück	E						
220	301055106990	Slip-on bushing__ Aufsteckhülse__	60,000	Units Stück	E						
230	301055106992	Slip-on bushing__ Aufsteckhülse__	60,000	Units Stück	E						
240	301055128301	Plug__ Stopfen__	20,000	Units Stück	E						
250	301055125575	Connector__Y Steckverbindung__Y	2,000	Units Stück	E						
260	301055125510	Connector__Y Steckverbindung__Y	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65734018S001 Pneumatics_Drive_TK 1800 30 Pi	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 65

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301063950077 Valve terminal__Normaly open	65734018S001 Pneumatics_Drive_TK 1800 30 Pi	KHS-V02	Page 66

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301055105016	Push-fit fitting_straight_ Steckverschraubung_gerade_	16,000	Units Stück	E						
20	301999957949	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
30	301999957950	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
40	301999943214	Flat packing_Valve terminal_ Flachdichtung_Ventilinsel_	1,000	Units Stück	E						
50	301999957951	Cable gland_Valve terminal_ Kabelverschraubung_Ventilinsel_	1,000	Units Stück	E						
60	301999957955	Control_Valve terminal_ Steuerung_Ventilinsel_	1,000	Units Stück	E						
70	301999952881	Way valve_3/2-way_ Wegeventil_3/2 Wege_	16,000	Units Stück	E						
80	301999957952	Valve plate_ Ventilplatte_	1,000	Units Stück	E						
90	301999957953	Button head screw_Valve terminal_ Flachkopfschraube_Ventilinsel_	2,000	Units Stück	E						
100	301999945991	Connecting cable_pre-assembled_8m Anschlusskabel_konfektioniert_8m	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301063950077 Valve terminal__Normaly open	65734018S001 Pneumatics_Drive_TK 1800 30 Pi			KHS-V02	Page 67

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

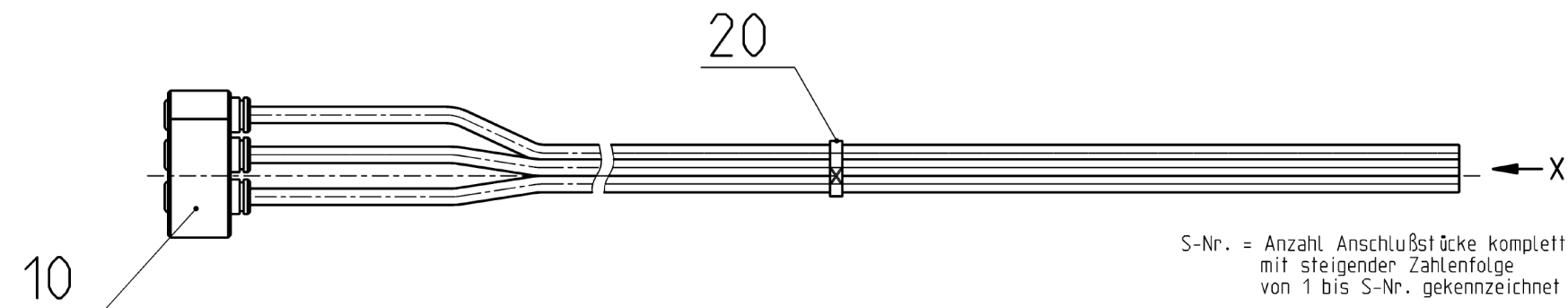
Смотри документацию к докупному оборудованию

参见外购件文档

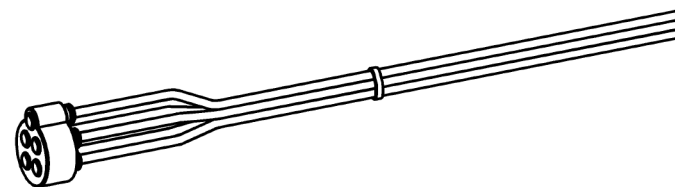
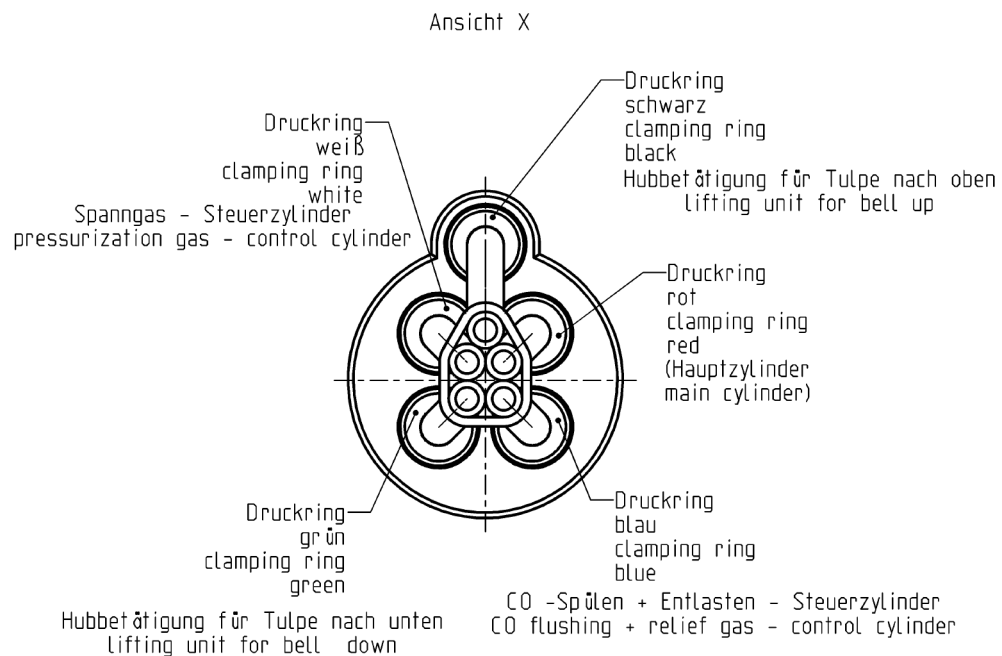
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301063950076 Valve terminal__Normaly Closed	65734018S001 Pneumatics_Drive_TK 1800 30 Pi	KHS-V02	Page 68

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301055105016	Push-fit fitting_straight_ Steckverschraubung_gerade_	16,000	Units Stück	E						
20	301999957949	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
30	301999957950	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
40	301999943214	Flat packing_Valve terminal_ Flachdichtung_Ventilinsel_	1,000	Units Stück	E						
50	301999957951	Cable gland_Valve terminal_ Kabelverschraubung_Ventilinsel_	1,000	Units Stück	E						
60	301999957955	Control_Valve terminal_ Steuerung_Ventilinsel_	1,000	Units Stück	E						
70	301999957544	Way valve_3/2-way_ Wegeventil_3/2 Wege_	16,000	Units Stück	E				X		
90	301999957953	Button head screw_Valve terminal_ Flachkopfschraube_Ventilinsel_	2,000	Units Stück	E						
100	301999945991	Connecting cable_pre-assembled_8m Anschlusskabel_konfektioniert_8m	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	301063950076 Valve terminal__Normaly Closed	65734018S001 Pneumatics_Drive_TK 1800 30 Pi			KHS-V02	Page	69



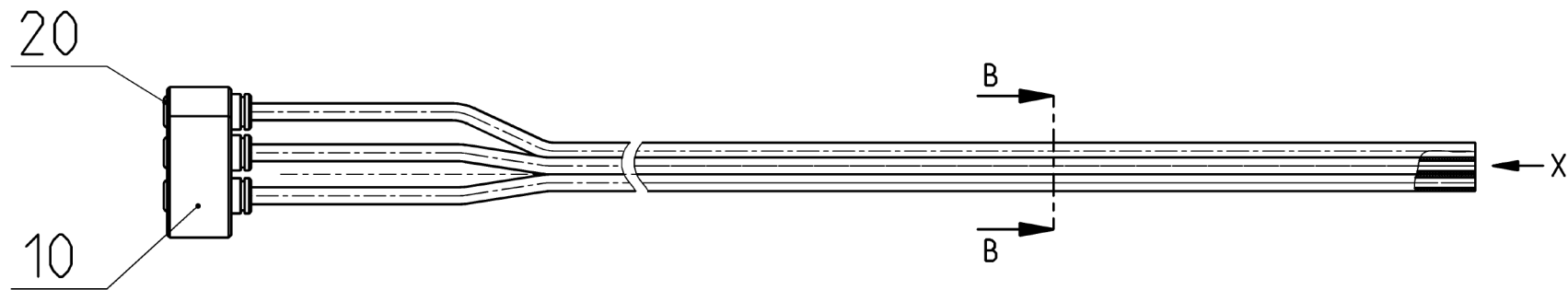
Beispiel:
S018 = 18 Anschlußstücke komplett
mit den Zahlen 1, 2, 3 usw.
bis 18 gebündelt markiert



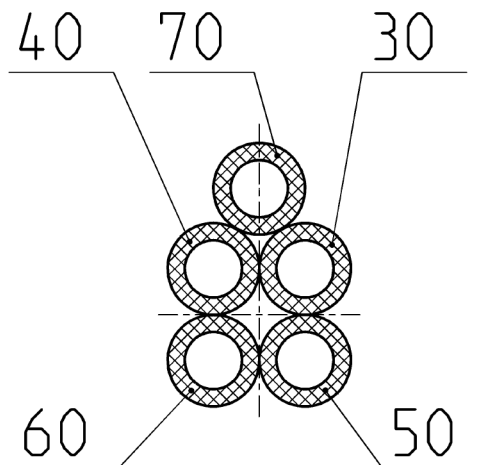
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65732035S060 Connecting piece_Collective parts list_	65734018S001 Pneumatics_Drive_TK 1800 30 Pi		KHS-V02 Page 70

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65732034S002	Connecting piece_complete_ Anschlußstück_komplett_	60,000	Units Stück	E						72
20	55009224S080	Hose marking_complete_ Schlauchmarkierung_komplett_	1,000	Units Stück	E						

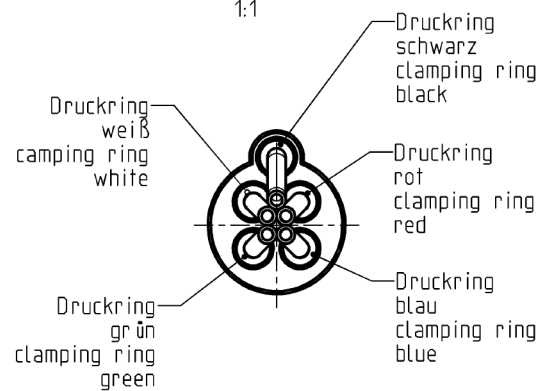
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65732035S060 Connecting piece_Collective parts list_	65734018S001 Pneumatics_Drive_TK 1800 30 Pi			KHS-V02	Page 71



Schnitt/section B-B
5:1



Ansicht/view X
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65732034S002 Connecting piece_complete_

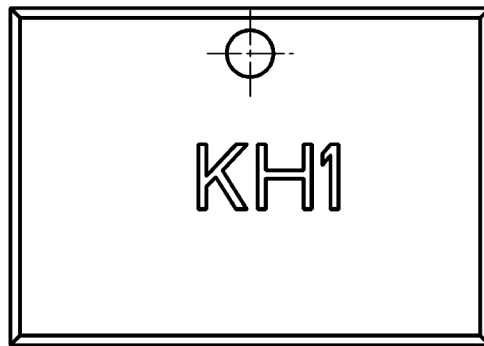
65732035S060 Connecting piece_Collective parts list_

KHS-V02 Page

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	55010119S001	Connector__in PP Anschluss__in PP	1,000	Units Stück	E						
20	X57911040	Gasket__ Dichtung__	5,000	Units Stück	E						
30	301206630150	Pipe_natural_ Rohr_natur_	1,000	Units Stück	E						
40	301206630152	Pipe_red_ Rohr_rot_	1,000	Units Stück	E						
50	301206630153	Pipe_green_ Rohr_grün_	1,000	Units Stück	E						
60	301206630154	Pipe_blue_ Rohr_blau_	1,000	Units Stück	E						
70	301206630155	Pipe_black_ Rohr_schwarz_	1,000	Units Stück	E						

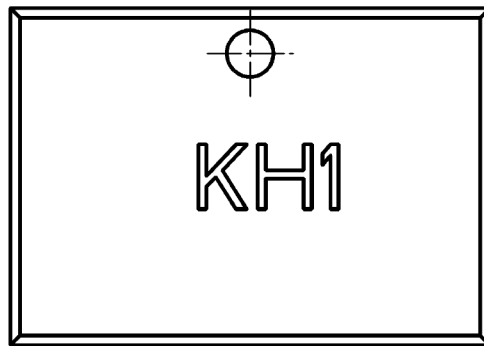
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65732034S002 Connecting piece_complete_	65732035S060 Connecting piece_Collective parts list_			KHS-V02	Page 73



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65039782S014 Collective parts list_engraving_	65734018S001 Pneumatics_Drive_TK 1800 30 Pi	KHS-V02	Page 74

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65039781S080	engraving__ Gravierschild__	1,000	Units Stück	E						
20	65039781S081	engraving__ Gravierschild__	1,000	Units Stück	E						
30	65039781S082	engraving__ Gravierschild__	1,000	Units Stück	E						
40	65039781S083	engraving__ Gravierschild__	1,000	Units Stück	E						
50	65039781S084	engraving__ Gravierschild__	1,000	Units Stück	E						
60	65039781S085	engraving__ Gravierschild__	1,000	Units Stück	E						
70	65039781S086	engraving__ Gravierschild__	1,000	Units Stück	E						
80	65039781S087	engraving__ Gravierschild__	1,000	Units Stück	E						

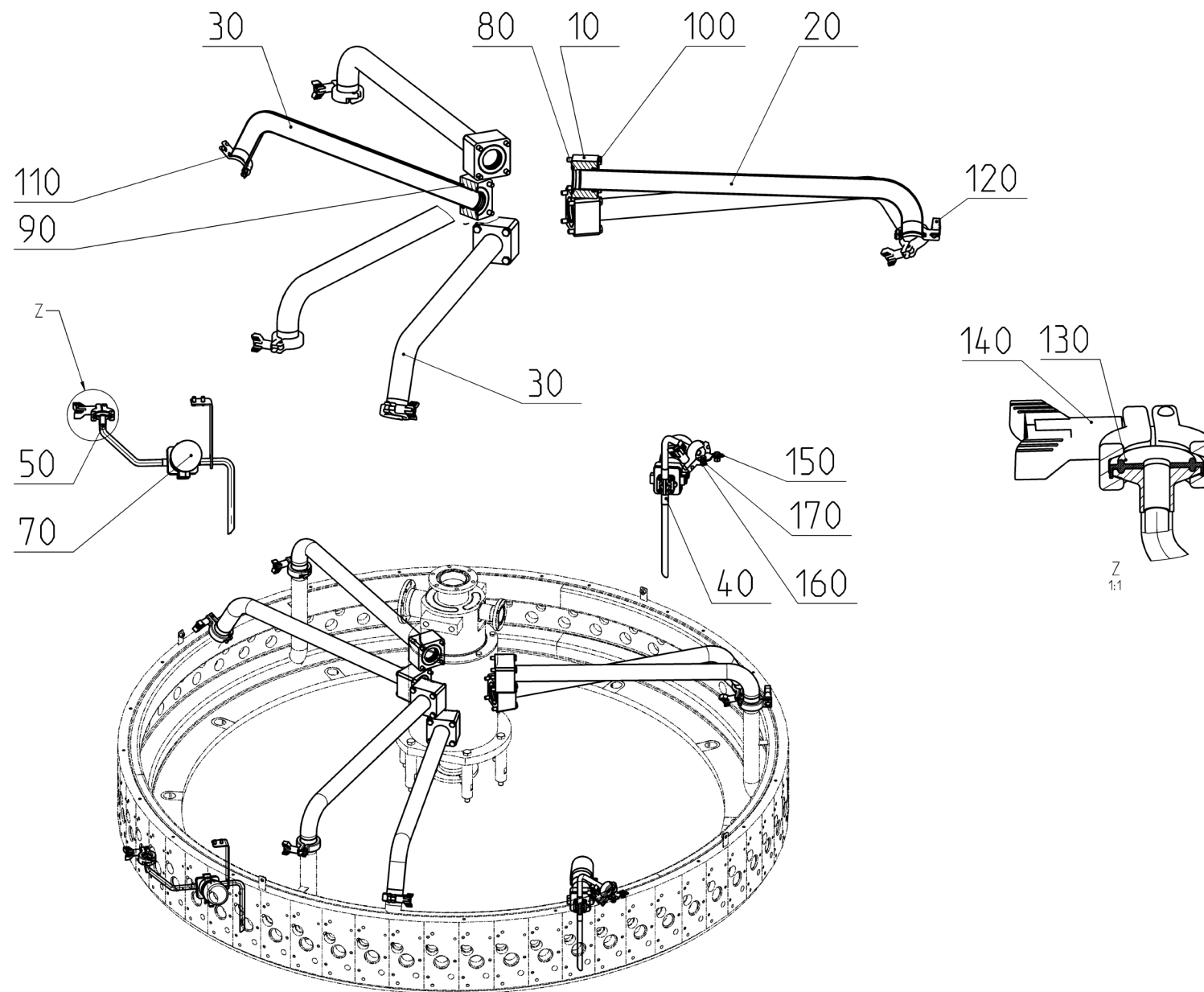
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65039782S014 Collective parts list_engraving__	65734018S001 Pneumatics_Drive_TK 1800 30 Pi			KHS-V02	Page 75



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65039782S027 Collective parts list_engraving_	65734018S001 Pneumatics_Drive_TK 1800 30 Pi		KHS-V02 Page 76

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65039781S001	engraving__ Gravierschild__	1,000	Units Stück	E						
20	65039781S002	engraving__ Gravierschild__	1,000	Units Stück	E						
30	65039781S003	engraving__ Gravierschild__	1,000	Units Stück	E						
40	65039781S004	engraving__ Gravierschild__	1,000	Units Stück	E						
50	65039781S005	engraving__ Gravierschild__	1,000	Units Stück	E						
60	65039781S006	engraving__ Gravierschild__	1,000	Units Stück	E						
70	65039781S007	engraving__ Gravierschild__	1,000	Units Stück	E						
80	65039781S008	engraving__ Gravierschild__	1,000	Units Stück	E						
90	65039781S009	engraving__ Gravierschild__	1,000	Units Stück	E						
100	65039781S010	engraving__ Gravierschild__	1,000	Units Stück	E						
110	65039781S011	engraving__ Gravierschild__	1,000	Units Stück	E						
120	65039781S012	engraving__ Gravierschild__	1,000	Units Stück	E						

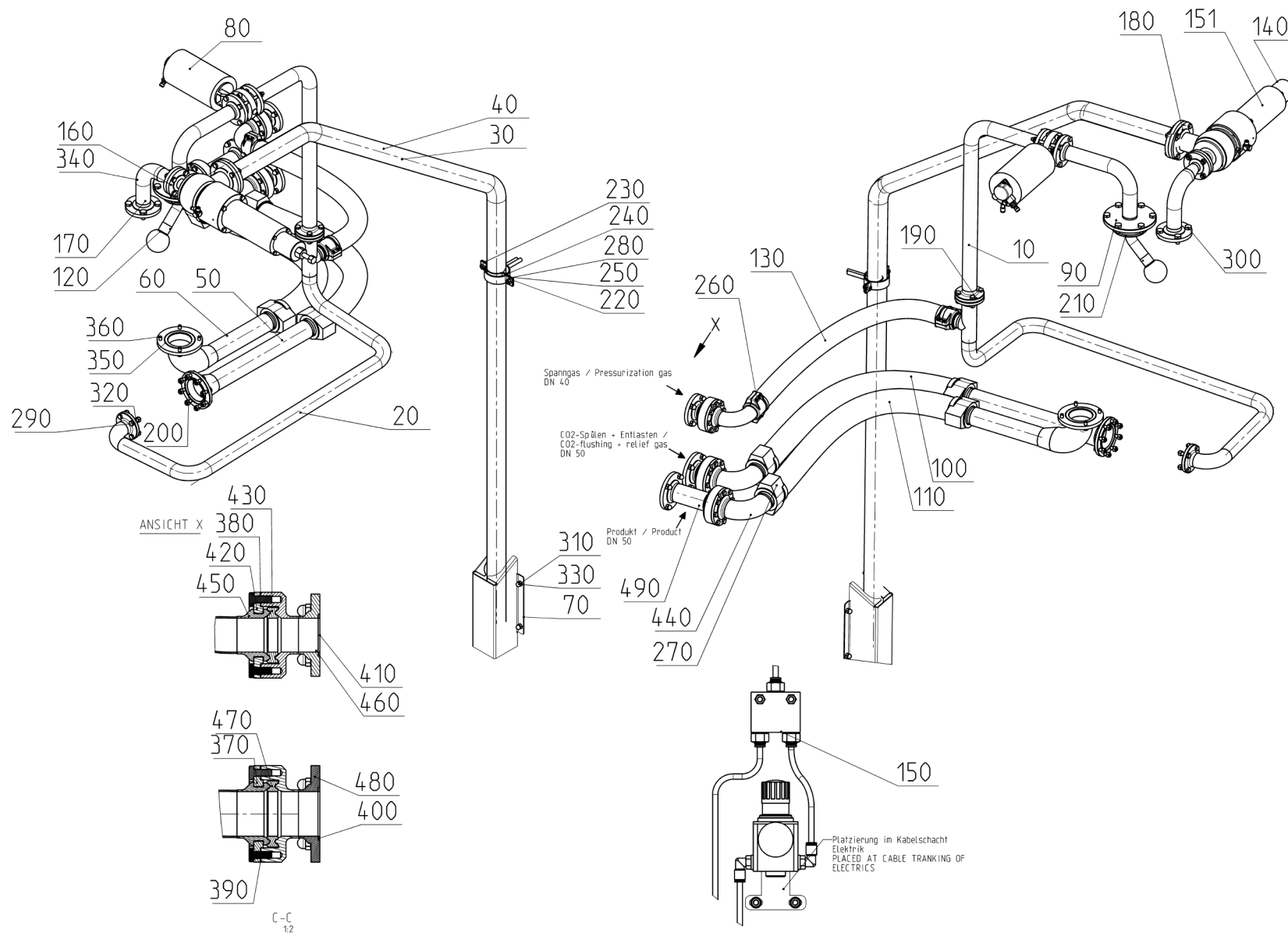
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65039782S027 Collective parts list_engraving__	65734018S001 Pneumatics_Drive_TK 1800 30 Pi			KHS-V02	Page 77



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65734046S001 Pipe_Distributor ring_TK1800	65794014S112 Filler, upper part__TK 1800		KHS-V02 Page 78

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59620034S002	Flange_movable_ Flansch_verschiebbar_	6,000	Units Stück	E						
20	65734045S001	Pipe_ Rohrleitung_	3,000	Units Stück	E						
30	65734044S001	Pipe_ Rohrleitung_	3,000	Units Stück	E						
40	65734015S001	Drain pipe_Distributor ring_ Ablaufrohr_Verteilerring_	1,000	Units Stück	E						
50	65733026S001	Drain pipe_Distributor ring_ Ablaufrohr_Verteilerring_	1,000	Units Stück	E						
60	65734038S001	Retaining plate_ Halteblech_	1,000	Units Stück	E						
70	301063800011	Connection_Valve_IO-Link Anschaltung_Ventil_IO-Link	2,000	Units Stück	E						
80	301057049103	Seal ring_ Dichtring_	6,000	Units Stück	E						
90	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	5,000	Units Stück	E						
100	301132171941	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	24,000	Units Stück	E						
110	301054615271	Seal ring_ Dichtring_	6,000	Units Stück	E						
120	301054615160	Joint clamp_ Gelenkklemme_	6,000	Units Stück	E						
130	301054615220	Seal ring_ Dichtring_	2,000	Units Stück	E						
140	301054615120	Joint clamp_ Gelenkklemme_	2,000	Units Stück	E						
150	301053553000	Pipe-clamp half_ Rohrschellenhälfte_	1,000	Units Stück	E						
160	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
170	301133120120	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65734046S001 Pipe_Distributor ring_TK1800	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 79



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

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Subassembly 65734047S004 Pipe_Filler, upper part_

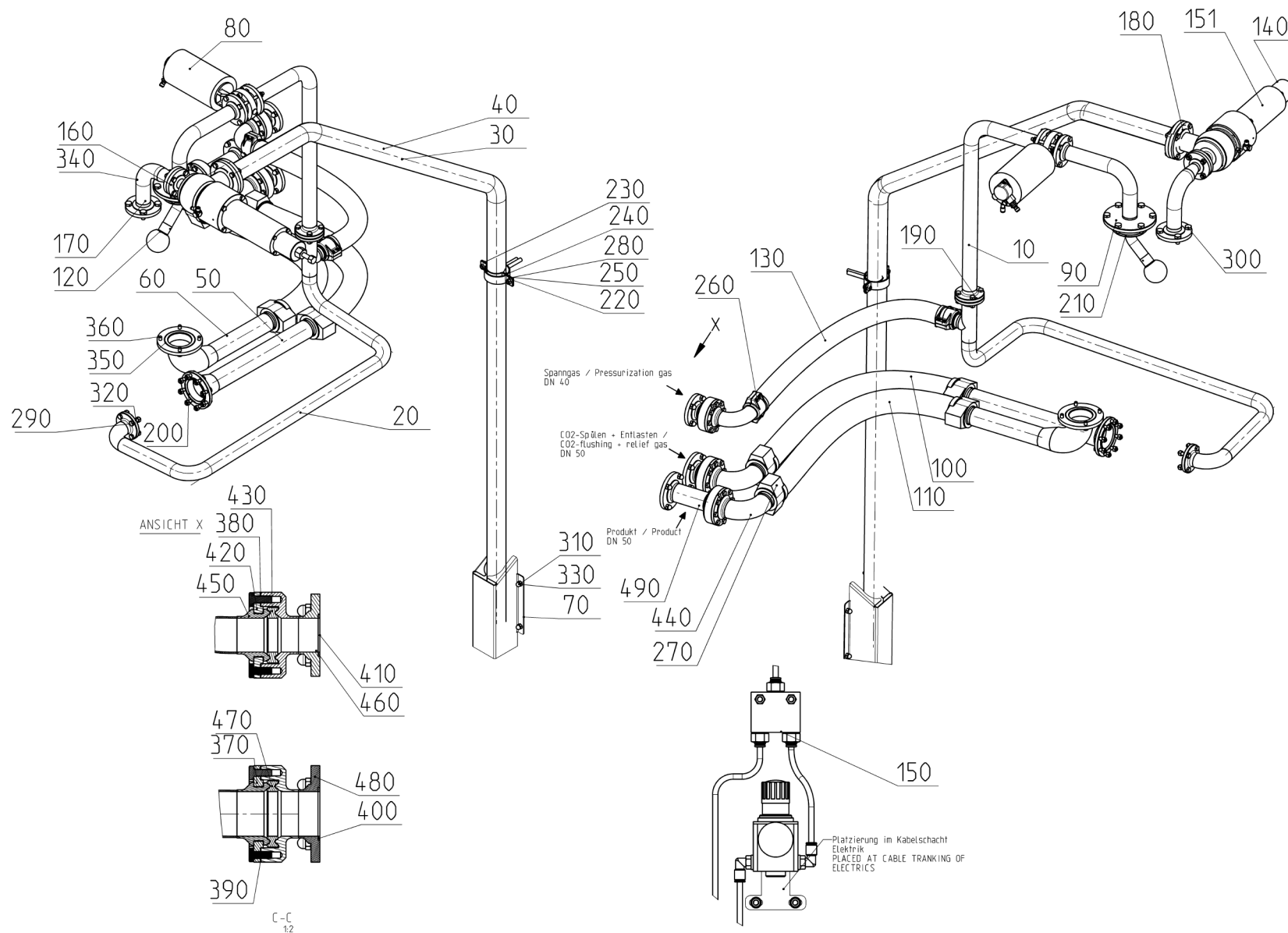
65794014S112 Filler, upper part__TK 1800

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65733104S001	Pipe_Filler, upper part_ Rohrleitung_Fülleroberteil_	1,000	Units Stück	E						
20	65734073S001	Pipe_CO2_ Rohrleitung_CO2_	1,000	Units Stück	E						
40	65734056S001	Drain pipe_Relief valve_ Ablaufrohr_Sicherheitsventil_	1,000	Units Stück	E						
50	65734074S001	Supply pipe_Central boiler_ Zuleitung_Zentralkessel_	1,000	Units Stück	E						
60	65734075S001	Central boiler_Product infeed_ Zentralkessel_Produktzulauf_	1,000	Units Stück	E						
70	65732153S001	Protection sheet_ Schutzblech_	1,000	Units Stück	E						
80	65540028S041	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						86
90	65734050S001	Infeed_CO2_ Zulauf_CO2_	1,000	Units Stück	E						
100	301053152398	Hose_ Schlauch_	1,000	Units Stück	V		21000	36			
110	301053152398	Hose_ Schlauch_	1,000	Units Stück	V		21000	36			
130	301053151700	Hose_ Schlauch_	1,000	Units Stück	V		21000	36			
140	301063390012	Relief valve__25FG/50FG Sicherheitsventil__25FG/50FG	1,000	Units Stück	E				X		
150	65733079S001	Pre-Pressurise_Relief valve_ Vorspannen_Sicherheitsventil_	1,000	Units Stück	E						94
160	301057049003	Seal ring_ Dichtring_	1,000	Units Stück	E						
170	301057049103	Seal ring_ Dichtring_	1,000	Units Stück	E						
180	301057049153	Seal ring_ Dichtring_	1,000	Units Stück	E						
190	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	2,000	Units Stück	E						
200	301057048560	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65734047S004 Pipe_Filler, upper part_	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 81



(Schematic diagram. Refer to the bill of materials for the part number.)

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10349026

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Subassembly 65734047S004 Pipe_Filler, upper part_

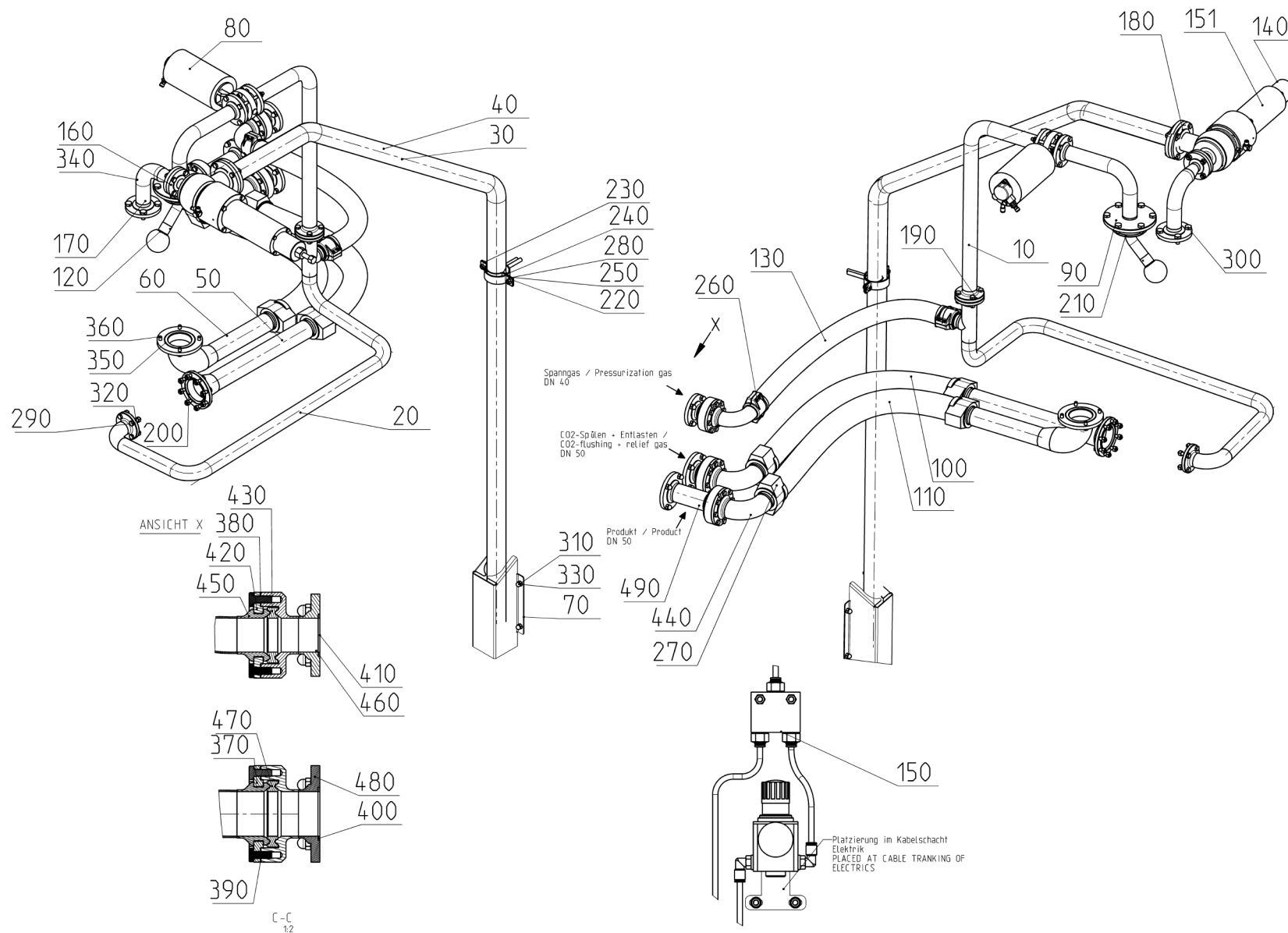
65794014S112 Filler, upper part__TK 1800

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
210	X05224616	O-ring__ O-Ring__	1,000	Units Stück	E						
230	301053553200	Pipe-clamp half_Shaft_ Rohrschellenhälfte_Schaft__	1,000	Units Stück	E						
250	301053553070	Pipe-clamp half__ Rohrschellenhälfte__	1,000	Units Stück	E						
260	301053603040	Clamp unit_Pipe_ Klemmfassung_Rohr__	2,000	Units Stück	E						
270	301053603050	Clamp unit__ Klemmfassung__	4,000	Units Stück	E						
280	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
290	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	24,000	Units Stück	E						
300	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	10,000	Units Stück	E						
310	301132683360	Thread bolt__ Gewindebolzen__	4,000	Units Stück	E						
320	301133120170	Hexagonal nut__ Sechskantmutter__	26,000	Units Stück	E						
330	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form__	16,000	Units Stück	E						
340	65733097S001	Flanged joint__ Flanschverbindung__	1,000	Units Stück	E						
350	301057049223	Seal ring__ Dichtring__	1,000	Units Stück	E						
360	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	28,000	Units Stück	E						
370	55005097S002	Ring_Unmachined part_ Ring_Rohteil__	2,000	Units Stück	E						
380	55007369S001	Shim__ Beilage__	1,000	Units Stück	E						
390	55007369S002	Shim__ Beilage__	2,000	Units Stück	E						
400	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	2,000	Units Stück	V		21000	36			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65734047S004 Pipe_Filler, upper part_	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page	83



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

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Subassembly 65734047S004 Pipe_Filler, upper part_

65794014S112 Filler, upper part__TK 1800

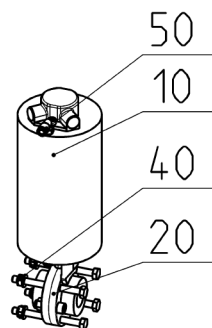
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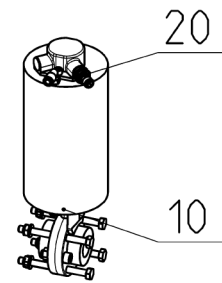
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
410	301999962234	Seal ring_Butterfly valve_DN40 Dichtring_Scheibenventil_DN40	1,000	Units Stück	V		21000	36			
420	55005097S001	Ring_Unmachined part_ Ring_Rohteil_	1,000	Units Stück	V		21000	36			
430	58899777S001	Seal ring_ Dichtring_	1,000	Units Stück	E						
440	65734066S001	Elbow adaptor_Pipework_ Winkelstück_Verrohrung_	2,000	Units Stück	E						
450	65734071S001	Elbow adaptor_Pipework_ Winkelstück_Verrohrung_	1,000	Units Stück	E						
460	65734072S001	Transfer_Pipe_ Übergabe_Rohr_	1,000	Units Stück	E						
470	58899777S002	Seal ring_ Dichtring_	2,000	Units Stück	E						
480	65734064S001	Transfer_Pipe_ Übergabe_Rohr_	1,000	Units Stück	E						
490	65734065S001	Transfer_Pipe_ Übergabe_Rohr_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65734047S004 Pipe_Filler, upper part_	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 85

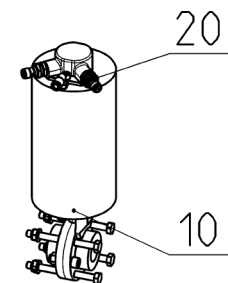
Version	Nennweite / diameter	Dichtung / gasket	Masse / mass [kg]	Typ / type	Version	Dichtung / gasket
65540028s020	25	EPDM	5.709	auto	65540028s220	Viton
65540028s021	25	EPDM	5.741	1x Ini	65540028s221	Viton
65540028s022	25	EPDM	5.773	2x Ini	65540028s222	Viton
65540028s023	25	EPDM	7.209	IO-Link	65540028s223	Viton
65540028s024	25	EPDM	7.009	SPS	65540028s224	Viton
65540028s025	25	EPDM	1.114	manuell	65540028s225	Viton
65540028s040	40	EPDM	6.119	auto	65540028s240	Viton
65540028s041	40	EPDM	6.151	1x Ini	65540028s241	Viton
65540028s042	40	EPDM	6.183	2x Ini	65540028s242	Viton
65540028s043	40	EPDM	7.619	IO-Link	65540028s243	Viton
65540028s044	40	EPDM	7.419	SPS	65540028s244	Viton
65540028s045	40	EPDM	1.524	manuell	65540028s245	Viton
65540028s050	50	EPDM	6.819	auto	65540028s250	Viton
65540028s051	50	EPDM	6.851	1x Ini	65540028s251	Viton
65540028s052	50	EPDM	6.883	2x Ini	65540028s252	Viton
65540028s053	50	EPDM	8.319	IO-Link	65540028s253	Viton
65540028s054	50	EPDM	8.119	SPS	65540028s254	Viton
65540028s055	50	EPDM	2.224	manuell	65540028s255	Viton
65540028s060	65	EPDM	7.396	auto	65540028s260	Viton
65540028s061	65	EPDM	7.428	1x Ini	65540028s261	Viton
65540028s062	65	EPDM	7.460	2x Ini	65540028s262	Viton
65540028s063	65	EPDM	8.896	IO-Link	65540028s263	Viton
65540028s064	65	EPDM	8.696	SPS	65540028s264	Viton
65540028s065	65	EPDM	2.801	manuell	65540028s265	Viton
65540028s080	80	EPDM	8.522	auto	65540028s280	Viton
65540028s081	80	EPDM	8.554	1x Ini	65540028s281	Viton
65540028s082	80	EPDM	8.586	2x Ini	65540028s282	Viton
65540028s083	80	EPDM	10.022	IO-Link	65540028s283	Viton
65540028s084	80	EPDM	9.822	SPS	65540028s284	Viton
65540028s085	80	EPDM	3.927	manuell	65540028s285	Viton
65540028s100	100	EPDM	9.297	auto	65540028s300	Viton
65540028s101	100	EPDM	9.329	1x Ini	65540028s301	Viton
65540028s102	100	EPDM	9.361	2x Ini	65540028s302	Viton
65540028s103	100	EPDM	10.797	IO-Link	65540028s303	Viton
65540028s104	100	EPDM	10.597	SPS	65540028s304	Viton
65540028s105	100	EPDM	4.702	manuell	65540028s305	Viton
65540028s120	125	EPDM	17.948	auto	-	-
65540028s121	125	EPDM	17.980	1x Ini	-	-
65540028s122	125	EPDM	18.012	2x Ini	-	-
65540028s123	125	EPDM	19.448	IO-Link	-	-
65540028s124	125	EPDM	19.248	SPS	-	-
65540028s125	125	EPDM	10.179	manuell	-	-
65540028s150	150	EPDM	17.950	auto	-	-
65540028s151	150	EPDM	17.982	1x Ini	-	-
65540028s152	150	EPDM	18.014	2x Ini	-	-
65540028s153	150	EPDM	19.450	IO-Link	-	-
65540028s154	150	EPDM	19.250	SPS	-	-
65540028s155	150	EPDM	9.865	manuell	-	-



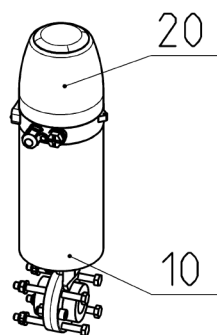
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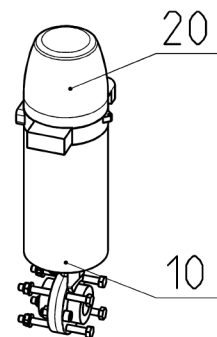
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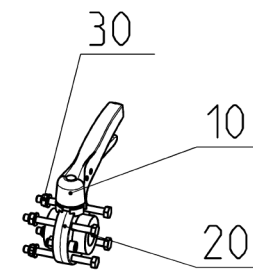
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SXX3



SXX4



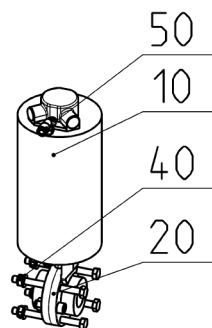
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(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly 65540028S041 Valve insert__DN40		65734047S004 Pipe_Filler, upper part_			KHS-V02	Page	86

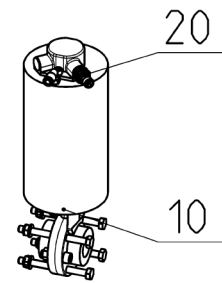
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65540028S040	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück							88
20	301262456720	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E	X			X		

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65540028S041 Valve insert__DN40	65734047S004 Pipe_Filler, upper part_			KHS-V02	Page	87

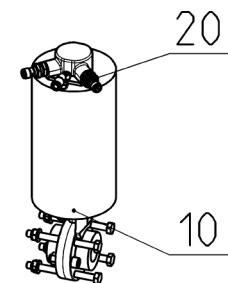
Version	Nennweite / diameter	Dichtung / gasket	Masse / mass [kg]	Typ / type	Version	Dichtung / gasket
65540028s020	25	EPDM	5.709	auto	65540028s220	Viton
65540028s021	25	EPDM	5.741	1x Ini	65540028s221	Viton
65540028s022	25	EPDM	5.773	2x Ini	65540028s222	Viton
65540028s023	25	EPDM	7.209	IO-Link	65540028s223	Viton
65540028s024	25	EPDM	7.009	SPS	65540028s224	Viton
65540028s025	25	EPDM	1.114	manuell	65540028s225	Viton
65540028s040	40	EPDM	6.119	auto	65540028s240	Viton
65540028s041	40	EPDM	6.151	1x Ini	65540028s241	Viton
65540028s042	40	EPDM	6.183	2x Ini	65540028s242	Viton
65540028s043	40	EPDM	7.619	IO-Link	65540028s243	Viton
65540028s044	40	EPDM	7.419	SPS	65540028s244	Viton
65540028s045	40	EPDM	1.524	manuell	65540028s245	Viton
65540028s050	50	EPDM	6.819	auto	65540028s250	Viton
65540028s051	50	EPDM	6.851	1x Ini	65540028s251	Viton
65540028s052	50	EPDM	6.883	2x Ini	65540028s252	Viton
65540028s053	50	EPDM	8.319	IO-Link	65540028s253	Viton
65540028s054	50	EPDM	8.119	SPS	65540028s254	Viton
65540028s055	50	EPDM	2.224	manuell	65540028s255	Viton
65540028s060	65	EPDM	7.396	auto	65540028s260	Viton
65540028s061	65	EPDM	7.428	1x Ini	65540028s261	Viton
65540028s062	65	EPDM	7.460	2x Ini	65540028s262	Viton
65540028s063	65	EPDM	8.896	IO-Link	65540028s263	Viton
65540028s064	65	EPDM	8.696	SPS	65540028s264	Viton
65540028s065	65	EPDM	2.801	manuell	65540028s265	Viton
65540028s080	80	EPDM	8.522	auto	65540028s280	Viton
65540028s081	80	EPDM	8.554	1x Ini	65540028s281	Viton
65540028s082	80	EPDM	8.586	2x Ini	65540028s282	Viton
65540028s083	80	EPDM	10.022	IO-Link	65540028s283	Viton
65540028s084	80	EPDM	9.822	SPS	65540028s284	Viton
65540028s085	80	EPDM	3.927	manuell	65540028s285	Viton
65540028s100	100	EPDM	9.297	auto	65540028s300	Viton
65540028s101	100	EPDM	9.329	1x Ini	65540028s301	Viton
65540028s102	100	EPDM	9.361	2x Ini	65540028s302	Viton
65540028s103	100	EPDM	10.797	IO-Link	65540028s303	Viton
65540028s104	100	EPDM	10.597	SPS	65540028s304	Viton
65540028s105	100	EPDM	4.702	manuell	65540028s305	Viton
65540028s120	125	EPDM	17.948	auto	-	-
65540028s121	125	EPDM	17.980	1x Ini	-	-
65540028s122	125	EPDM	18.012	2x Ini	-	-
65540028s123	125	EPDM	19.448	IO-Link	-	-
65540028s124	125	EPDM	19.248	SPS	-	-
65540028s125	125	EPDM	10.179	manuell	-	-
65540028s150	150	EPDM	17.950	auto	-	-
65540028s151	150	EPDM	17.982	1x Ini	-	-
65540028s152	150	EPDM	18.014	2x Ini	-	-
65540028s153	150	EPDM	19.450	IO-Link	-	-
65540028s154	150	EPDM	19.250	SPS	-	-
65540028s155	150	EPDM	9.865	manuell	-	-



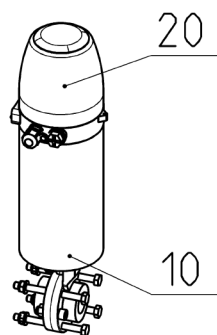
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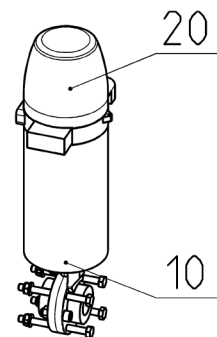
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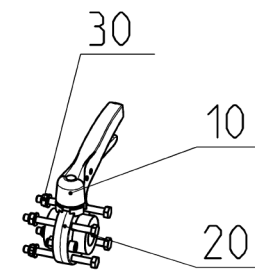
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SXX3



SXX4

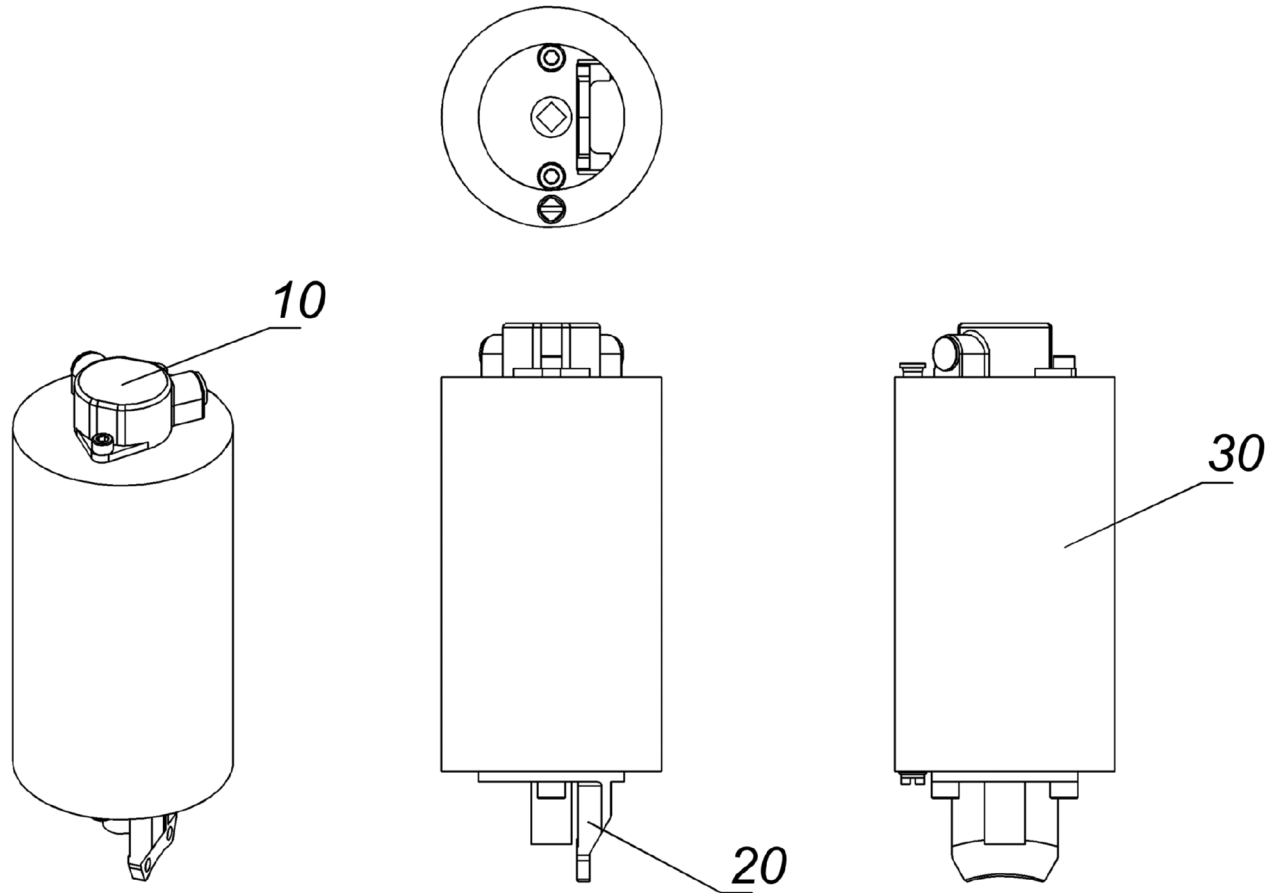


SXX5

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly 65540028S040 Valve insert__DN40		65540028S041 Valve insert__DN40			KHS-V02	Page	88

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067105491	Rotary drive_Butterfly valve_ Drehantrieb_Scheibenventil_	1,000	Units Stück	E	X					90
20	301067087511	Butterfly valve with intermediate flange Zwischenflanschscheibenventil_	1,000	Units Stück	E	X			X		92

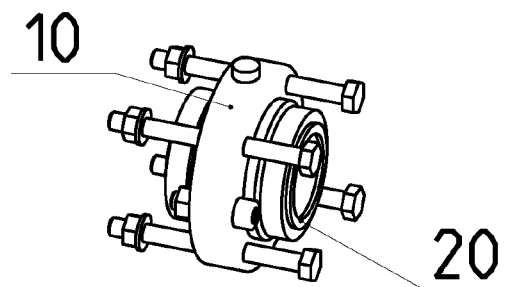
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65540028S040 Valve insert__DN40	65540028S041 Valve insert__DN40			KHS-V02	Page	89



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067105491 Rotary drive_Butterfly valve_	65540028S040 Valve insert__DN40		KHS-V02 Page 90

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067089430	Bracket_Repeater_ Halter_Rückmelder_	1,000	Units Stück	E						
20	301067105481	Bracket angle_Pneumatic drive_ Haltewinkel_Pneumatikantrieb_	1,000	Units Stück	E						
30	301067105471	Hub_Pneumatic drive_ Nabe_Pneumatikantrieb_	1,000	Units Stück	E						

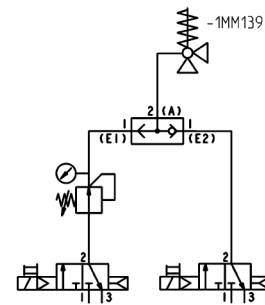
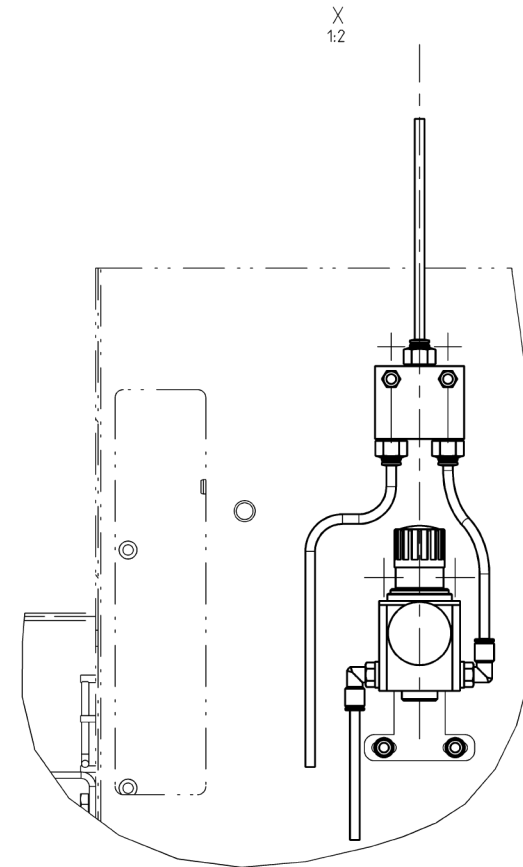
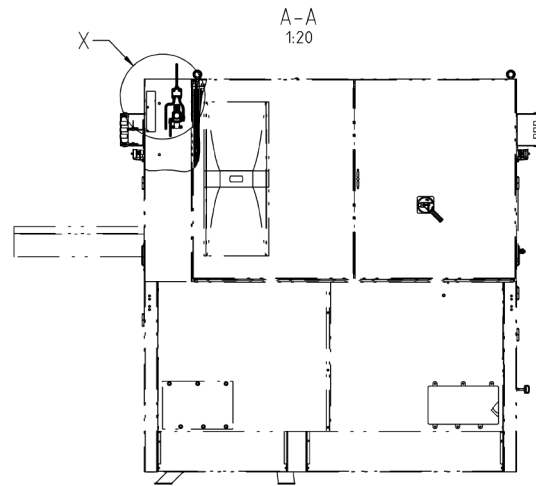
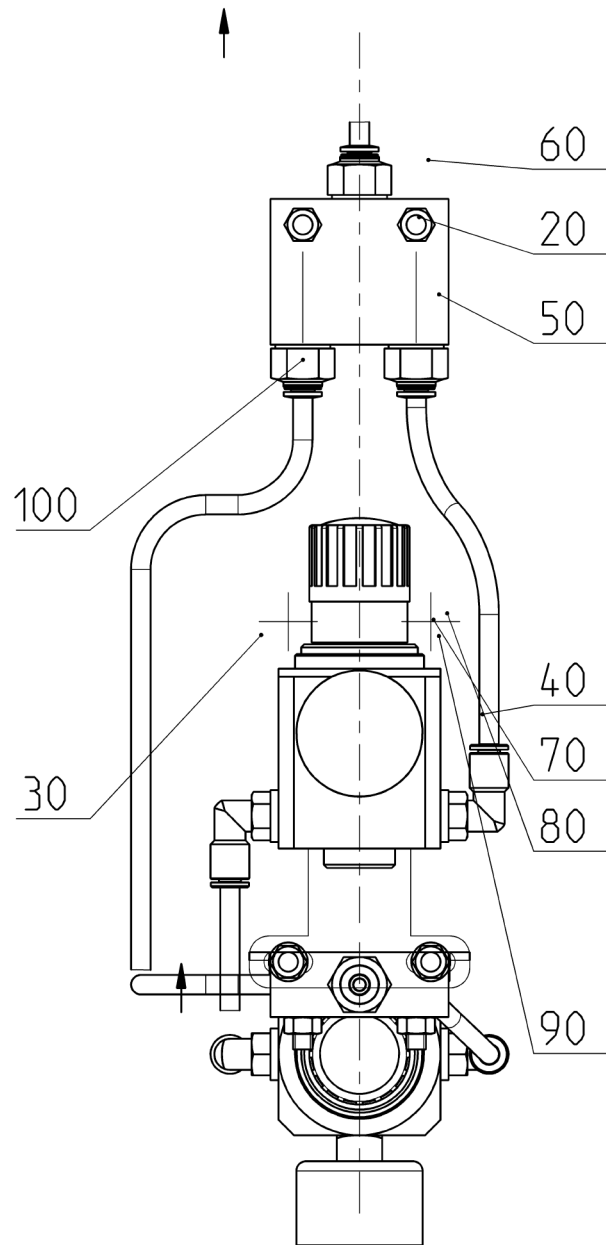
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301067105491 Rotary drive_Butterfly valve_	65540028S040 Valve insert__DN40			KHS-V02	Page 91



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067087511 Butterfly valve with intermediate flange	65540028S040 Valve insert__DN40	KHS-V02	Page 92

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999973586	Gasket_Butterfly valve_ Dichtung_Scheibenventil_	1,000	Units Stück	V		7000	12			
20	301999962234	Seal ring_Butterfly valve_DN40 Dichtring_Scheibenventil_DN40	2,000	Units Stück	V		7000	12			

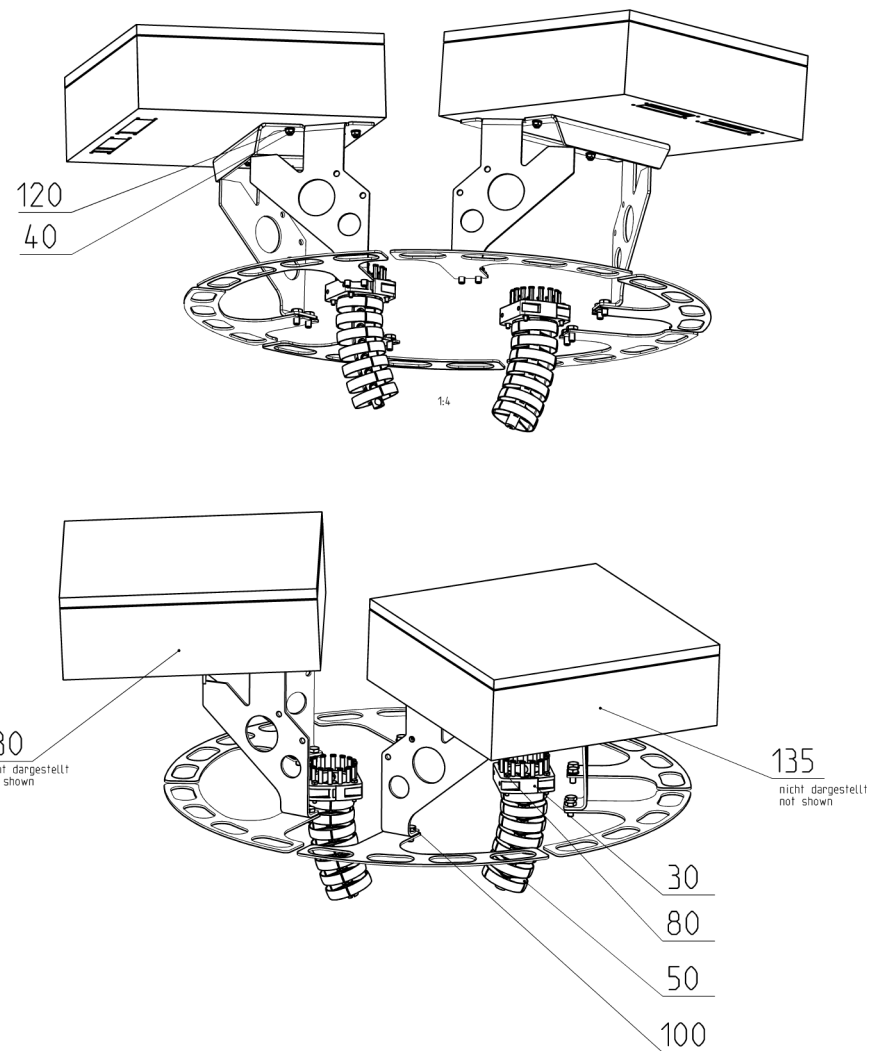
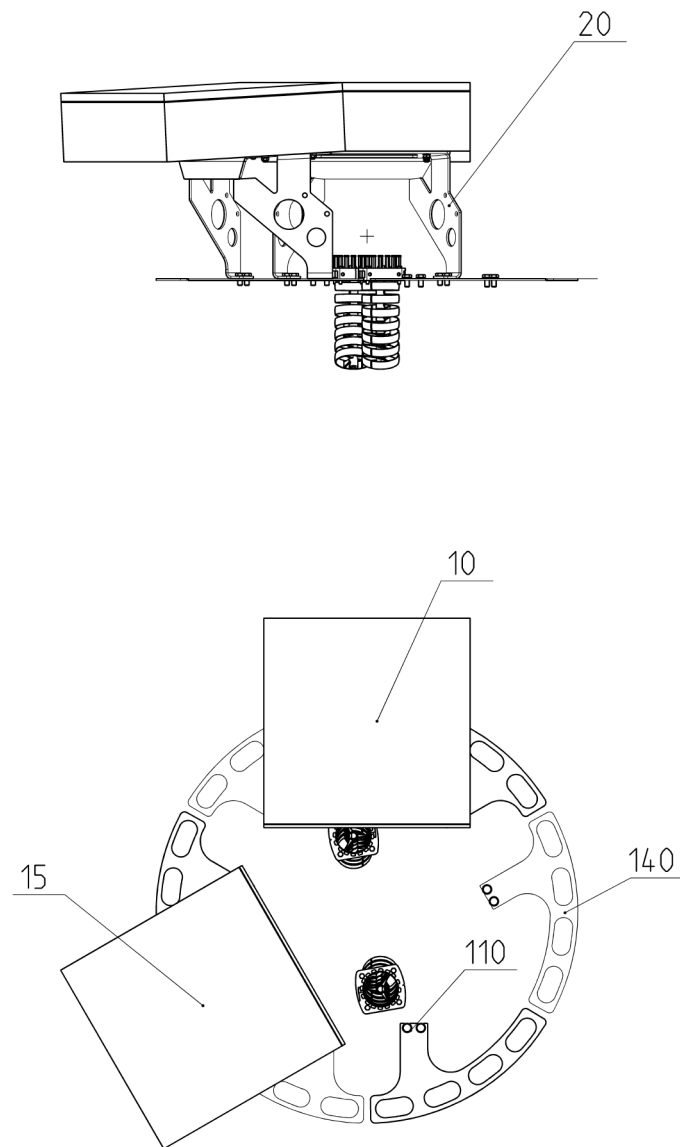
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301067087511 Butterfly valve with intermediate flange	65540028S040 Valve insert__DN40			KHS-V02	Page 93



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65733079S001 Pre-Pressurise_Relief valve_	65734047S004 Pipe_Filler, upper part_	KHS-V02	Page 94

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999989411	Pressure control valve__ Druckregelventil__	1,000	Units Stück	E				X		
15	301999989125	Pressure gauge__NG40 Manometer__NG40	1,000	Units Stück	E						
20	301999952736	Shuttle valve_OR gate_ Wechselventil_ODER-Glied__	1,000	Units Stück	E						
30	55008691S001	Clip angle__ Befestigungswinkel__	1,000	Units Stück	E						
40	301055115067	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	2,000	Units Stück	E						
50	301055105075	Push-fit fitting_straight_ Steckverschraubung_gerade__	3,000	Units Stück	E						
60	301132683090	Thread bolt__ Gewindebolzen__	2,000	Units Stück	E						
70	301132682990	Thread bolt__ Gewindebolzen__	2,000	Units Stück	E						
80	301134230090	Washer__ Unterlegscheibe__	2,000	Units Stück	E						
90	301133120120	Hexagonal nut__ Sechskantmutter__	4,000	Units Stück	E						

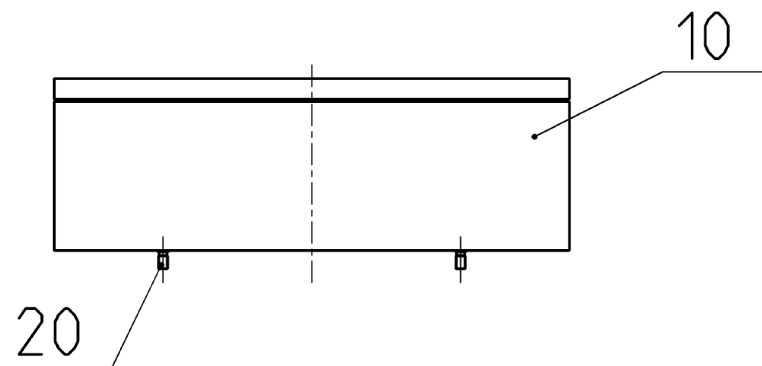
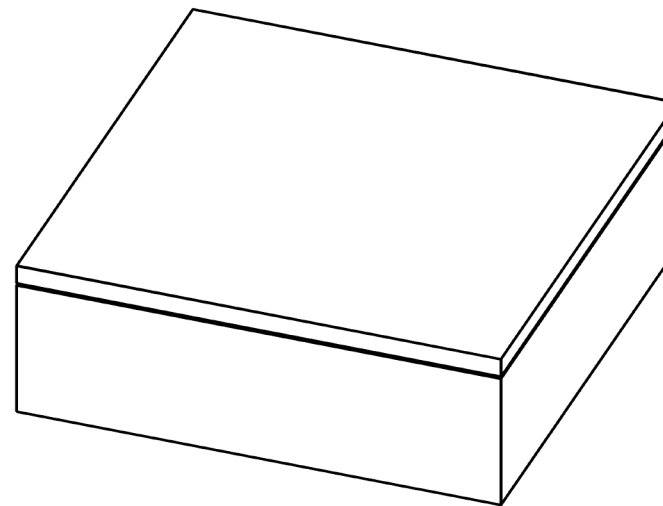
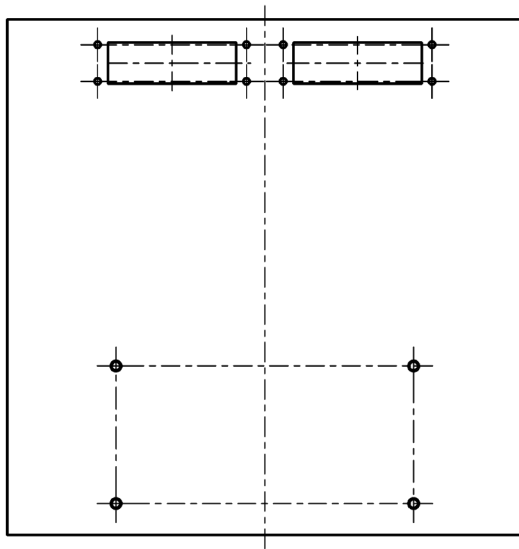
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65733079S001 Pre-Pressurise_Relief valve_	65734047S004 Pipe_Filler, upper part_			KHS-V02	Page 95



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65734022S001 Electronic_Terminal box_	65794014S112 Filler, upper part__TK 1800	KHS-V02	Page 96

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65733052S001	Terminal box__ Klemmenkasten__	1,000	Units Stück	E						98
15	65733052S002	Terminal box__ Klemmenkasten__	1,000	Units Stück	E						102
20	65734078S001	Bracket__ Halter__	2,000	Units Stück	E						
30	301256319758	Connection element_Cable chain_Triflex Anschlusselement_Energiekette_Triflex	2,000	Units Stück	E						
40	301133090230	Hexagonal nut_Clamping part_ Sechskantmutter_Klemmteil__	8,000	Units Stück	E						
50	301256319757	Single link_Cable chain_Triflex R Einzelglied_Energiekette_Triflex R	16,000	Units Stück	E						
80	301132171170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	8,000	Units Stück	E						
100	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	12,000	Units Stück	E						
110	301134230150	Washer__ Unterlegscheibe__	4,000	Units Stück	E						
120	301134230120	Washer__ Unterlegscheibe__	8,000	Units Stück	E						
130	65733053S001	Mounting plate__ Montageplatte__	1,000	Units Stück	E						
135	65733053S002	Mounting plate__ Montageplatte__	1,000	Units Stück	E						
140	65734079S001	Retaining plate__ Halteblech__	6,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65734022S001 Electronic_Terminal box__	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 97

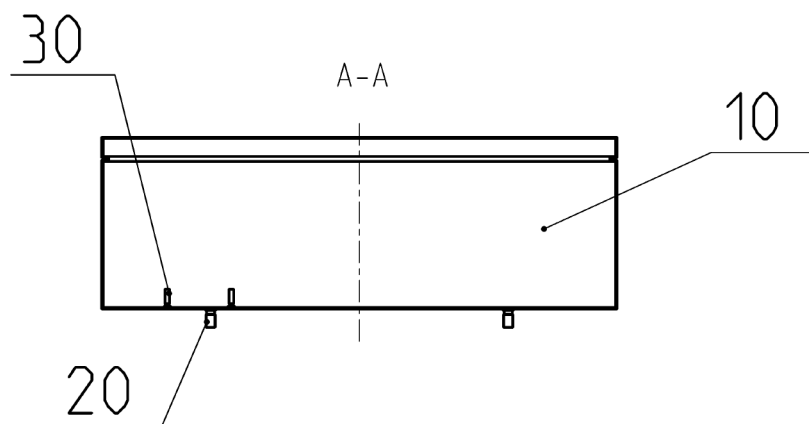
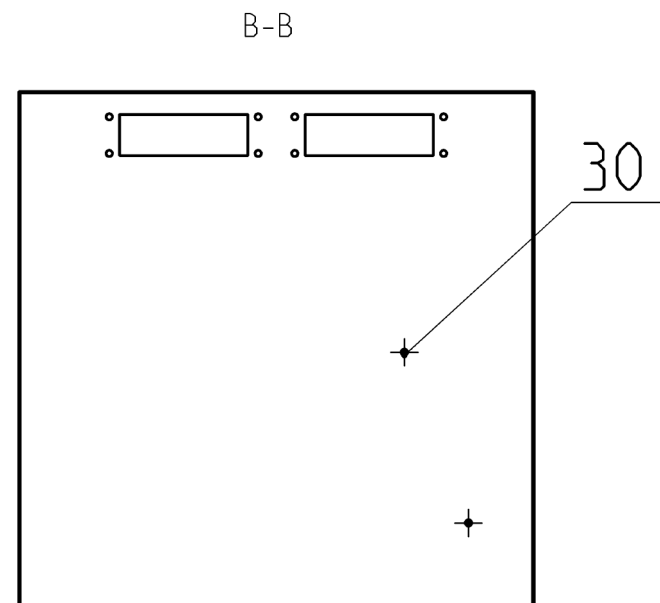
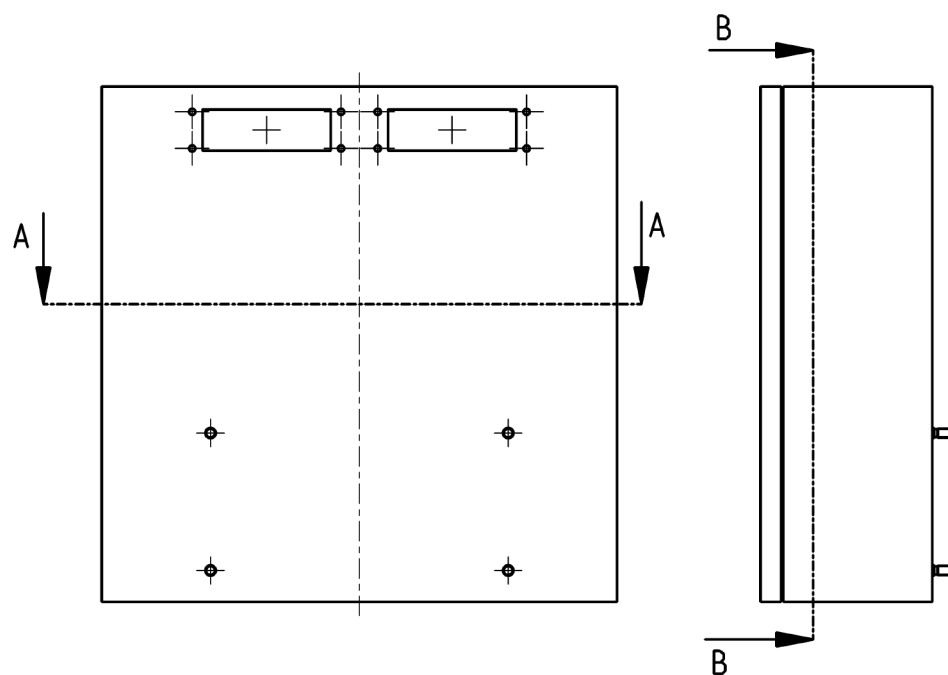


NAME	MASS (kg) Masse
65733052S001	6.816

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65733052S001 Terminal box__	65734022S001 Electronic_Terminal box_		KHS-V02 Page 98

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256210021	Terminal box__450x450x150mm IP69K Klemmenkasten__450x450x150mm IP69K	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65733052S001 Terminal box__	65734022S001 Electronic_Terminal box_			KHS-V02	Page	99



NAME	MASS. (kg) Masse
65733052S002	6.819

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65733052S001 Terminal box__

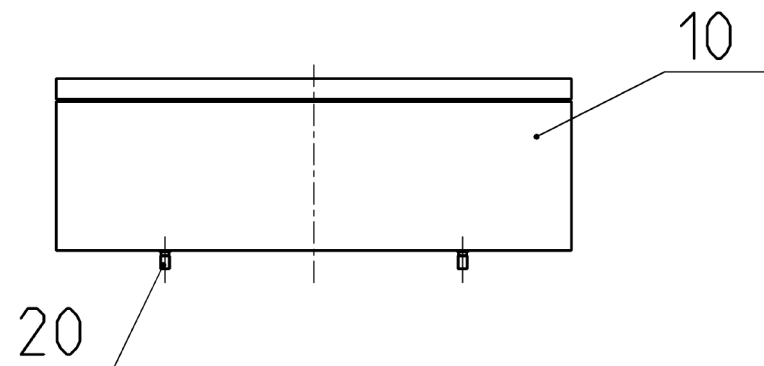
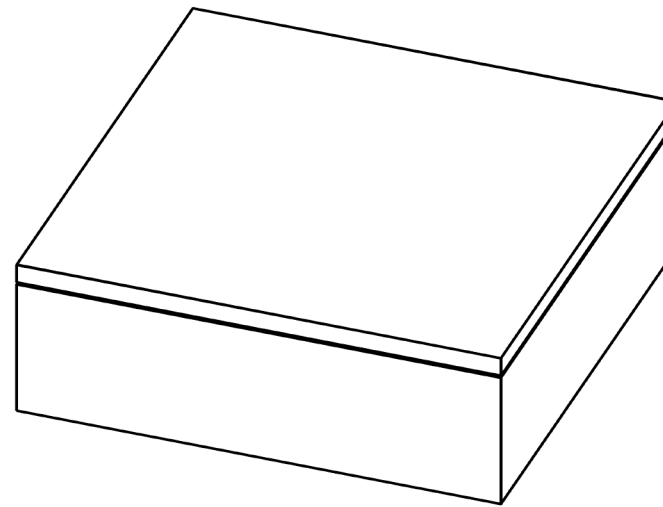
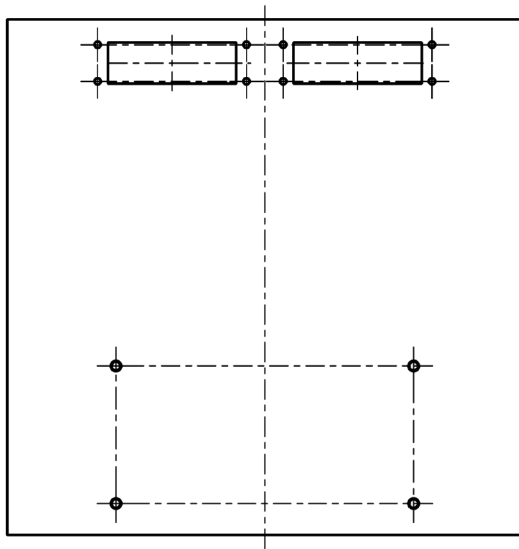
65734022S001 Electronic_Terminal box_

KHS-V02

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256210021	Terminal box__450x450x150mm IP69K Klemmenkasten__450x450x150mm IP69K	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65733052S001 Terminal box__	65734022S001 Electronic_Terminal box_			KHS-V02	Page	101



NAME	MASS (kg) Masse
65733052S001	6.816

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

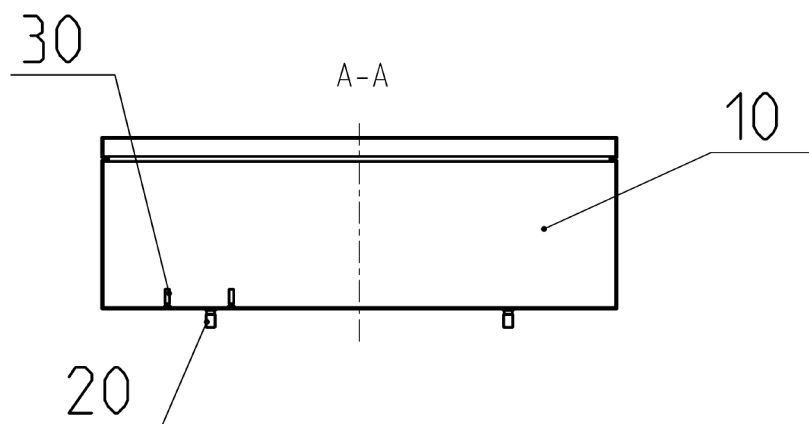
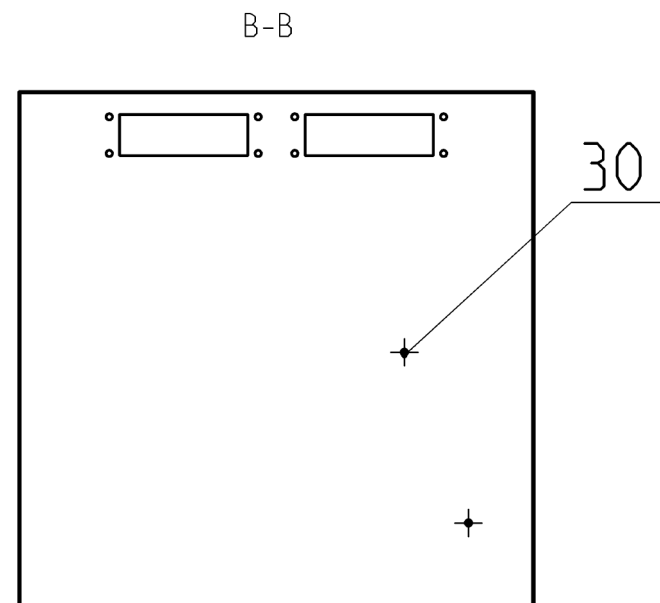
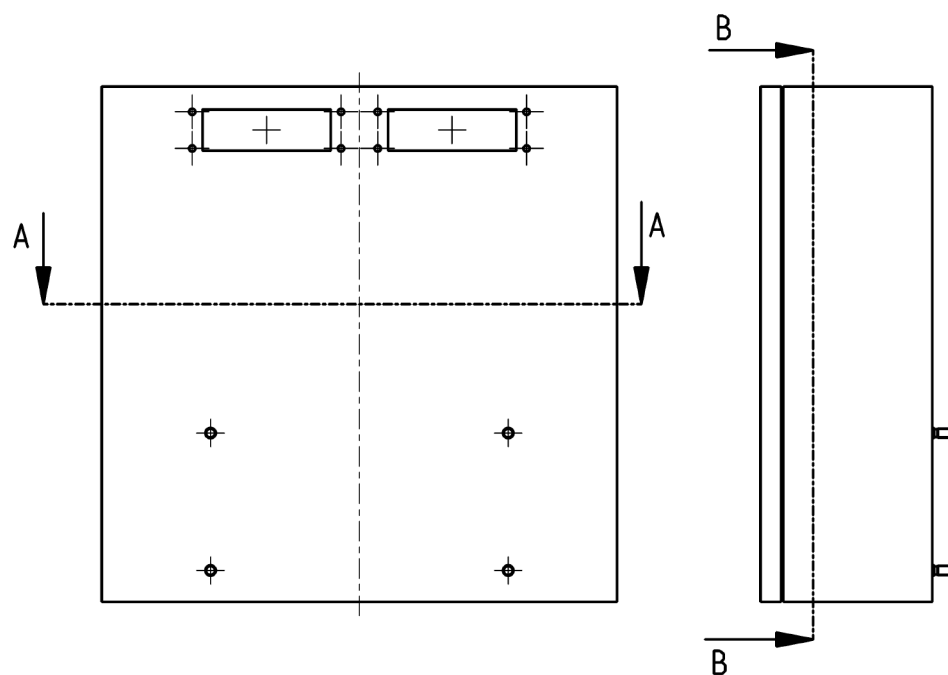
Subassembly 65733052S002 Terminal box__

65734022S001 Electronic_Terminal box_

KHS-V02 Page 102

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256210021	Terminal box__450x450x150mm IP69K Klemmenkasten__450x450x150mm IP69K	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65733052S002 Terminal box__	65734022S001 Electronic_Terminal box_			KHS-V02	Page	103

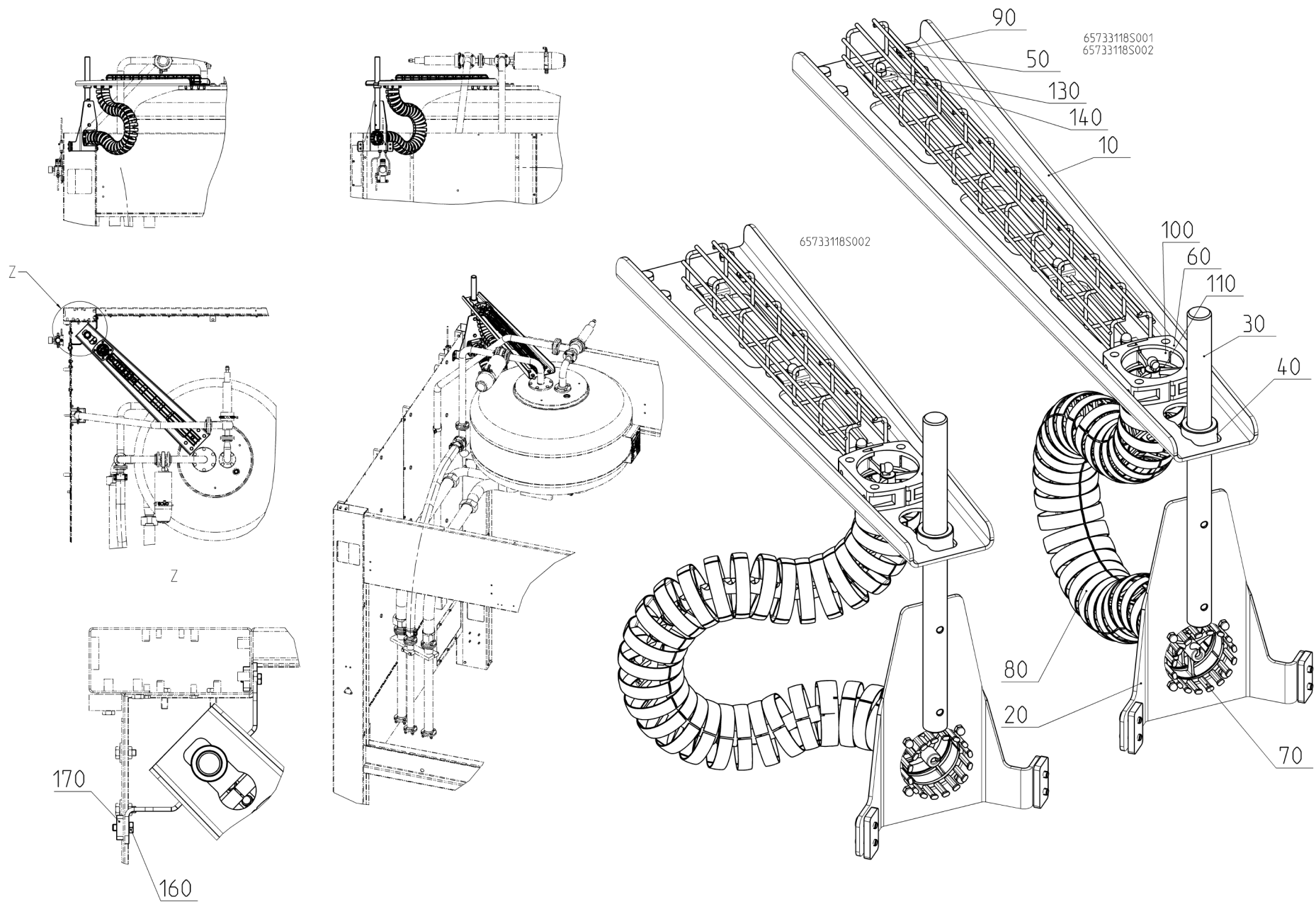


NAME	MASS. (kg) Masse
65733052S002	6.819

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65733052S002 Terminal box__	65734022S001 Electronic_Terminal box_	KHS-V02	Page 104

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256210021	Terminal box__450x450x150mm IP69K Klemmenkasten__450x450x150mm IP69K	1,000	Units Stück	E						

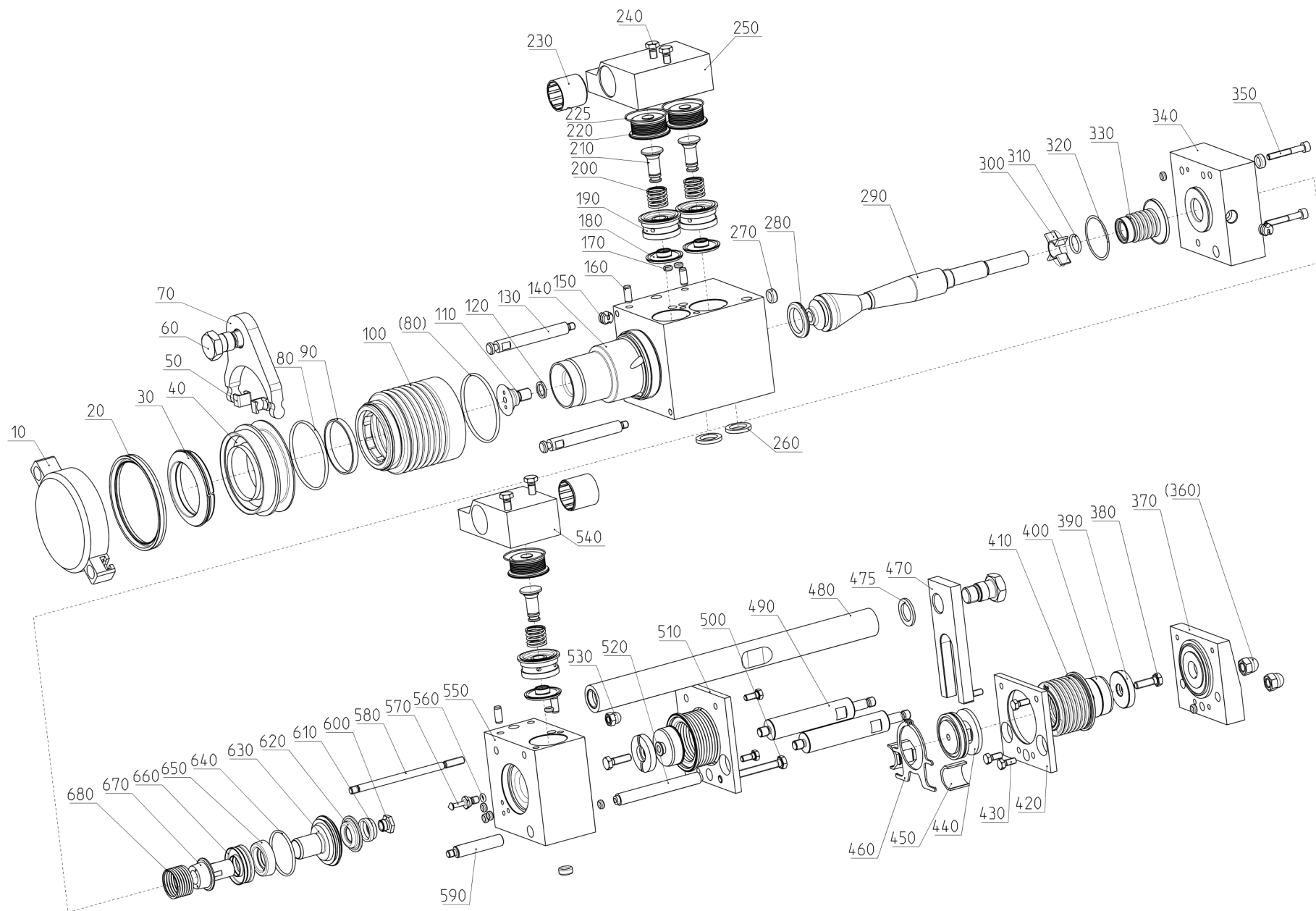
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65733052S002 Terminal box__	65734022S001 Electronic_Terminal box_			KHS-V02	Page 105



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65733118S003 Torque support_complete_	65794014S112 Filler, upper part__TK 1800		KHS-V02 Page 106

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65734063S001	Torque support_ Drehmomentstütze_	1,000	Units Stück	E						
20	65733111S001	Support plate_ Stützblech_	1,000	Units Stück	E						
30	65733112S001	Rod_ Stange_	1,000	Units Stück	E						
40	65733116S001	Guide sleeve_ Führungshülse_	1,000	Units Stück	E						
60	301256319795	Connection element_Cable chain_Triflex Anschlusselement_Energiekette_Triflex	1,000	Units Stück	E						
70	301256319758	Connection element_Cable chain_Triflex Anschlusselement_Energiekette_Triflex	1,000	Units Stück	E						
80	301256319757	Single link_Cable chain_Triflex R Einzelglied_Energiekette_Triflex R	38,000	Units Stück	E						
90	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
100	301132150740	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	8,000	Units Stück	E						
110	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	8,000	Units Stück	E						
130	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	3,000	Units Stück	E						
140	301256319243	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	3,000	Units Stück	E						
150	301132683160	Thread bolt_ Gewindebolzen_	3,000	Units Stück	E						
160	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
170	65733119S001	Sheet metal_ Blech_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65733118S003 Torque support_complete_	65794014S112 Filler, upper part__TK 1800			KHS-V02	Page 107

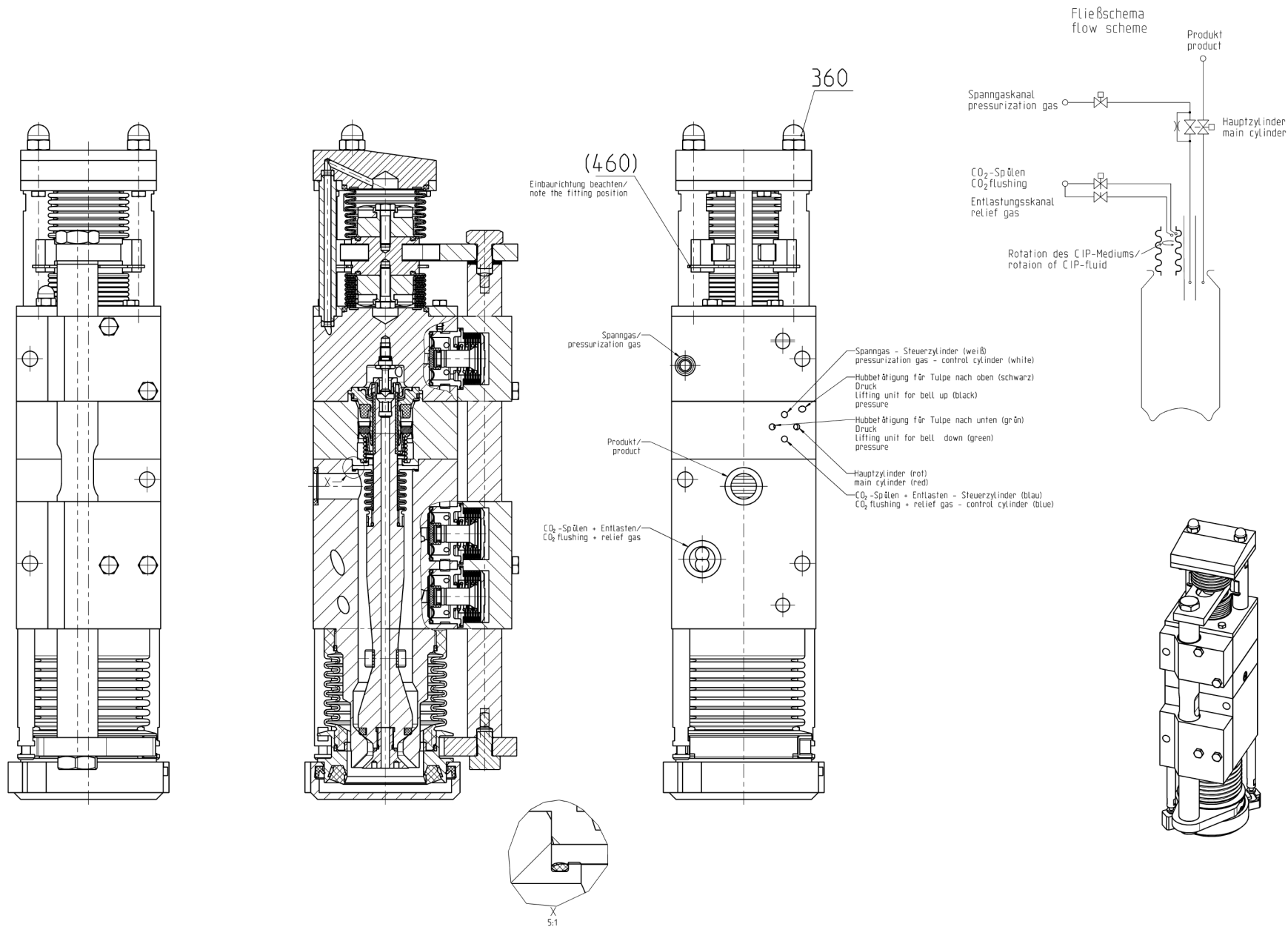


NAME	MASS (kg) Poids
65175915S001	16,173

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65175915S001 Filling valve__DVD, CIP manu			KHS-V02 Page 108

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65175239S001	Rinsing sleeve__ Spülhülse__	1,000	Units Stück	E	X					
20	65175254S001	Lip seal__ Nutting__	1,000	Units Stück	V	X	14000	24			
30	65175111S001	Can seal_Can_200/202/206 Dosendichtung_Dose_200/202/206	1,000	Units Stück	V	X	3500	6			
40	65175484S001	Bell_Can_200 202 206 manuell Tulpe_Dose_200 202 206 manuell	1,000	Units Stück	E						
50	65175228S001	Swivel joint__ Drehgelenk__	2,000	Units Stück	V	X	14000	24			
60	65175230S001	Screw__ Schraube__	2,000	Units Stück	E						
70	65175229S001	Fork_Bell_DVD Gabel_Tulpe_DVD	1,000	Units Stück	E						
80	301024017190	O-ring__ O-Ring__	2,000	Units Stück	V	X	14000	24			
90	65175375S001	Centering ring__ Zentrierring__	1,000	Units Stück	E						
100	65175483S001	Bellows__DVD Faltenbalg__DVD	1,000	Units Stück	V	X	14000	24			
110	65155192S002	Valve cone__ Ventilkegel__	1,000	Units Stück	E						
120	H23515010131	Seal ring__ Dichtring__	1,000	Units Stück	V	X	14000	24			
130	65175238S074	Stud bolt__ Stehbolzen__	2,000	Units Stück	E						
140	65175533S001	Valve housing__ Ventilgehäuse__	1,000	Units Stück	E						
150	X58899788	Ventilation plug__ Belüftungsstopfen__	2,000	Units Stück	E	X					
160	301137212370	Straight pin__ Zylinderstift__	4,000	Units Stück	E						
170	X57911040	Gasket__ Dichtung__	9,000	Units Stück	V	X	14000	24			
180	58853588S001	Teflon diaphragm_Gas control cylinder_ Teflonmembrane_Gassteuerzylinder__	3,000	Units Stück	V	X	14000	24			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175915S001 Filling valve__DVD, CIP manu				KHS-V02	Page 109

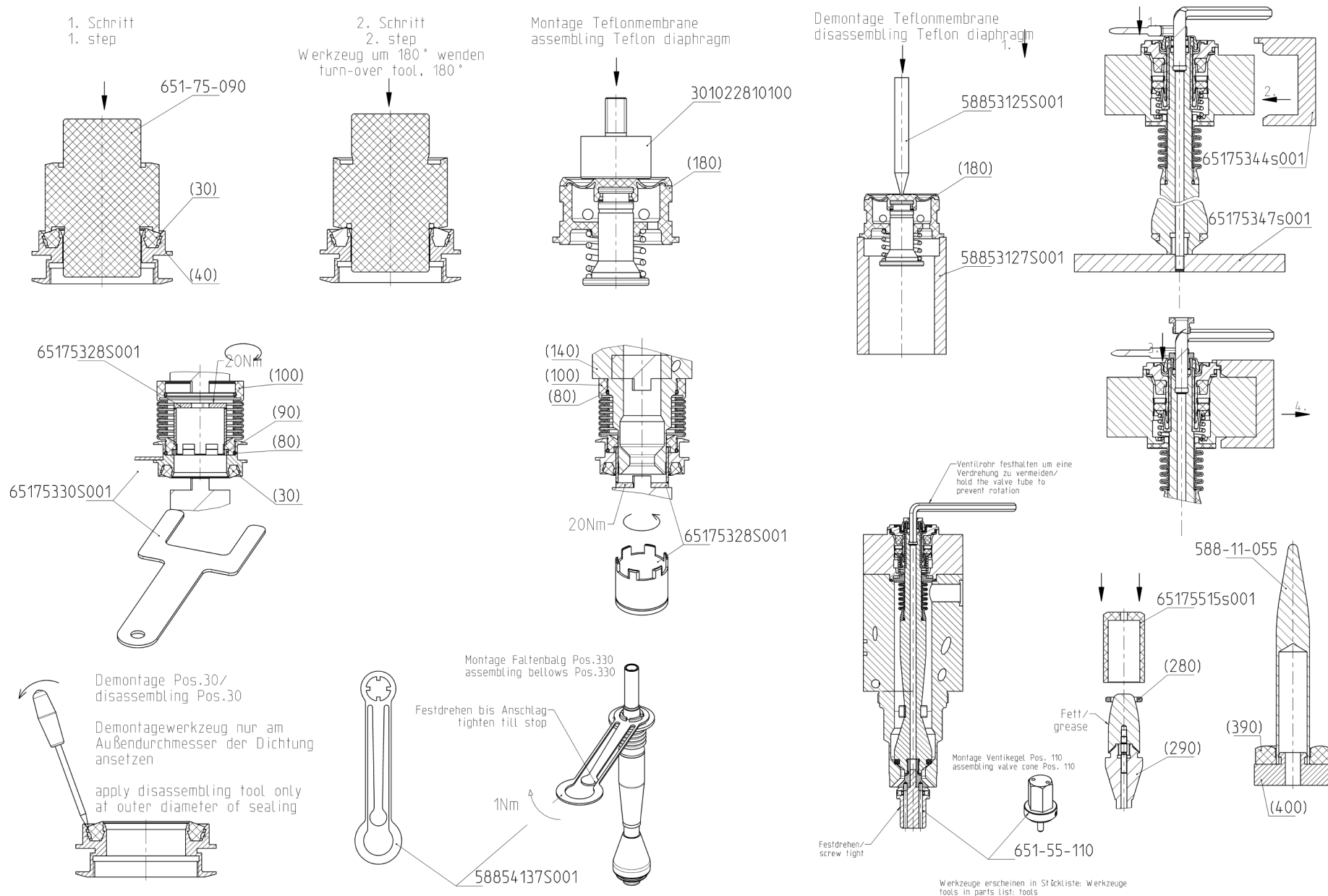


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65175915S001 Filling valve__DVD, CIP manu		KHS-V02	Page 110

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	58853952S001	Insert_Gas control cylinder_ Einsatz_Gassteuerzylinder_	3,000	Units Stück	E						
200	301022021730	Compression spring_ Druckfeder_	3,000	Units Stück	V	X	14000	24			
210	X58876105	Piston_Gas control cylinder_ Kolben_Gassteuerzylinder_	3,000	Units Stück	E						
220	55010242S001	Bellows_Gas control cylinder_ Faltenbalg_Gassteuerzylinder_	3,000	Units Stück	V	X	14000	24			
225	301024010119	O-ring_ O-Ring_	3,000	Units Stück	V		14000	24			
230	X65175081	Slide bearing_ Gleitlager_	2,000	Units Stück	V		14000	24			
240	301132171220	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
250	65175386S001	Cylinder housing_double_ Zylindergehäuse_Zweifach_	1,000	Units Stück	E						
260	58899704S003	Gasket_ Dichtung_	2,000	Units Stück	V	X	14000	24			
270	X59999701	Gasket_ Dichtung_	3,000	Units Stück	V	X	14000	24			
280	58853871S002	Gasket_ Dichtung_	1,000	Units Stück	V	X	7000	12			
290	65175559S001	Valve tube_ Ventilrohr_	1,000	Units Stück	E						
300	65175103S001	Guide_Valve tube_ Führung_Ventilrohr_	1,000	Units Stück	E	X					
310	301024016060	O-ring_ O-Ring_	1,000	Units Stück	V	X	14000	24			
320	301024010112	O-ring_ O-Ring_	1,000	Units Stück	V	X	14000	24			
330	55010612S001	Bellows_ Faltenbalg_	1,000	Units Stück	V	X	14000	24			
340	65175528S001	Valve, upper part_ Ventiloberteil_	1,000	Units Stück	E						
350	301132150590	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175915S001 Filling valve__DVD, CIP manu				KHS-V02	Page 111

Montagehinweise Füllventil/ instruction for assembling filling valve



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65175915S001 Filling valve__DVD, CIP manu

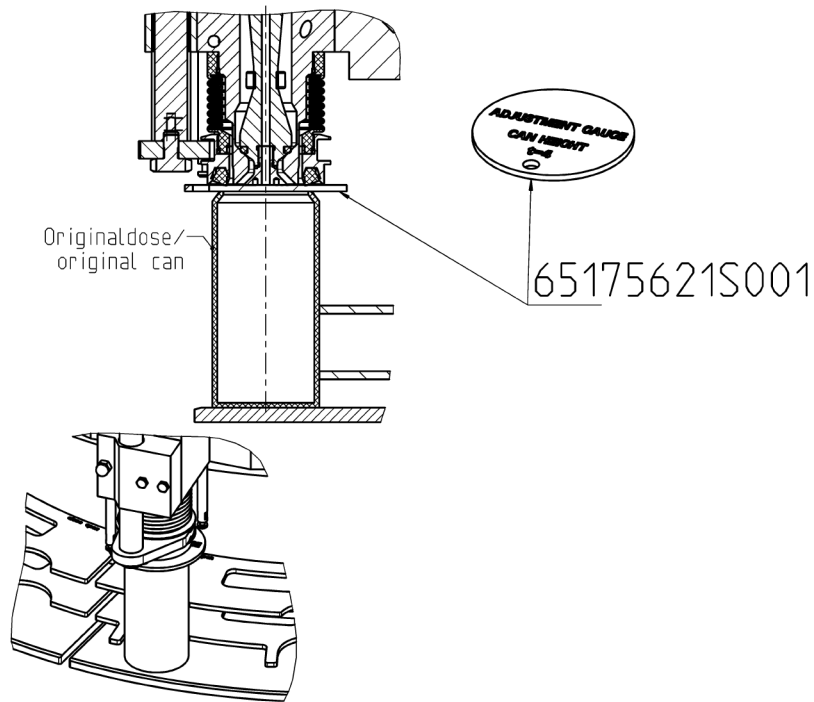
KHS-V02 Page 112

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
360	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	2,000	Units Stück	E						
370	65175546S001	Top plate_ Kopfplatte_	1,000	Units Stück	E						
380	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
390	65175705S001	Stop buffer_ Anschlagpuffer_	2,000	Units Stück	V		14000	24			
400	65175549S001	Clamping washer_ Klemmscheibe_	2,000	Units Stück	E						
410	65175185S001	Bellows_DVD Faltenbalg_DVD	2,000	Units Stück	V X		14000	24			
420	65175550S001	Retaining plate_topside_ Halteblech_oben_	1,000	Units Stück	E						
430	301132170440	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
440	65175531S001	Guide element_ Führungselement_	1,000	Units Stück	E						
450	65175285S001	Slide bearing_ Gleitlager_	2,000	Units Stück	V X		14000	24			
460	65175535S001	Bearing plate_ Lageblech_	1,000	Units Stück	V		14000	24			
470	65175530S001	Guide plate_ Führungsplatte_	1,000	Units Stück	E						
475	65175619S001	Washer_Guide rod_ Unterlegscheibe_Führungsstange_	1,000	Units Stück	E						
480	65175532S001	Guide rod_ Führungsstange_	1,000	Units Stück	E						
490	65175582S001	Bolt_ Bolzen_	2,000	Units Stück	E						
500	301132171261	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
510	65175551S001	Retaining plate_below_ Halteblech_unten_	1,000	Units Stück	E						
520	65175581S001	Pneumatics_Pipe_ Pneumatik_Rohr_	1,000	Units Stück	E						

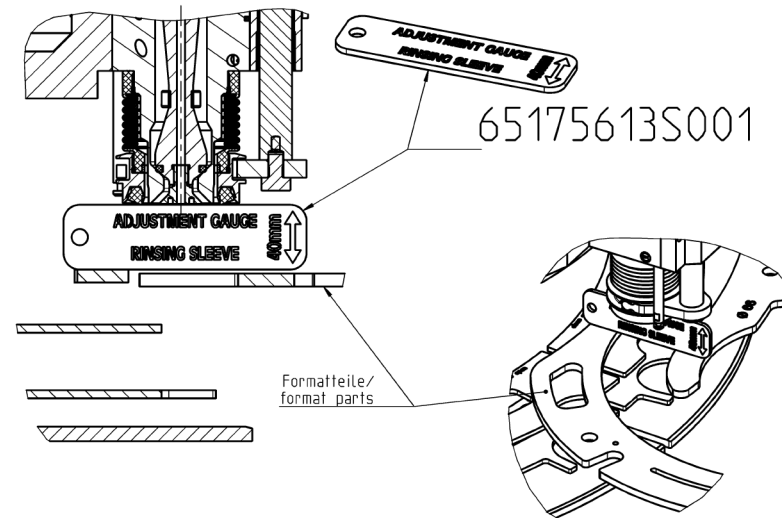
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175915S001 Filling valve__DVD, CIP manu				KHS-V02	Page 113

Höhenverstellung Fülleroberteil/ Height adjustment Filler, upper part

Dosenhöhe einstellen/
Adjust the can height



Höhe Fülleroberteil zum Einhängen der Spülhülsen/
Height filler top for attaching the rinsing sleeves



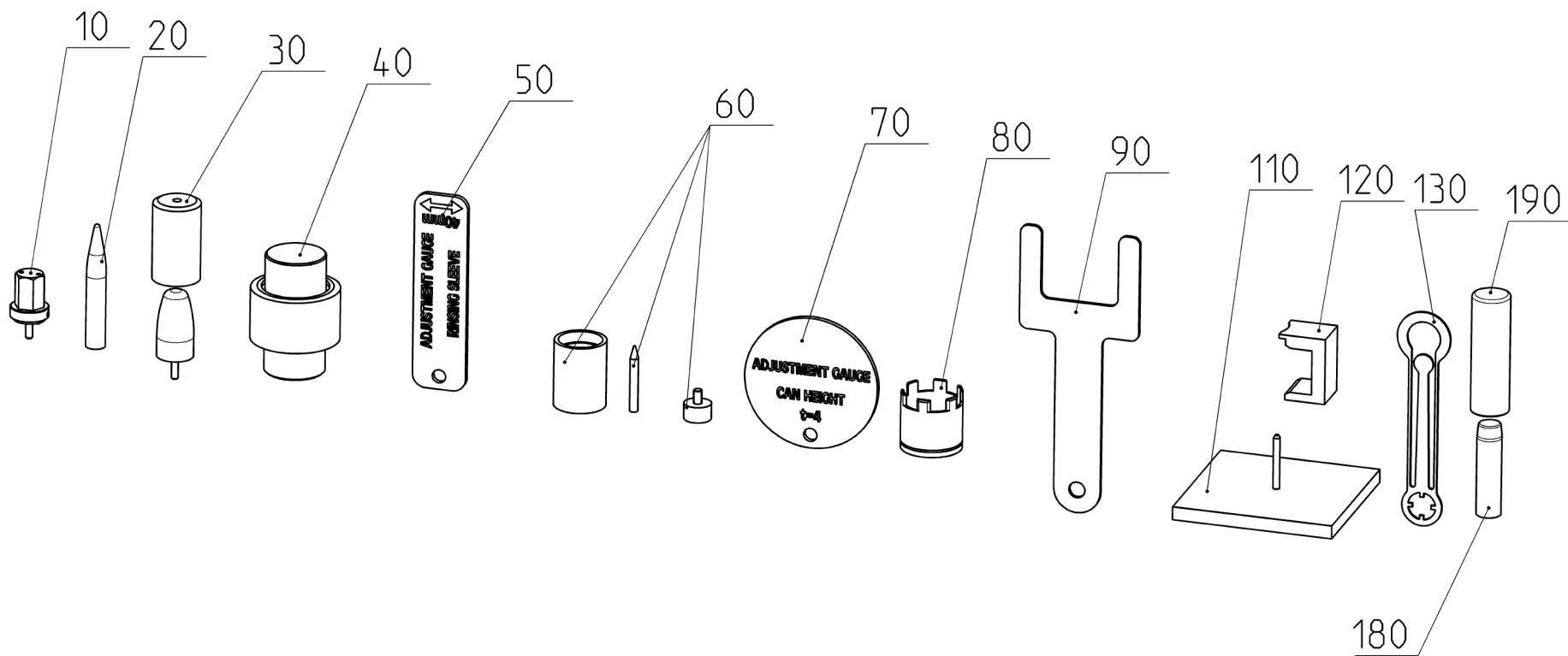
1. Betriebsart: Spülhülse anbringen/Entfernen
control mode: place/ remove CIP Cap

2. Bei den Höheneinstellungen des Fülleroberteils
soll das Werkzeug ein wenig Spiel haben./
When adjusting the filler upper part highs
the tool should have a little clearance.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65175915S001 Filling valve__DVD, CIP manu			KHS-V02 Page 114

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
530	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	1,000	Units Stück	E						
540	65175529S001	Cylinder housing_simple_ Zylindergehäuse_einfach_	1,000	Units Stück	E						
550	65175527S001	Valve cover_ Ventildeckel_	1,000	Units Stück	E						
560	301024017960	O-ring_ O-Ring_	1,000	Units Stück	V		14000	24			
570	65175565S001	Choke_Bolt_ Drossel_Bolzen_	1,000	Units Stück	E						
580	301132751980	Stud screw_ Stiftschraube_	1,000	Units Stück	E						
590	X65175020	Bolt_ Bolzen_	1,000	Units Stück	E						
600	65175563S001	Screw_kolsterised/ super expanite Schraube_kolsterised/ super expanite	1,000	Units Stück	E						
610	X58811402	Sleeve_ Hülse_	1,000	Units Stück	E						
620	55010253S001	Diaphragm_Valve tube_ Membran_Ventilrohr_	1,000	Units Stück	V X		7000	12			
630	65175568S001	Guiding bush_ Führungsbuchse_	1,000	Units Stück	E						
640	X05222048	O-ring_ O-Ring_	1,000	Units Stück	V X		14000	24			
650	58876562S001	Displacer_Main cylinder_ Verdrängungskörper_Hauptzylinder_	1,000	Units Stück	E						
660	58853223S001	Cup seal_double_ Topfmanschette_doppelt_	1,000	Units Stück	V X		14000	24			
670	58876558S001	Support_Piston_ Stütze_Kolben_	1,000	Units Stück	E						
680	301022020058	Compression spring_ Druckfeder_	1,000	Units Stück	V X		14000	24			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175915S001 Filling valve__DVD, CIP manu				KHS-V02	Page 115

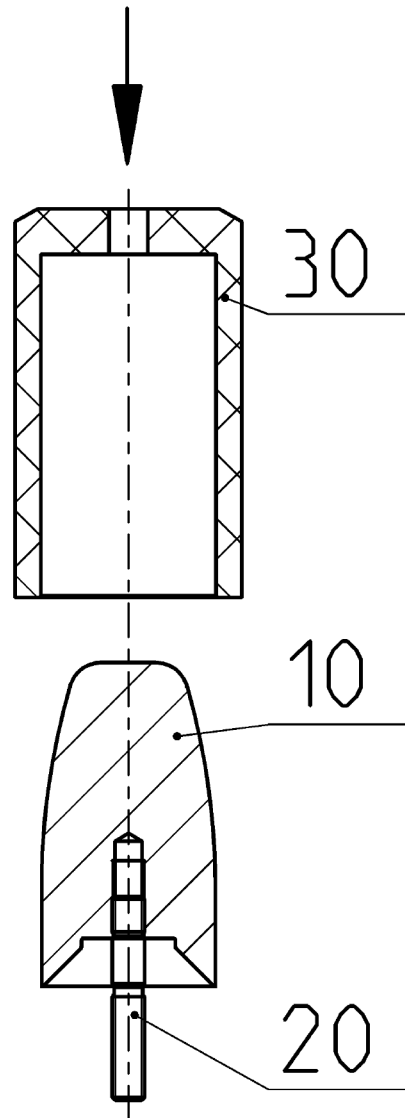


Pos. 100 nicht angezeigt, wird vom Lieferanten bereitgestellt.
 Pos. 100 not shown, is provided by the supplier.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65175614S001 Tools_Filling valve_Can C manu CIP			KHS-V02 Page 116

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	X65155110	Tool_Valve cone_ Werkzeug_Ventilkegel_	1,000	Units Stück	E						
20	X58811055	Assembly aid_Diaphragm_ Montagehilfe_Membran_	1,000	Units Stück	E						
30	65175515S001	Tool_Seat gasket_complete Werkzeug_Sitzdichtung_complete	1,000	Units Stück	E						118
40	X65175090	Tool_ Werkzeug_	1,000	Units Stück	E						
50	65175613S001	Tool_Adjustment gauge_Rinsing sleeve Werkzeug_Einstellehre_Rinsing sleeve	1,000	Units Stück	E						
60	58854128S001	Tools_Teflon diaphragm_ Werkzeuge_Teflonmembrane_	1,000	Units Stück	E						120
70	65175621S001	Tool_Adjustment gauge_Can height Werkzeug_Einstellehre_Can height	1,000	Units Stück	E						
80	65175328S001	Tool_Bellows_DVD Werkzeug_Faltenbalg_DVD	1,000	Units Stück	E						
90	65175330S001	Tool_Bell_ Werkzeug_Tulpe_	1,000	Units Stück	E						
100	301152999030	Tool case_Filling valve_ Werkzeugkoffer_Füllventil_	1,000	Units Stück	E						
110	65175347S001	Tool_Valve tube_ Werkzeug_Ventilrohr_	1,000	Units Stück	E						
120	65175344S001	Tool_ Werkzeug_	1,000	Units Stück	E						
130	58854137S001	Tool_Bellows_ Werkzeug_Faltenbalg_	1,000	Units Stück	E						
180	55010806S001	Assembly aid_ Montagehilfe_	1,000	Units Stück	E						
190	55010807S001	Mounting sleeve_ Montagehülse_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175614S001 Tools_Filling valve_Can C manu CIP				KHS-V02	Page 117

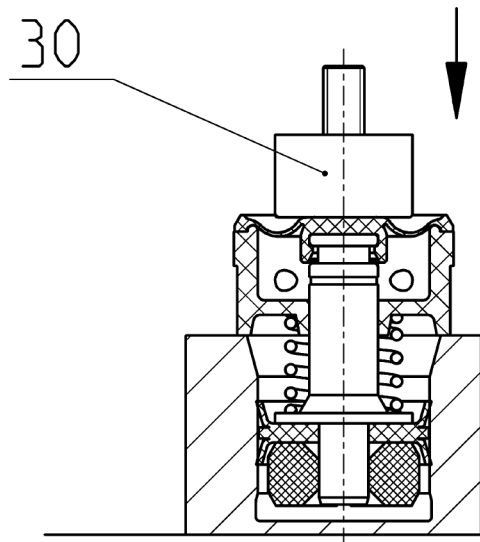


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65175515S001 Tool_Seat gasket_complete	65175614S001 Tools_Filling valve_Can C manu CIP		KHS-V02 Page 118

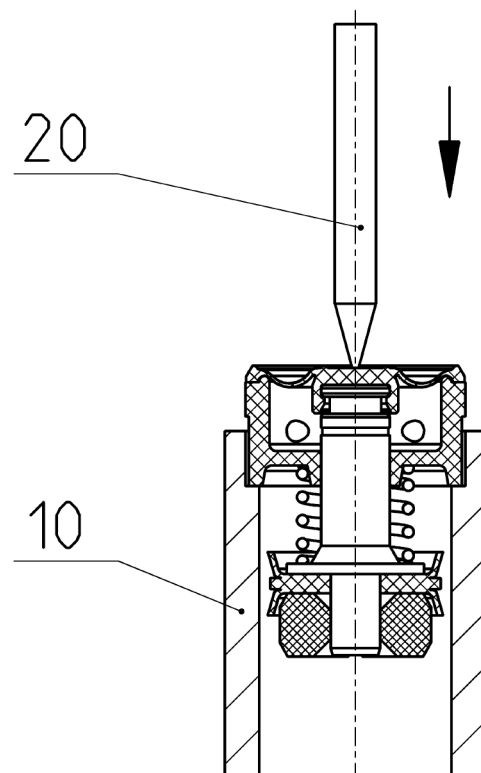
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65175513S001	Tool_Seat gasket_DVD Werkzeug_Sitzdichtung_DVD	1,000	Units Stück	E						
20	301132751140	Stud screw__ Stiftschraube__	1,000	Units Stück	E						
30	65175514S001	Sleeve__ Hülse__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175515S001 Tool_Seat gasket_complete	65175614S001 Tools_Filling valve_Can C manu CIP	KHS-V02	Page	119	

Montage Teflonmembrane
mounting Teflon diaphragm



Demontage Teflonmembrane
dismantling Teflon diaphragm



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

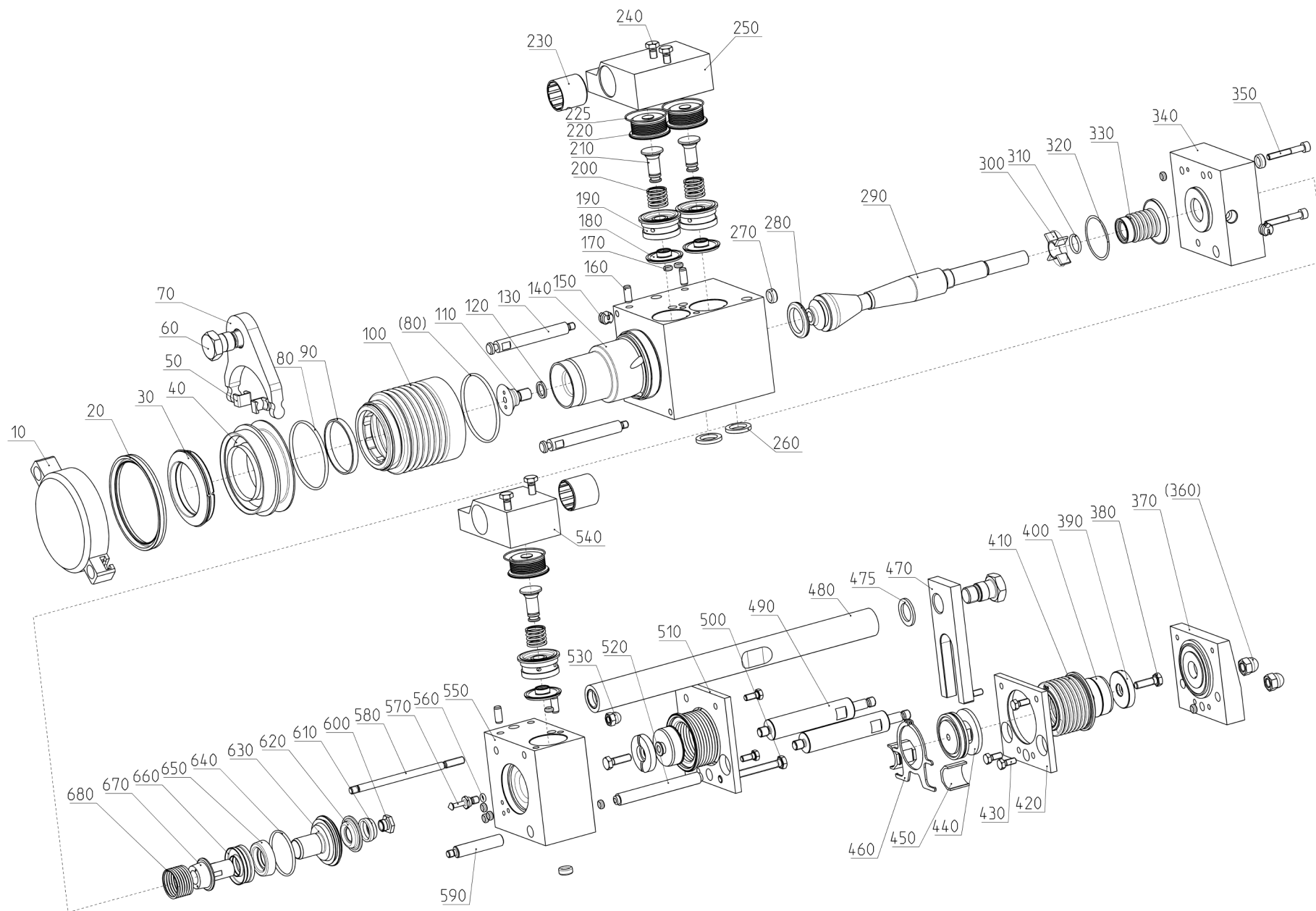
Subassembly 58854128S001 Tools_Teflon diaphragm_

65175614S001 Tools_Filling valve_Can C manu CIP

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	58854127S001	Pipe__ Rohr__	1,000	Units Stück	E						
20	58854125S001	Arbor__ Dorn__	1,000	Units Stück	E						
30	301022810100	Vibration damper__ Schwingungsdämpfer__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	58854128S001 Tools_Teflon diaphragm_	65175614S001 Tools_Filling valve_Can C manu CIP			KHS-V02	Page 12

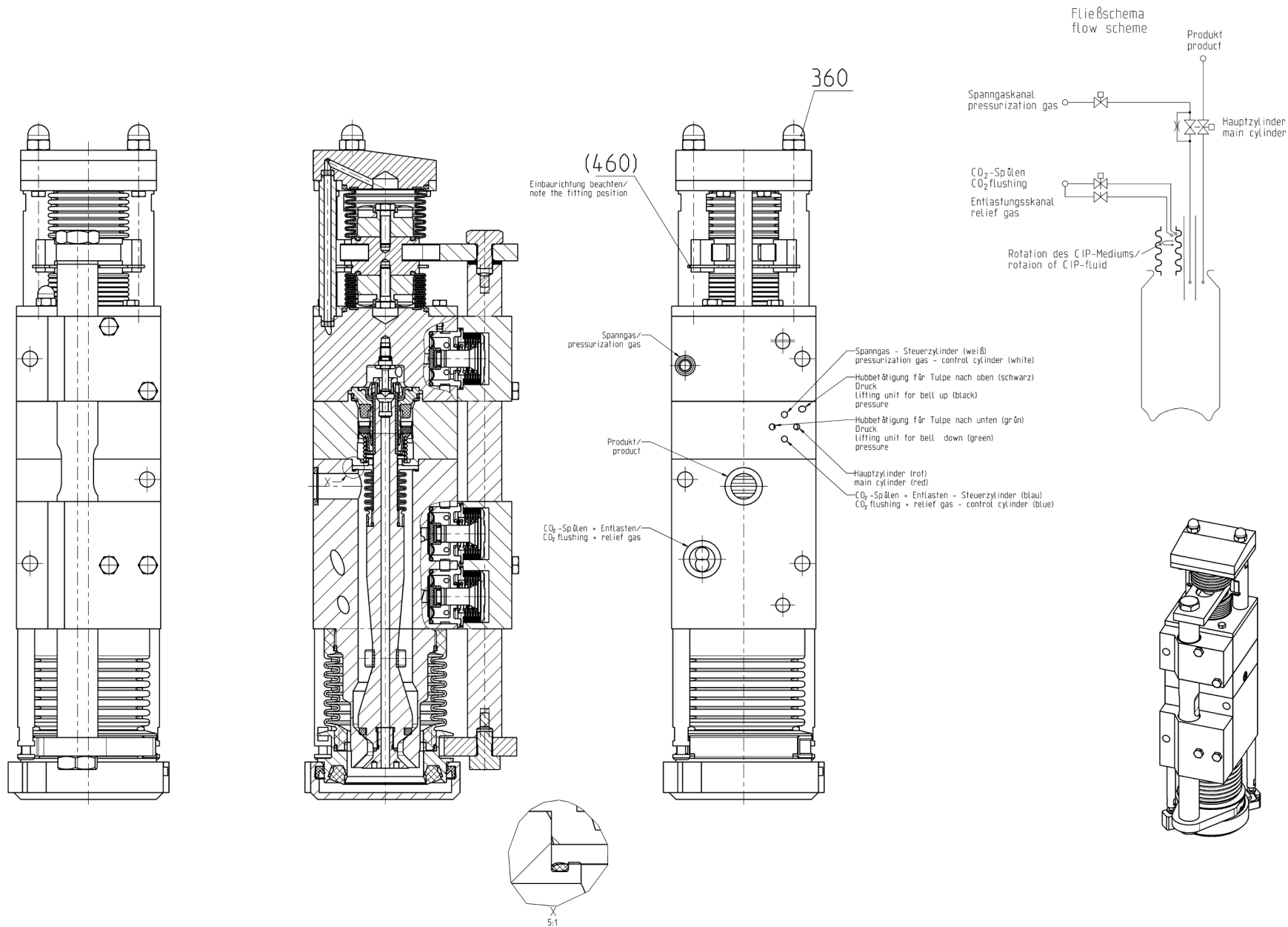


NAME	MASS (kg) Poids
65175915S001	16,173

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65175915S009 Spare parts_Filling valve_65175915s001		KHS-V02	Page 122

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	65175254S001	Lip seal__ Nutting__	1,000	Units Stück	V		14000	24			
30	65175111S001	Can seal_Can_200/202/206 Dosendichtung_Dose_200/202/206	1,000	Units Stück	V		3500	6			
50	65175228S001	Swivel joint__ Drehgelenk__	2,000	Units Stück	V		14000	24			
80	301024017190	O-ring__ O-Ring__	2,000	Units Stück	V		14000	24			
100	65175483S001	Bellows__DVD Faltenbalg__DVD	1,000	Units Stück	V		14000	24			
110	65155192S002	Valve cone__ Ventilkegel__	1,000	Units Stück	E						
120	H23515010131	Seal ring__ Dichtring__	1,000	Units Stück	E						
150	X58899788	Ventilation plug__ Belüftungsstopfen__	2,000	Units Stück	E						
170	X57911040	Gasket__ Dichtung__	9,000	Units Stück	V		14000	24			
180	58853588S001	Teflon diaphragm_Gas control cylinder_ Teflonmembrane_Gassteuerzylinder__	3,000	Units Stück	V		14000	24			
190	58853952S001	Insert_Gas control cylinder_ Einsatz_Gassteuerzylinder__	3,000	Units Stück	E						
200	301022021730	Compression spring__ Druckfeder__	3,000	Units Stück	V		14000	24			
220	55010242S001	Bellows_Gas control cylinder_ Faltenbalg_Gassteuerzylinder__	3,000	Units Stück	V		14000	24			
225	301024010119	O-ring__ O-Ring__	3,000	Units Stück	V		14000	24			
230	X65175081	Slide bearing__ Gleitlager__	2,000	Units Stück	V		14000	24			
260	58899704S003	Gasket__ Dichtung__	2,000	Units Stück	V		14000	24			
270	X59999701	Gasket__ Dichtung__	3,000	Units Stück	V		14000	24			
280	58853871S002	Gasket__ Dichtung__	1,000	Units Stück	V		7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175915S009 Spare parts_Filling valve_65175915s001				KHS-V02	Page 123



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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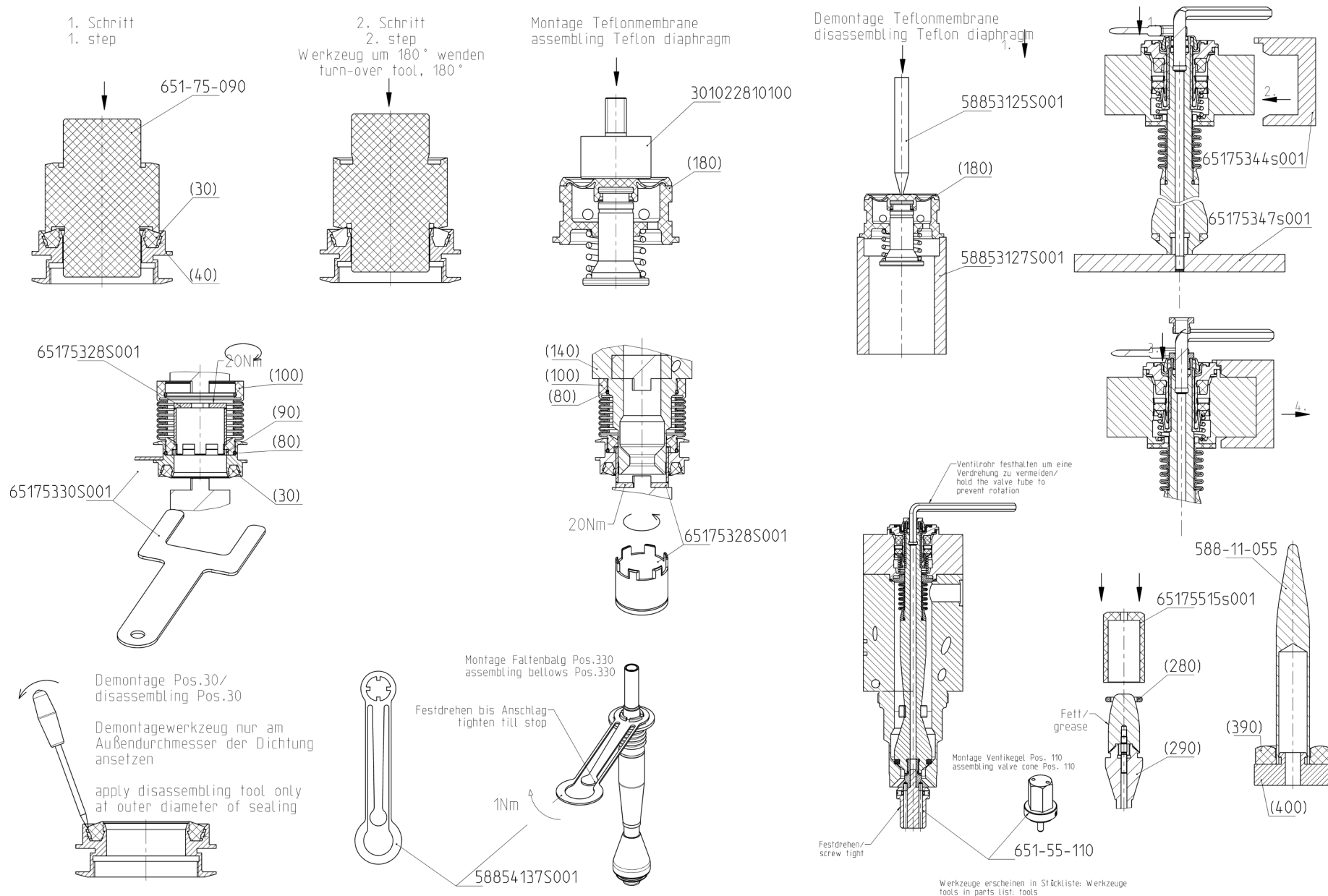
Subassembly 65175915S009 Spare parts_Filling valve_65175915s001

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
300	65175103S001	Guide_Valve tube_ Führung_Ventilrohr_	1,000	Units Stück	E						
310	301024016060	O-ring_ O-Ring_	1,000	Units Stück	V		14000	24			
320	301024010112	O-ring_ O-Ring_	1,000	Units Stück	V		14000	24			
330	55010612S001	Bellows_ Faltenbalg_	1,000	Units Stück	V		14000	24			
390	65175705S001	Stop buffer_ Anschlagpuffer_	2,000	Units Stück	V		14000	24			
410	65175185S001	Bellows_DVD Faltenbalg_DVD	2,000	Units Stück	V	X	14000	24			
450	65175285S001	Slide bearing_ Gleitlager_	2,000	Units Stück	V		14000	24			
560	301024017960	O-ring_ O-Ring_	1,000	Units Stück	V		14000	24			
620	55010253S001	Diaphragm_Valve tube_ Membran_Ventilrohr_	1,000	Units Stück	V		7000	12			
640	X05222048	O-ring_ O-Ring_	1,000	Units Stück	V		14000	24			
650	58876562S001	Displacer_Main cylinder_ Verdrängungskörper_Hauptzylinder_	1,000	Units Stück	E						
660	58853223S001	Cup seal_double_ Topfmanschette_doppelt_	1,000	Units Stück	V		14000	24			
670	58876558S001	Support_Piston_ Stütze_Kolben_	1,000	Units Stück	E						
680	301022020058	Compression spring_ Druckfeder_	1,000	Units Stück	V		14000	24			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175915S009 Spare parts_Filling valve_65175915s001				KHS-V02	Page 125

Montagehinweise Füllventil/ instruction for assembling filling valve



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65175915S009 Spare parts_Filling valve_65175915s001

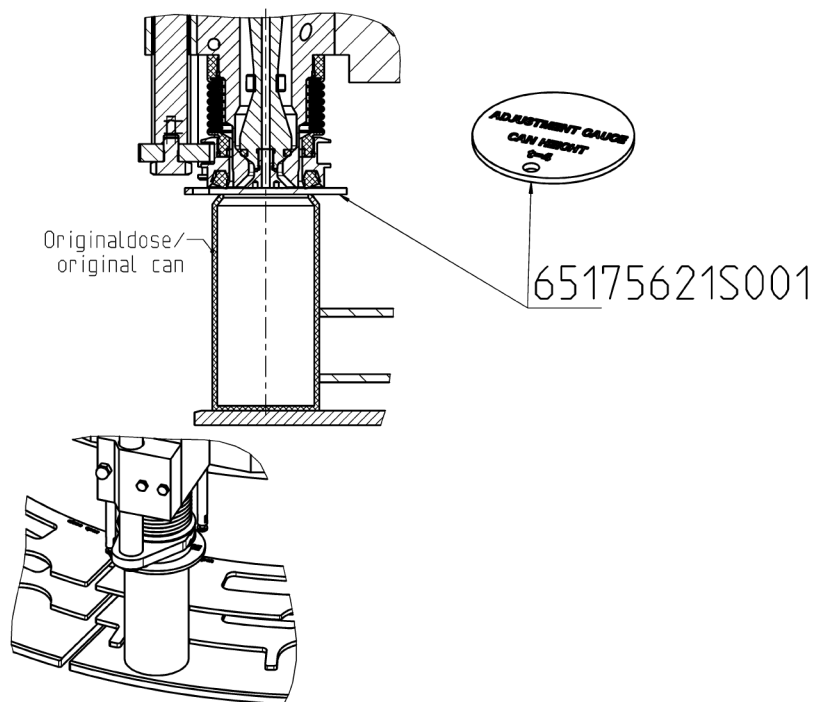
KHS-V02 Page 126

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
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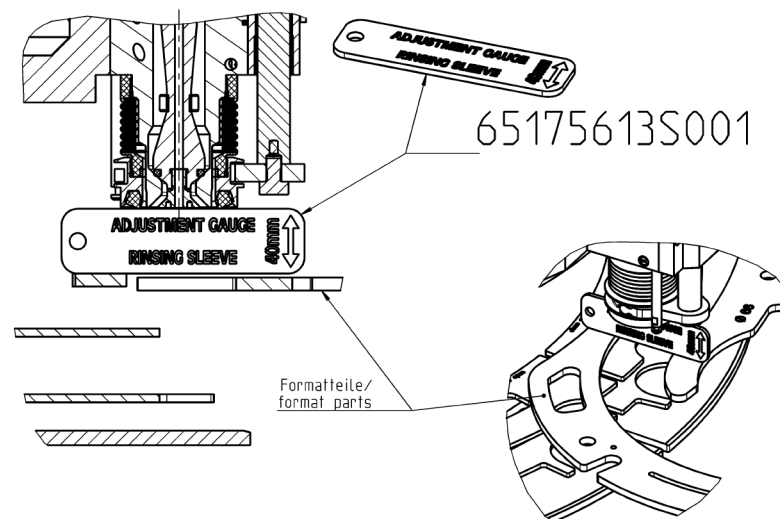
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175915S009 Spare parts_Filling valve_65175915s001				KHS-V02	Page 127

Höhenverstellung Fülleroberteil/ Height adjustment Filler, upper part

Dosenhöhe einstellen/
Adjust the can height



Höhe Fülleroberteil zum Einhängen der Spülhülsen/
Height filler top for attaching the rinsing sleeves



1. Betriebsart: Spülhülse anbringen/Entfernen
control mode: place/ remove CIP Cap

2. Bei den Höheneinstellungen des Fülleroberteils
soll das Werkzeug ein wenig Spiel haben./
When adjusting the filler upper part highs
the tool should have a little clearance.

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

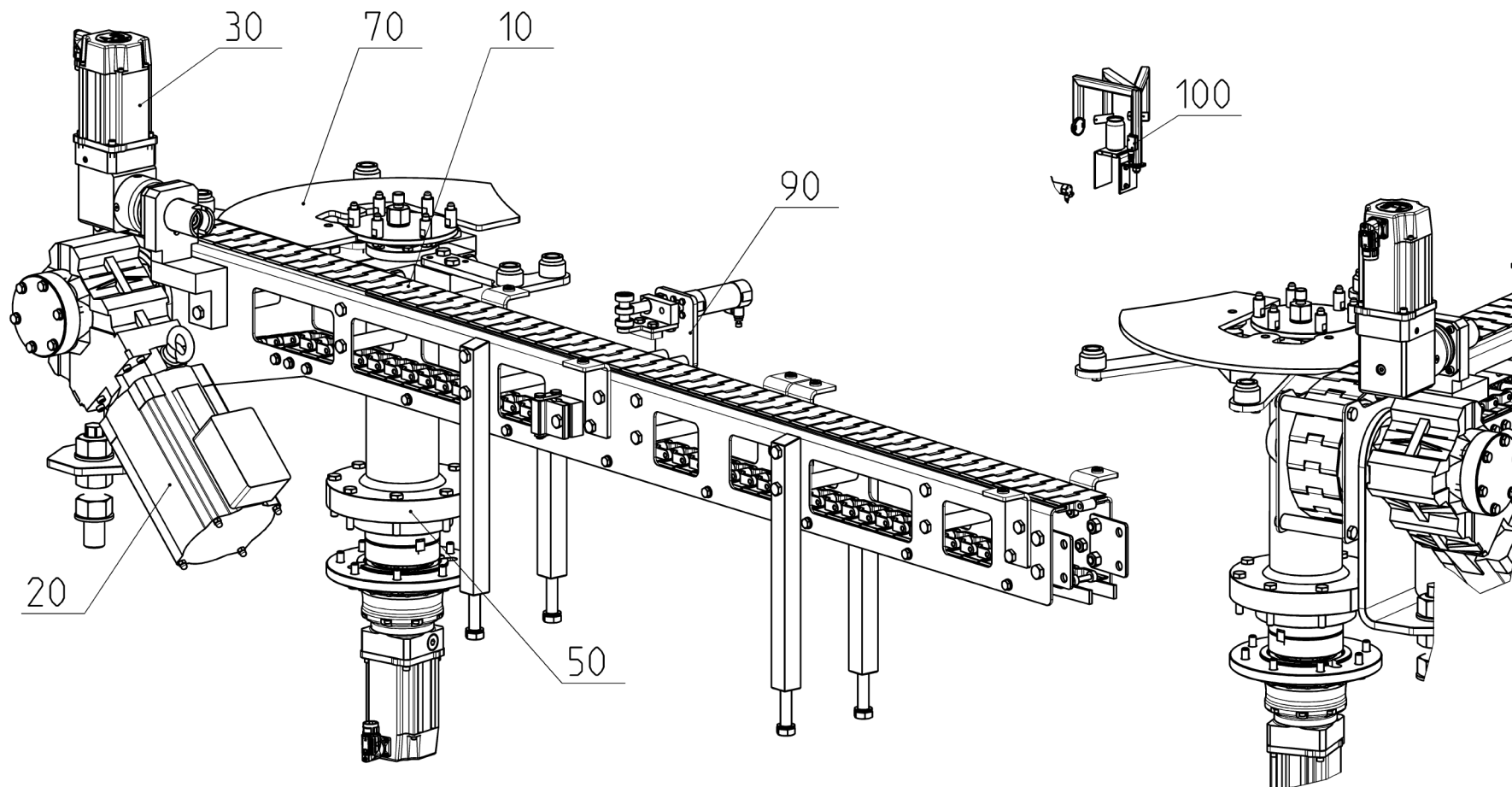
Revision 01 / 27.05.2021

Subassembly 65175915S009 Spare parts_Filling valve_65175915s001

KHS-V02 Page 128

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
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Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65175915S009 Spare parts_Filling valve_65175915s001				KHS-V02	Page 129

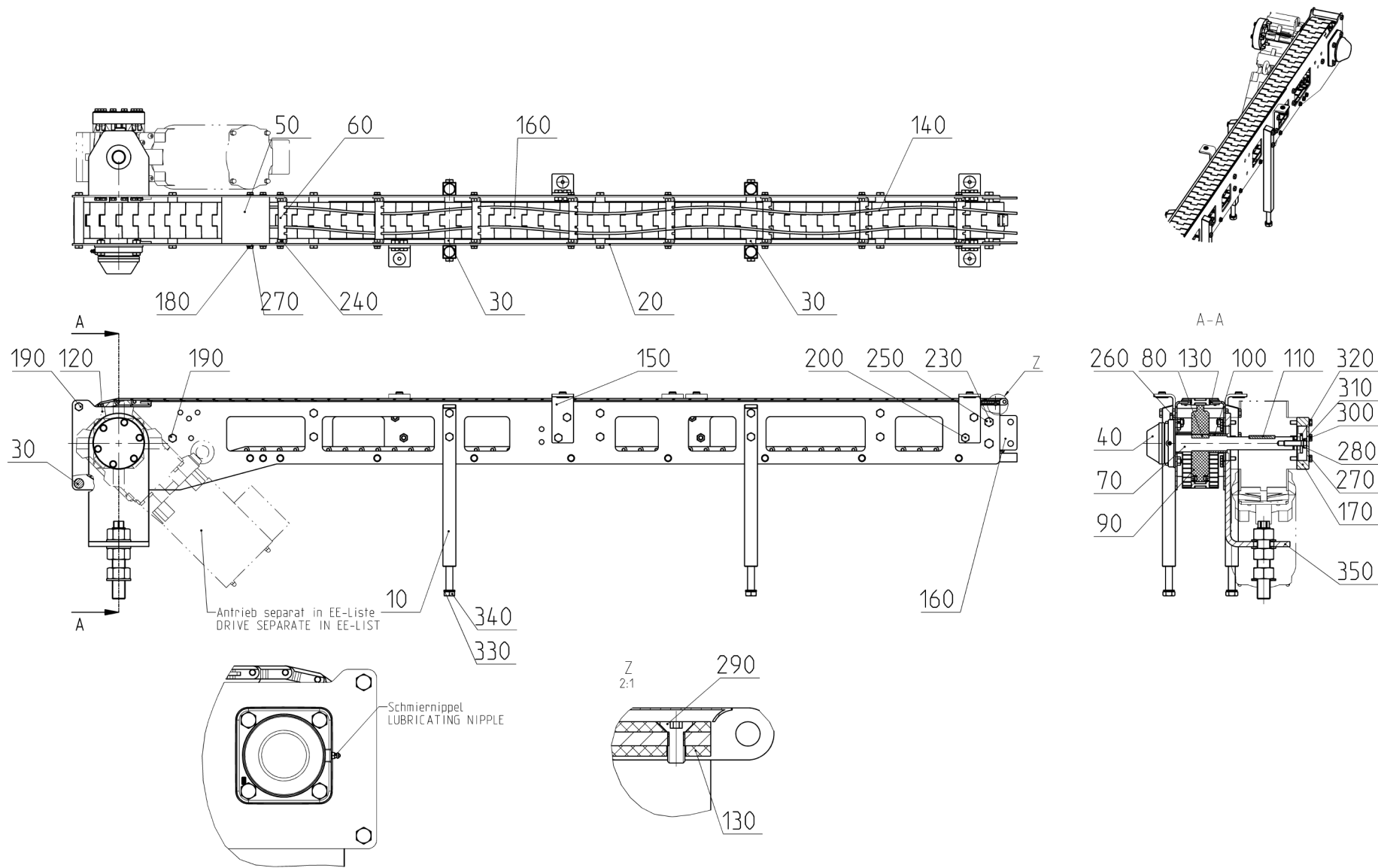


Teilenummer	TEILLUNG_SPACING	FÜLLSTELLEN_FILL_STATIONS	AUSLEGUNG_LAYING	MASSE	Pos. 90
65794005S002	30PI	60	SIEMENS 50Hz 400V	224.545	1x
65794005S001	30PI	60	ALLEN BRADLEY 60HZ 460V	221.924	1x
65794005S102	30PI	60	SIEMENS 50Hz 400V	227.665	2x
65794005S101	30PI	60	ALLEN BRADLEY 60HZ 460V	225.044	2x

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly 65794005S002 Can conveyor__TK-1800					KHS-V02	Page	130

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65754002S001	Infeed conveyor__ Einlauftransport__	1,000	Units Stück	E						132
20	301112180263	Geared motor__KW0,55 N=154 All H3/H1 Getriebemotor__KW0,55 N=154 All H3/H1	1,000	Units Stück	E				X		
30	65752051S003	Add-on parts_Infeed screw_TK-1080/TK-1 Anbauteile_Einlaufschnecke_TK-1080/TK-1	1,000	Units Stück	E						142
50	65752014S004	Star drive_complete_TK-1080 Sternantrieb_komplett_TK-1080	1,000	Units Stück	E						148
70	65754005S001	Slide plate_complete_TK-1800 Gleitblech_komplett_TK-1800	1,000	Units Stück	E						154
90	65752063S001	Package stopper__ Gebindestopper__	1,000	Units Stück	E						156
100	H23778010311	Can detection_complete_ Dosenerkennung_komplett_	1,000	Units Stück	E						160

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65794005S002 Can conveyor__TK-1800				KHS-V02	Page 131

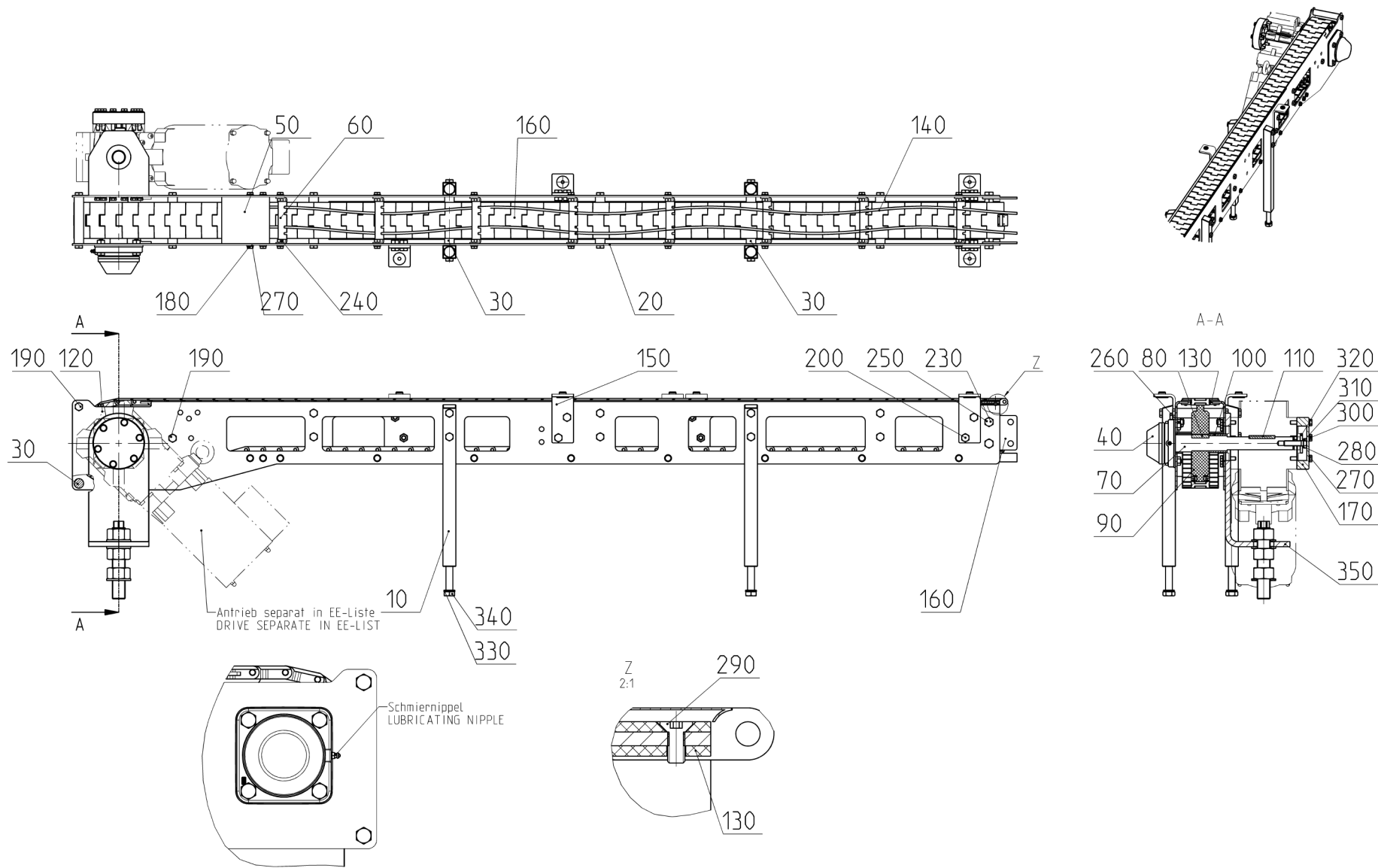


Position 370 und 380 nicht gezeichnet
ITEMS 370 AND 380 NOT SHOWN

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65754002S001 Infeed conveyor__	65794005S002 Can conveyor__TK-1800	KHS-V02	Page 132

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65753010S001	Support__ Stütze__	4,000	Units Stück	E						
20	65754003S001	Sheet metal__ Blech__	1,000	Units Stück	E						
30	X65026053	Distance block__ Distanzstück__	14,000	Units Stück	E						
40	301104318731	Flanged bearing_closed_d40 Flanschlager_geschlossen_d40	1,000	Units Stück	E						
50	59914093S005	Chain guide__ Kettenführung__	1,000	Units Stück	E						138
60	X59621132	Distance block_Chain guide_ Distanzstück_Kettenführung__	8,000	Units Stück	E						
70	65752045S001	Shaft__ Welle__	1,000	Units Stück	E						
80	301137132550	Feather key__ Passfeder__	1,000	Units Stück	E						
90	301115310023	Chain wheel__ Kettenrad__	1,000	Units Stück	E						
100	65752026S001	Distance sleeve__ Distanzhülse__	1,000	Units Stück	E						
110	301137132270	Feather key__ Passfeder__	1,000	Units Stück	E						
120	65754004S001	Sheet metal__ Blech__	1,000	Units Stück	E						
130	301204610870	U-section__ U-Profil__	1,000	Units Stück	E						
140	301207620810	Flat bar__ Flachstab__	2,000	Units Stück	E						
150	65029064S001	Bracket_Format parts_ Halter_Formatteile__	6,000	Units Stück	E						
160	X56701027	Connecting plate__ Verbindungsblech__	2,000	Units Stück	E						
170	65752061S001	Cover__ Deckel__	1,000	Units Stück	E						
180	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	20,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65754002S001 Infeed conveyor__	65794005S002 Can conveyor__TK-1800			KHS-V02	Page 133

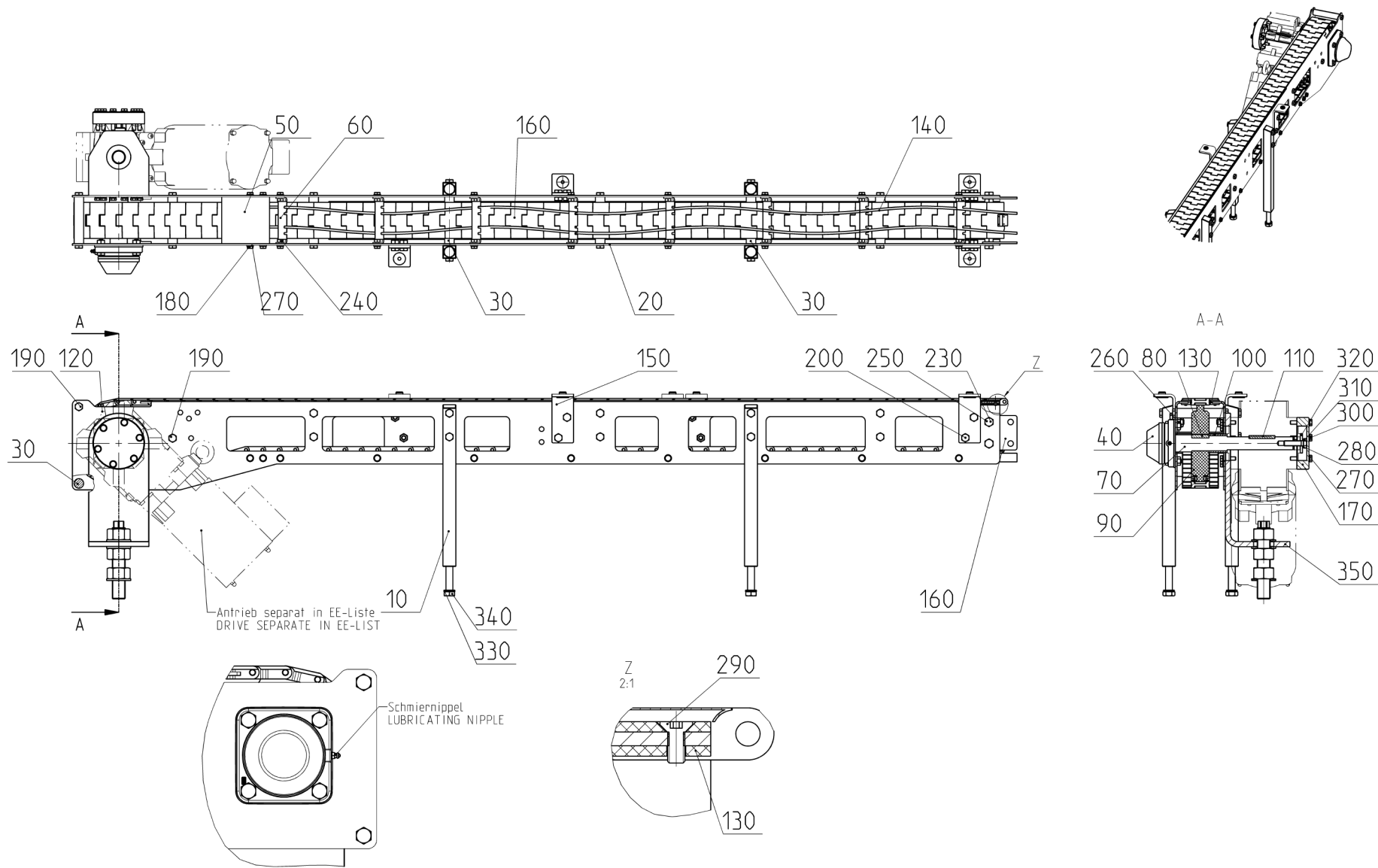


Position 370 und 380 nicht gezeichnet
ITEMS 370 AND 380 NOT SHOWN

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65754002S001 Infeed conveyor__	65794005S002 Can conveyor__TK-1800	KHS-V02	Page 134

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	20,000	Units Stück	E						
200	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						
210	301132172370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
220	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	9,000	Units Stück	E						
230	301132172870	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
240	301133120170	Hexagonal nut_ Sechskantmutter_	16,000	Units Stück	E						
250	301133120270	Hexagonal nut_ Sechskantmutter_	4,000	Units Stück	E						
260	301133120220	Hexagonal nut_ Sechskantmutter_	16,000	Units Stück	E						
270	301134230120	Washer_ Unterlegscheibe_	26,000	Units Stück	E						
280	301134278780	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	1,000	Units Stück	E						
290	301132320890	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
300	301132171870	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
310	301132173220	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
320	65752082S001	Washer_ Unterlegscheibe_	1,000	Units Stück	E						
330	301134278830	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	4,000	Units Stück	E						
340	301132174370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
350	65752084S001	Support angle_complete_ Stützwinkel_komplett_	1,000	Units Stück	E						140
360	65029236S001	Shim_Guide rail_ Distanzblech_Führungsgeländer_	6,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65754002S001 Infeed conveyor__	65794005S002 Can conveyor__TK-1800			KHS-V02	Page 135

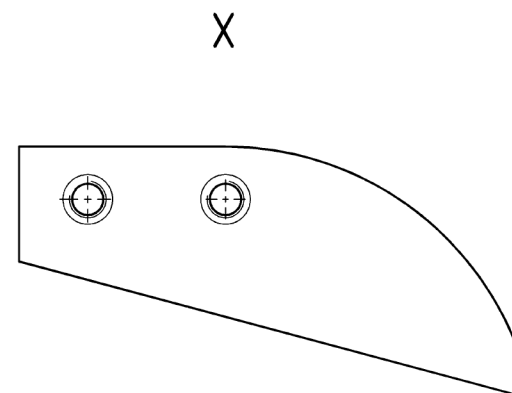
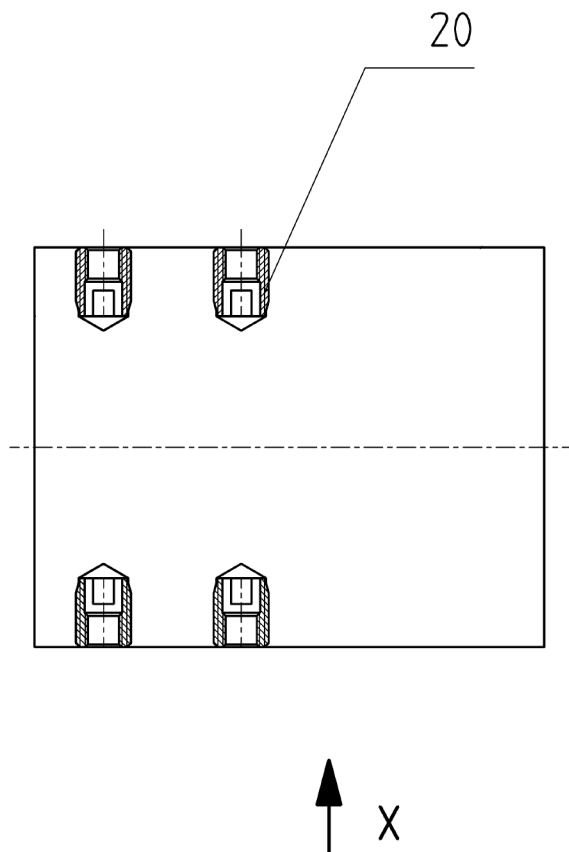


Position 370 und 380 nicht gezeichnet
ITEMS 370 AND 380 NOT SHOWN

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65754002S001 Infeed conveyor__	65794005S002 Can conveyor__TK-1800	KHS-V02	Page 136

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
370	65029236S002	Shim_Guide rail_ Distanzblech_Führungsgeländer_	12,000	Units Stück	E						

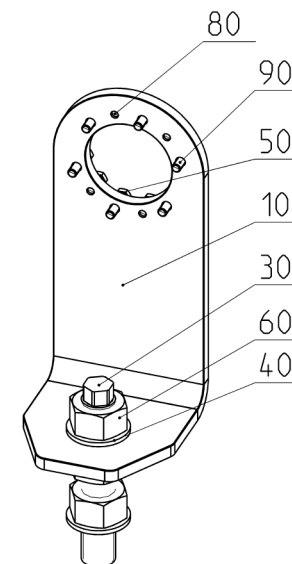
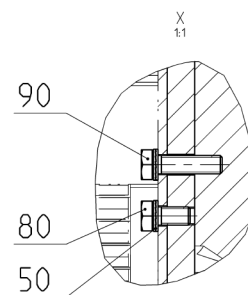
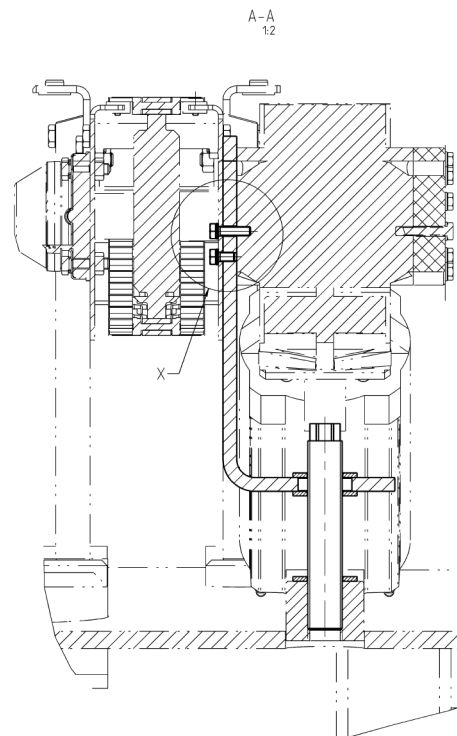
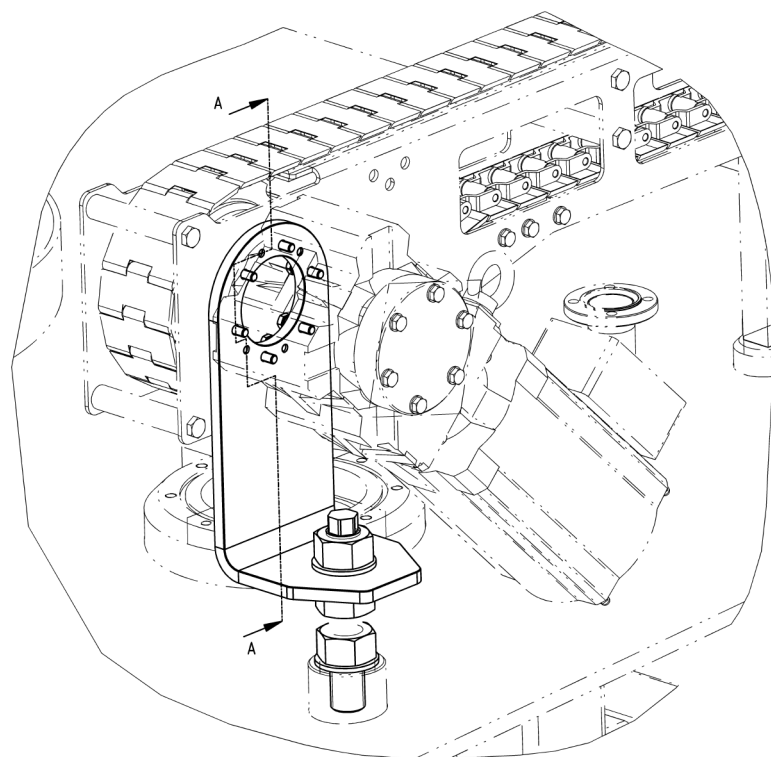
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65754002S001 Infeed conveyor__	65794005S002 Can conveyor__TK-1800			KHS-V02	Page	137



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59914093S005 Chain guide__	65754002S001 Infeed conveyor__		KHS-V02 Page 138

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301133911433	Threaded insert__Ensatz 302 Gewindeeinsatz__Ensatz 302	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59914093S005 Chain guide__	65754002S001 Infeed conveyor__			KHS-V02	Page 139



NAME	MASS (kg) Masse
65752084S001	6,851

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

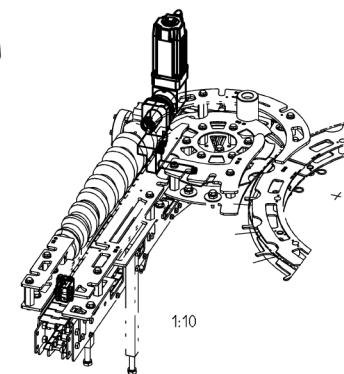
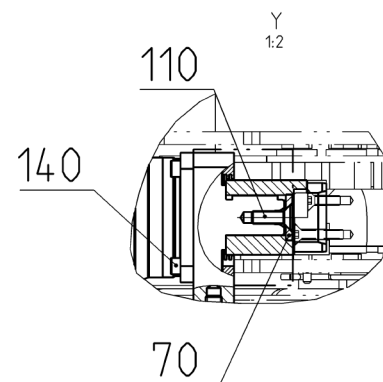
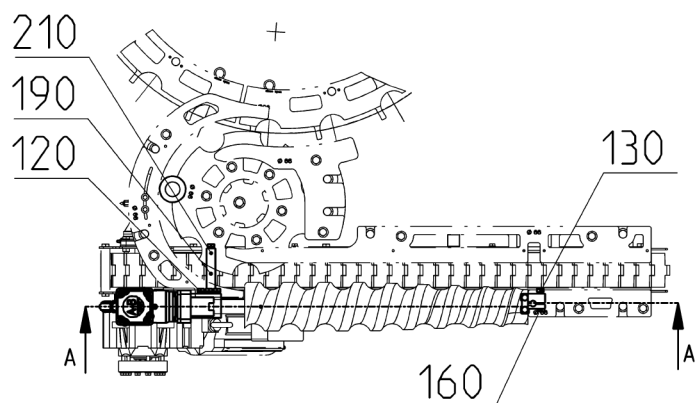
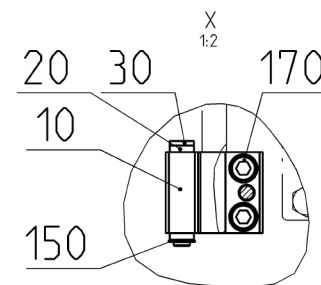
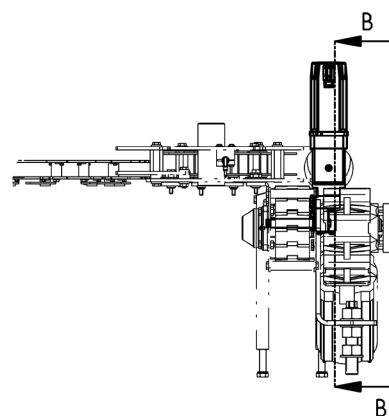
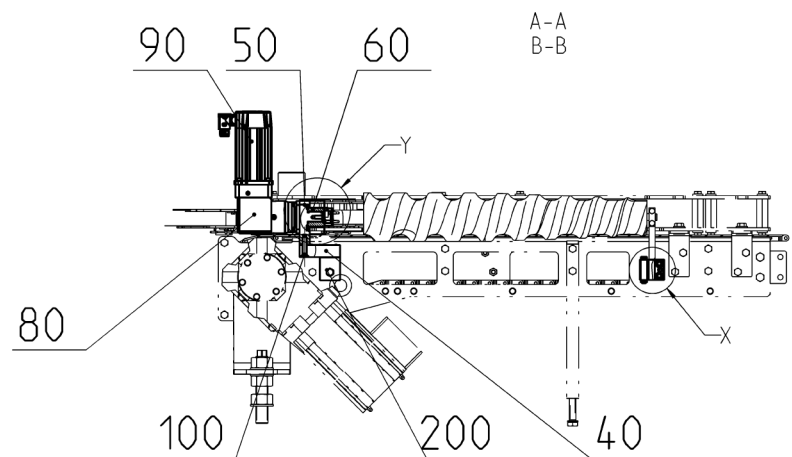
Subassembly 65752084S001 Support angle_complete_

65754002S001 Infeed conveyor__

KHS-V02 Page 140

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752083S001	Support angle__ Stützwinkel__	1,000	Units Stück	E						
30	65782276S001	Thread bolt__ Gewindebolzen__	1,000	Units Stück	E						
40	301134230480	Washer__ Unterlegscheibe__	3,000	Units Stück	E						
50	301134278760	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	10,000	Units Stück	E						
60	301133120680	Hexagonal nut__ Sechskantmutter__	3,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
90	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65752084S001 Support angle_complete_	65754002S001 Infeed conveyor__			KHS-V02	Page	141

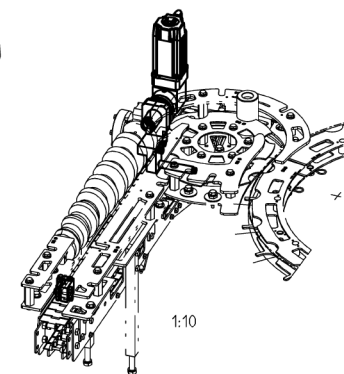
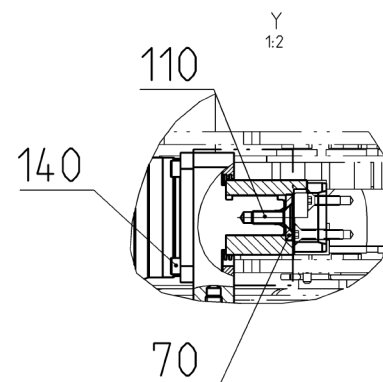
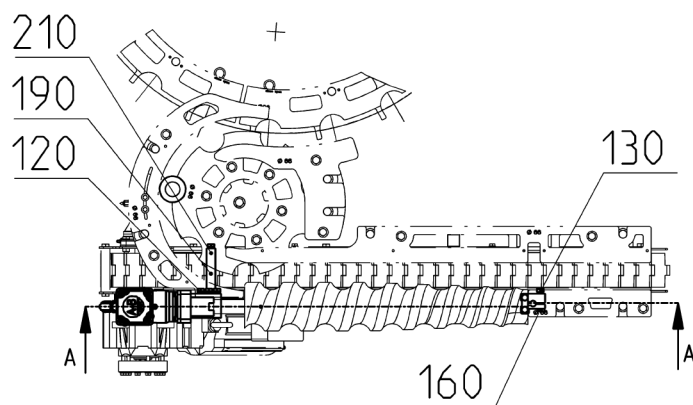
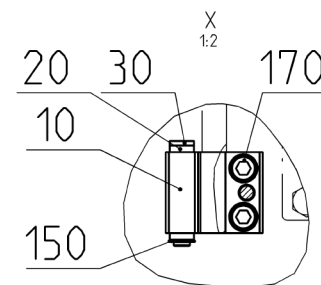
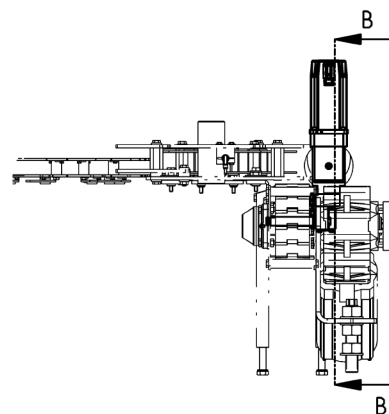
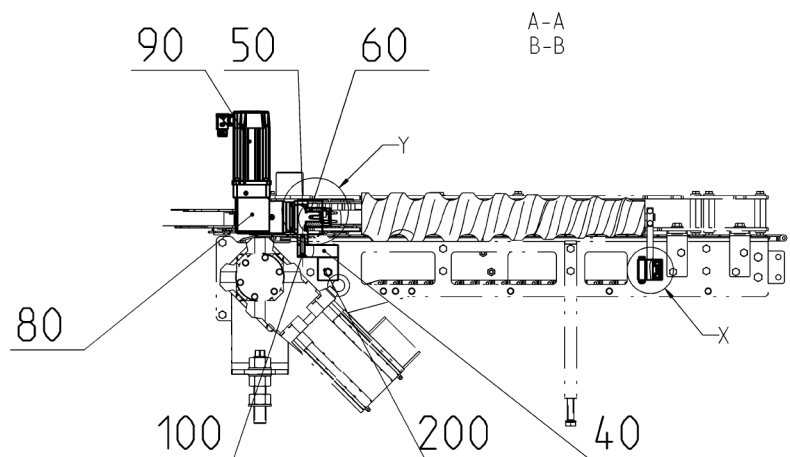


NAME	TK Ø	TEILUNG SPACING	FÜLLSTELLEN FILL STATIONS	MOTOR
65752051s001	TK-1080	40pi / 51.42pi / 60pi	27 / 21 / 18	ALLEN BRADLEY
65752051s002	TK-1440	30pi / 40pi	48 / 36	ALLEN BRADLEY
65752051s003	TK-1080/TK-1440	30pi / 40pi / 51.42pi / 60pi	48 / 36 / 27 / 21 / 18	SIEMENS

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65752051S003 Add-on parts_Infeed screw_TK-1080/TK-1	65794005S002 Can conveyor__TK-1800	KHS-V02	Page 142

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752048S001	Clamping block__ Spannblock__	1,000	Units Stück	E						
20	65752047S001	Sheet metal__ Blech__	2,000	Units Stück	E						
30	65752049S001	Bolt__ Bolzen__	2,000	Units Stück	E						
40	65752091S001	Block__ Klotz__	1,000	Units Stück	E						
50	65752042S001	Bracket__ Halter__	1,000	Units Stück	E						
60	65752052S001	Drive coupling__ Antriebskupplung__	1,000	Units Stück	E						
70	65752053S001	Washer__ Vorlegescheibe__	1,000	Units Stück	E						
80	65752086S001	Angular gears_Lacquering_ Winkelgetriebe_Lackierung__	1,000	Units Stück	E						146
90	301251980045	Servo motor__NMnenn=2,6 N=3000 Servomotor__NMnenn=2,6 N=3000	1,000	Units Stück	E			X			
100	301132322360	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	2,000	Units Stück	E						
110	301132321850	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	1,000	Units Stück	E						
120	301134278770	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	3,000	Units Stück	E						
130	301133120220	Hexagonal nut__ Sechskantmutter__	2,000	Units Stück	E						
140	301132150800	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	8,000	Units Stück	E						
150	301021220140	Retaining washer__ Sicherungsscheibe__	2,000	Units Stück	E						
160	301132172420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
170	301132151790	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	2,000	Units Stück	E						
190	X65026053	Distance block__ Distanzstück__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65752051S003 Add-on parts_Infeed screw_TK-1080/TK-1	65794005S002 Can conveyor__TK-1800	KHS-V02	Page	143	

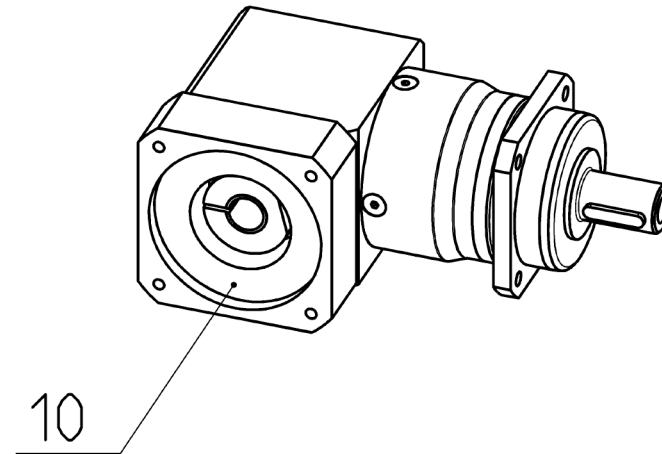
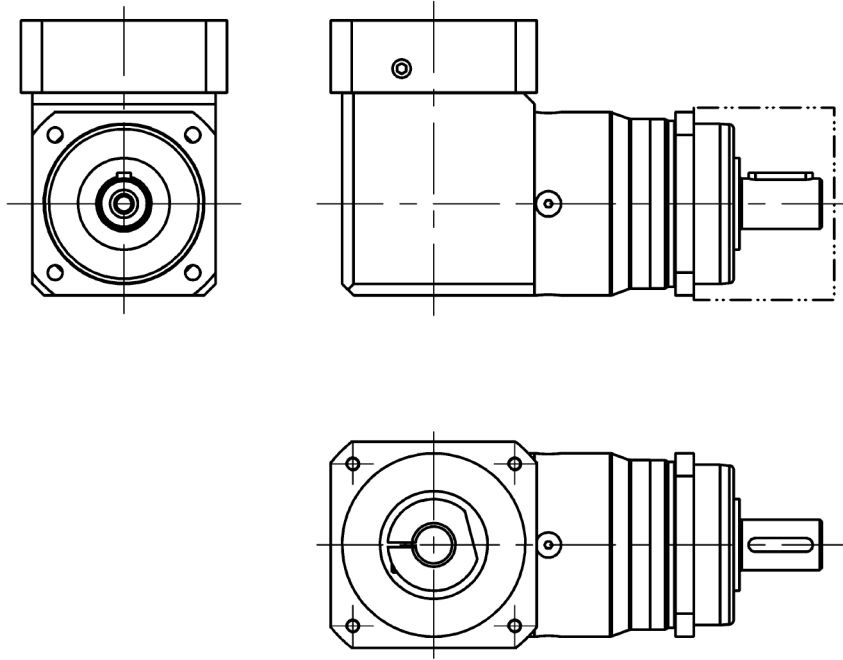


NAME	TK Ø	TEILUNG SPACING	FÜLLSTELLEN FILL STATIONS	MOTOR
65752051s001	TK-1080	40pi / 51.42pi / 60pi	27 / 21 / 18	ALLEN BRADLEY
65752051s002	TK-1440	30pi / 40pi	48 / 36	ALLEN BRADLEY
65752051s003	TK-1080/TK-1440	30pi / 40pi / 51.42pi / 60pi	48 / 36 / 27 / 21 / 18	SIEMENS

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65752051S003 Add-on parts_Infeed screw_TK-1080/TK-1		65794005S002 Can conveyor__TK-1800		KHS-V02 Page 144

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
210	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

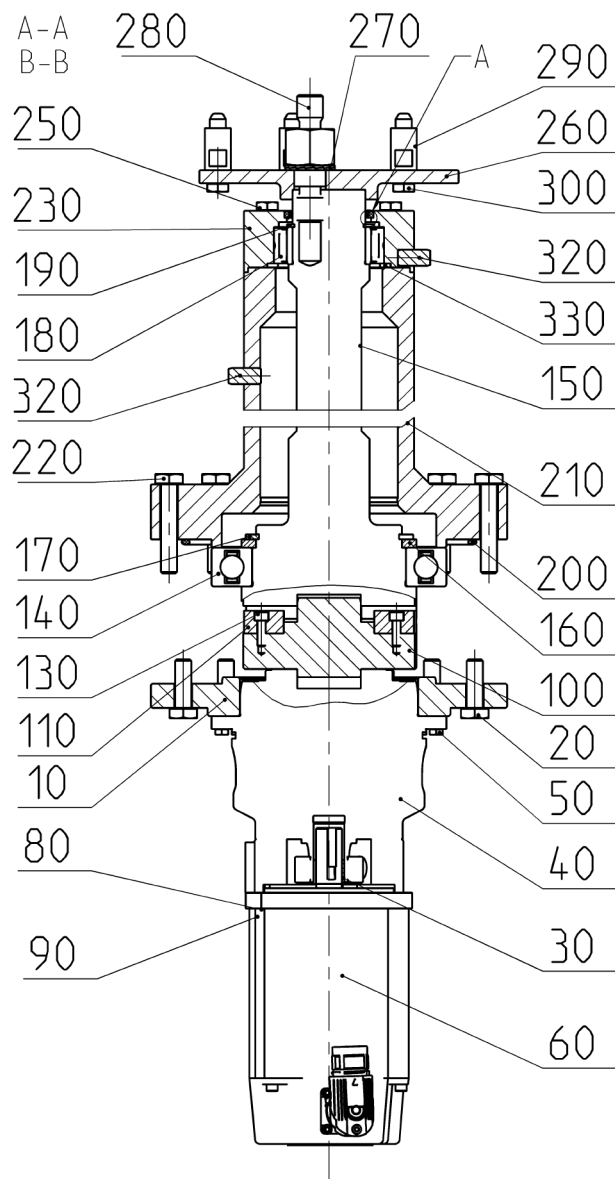
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65752051S003 Add-on parts_Infeed screw_TK-1080/TK-1	65794005S002 Can conveyor__TK-1800			KHS-V02	Page 145



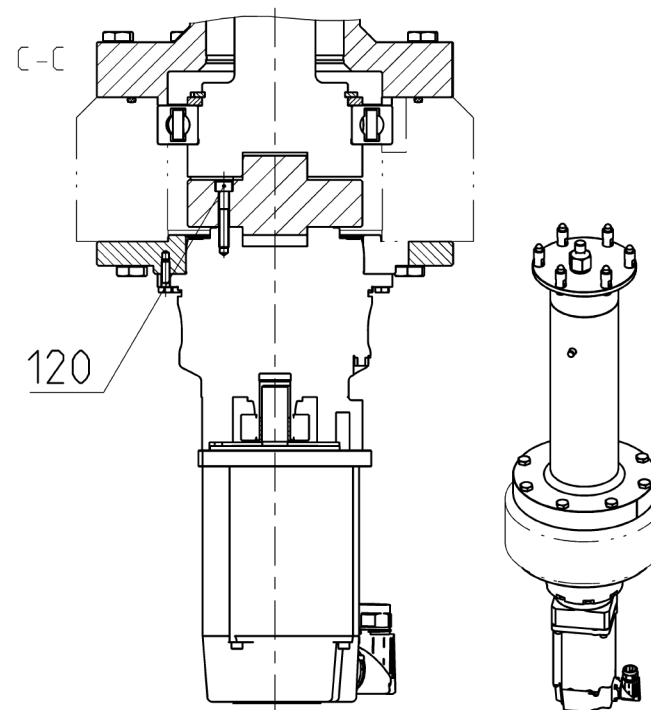
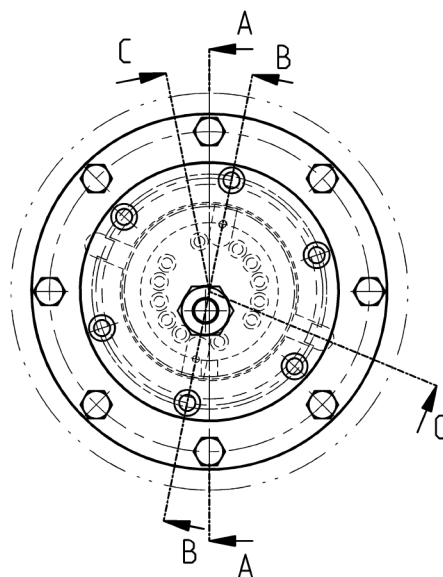
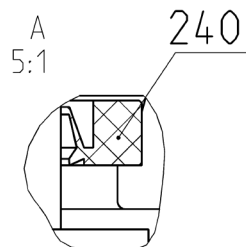
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65752086S001 Angular gears_Lacquering_	65752051S003 Add-on parts_Infeed screw_TK-1080/TK-1		KHS-V02 Page 146

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999958459	Angular gears__ Winkelgetriebe__	1,000	Units Stück	E				X		

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65752086S001 Angular gears_Lacquering_	65752051S003 Add-on parts_Infeed screw_TK-1080/TK-1			KHS-V02	Page 147



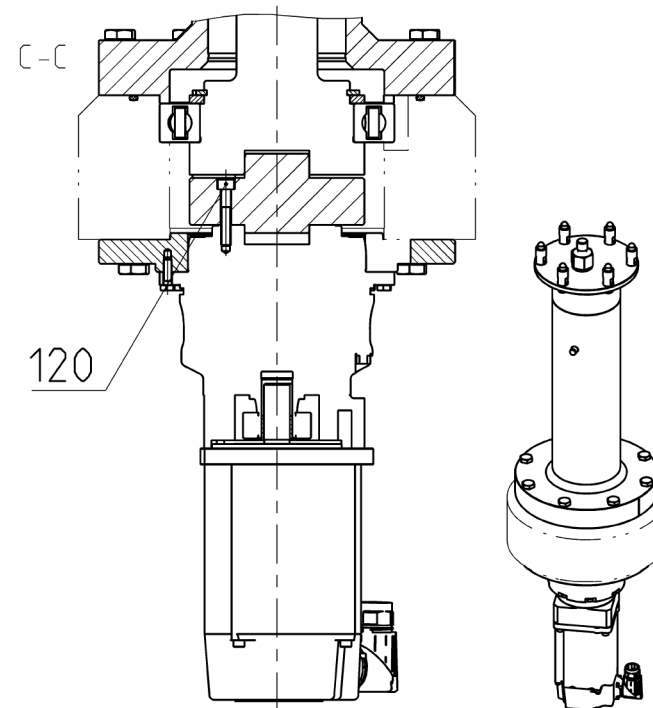
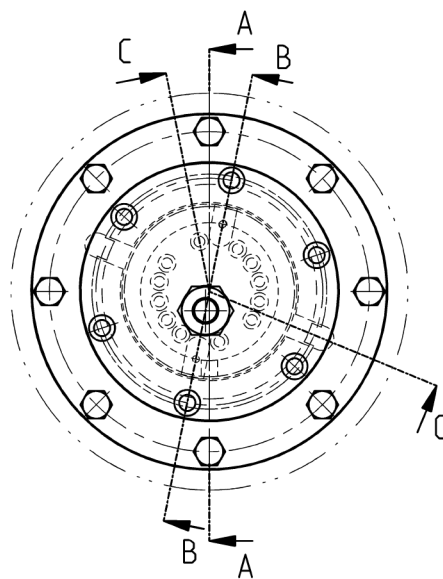
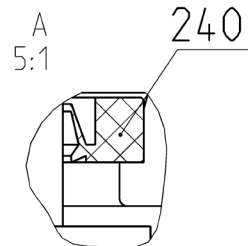
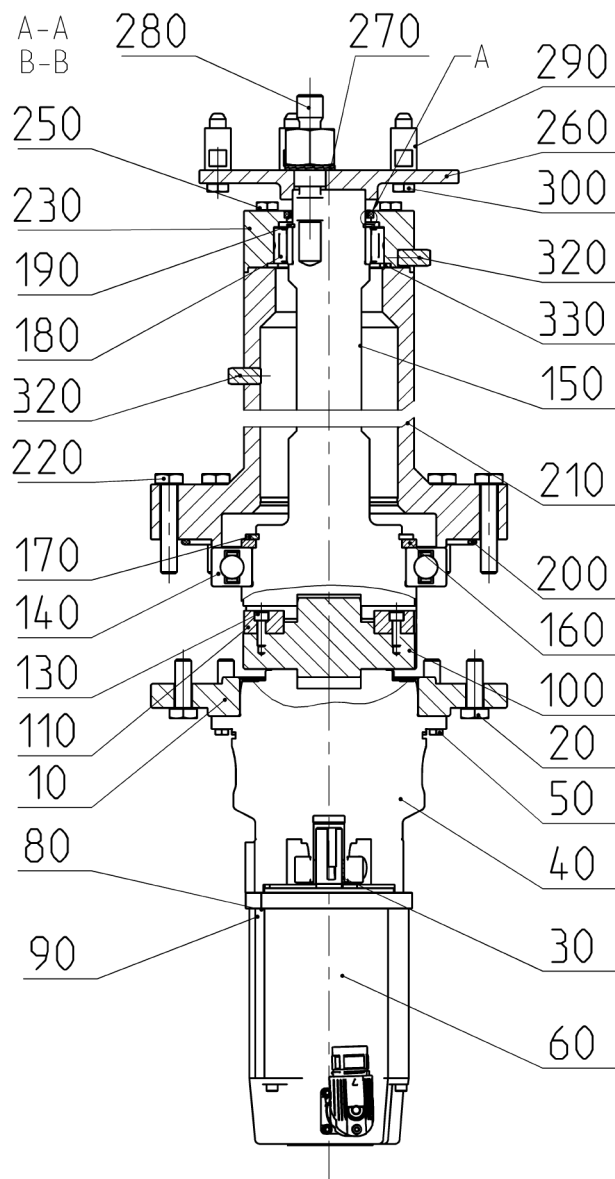
NAME
65752014s001
65752014s002
65752014s002
65752014s003
65752014s004
65752014s004



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65752014S004 Star drive_complete_TK-1080	65794005S002 Can conveyor__TK-1800	KHS-V02	Page 148

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752001S001	Flange__ Flansch__	1,000	Units Stück	E						
20	301132172390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
40	301112570770	Planetary gears__ Planetengetriebe__	1,000	Units Stück	V		35000	60	X		152
50	301132170470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
60	301251980045	Servo motor__NMnenn=2,6 N=3000 Servomotor__NMnenn=2,6 N=3000	1,000	Units Stück	E				X		
80	301134230090	Washer__ Unterlegscheibe__	4,000	Units Stück	E						
90	301132150800	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	4,000	Units Stück	E						
100	65752002S001	Coupling device__ Einkuppelvorrichtung__	1,000	Units Stück	E						
110	65752008S001	Feather key__ Passfeder__	2,000	Units Stück	E						
120	301132150950	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	12,000	Units Stück	E						
130	301132150410	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
140	301104206280	Deep groove ball bearing_single-row__ Rillenkugellager_einreihig_	1,000	Units Stück	V		21000	36			
150	65752003S001	Shaft_Infeed star_ Schaft_Einlaufstern_	1,000	Units Stück	E						
160	65752004S001	Distance washer__ Distanzscheibe__	1,000	Units Stück	E						
170	301021211580	Circlip__ Sicherungsring__	1,000	Units Stück	E						
180	301104620190	Needle bearing_single-row__ Nadellager_einreihig_	1,000	Units Stück	V		21000	36			
190	301021210980	Circlip__ Sicherungsring__	1,000	Units Stück	E						
200	X09004133	O-ring__ O-Ring__	1,000	Units Stück	V		21000	36			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65752014S004 Star drive_complete_TK-1080	65794005S002 Can conveyor__TK-1800			KHS-V02	Page 149



NAME
65752014s001
65752014s002
65752014s002
65752014s003
65752014s004
65752014s004

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65752014S004 Star drive_complete_TK-1080

65794005S002 Can conveyor__TK-1800

KHS-V02 Page 150

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
210	65752013S001	Distance sleeve_Finished part_ Distanzhülse_Fertigteil_	1,000	Units Stück	E						
220	301132172620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
230	65752005S001	Bearing housing_ Lagergehäuse_	1,000	Units Stück	E						
240	301104670990	Seal ring_ Dichtring_	1,000	Units Stück	V		7000	12			
250	301132171870	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
260	65752006S001	Base plate_Star_ Grundplatte_Stern_	1,000	Units Stück	E						
270	301134278870	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	1,000	Units Stück	E						
280	65752007S001	Bolt_ Bolzen_	1,000	Units Stück	E						
290	65752009S001	Threaded plug_ Gewindestopfen_	6,000	Units Stück	E						
300	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
320	301137214170	Straight pin_ Zylinderstift_	2,000	Units Stück	E						
330	65752081S001	Distance washer_ Distanzscheibe_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65752014S004 Star drive_complete_TK-1080	65794005S002 Can conveyor__TK-1800			KHS-V02	Page	151

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

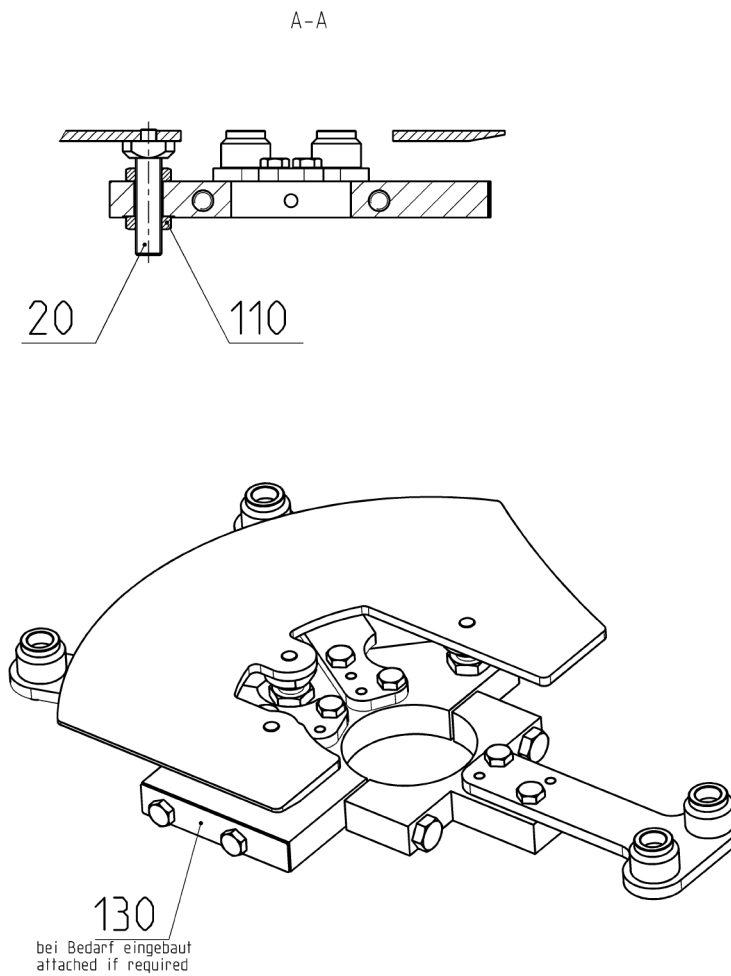
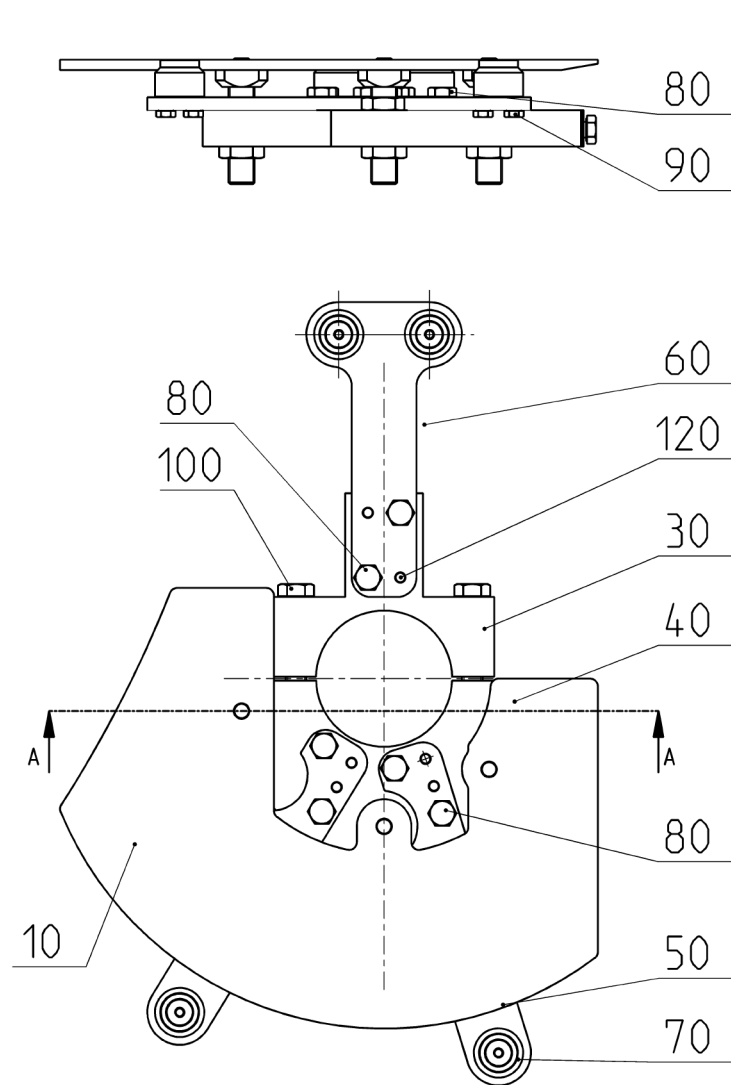
Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301112570770 Planetary gears__	65752014S004 Star drive_complete_TK-1080	KHS-V02	Page 152

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999966195	Radial packing ring__ Radial-Wellendichtring__	1,000	Units Stück	E						
20	301999966197	Screw plug__ Verschlusschraube__	1,000	Units Stück	E						
30	301999966199	Clamping ring__ Klemmring__	1,000	Units Stück	E						

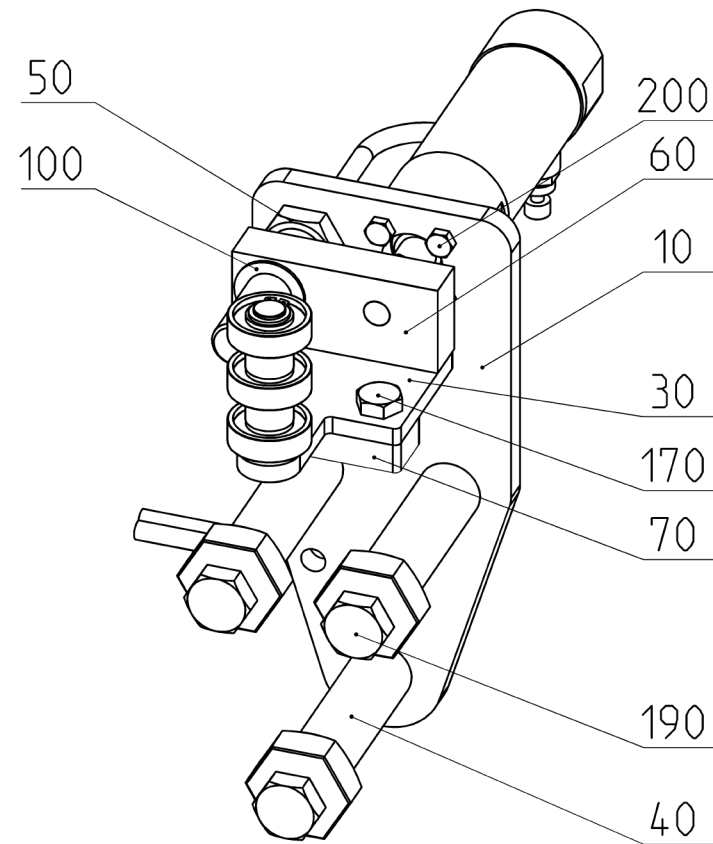
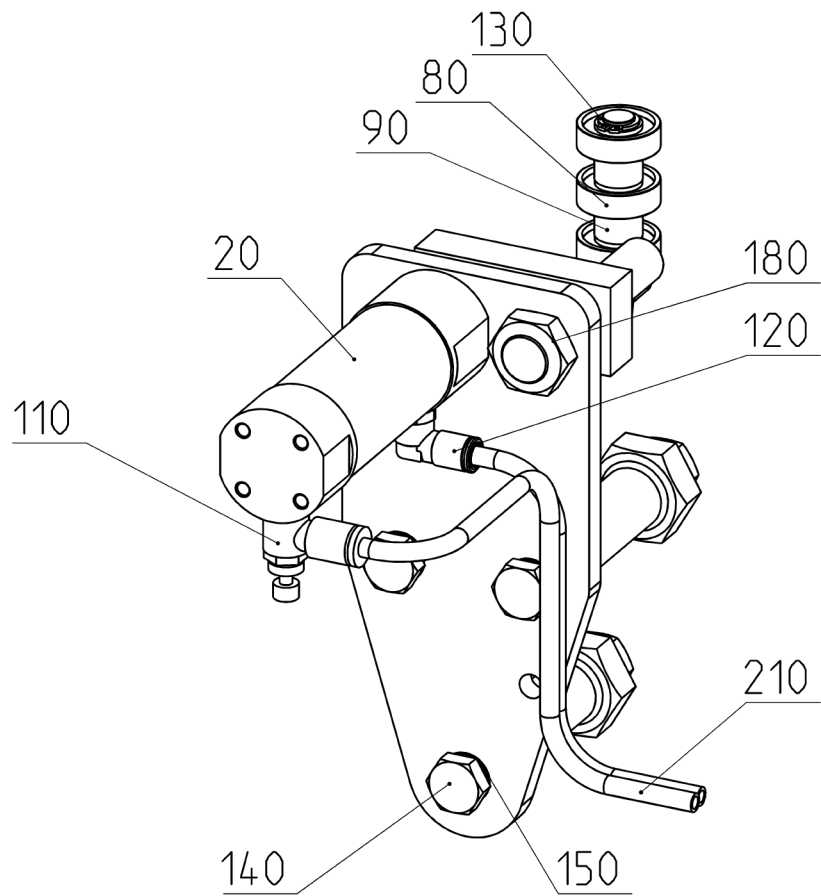
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301112570770 Planetary gears__	65752014S004 Star drive_complete_TK-1080			KHS-V02	Page 153



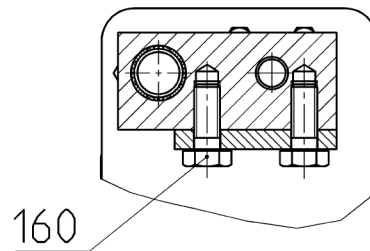
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65754005S001 Slide plate_complete_TK-1800	65794005S002 Can conveyor__TK-1800		KHS-V02 Page 154

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65754007S001	Slide plate__TK-1800 Gleitblech__TK-1800	1,000	Units Stück	E						
20	65029184S002	Pillar__ Säule__	3,000	Units Stück	E						
30	65752018S001	Clamp__ Klemmung__	1,000	Units Stück	E						
40	65754006S001	Clamp__ Klemmung__	1,000	Units Stück	E						
50	65754001S001	Bracket_Round blank_ Ausleger_Ronde_	2,000	Units Stück	E						
60	65754008S001	Bracket_Pusher_ Ausleger_Einweiser_	1,000	Units Stück	E						
70	65752022S001	Support_Format parts_ Aufnahme_Formatteile_	4,000	Units Stück	E						
80	301132172970	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
90	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
100	301132174470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	301133102080	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form_	6,000	Units Stück	E						
120	301137213370	Straight pin__ Zylinderstift__	6,000	Units Stück	E						
130	65752093S001	Sheet metal__ Blech__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65754005S001 Slide plate_complete_TK-1800	65794005S002 Can conveyor__TK-1800			KHS-V02	Page	155



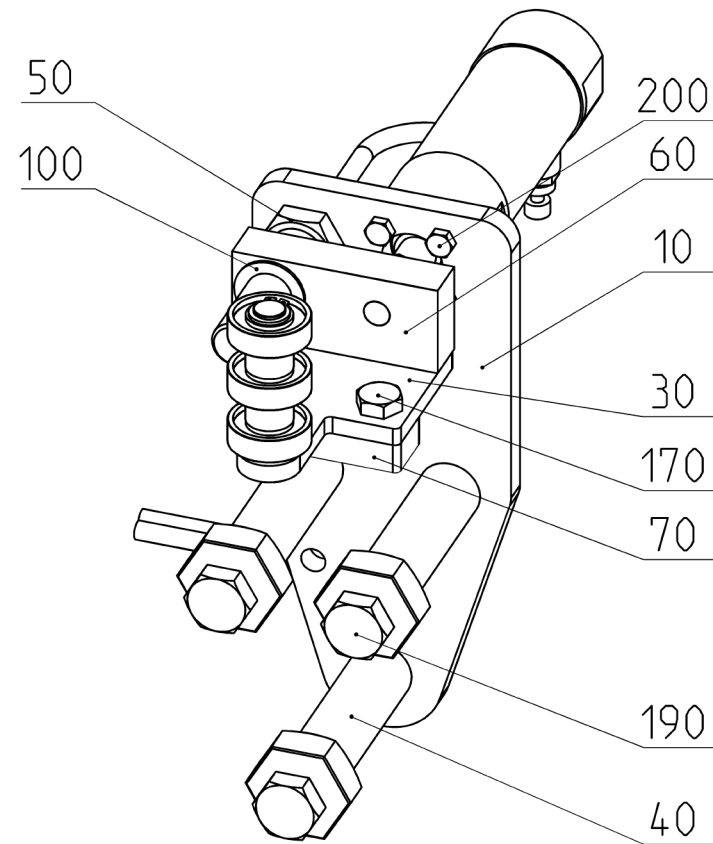
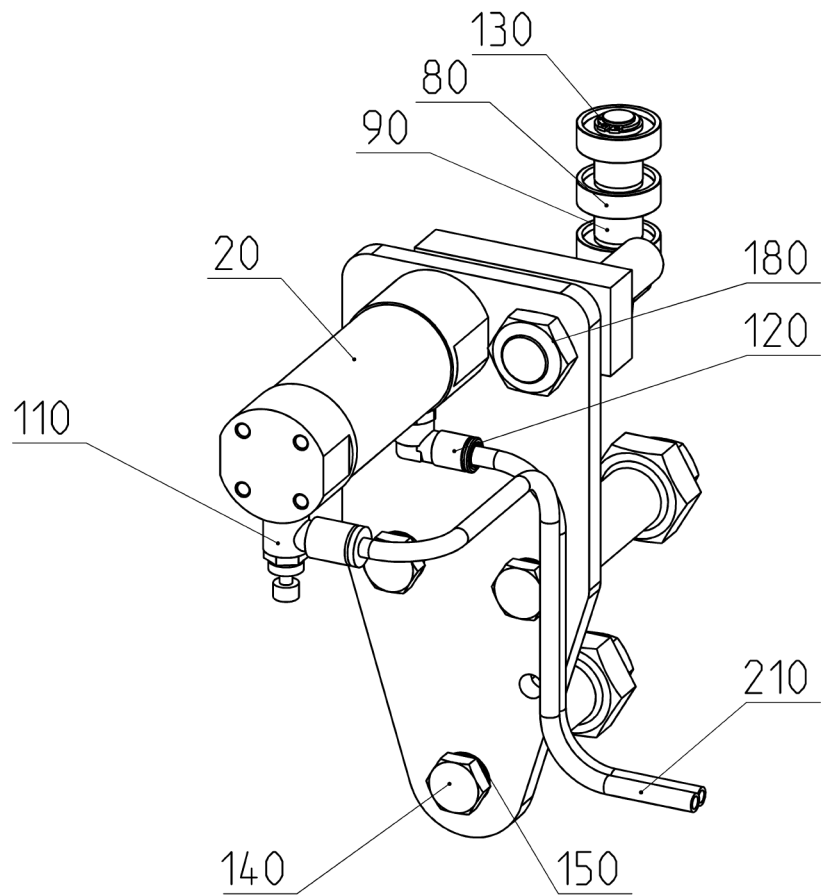
A-A



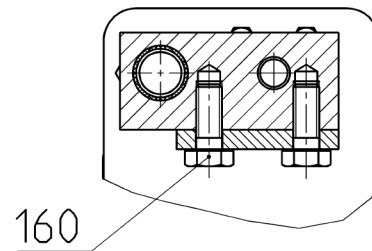
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65752063S001 Package stopper__	65794005S002 Can conveyor__TK-1800		KHS-V02 Page 156

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65752064S001	Plate__ Platte__	1,000	Units Stück	E						
20	301064320060	pneumatic cylinder_Round pipe_ Pneumatikzylinder_Rundrohr_	1,000	Units Stück	E						
30	65752069S001	Stopper_Welded part_ Stopper_Schweißteil_	1,000	Units Stück	E						
40	65752066S001	Guide pin__ Führungsbolzen__	3,000	Units Stück	E						
50	65752065S001	Guide pin__ Führungsbolzen__	1,000	Units Stück	E						
60	65752067S001	Guide sheet__ Führungsblech__	1,000	Units Stück	E						
70	65752075S001	Catch__ Anschlag__	1,000	Units Stück	E						
80	301104200163	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	3,000	Units Stück	E						
90	65752072S001	Sleeve__ Hülse__	2,000	Units Stück	E						
100	301104823880	Collar bushing__ Bundbuchse__	1,000	Units Stück	E						
110	301063804469	one-way restrictor_Plug-type connection_ Drosselrückschlagventil_Steckanschluss_	1,000	Units Stück	E						
120	301055115331	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	1,000	Units Stück	E						
130	301021210210	Circlip__ Sicherungsring__	1,000	Units Stück	E						
140	301132172270	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
150	301134278770	Retaining washer_2-teilig Sicherungsscheibe_2-teilig	3,000	Units Stück	E						
160	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
170	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
180	301133101580	Hexagonal nut_thin type_ Sechskantmutter_niedrige Form_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65752063S001 Package stopper__	65794005S002 Can conveyor__TK-1800			KHS-V02	Page	157



A-A

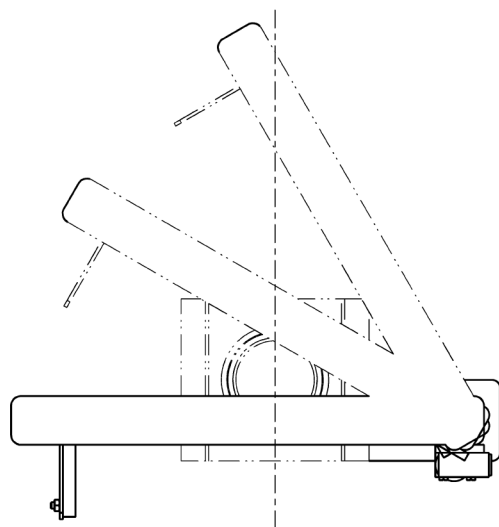


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65752063S001 Package stopper__	65794005S002 Can conveyor__TK-1800		KHS-V02 Page 158

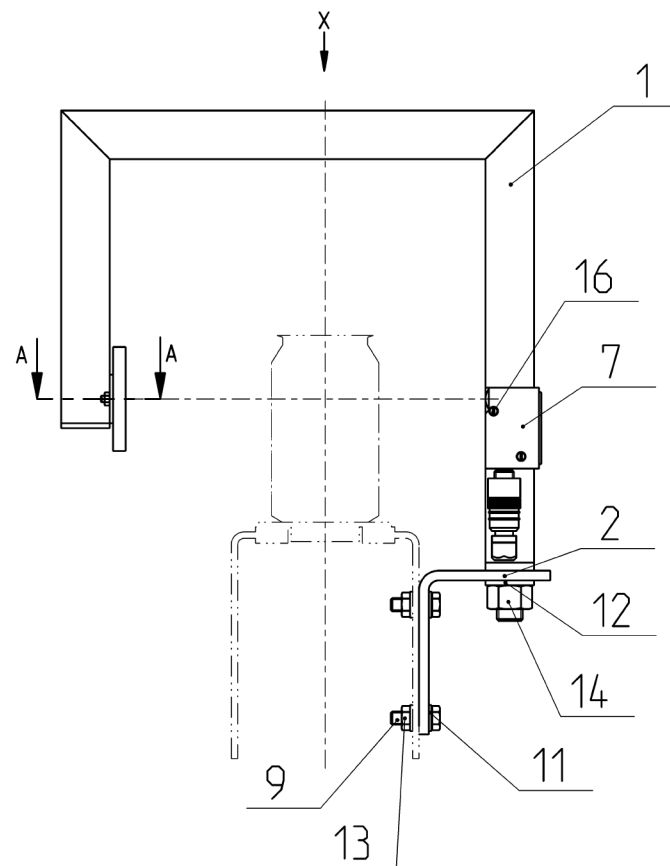
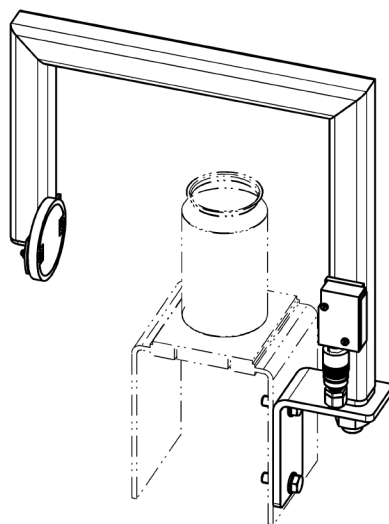
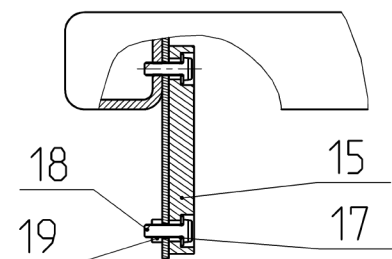
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301132172970	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
200	301132170470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
210	301206530600	Hose_black_6 Schlauch_schwarz_6	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65752063S001 Package stopper__	65794005S002 Can conveyor__TK-1800			KHS-V02	Page 159

Ansicht/view X



A-A
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

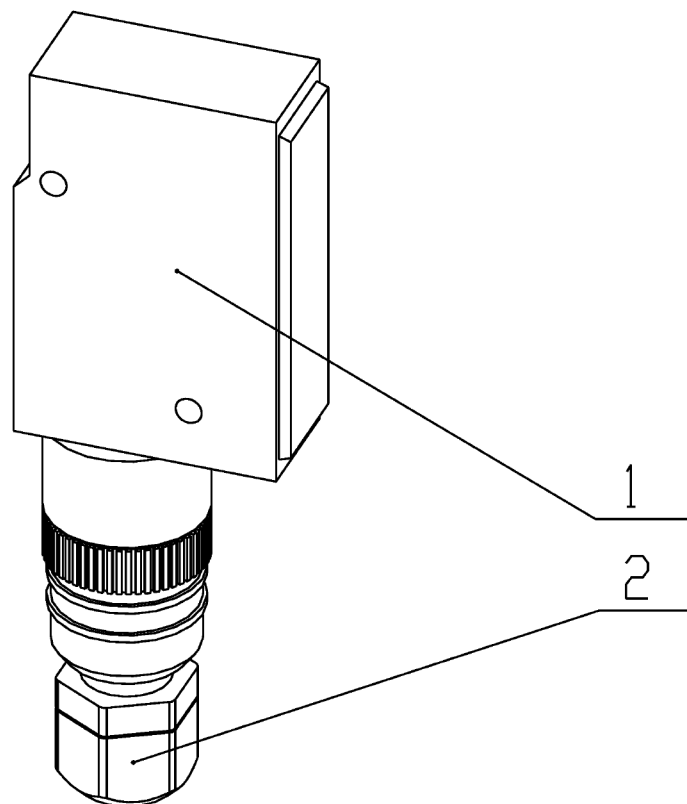
Subassembly H23778010311 Can detection_complete_

65794005S002 Can conveyor__TK-1800

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	H23778010171	Swivel arm_Can detection_ Schwenkarm_Dosenerkennung_	1,000	Units Stück	E						
2	H23778010161	Bracket_ Halter_	1,000	Units Stück	E						
7	301268812361	Reflective light barrier_Parts list_ Reflexionslichtschranke_Stückliste_	1,000	Units Stück	E						162
9	301132171620	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
11	301134230120	Washer_ Unterlegscheibe_	4,000	Units Stück	E						
12	301134230240	Washer_ Unterlegscheibe_	1,000	Units Stück	E						
13	301133120170	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						
14	301133120370	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						
15	301268811150	Reflector_ Reflektor_	1,000	Units Stück	E	X					
16	301132410430	Cheese head cap screw_Slot_ Zylinderschraube_Schlitz_	2,000	Units Stück	E						
17	301134230030	Washer_ Unterlegscheibe_	4,000	Units Stück	E						
18	301132410840	Cheese head cap screw_Slot_ Zylinderschraube_Schlitz_	2,000	Units Stück	E						
19	301133120020	Hexagonal nut_ Sechskantmutter_	1,000	Units Stück	E						

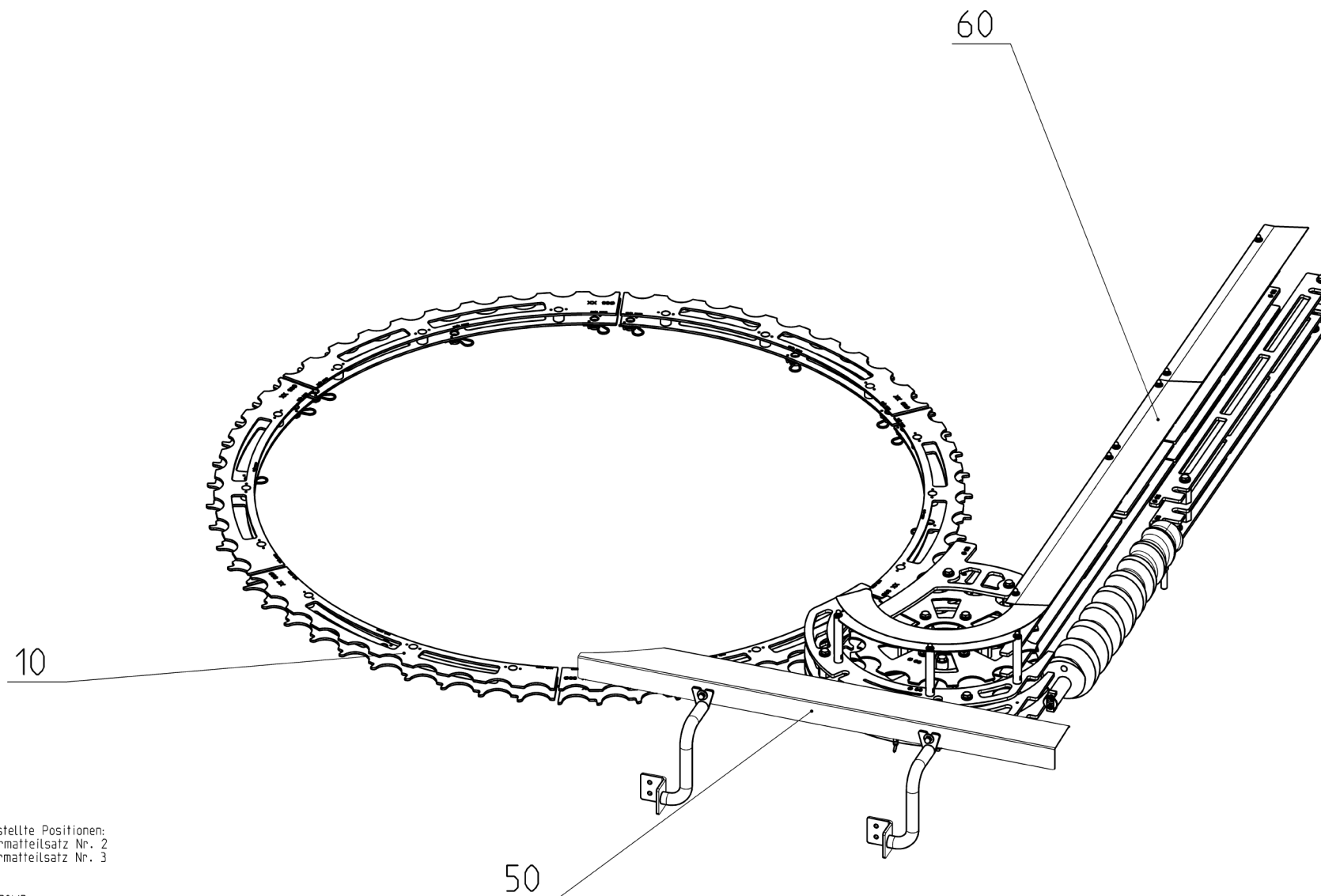
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	H23778010311 Can detection_complete_	65794005S002 Can conveyor__TK-1800			KHS-V02	Page 161



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 301268812361 Reflective light barrier_Parts list_		H23778010311 Can detection_complete_		KHS-V02	Page 162

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	301268817871	Reflective light barrier__ Reflexionslichtschranke__	1,000	Units Stück	E					#Lückenerkennung	
2	301261291501	Connector__M12 Steckverbinder__M12	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301268812361 Reflective light barrier_Parts list_	H23778010311 Can detection_complete_			KHS-V02	Page 163



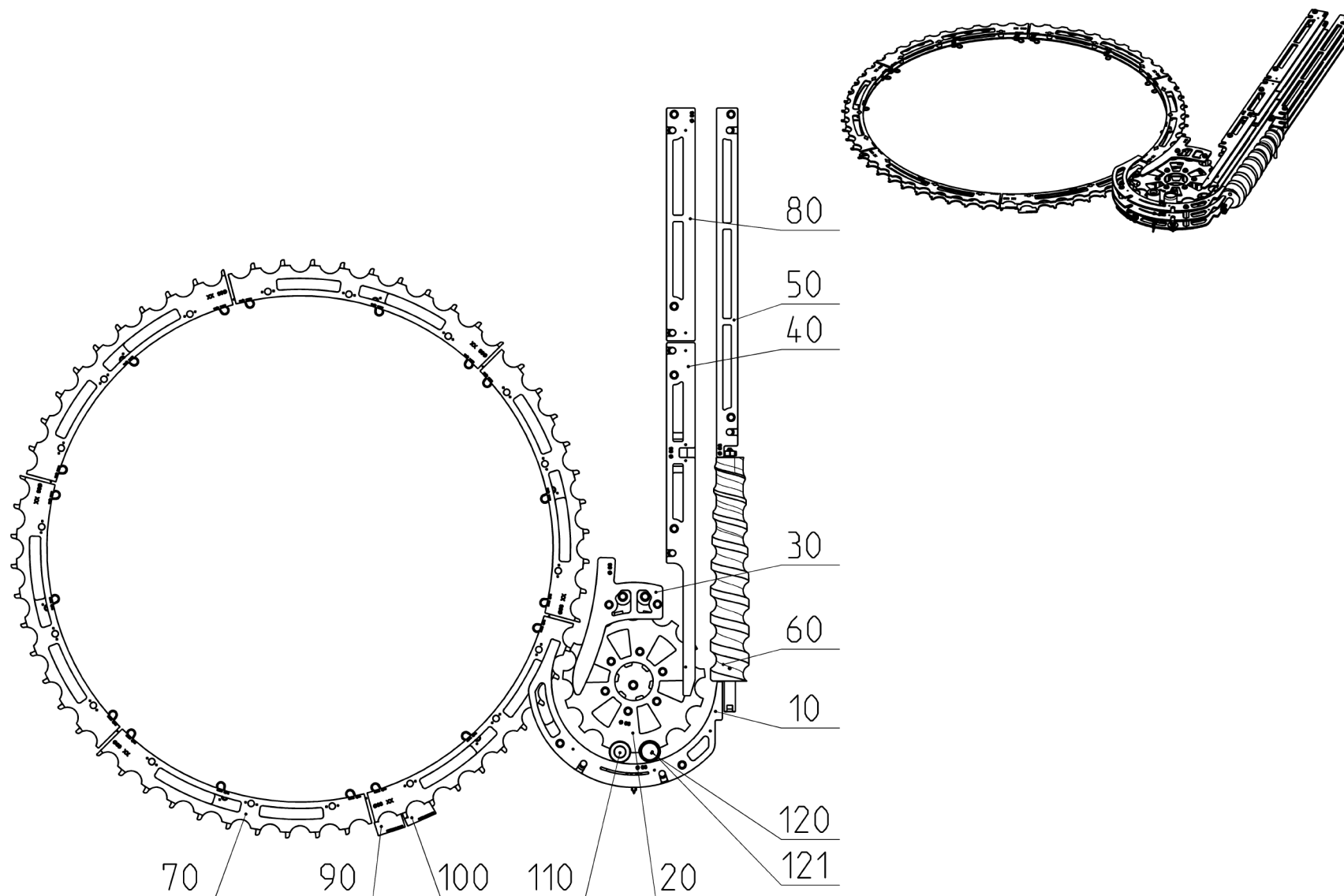
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 Pos. 20: Formatteilsatz Nr. 2
 Pos. 30: Formatteilsatz Nr. 3
 etc.

items not shown:
 item 20: set of formatparts no. 2
 item 30: set of formatparts no. 3
 etc.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65794006S001 Format parts_complete_DVD 60		KHS-V02	Page 164

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764005S001	Format parts__DVD 60 D66 Formatteile__DVD 60 D66	1,000	Units Stück	E						166
20	65764006S001	Format parts__DVD 60 D57,4 Formatteile__DVD 60 D57,4	1,000	Units Stück	E						188
40	65079097S001	Format part carriage_complete_ Formatteilwagen_komplett_	1,000	Units Stück	E						210
50	65754014S001	Cover_Can conveyor_komplett Abdeckung_Dosentransport_komplett	1,000	Units Stück	E						216
60	65753017S003	Cover_complete_ Abdeckung_komplett_	1,000	Units Stück	E						218

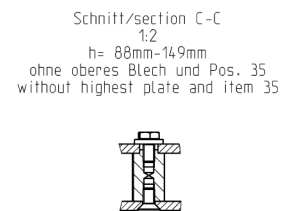
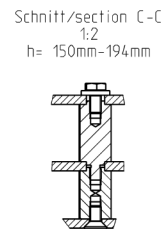
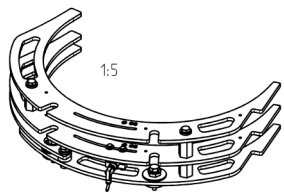
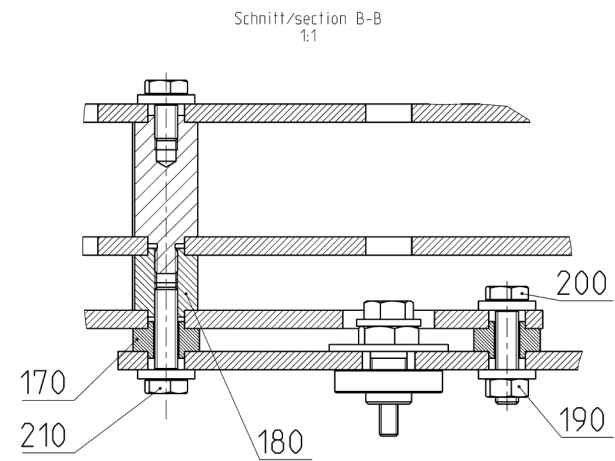
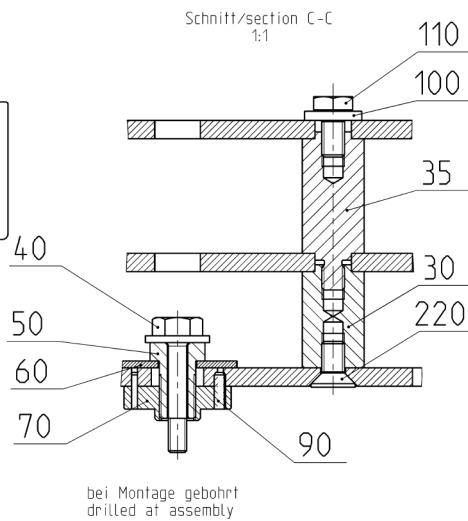
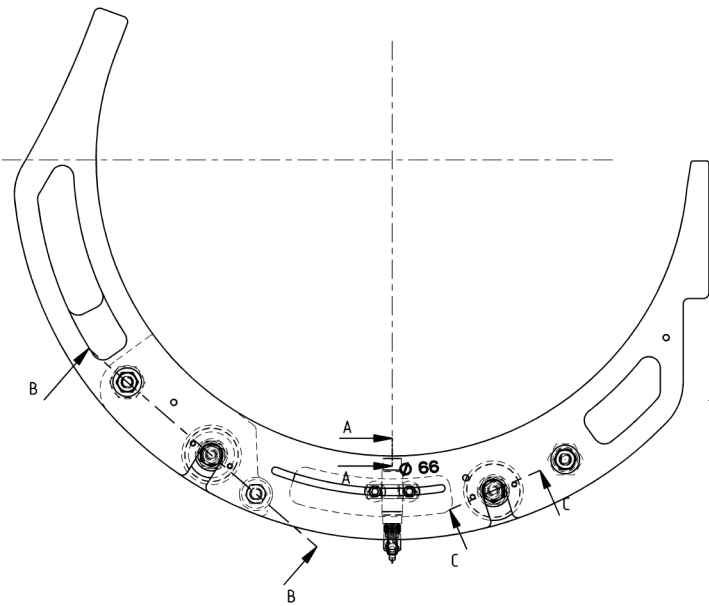
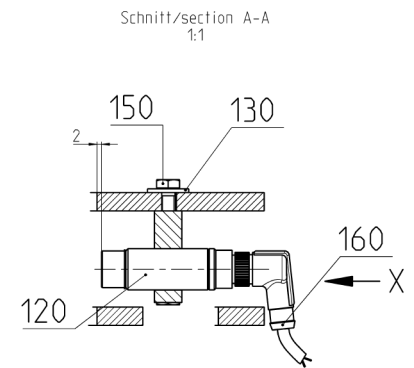
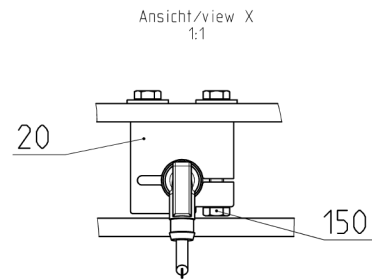
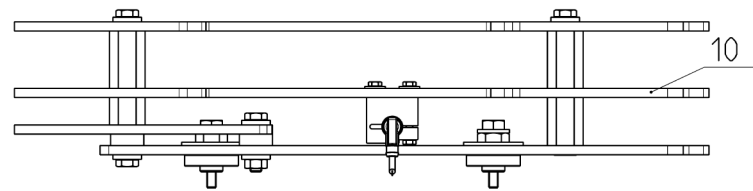
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65794006S001 Format parts_complete_DVD 60				KHS-V02	Page 165



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65764005S001 Format parts__DVD 60 D66		65794006S001 Format parts_complete_DVD 60		KHS-V02 Page 166

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764015S001	Round blank_complete_TK-1800 D66 Ronde_komplett_TK-1800 D66	1,000	Units Stück	E						168
20	65764011S001	Star_complete_DVD 60 D66 Stern_komplett_DVD 60 D66	1,000	Units Stück	E						172
30	65764007S001	Pusher_complete_TK-1800 D66 Einweiser_komplett_TK-1800 D66	1,000	Units Stück	E						174
40	65764030S001	Guide_Worm_D66 Führung_Schnecke_D66	1,000	Units Stück	E						176
50	65764026S001	Guide_Infeed_D66 Führung_Einlauf_D66	1,000	Units Stück	E						178
60	65763070S001	Worm_complete_2xD66 T94.25 Schnecke_komplett_2xD66 T94.25	1,000	Units Stück	E						180
70	65764020S001	Can plate_Upper part_DVD 60 10xD66 Dosenteller_Oberteil_DVD 60 10xD66	6,000	Units Stück	E						184
80	65764034S001	Guide_Worm_D66 Führung_Schnecke_D66	1,000	Units Stück	E						186
90	65764024S001	Gauge_topside_D66 Lehre_oben_D66	1,000	Units Stück	E						
100	65764025S001	Gauge_below_D66 Lehre_unten_D66	1,000	Units Stück	E						
110	H23515012643	Adjustment socket__ Einstelldose__	3,000	Units Stück	E						
120	H20533024471	Can_Plexiglass_202/211 Dose_Plexiglas_202/211	1,000	Units Stück	E						
121	65175644S001	Can_Plexiglass_206/211 - D=66/H=157/16o Dose_Plexiglas_206/211 - D=66/H=157/16o	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764005S001 Format parts__DVD 60 D66	65794006S001 Format parts_complete_DVD 60			KHS-V02	Page 167



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

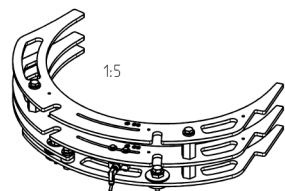
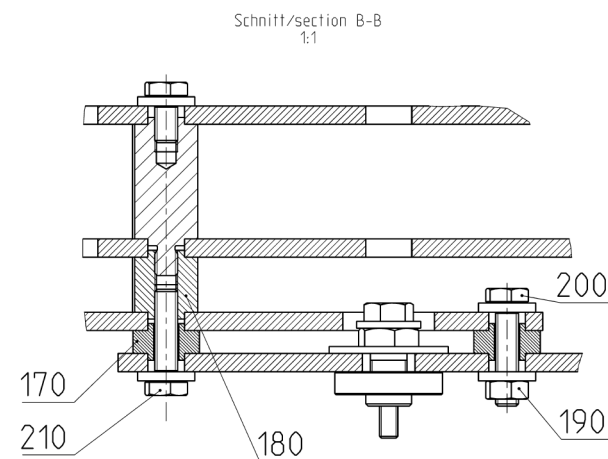
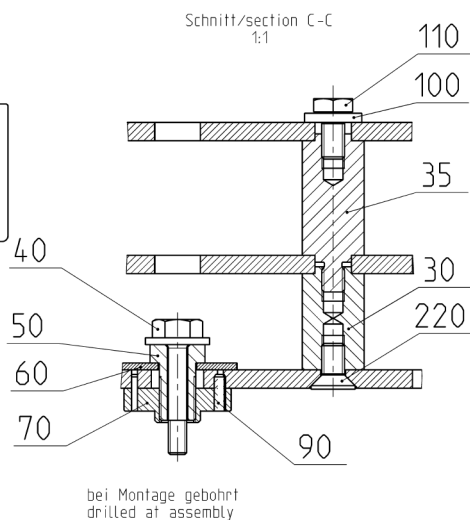
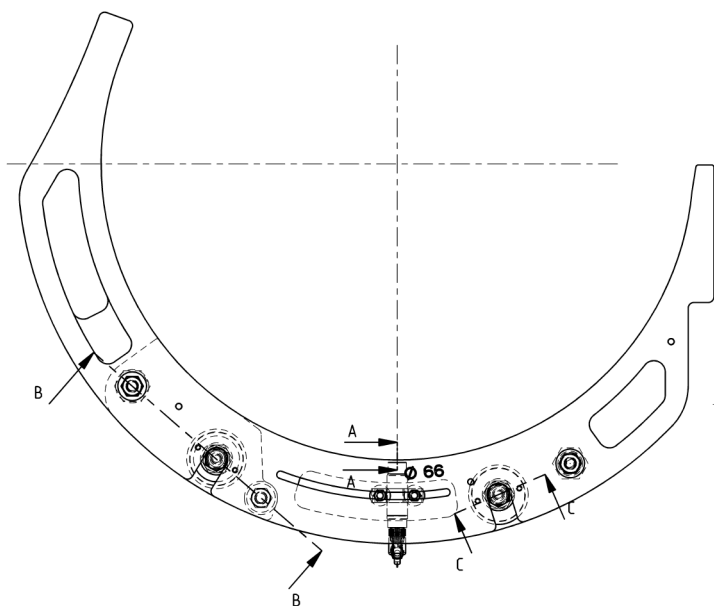
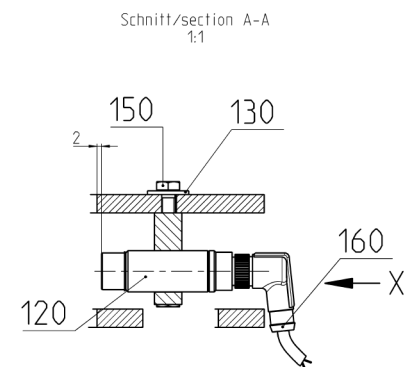
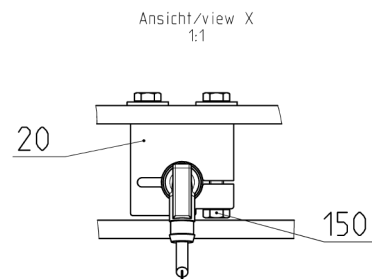
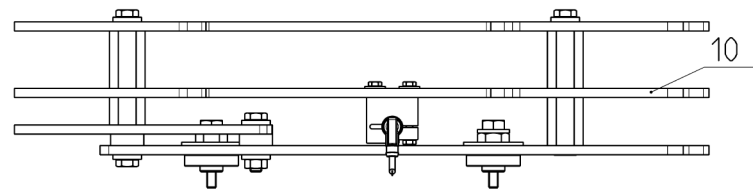
Subassembly 65764015S001 Round blank_complete_TK-1800 D66

65764005S001 Format parts__DVD 60 D66

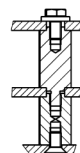
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764016S001	Round blank_processed_TK-1800 D66 Ronde_bearbeitet_TK-1800 D66	1,000	Units Stück	E						
20	65079688S001	Sensor holder__ Sensorhalter__	1,000	Units Stück	E						
30	65079090S042	Distance block_Round blank_ Distanzstück_Ronde_	1,000	Units Stück	E						
35	65079114S050	Distance block_Attachment_ Distanzstück_Aufsatz_	2,000	Units Stück	E						
40	65762038S001	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
50	65079055S001	Screw_special_ Schraube_Sonder_	2,000	Units Stück	E						
60	65079054S001	Strain washer__ Spannscheibe__	2,000	Units Stück	E						
70	65079053S001	Centering__ Zentrierung__	2,000	Units Stück	E						
90	301137272140	Spring pin__ Spannstift__	4,000	Units Stück	E						
100	301134255220	Washer__ Scheibe__	5,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301262457181	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E						
130	301134250390	Washer__ Scheibe__	2,000	Units Stück	E						
150	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
160	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
170	65079301S001	Distance block_Elongation piece_ Distanzstück_Verlängerung_	2,000	Units Stück	E						
180	65079076S024	Distance block__ Distanzstück__	1,000	Units Stück	E						
190	301133120220	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65764015S001 Round blank_complete_TK-1800 D66	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page	169



Schnitt/section C-C
1:2
h= 150mm-194mm



Schnitt/section C-C
1:2
h= 88mm-149mm
ohne oberes Blech und Pos. 35
without highest plate and item 35



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

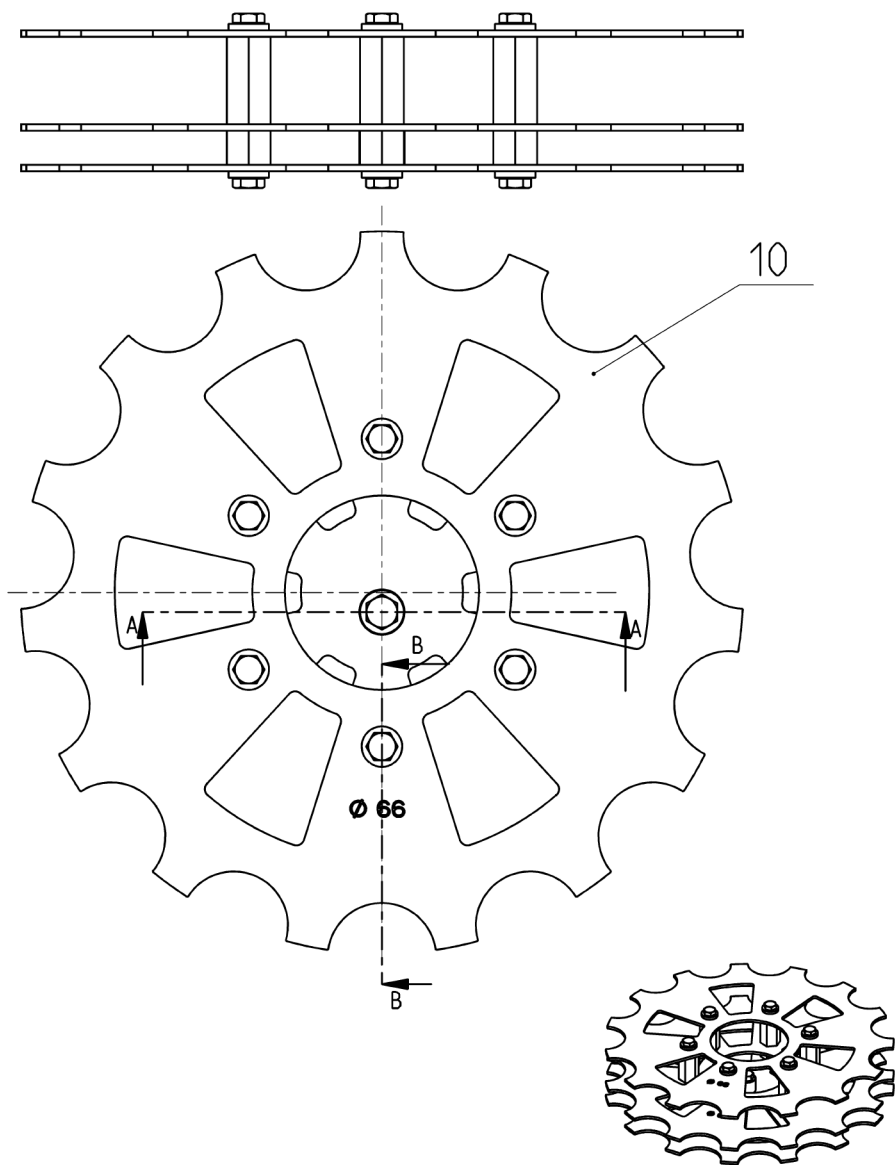
Subassembly 65764015S001 Round blank_complete_TK-1800 D66

65764005S001 Format parts__DVD 60 D66

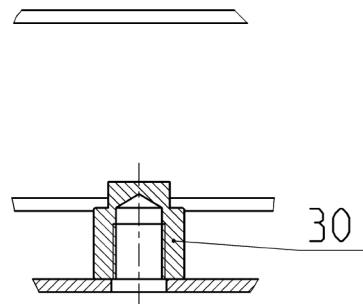
KHS-V02 Page 170

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
200	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
210	301132172470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
220	301132322190	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

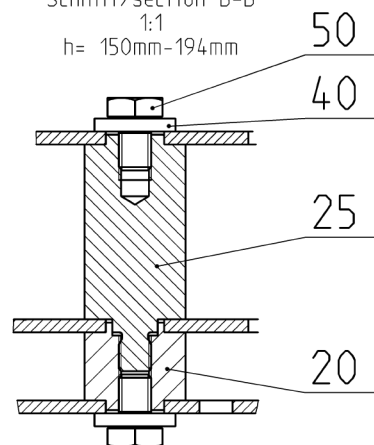
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764015S001 Round blank_complete_TK-1800 D66	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page 171



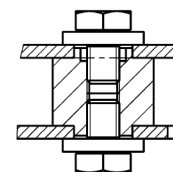
Schnitt/section A-A
1:1



Schnitt/section B-B
1:1
h= 150mm-194mm



Schnitt/section B-B
h= 88mm-149mm
ohne oberste Platte und Pos. 25
without highest plate and item 25



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

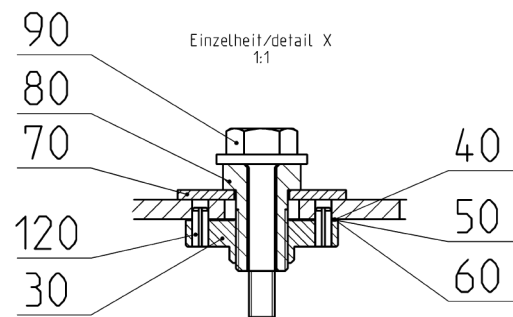
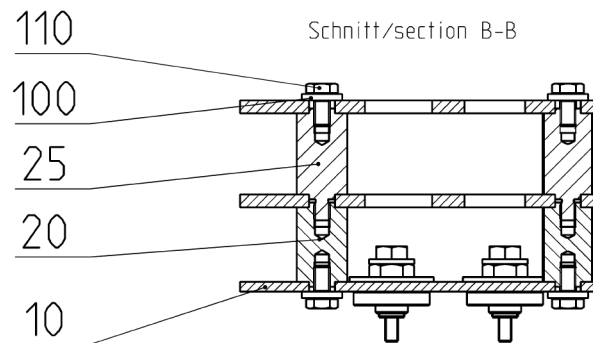
Subassembly 65764011S001 Star_complete_DVD 60 D66

65764005S001 Format parts__DVD 60 D66

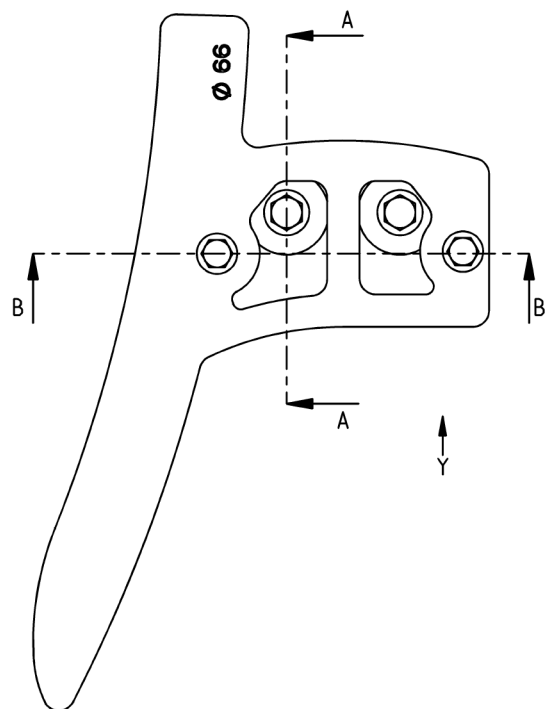
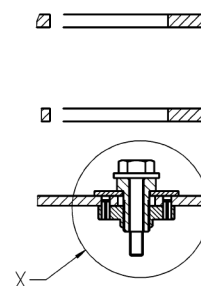
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764012S001	Star-shaped plate_complete_DVD 60 D66 Stemplatte_komplett_DVD 60 D66	1,000	Units Stück	E						
20	65079144S021	Distance block_Star_ Distanzstück_Stern_	6,000	Units Stück	E						
25	65079146S054	Distance block_Adaptor star_ Distanzstück_Aufsatzstern_	6,000	Units Stück	E						
30	65762019S001	Screw_Star_ Schraube_Stern_	1,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	12,000	Units Stück	E						
50	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65764011S001 Star_complete_DVD 60 D66	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page	173



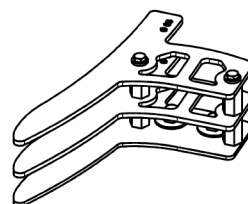
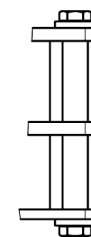
Schnitt/section A-A



Ansicht/view Y
h= 88mm-149mm
ohne oberste Platte und Pos. 25
without highest pusher plate and ife. 25



Ansicht/view Y
h= 150mm-194mm



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

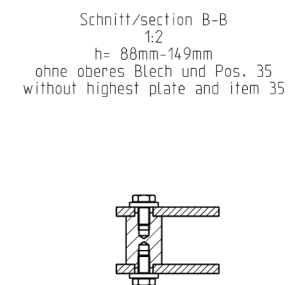
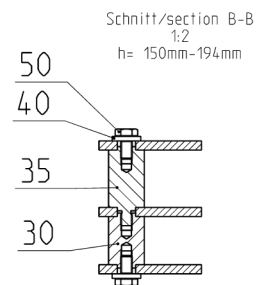
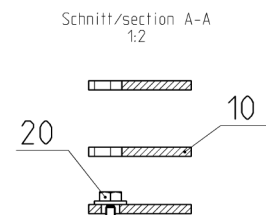
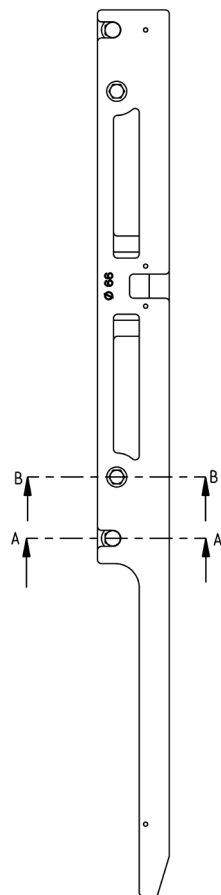
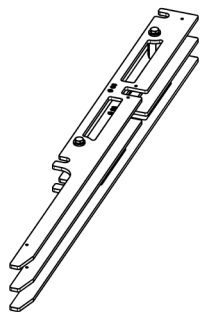
Subassembly 65764007S001 Pusher_complete_TK-1800 D66

65764005S001 Format parts__DVD 60 D66

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764008S001	Guide sheet_complete_TK-1800 D66 Führungsblech_komplett_TK-1800 D66	1,000	Units Stück	E						
20	65079076S046	Distance block__ Distanzstück__	2,000	Units Stück	E						
25	65079114S050	Distance block_Attachment_ Distanzstück_Aufsatz__	2,000	Units Stück	E						
30	65079234S001	Centering_Pusher_ Zentrierung_Einweiser__	2,000	Units Stück	E						
40	65079210S001	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	6,000	Units Stück	E						
50	65079210S002	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	4,000	Units Stück	E						
60	65079210S003	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	2,000	Units Stück	E						
70	65079054S001	Strain washer__ Spannscheibe__	2,000	Units Stück	E						
80	65079055S001	Screw_special_ Schraube_Sonder__	2,000	Units Stück	E						
90	65762038S001	Screw_Format parts_ Schraube_Formatteile__	2,000	Units Stück	E						
100	301134255220	Washer__ Scheibe__	4,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
120	301137273350	Spring pin__ Spannstift__	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65764007S001 Pusher_complete_TK-1800 D66	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page	175



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

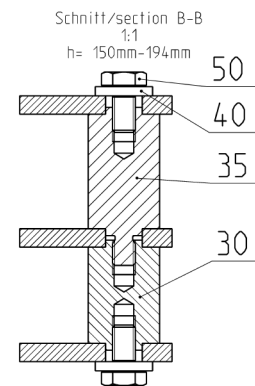
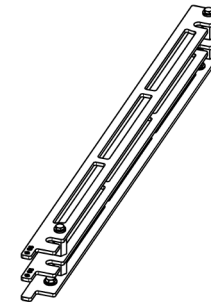
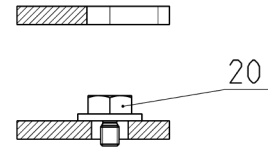
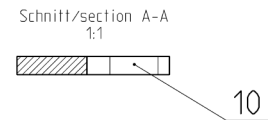
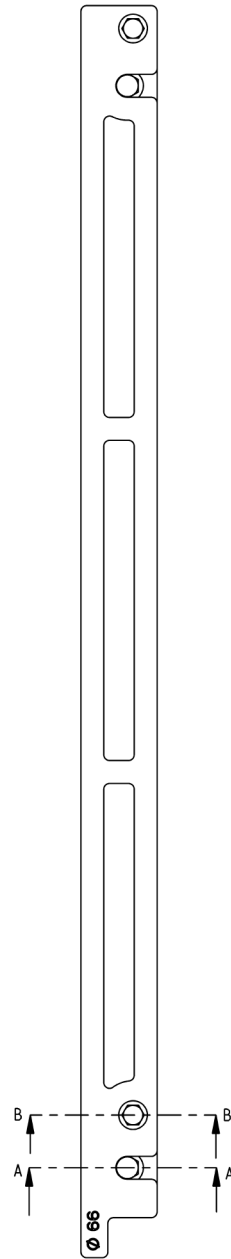
Subassembly 65764030S001 Guide_Worm_D66

65764005S001 Format parts__DVD 60 D66

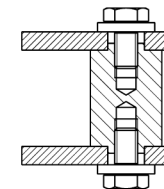
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764031S001	Guide_complete_D66 Führung_komplett_D66	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S042	Distance block_ Distanzstück_	2,000	Units Stück	E						
35	65079114S050	Distance block_Attachment_ Distanzstück_Aufsatz_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65764030S001 Guide_Worm_D66	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page	177



Schnitt/section B-B
1:1
h = 88mm-149mm
ohne oberes Blech und Pos. 35
without highest plate and item 35



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

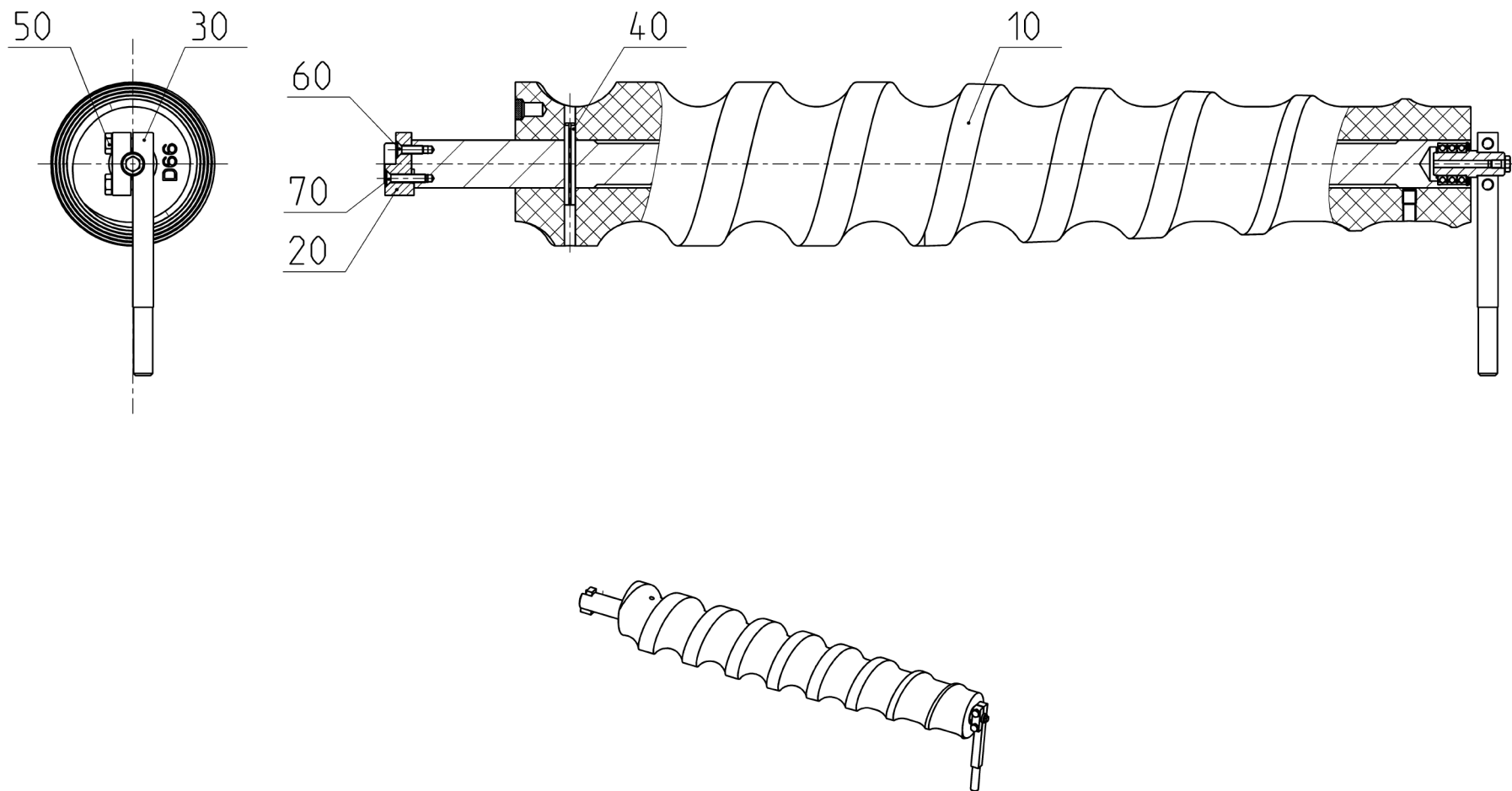
Subassembly 65764026S001 Guide_Infeed_D66

65764005S001 Format parts__DVD 60 D66

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764027S001	Guide_complete_D66 Führung_komplett_D66	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S042	Distance block_ Distanzstück_	2,000	Units Stück	E						
35	65079114S050	Distance block_Attachment_ Distanzstück_Aufsatz_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

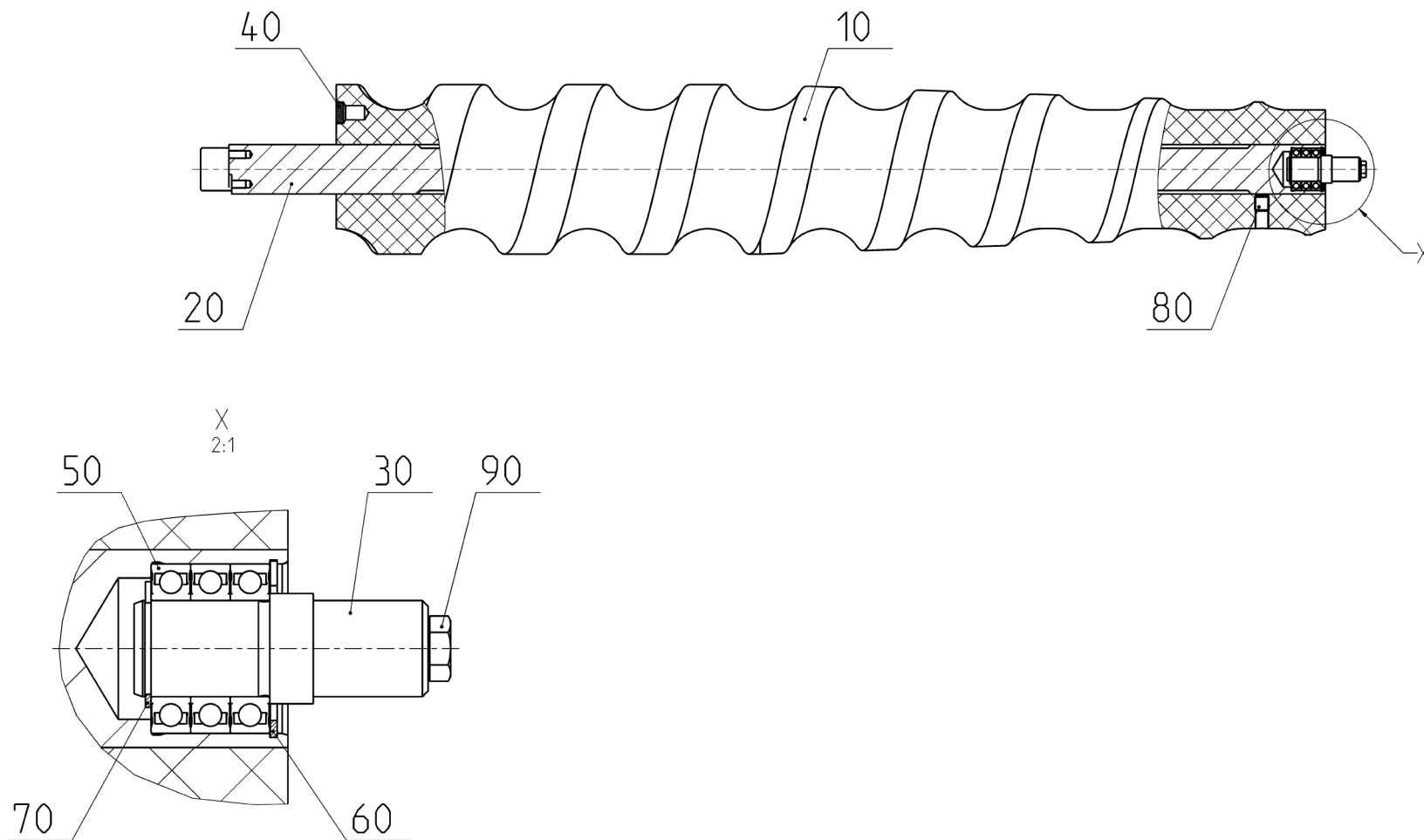
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65764026S001 Guide_Infeed_D66	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page	179



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65763070S001 Worm_complete_2xD66 T94.25	65764005S001 Format parts__DVD 60 D66		KHS-V02 Page 180

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65763071S001	Worm__2xD66 T94.25 Schnecke__2xD66 T94.25	1,000	Units Stück	E						182
20	65762034S001	Connecting link_Worm_ Kulisse_Schnecke_	1,000	Units Stück	E						
30	65762037S001	Bracket_Worm_ Halter_Schnecke_	1,000	Units Stück	E						
40	301137273660	Spring pin__ Spannstift__	1,000	Units Stück	E						
50	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
60	301132321400	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						
70	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

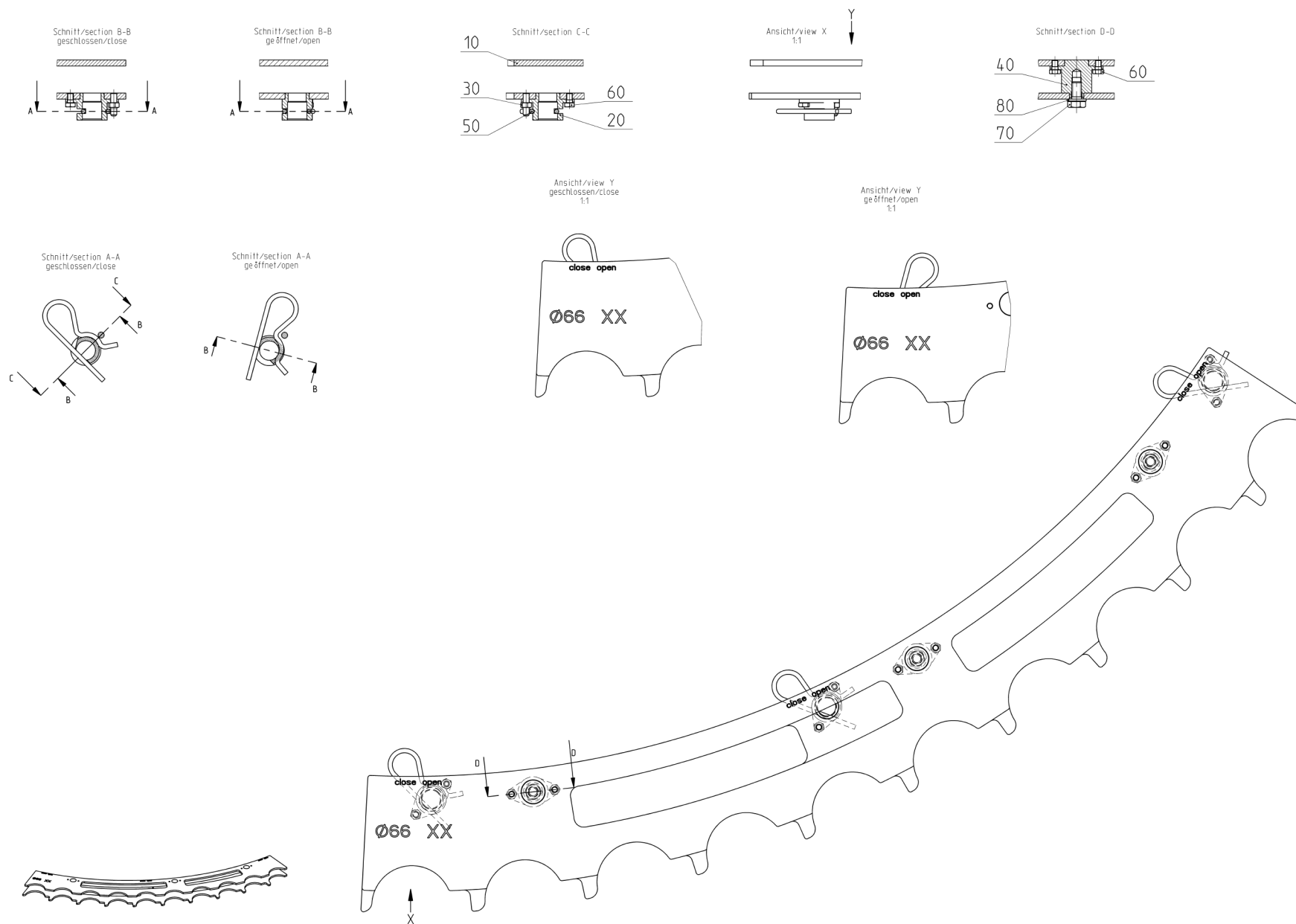
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65763070S001 Worm_complete_2xD66 T94.25	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page 181



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65763071S001 Worm__2xD66 T94.25	65763070S001 Worm_complete_2xD66 T94.25		KHS-V02 Page 182

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65763072S001	Infeed screw__2xD66 T94.25 Einlaufschnecke__2xD66 T94.25	1,000	Units Stück	E						
20	65762222S001	Worm gear shaft__ Schneckenwelle__	1,000	Units Stück	E						
30	65762221S001	Axle_Worm_ Achse_Schnecke_	1,000	Units Stück	E						
40	H23731010111	Cap__ Kappe__	5,000	Units Stück	E						
50	301104208896	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	3,000	Units Stück	E						
60	301021213540	Circlip__ Sicherungsring__	1,000	Units Stück	E						
70	301021210420	Circlip__ Sicherungsring__	1,000	Units Stück	E						
80	301132692640	Set screw__ Gewindestift__	1,000	Units Stück	E						
90	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

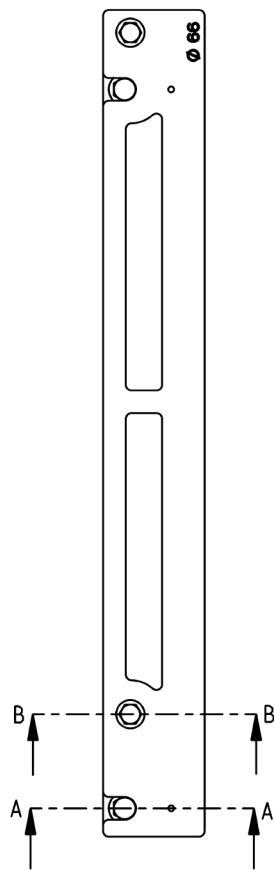
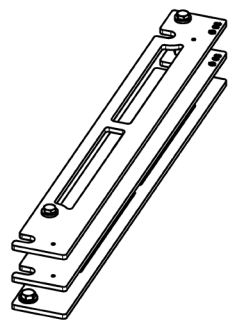
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65763071S001 Worm__2xD66 T94.25	65763070S001 Worm_complete_2xD66 T94.25			KHS-V02	Page 183



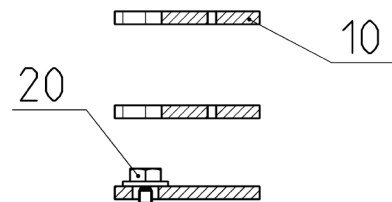
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65764020S001 Can plate_Upper part_DVD 60 10xD66	65764005S001 Format parts__DVD 60 D66		KHS-V02 Page 184

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764021S001	Can plate_processed_DVD 60 10xD66 Dosenteller_bearbeitet_DVD 60 10xD66	1,000	Units Stück	E						
20	65079217S001	Centering sleeve_Can plate_ Zentrierhülse_Dosenteller_	3,000	Units Stück	E						
30	65079218S001	Screw_Catch_ Schraube_Anschlag_	3,000	Units Stück	E						
40	65079219S003	Distance block_firm_ Distanzstück_fest_	3,000	Units Stück	E						
50	301022920010	Spring clip_ Federstecker_	3,000	Units Stück	E						
60	301132170390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	9,000	Units Stück	E						
70	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
80	301134230120	Washer_ Unterlegscheibe_	3,000	Units Stück	E						

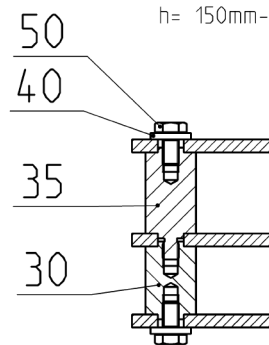
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764020S001 Can plate_Upper part_DVD 60 10xD66	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page 185



Schnitt/section A-A
1:2

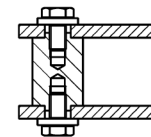


Schnitt/section B-B
1:2
h= 150mm-194mm



Schnitt/section B-B
1:2

h= 88mm-149mm
ohne oberes Blech und Pos. 35
without highest plate and item 35



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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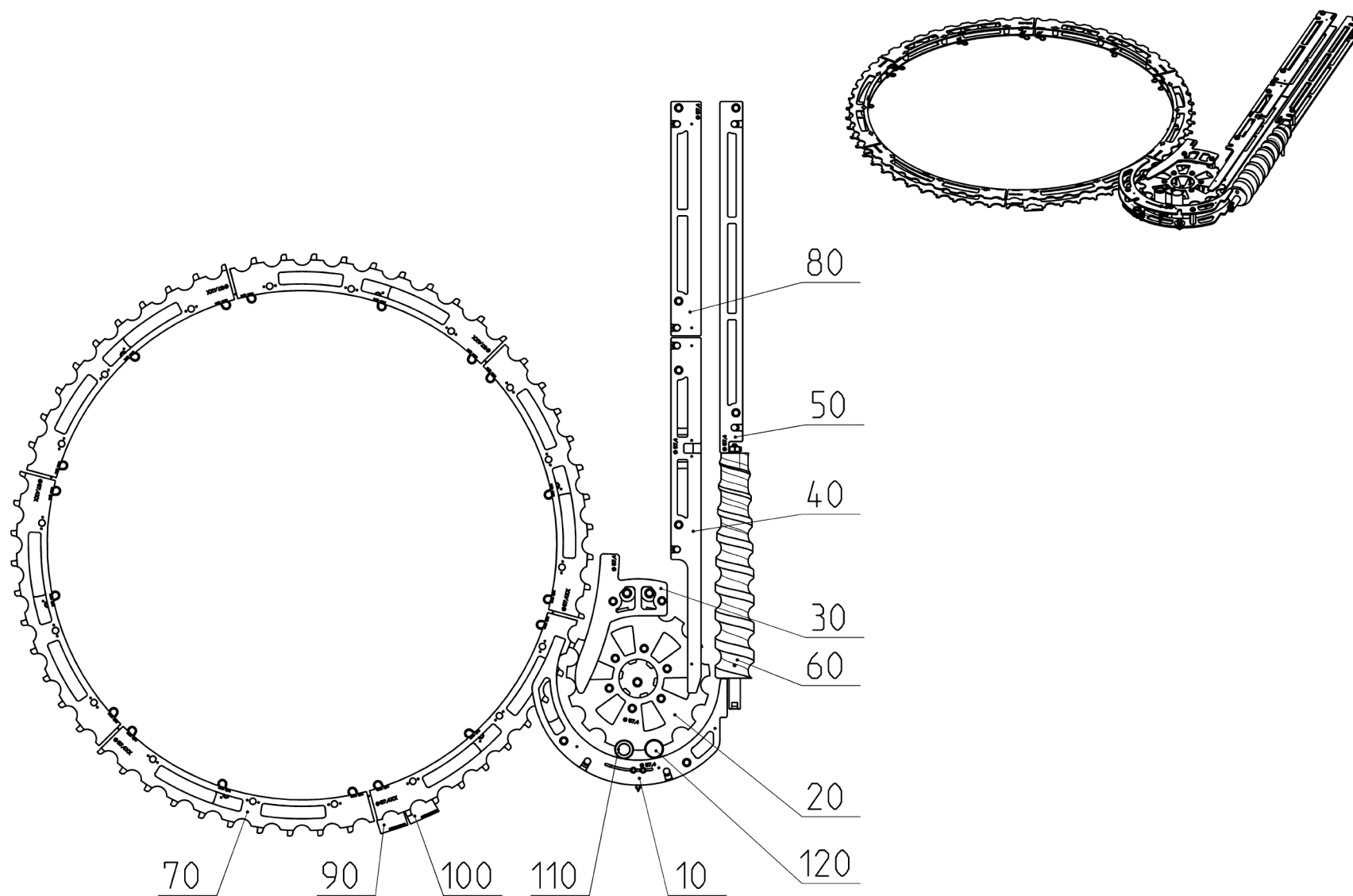
Subassembly 65764034S001 Guide_Worm_D66

65764005S001 Format parts__DVD 60 D66

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764035S001	Guide_complete_D66 Führung_komplett_D66	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S042	Distance block_ Distanzstück_	2,000	Units Stück	E						
35	65079114S050	Distance block_Attachment_ Distanzstück_Aufsatz_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

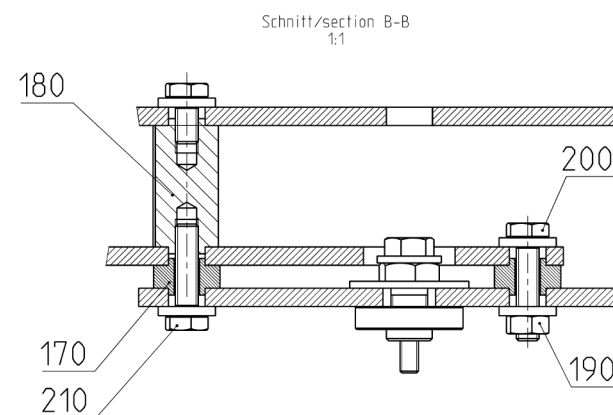
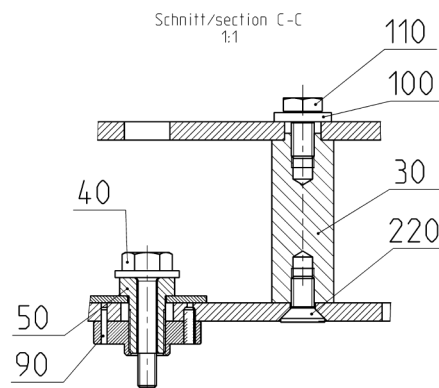
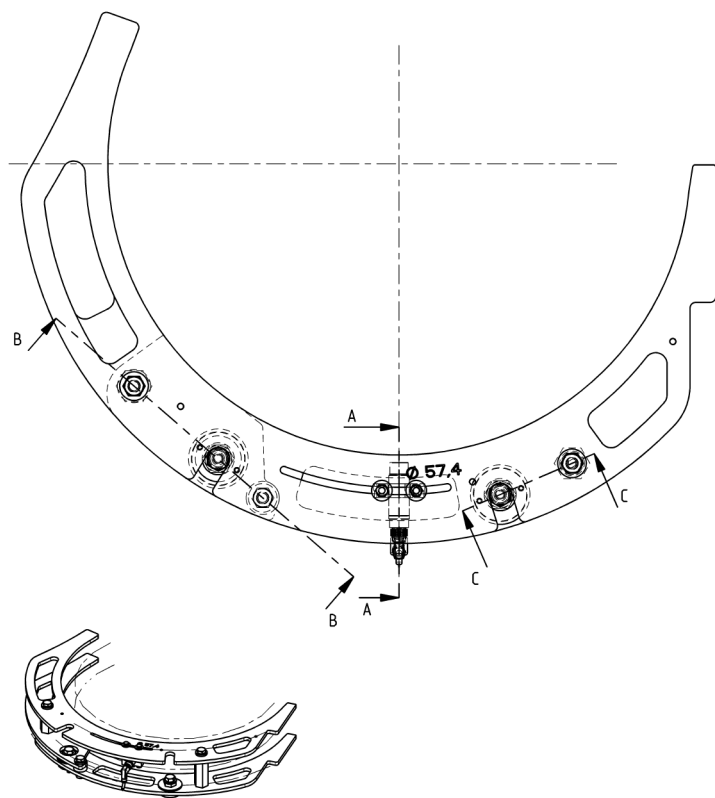
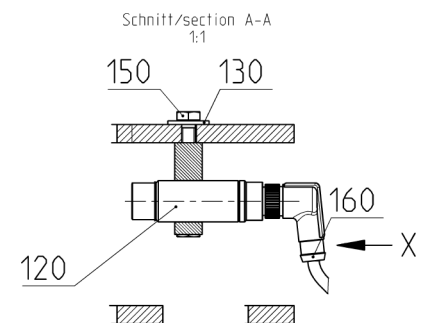
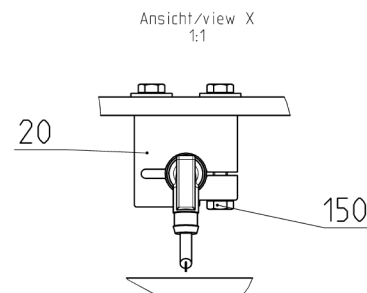
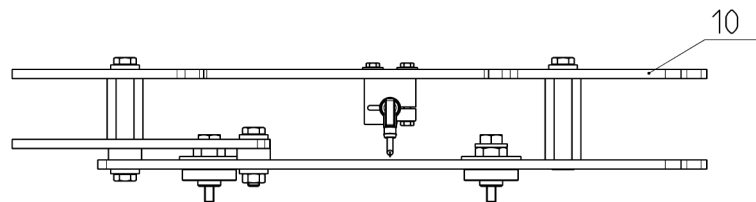
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65764034S001 Guide_Worm_D66	65764005S001 Format parts__DVD 60 D66			KHS-V02	Page	187



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65764006S001 Format parts__DVD 60 D57,4	65794006S001 Format parts_complete_DVD 60		KHS-V02 Page 188

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764038S001	Round blank_complete_TK-1800 D57.4 Ronde_komplett_TK-1800 D57.4	1,000	Units Stück	E						190
20	65764043S001	Star_complete_TK 450 D57.4 Stern_komplett_TK 450 D57.4	1,000	Units Stück	E						194
30	65764047S001	Pusher_complete_TK-1800 D57.4 Einweiser_komplett_TK-1800 D57.4	1,000	Units Stück	E						196
40	65764051S001	Guide_Worm_D57.4 Führung_Schnecke_D57.4	1,000	Units Stück	E						198
50	65764059S001	Guide_Infeed_D57,4 Führung_Einlauf_D57,4	1,000	Units Stück	E						200
60	65763152S001	Worm_complete_2xD57,4 T94.25 Schnecke_komplett_2xD57,4 T94.25	1,000	Units Stück	E						202
70	65764063S001	Can plate_Upper part_DVD 60 10xD57,4 Dosenteller_Oberteil_DVD 60 10xD57,4	6,000	Units Stück	E						206
80	65764055S001	Guide_Infeed_D57,4 Führung_Einlauf_D57,4	1,000	Units Stück	E						208
90	65764067S001	Gauge_topside_D57,4 Lehre_oben_D57,4	1,000	Units Stück	E						
100	65764068S001	Gauge_below_D57.4 Lehre_unten_D57.4	1,000	Units Stück	E						
110	65029252S006	Adjustment socket__ Einstelldose__	3,000	Units Stück	E						
120	65039591S003	Can__202/204 Dose__202/204	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764006S001 Format parts__DVD 60 D57,4	65794006S001 Format parts_complete_DVD 60			KHS-V02	Page 189



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

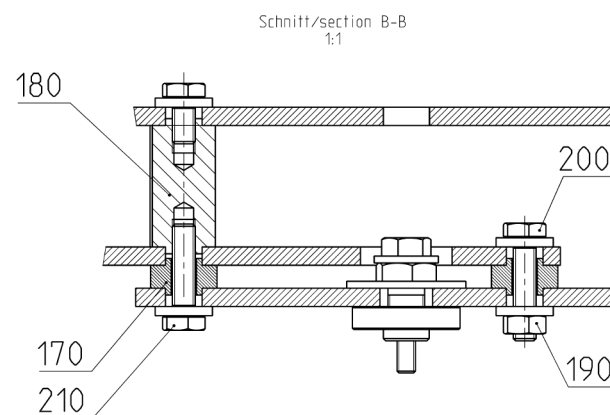
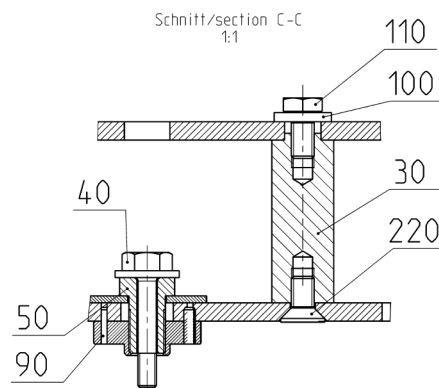
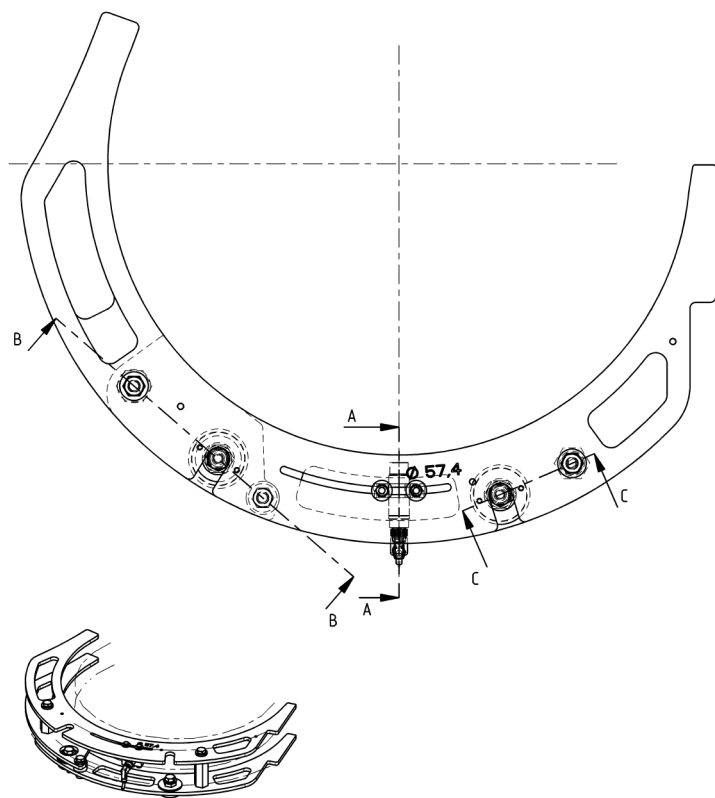
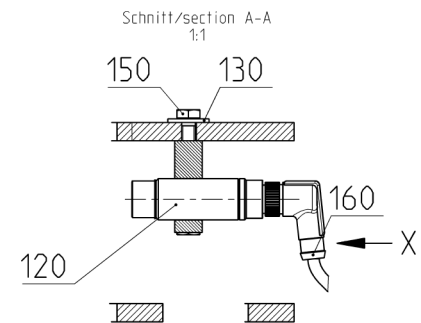
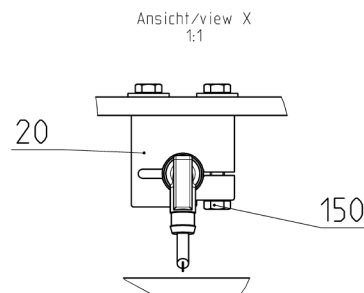
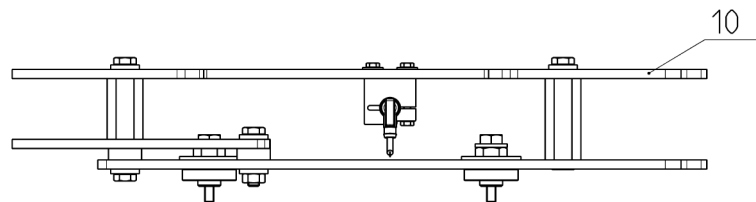
Subassembly 65764038S001 Round blank_complete_TK-1800 D57.4

65764006S001 Format parts__DVD 60 D57,4

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764039S001	Round blank_processed_TK-1800 D57.4 Ronde_bearbeitet_TK-1800 D57.4	1,000	Units Stück	E						
20	65079688S001	Sensor holder__ Sensorhalter__	1,000	Units Stück	E						
30	65079090S071	Distance block_Round blank_ Distanzstück_Ronde_	1,000	Units Stück	E						
40	65762038S001	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
50	65079055S001	Screw_special_ Schraube_Sonder_	2,000	Units Stück	E						
60	65079054S001	Strain washer__ Spannscheibe__	2,000	Units Stück	E						
70	65079053S001	Centering__ Zentrierung__	2,000	Units Stück	E						
90	301137272140	Spring pin__ Spannstift__	4,000	Units Stück	E						
100	301134255220	Washer__ Scheibe__	5,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301262457181	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E						
130	301134250390	Washer__ Scheibe__	2,000	Units Stück	E						
150	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
160	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
170	65079301S001	Distance block_Elongation piece_ Distanzstück_Verlängerung_	2,000	Units Stück	E						
180	65079076S053	Distance block__ Distanzstück__	1,000	Units Stück	E						
190	301133120220	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						
200	301132172520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764038S001 Round blank_complete_TK-1800 D57.4	65764006S001 Format parts__DVD 60 D57,4	KHS-V02	Page	191	



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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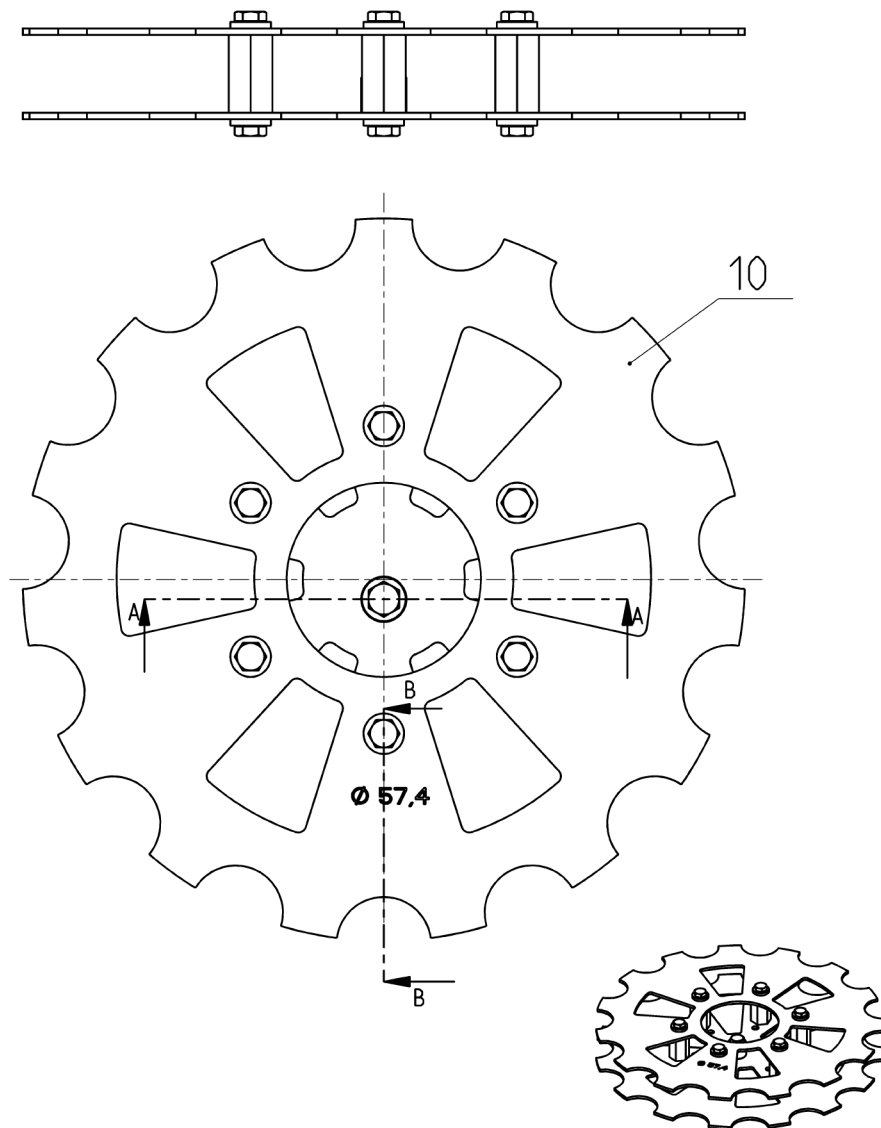
Subassembly 65764038S001 Round blank_complete_TK-1800 D57.4

65764006S001 Format parts__DVD 60 D57,4

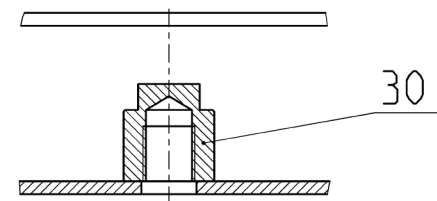
KHS-V02 Page 192

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
210	301132172470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
220	301132322190	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

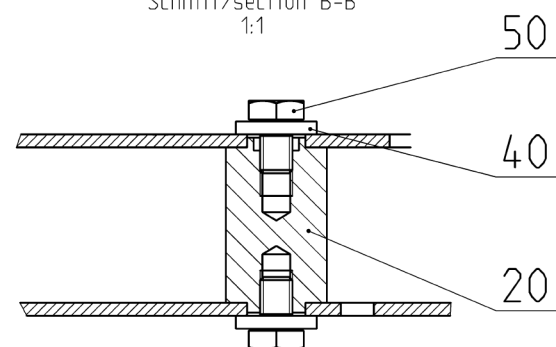
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764038S001 Round blank_complete_TK-1800 D57.4	65764006S001 Format parts__DVD 60 D57,4			KHS-V02	Page 19



Schnitt/section A-A
1:1



Schnitt/section B-B
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

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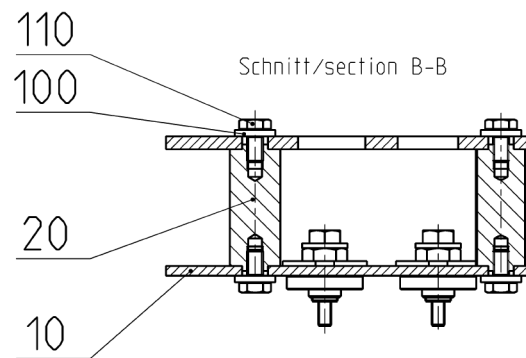
Subassembly 65764043S001 Star_complete_TK 450 D57.4

65764006S001 Format parts__DVD 60 D57,4

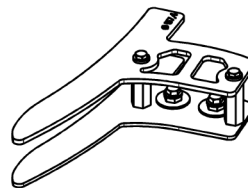
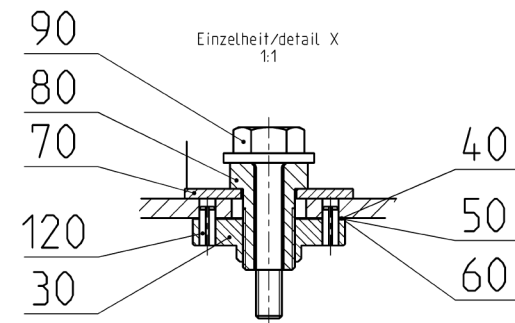
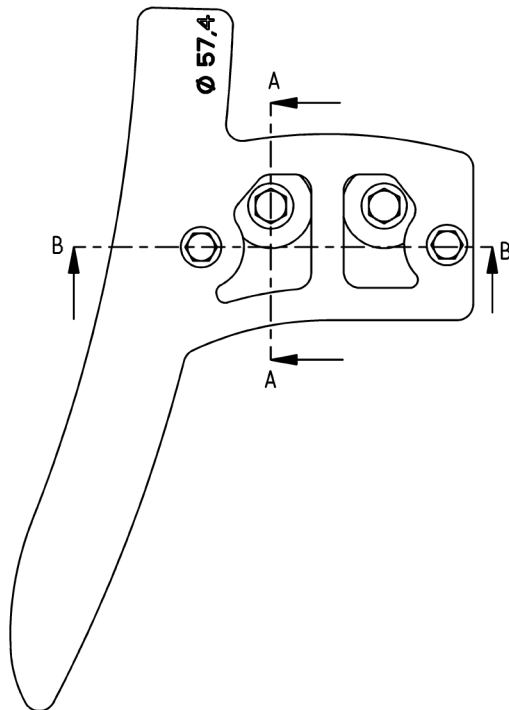
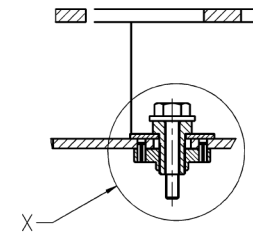
KHS-V02 Page 194

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764044S001	Star-shaped plate_complete_TK 450 D57.4 Stermplatte_komplett_TK 450 D57.4	1,000	Units Stück	E						
20	65079144S048	Distance block_Star_ Distanzstück_Stern_	6,000	Units Stück	E						
30	65762019S001	Screw_Star_ Schraube_Stern_	1,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	12,000	Units Stück	E						
50	301132172070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764043S001 Star_complete_TK 450 D57.4	65764006S001 Format parts__DVD 60 D57,4			KHS-V02	Page 195



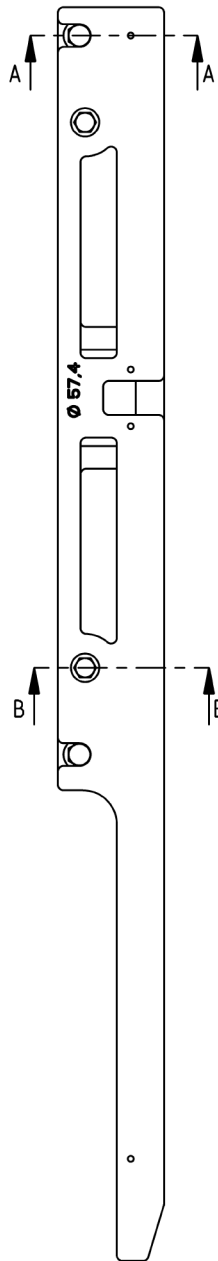
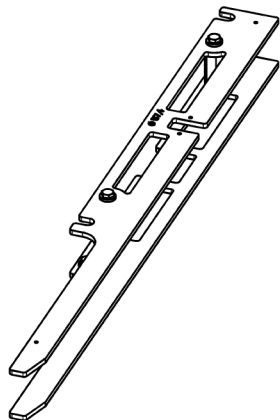
Schnitt/section A-A



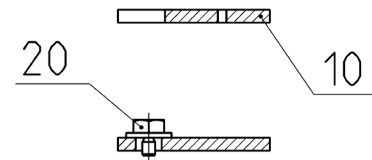
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65764047S001 Pusher_complete_TK-1800 D57.4	65764006S001 Format parts__DVD 60 D57,4		KHS-V02 Page 196

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764048S001	Guide sheet_complete_TK-1800 D57.4 Führungsblech_komplett_TK-1800 D57.4	1,000	Units Stück	E						
20	65079076S072	Distance block__ Distanzstück__	2,000	Units Stück	E						
30	65079234S001	Centering_Pusher_ Zentrierung_Einweiser_	2,000	Units Stück	E						
40	65079210S001	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	6,000	Units Stück	E						
50	65079210S002	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	4,000	Units Stück	E						
60	65079210S003	Adjusting plate_Pusher_1 Einstellblech_Einweiser_1	2,000	Units Stück	E						
70	65079054S001	Strain washer__ Spannscheibe__	2,000	Units Stück	E						
80	65079055S001	Screw_special_ Schraube_Sonder_	2,000	Units Stück	E						
90	65762038S001	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
100	301134255220	Washer__ Scheibe__	4,000	Units Stück	E						
110	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
120	301137273350	Spring pin__ Spannstift__	4,000	Units Stück	E						

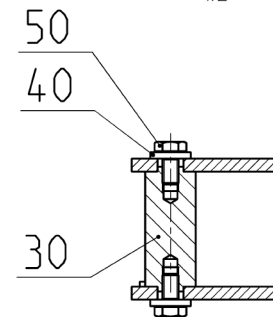
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65764047S001 Pusher_complete_TK-1800 D57.4	65764006S001 Format parts__DVD 60 D57,4			KHS-V02	Page	197



Schnitt/section A-A
1:2



Schnitt/section B-B
1:2



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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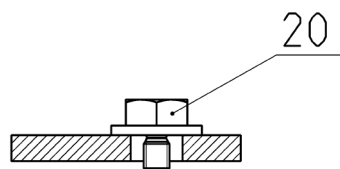
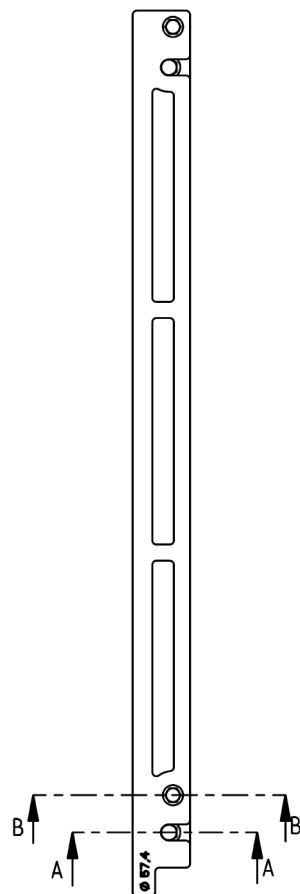
Subassembly 65764051S001 Guide_Worm_D57.4

65764006S001 Format parts__DVD 60 D57,4

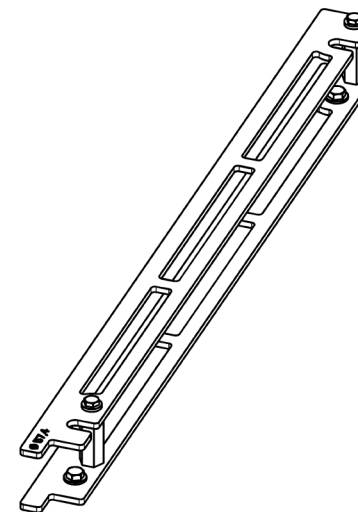
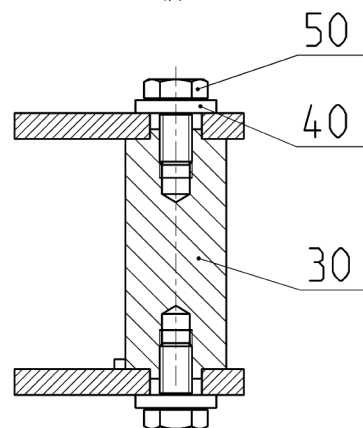
KHS-V02 Page 198

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764052S001	Guide_complete_D57.4 Führung_komplett_D57.4	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S071	Distance block_ Distanzstück_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764051S001 Guide_Worm_D57.4	65764006S001 Format parts__DVD 60 D57,4			KHS-V02	Page 199



Schnitt/section B-B
1:1



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

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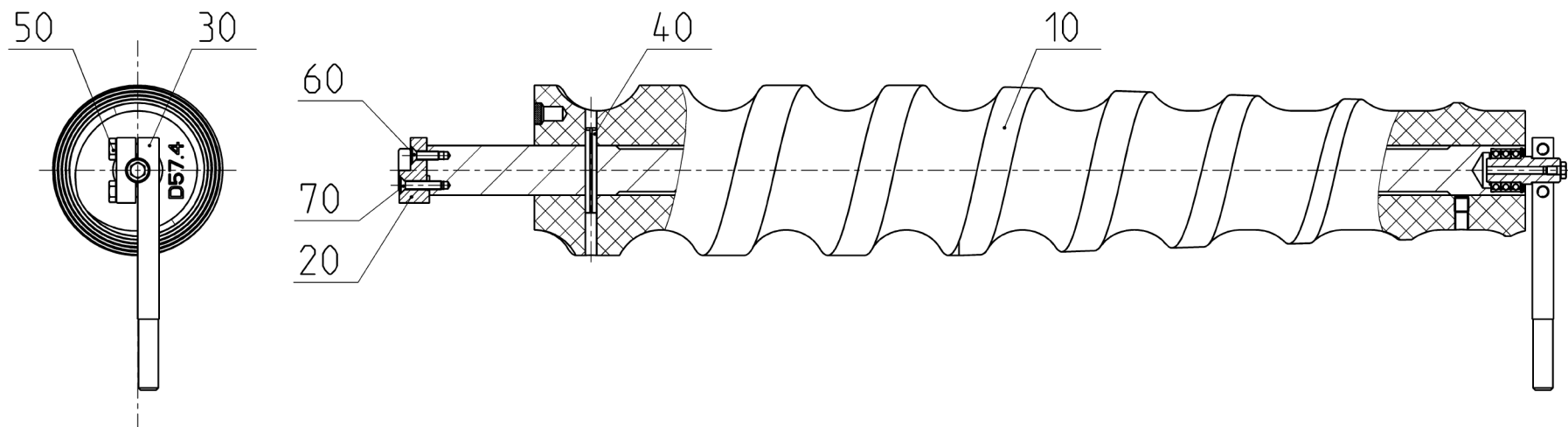
Subassembly 65764059S001 Guide_Infeed_D57,4

65764006S001 Format parts__DVD 60 D57,4

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764060S001	Guide_complete_D57.4 Führung_komplett_D57.4	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S071	Distance block_ Distanzstück_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

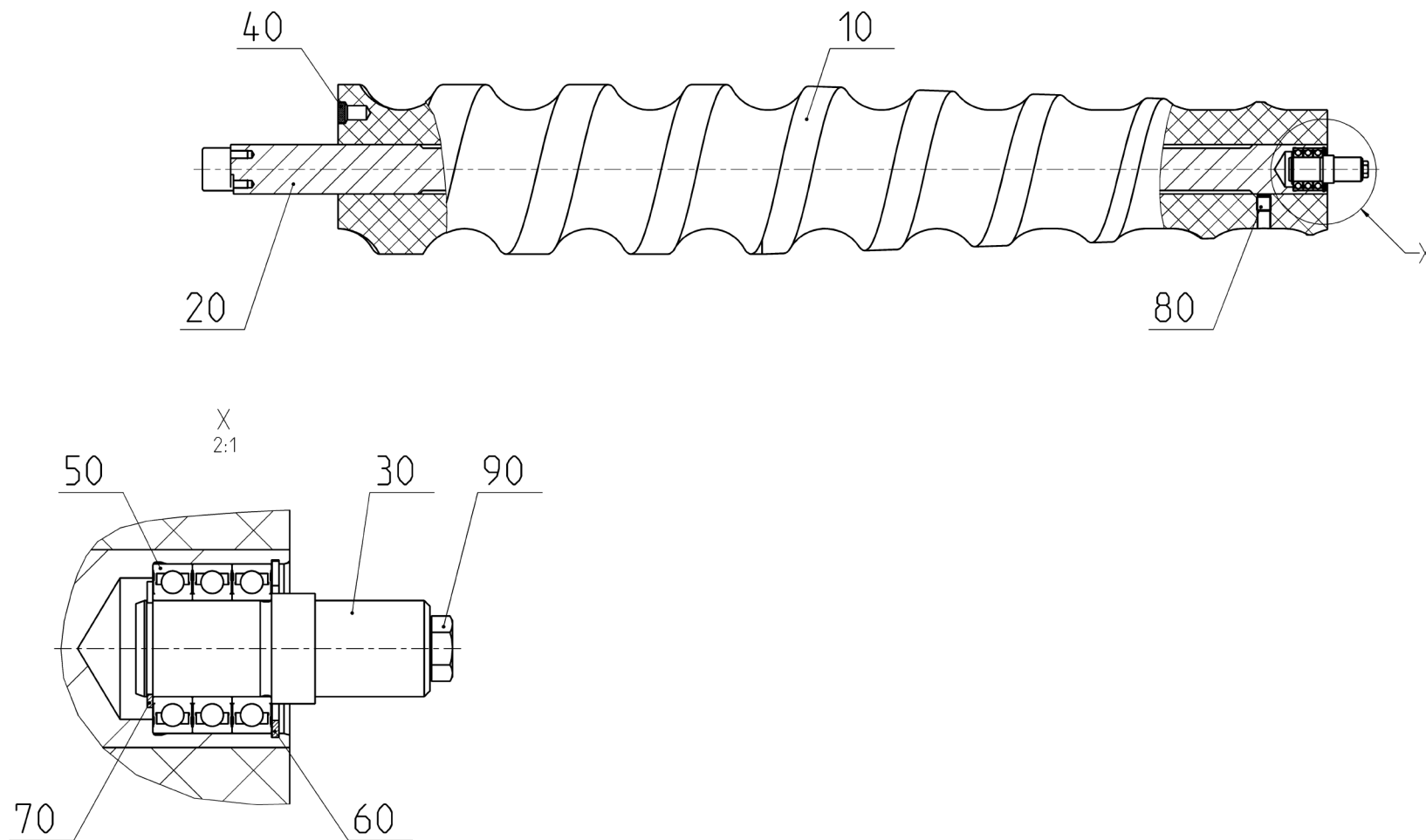
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764059S001 Guide_Infeed_D57,4	65764006S001 Format parts__DVD 60 D57,4			KHS-V02	Page 201



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65763152S001 Worm_complete_2xD57,4 T94.25	65764006S001 Format parts__DVD 60 D57,4		KHS-V02 Page 202

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65763153S001	Worm__2xD57,4 T94.25 Schnecke__2xD57,4 T94.25	1,000	Units Stück	E						204
20	65762034S001	Connecting link_Worm_ Kulisse_Schnecke_	1,000	Units Stück	E						
30	65762037S001	Bracket_Worm_ Halter_Schnecke_	1,000	Units Stück	E						
40	301137273660	Spring pin__ Spannstift__	1,000	Units Stück	E						
50	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
60	301132321400	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						
70	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65763152S001 Worm_complete_2xD57,4 T94.25	65764006S001 Format parts__DVD 60 D57,4			KHS-V02	Page 203



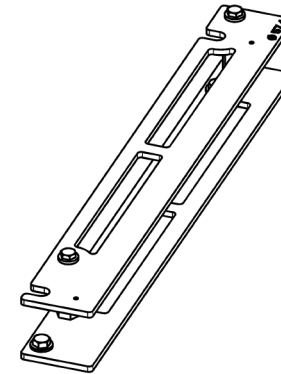
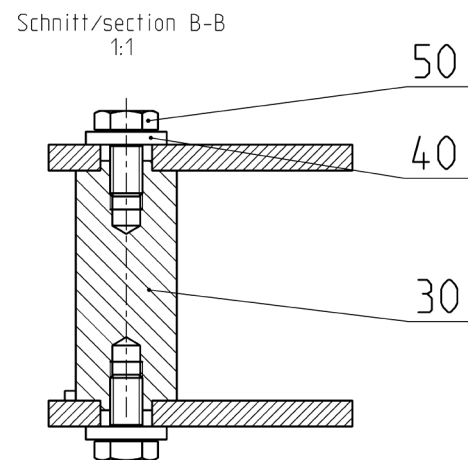
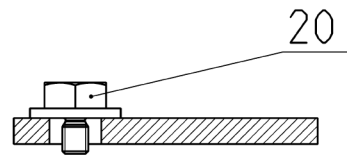
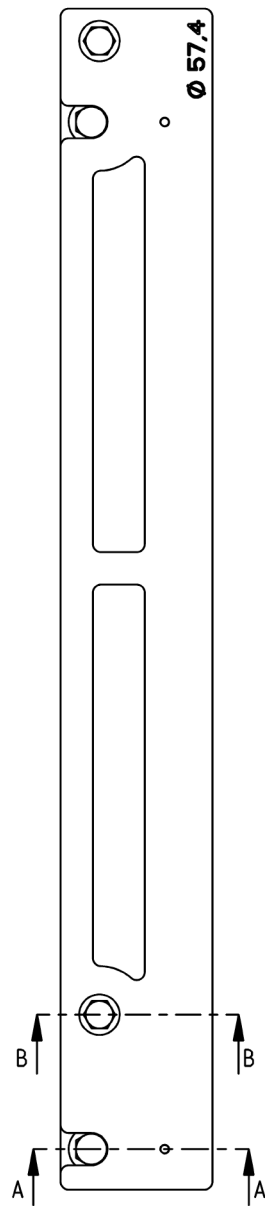
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65763153S001 Worm__2xD57,4 T94.25	65763152S001 Worm_complete_2xD57,4 T94.25		KHS-V02 Page 204

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65763154S001	Infeed screw__2xD57,4 T94.25 Einlaufschnecke__2xD57,4 T94.25	1,000	Units Stück	E						
20	65762222S001	Worm gear shaft__ Schneckenwelle__	1,000	Units Stück	E						
30	65762221S001	Axle_Worm_ Achse_Schnecke_	1,000	Units Stück	E						
40	H23731010111	Cap__ Kappe__	5,000	Units Stück	E						
50	301104208896	Deep groove ball bearing_single-row_ Rillenkugellager_einreihig_	3,000	Units Stück	E						
60	301021213540	Circlip__ Sicherungsring__	1,000	Units Stück	E						
70	301021210420	Circlip__ Sicherungsring__	1,000	Units Stück	E						
80	301132692640	Set screw__ Gewindestift__	1,000	Units Stück	E						
90	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65763153S001 Worm__2xD57,4 T94.25	65763152S001 Worm_complete_2xD57,4 T94.25			KHS-V02	Page 205

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764064S001	Can plate_processed_DVD 60 10xD57,4 Dosenteller_bearbeitet_DVD 60 10xD57,4	1,000	Units Stück	E						
20	65079217S001	Centering sleeve_Can plate_ Zentrierhülse_Dosenteller_	3,000	Units Stück	E						
30	65079218S001	Screw_Catch_ Schraube_Anschlag_	3,000	Units Stück	E						
40	65079219S001	Distance block_firm_ Distanzstück_fest_	3,000	Units Stück	E						
50	301022920010	Spring clip_ Federstecker_	3,000	Units Stück	E						
60	301132170390	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	9,000	Units Stück	E						
70	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
80	301134230120	Washer_ Unterlegscheibe_	3,000	Units Stück	E						

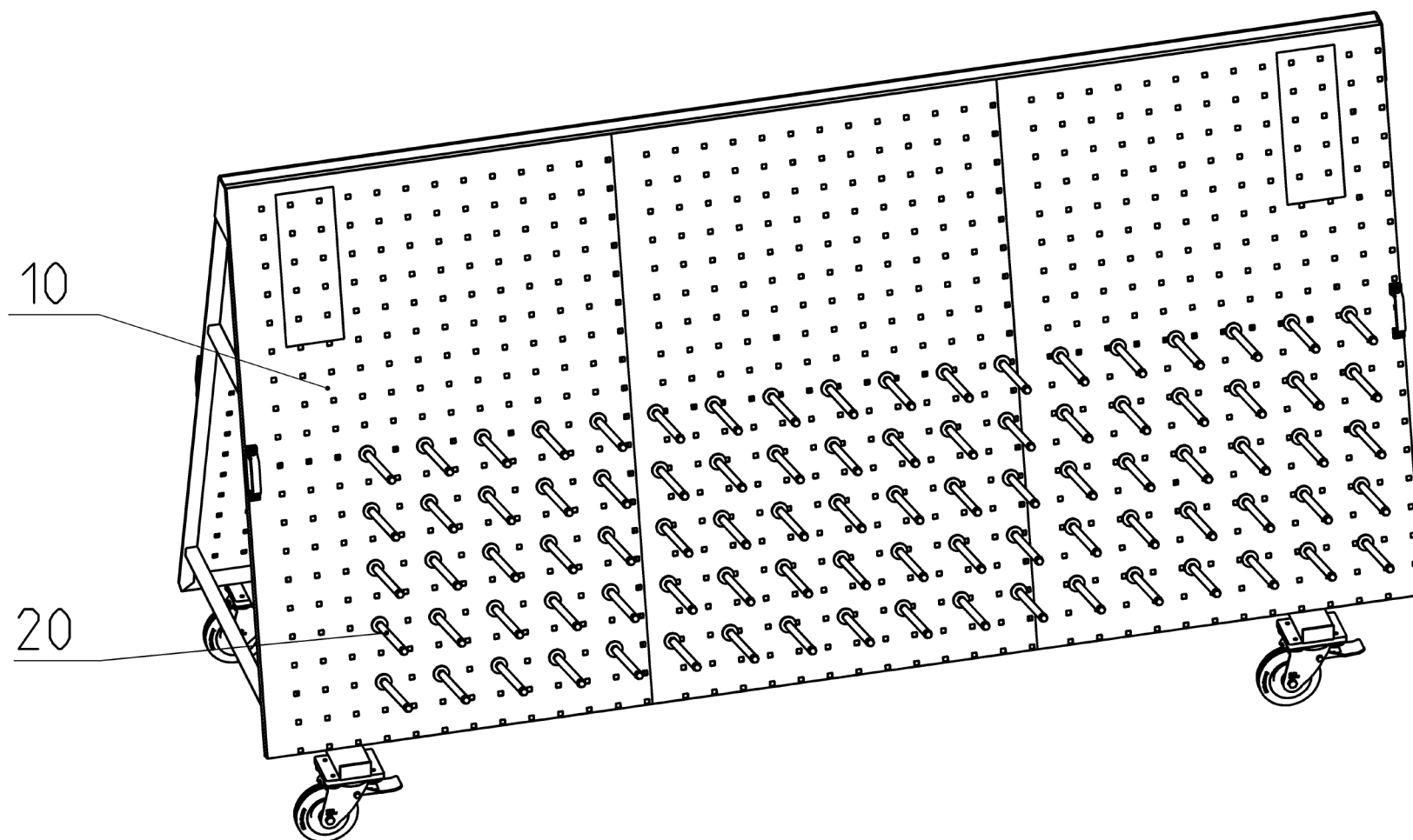
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764063S001 Can plate_Upper part_DVD 60 10xD57,4	65764006S001 Format parts__DVD 60 D57,4			KHS-V02	Page 207



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65764055S001 Guide_Infeed_D57,4	65764006S001 Format parts__DVD 60 D57,4		KHS-V02 Page 208

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65764056S001	Guide_complete_D57.4 Führung_komplett_D57.4	1,000	Units Stück	E						
20	65762038S002	Screw_Format parts_ Schraube_Formatteile_	2,000	Units Stück	E						
30	65079076S071	Distance block_ Distanzstück_	2,000	Units Stück	E						
40	301134255220	Washer_ Scheibe_	4,000	Units Stück	E						
50	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

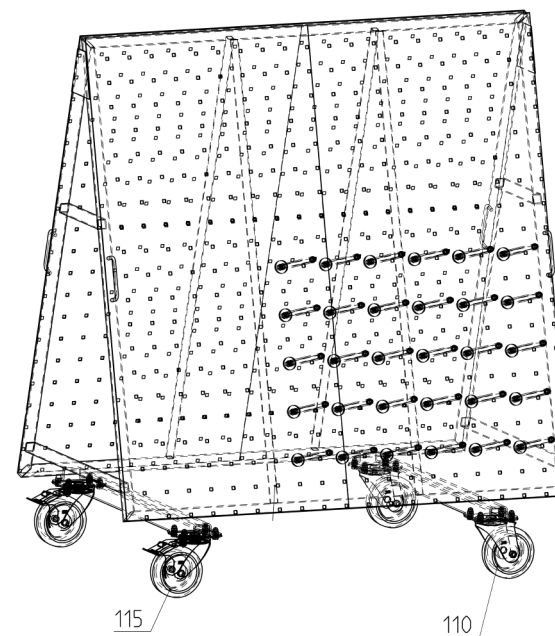
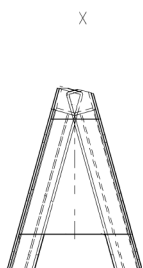
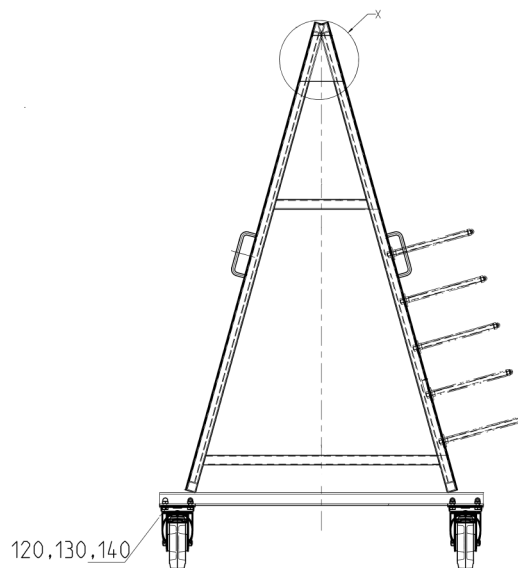
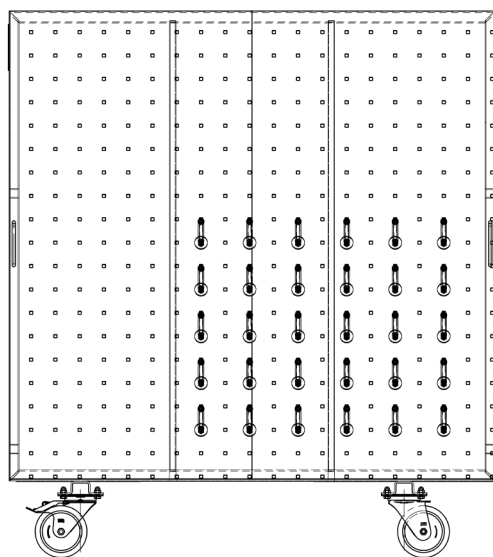
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65764055S001 Guide_Infeed_D57,4	65764006S001 Format parts__DVD 60 D57,4			KHS-V02	Page 209



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65079097S001 Format part carriage_complete_	65794006S001 Format parts_complete_DVD 60		KHS-V02 Page 210

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	58824948S002	Format part carriage__ Formatteilwagen__	1,000	Units Stück	E						212
20	58702907S001	Bolt_complete_ Bolzen_komplett_	90,000	Units Stück	E						214

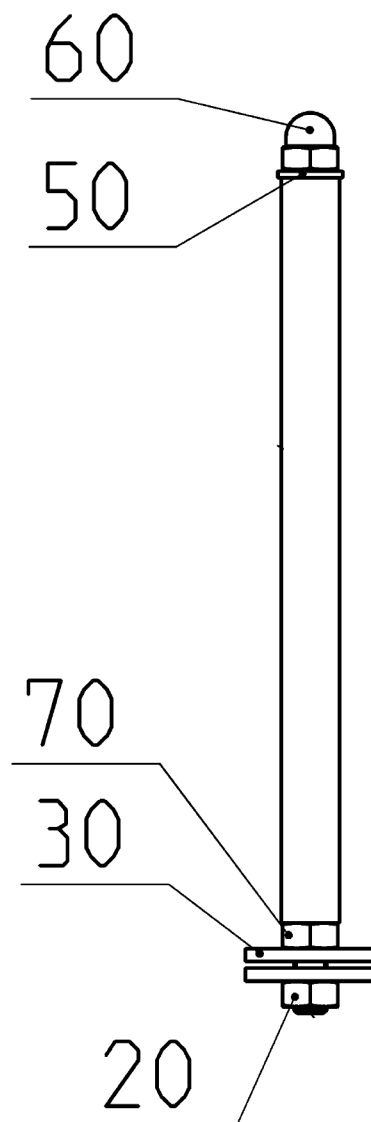
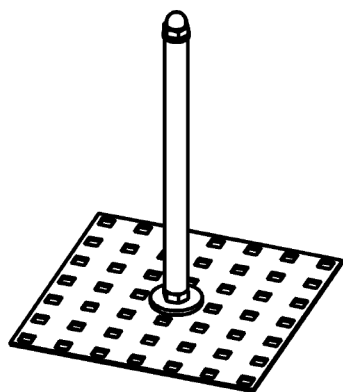
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65079097S001 Format part carriage_complete_	65794006S001 Format parts_complete_DVD 60			KHS-V02	Page 211



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58824948S002 Format part carriage__	65079097S001 Format part carriage_complete_		KHS-V02 Page 212

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
110	301104472670	Guide roll__ Lenkrolle__	2,000	Units Stück	E						
115	301104472671	Guide roll__ Lenkrolle__	2,000	Units Stück	E						
120	301133170150	Cap nut_heavy type_ Hutmutter_Hohe Form__	16,000	Units Stück	E						
130	301134230150	Washer__ Unterlegscheibe__	16,000	Units Stück	E						
140	301132172170	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	16,000	Units Stück	E						

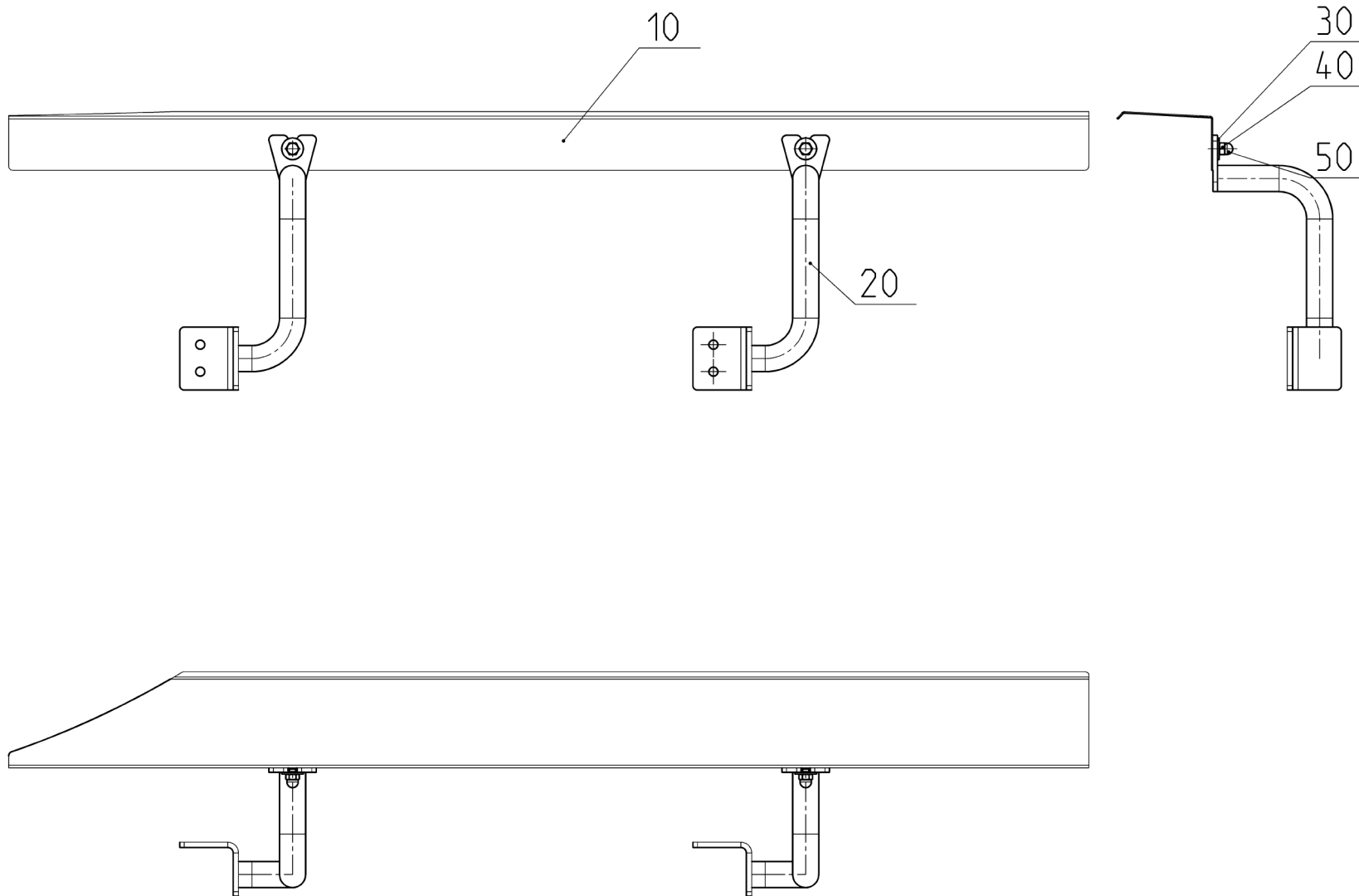
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	58824948S002 Format part carriage__	65079097S001 Format part carriage_complete_			KHS-V02	Page 213



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58702907S001 Bolt_complete_	65079097S001 Format part carriage_complete_	KHS-V02	Page 214

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301133120220	Hexagonal nut_ Sechskantmutter__	1,000	Units Stück	E						
30	301134291520	Washer_ Scheibe__	2,000	Units Stück	E						
50	301134230150	Washer_ Unterlegscheibe__	1,000	Units Stück	E						
60	301133170150	Cap nut_heavy type_ Hutmutter_Hohe Form__	1,000	Units Stück	E						
70	301133120430	Hexagonal nut_ Sechskantmutter__	1,000	Units Stück	E						

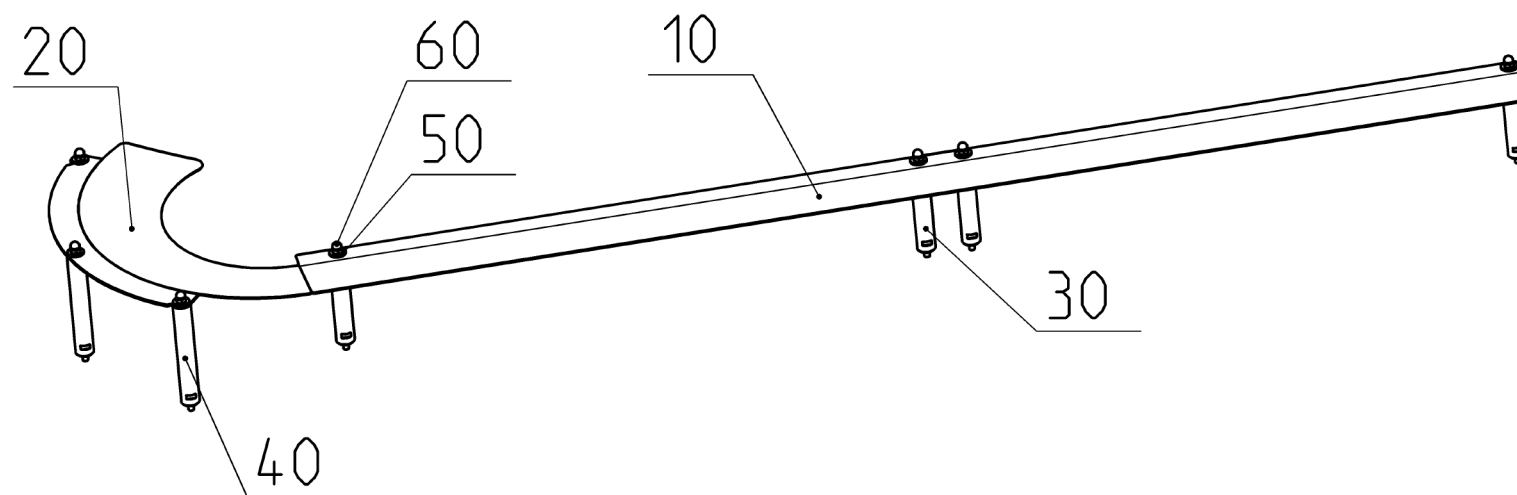
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	58702907S001 Bolt_complete_	65079097S001 Format part carriage_complete_			KHS-V02	Page 215



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65754014S001 Cover_Can conveyor_komplett	65794006S001 Format parts_complete_DVD 60		KHS-V02 Page 216

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65754015S001	Cover_Can conveyor_ Abdeckung_Dosentransport_	1,000	Units Stück	E						
20	65753014S001	Bracket_complete_ Halter_komplett_	2,000	Units Stück	E						
30	301134250510	Washer_ Scheibe_	1,000	Units Stück	E						
40	301132683160	Thread bolt_ Gewindebolzen_	2,000	Units Stück	E						
50	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	2,000	Units Stück	E						

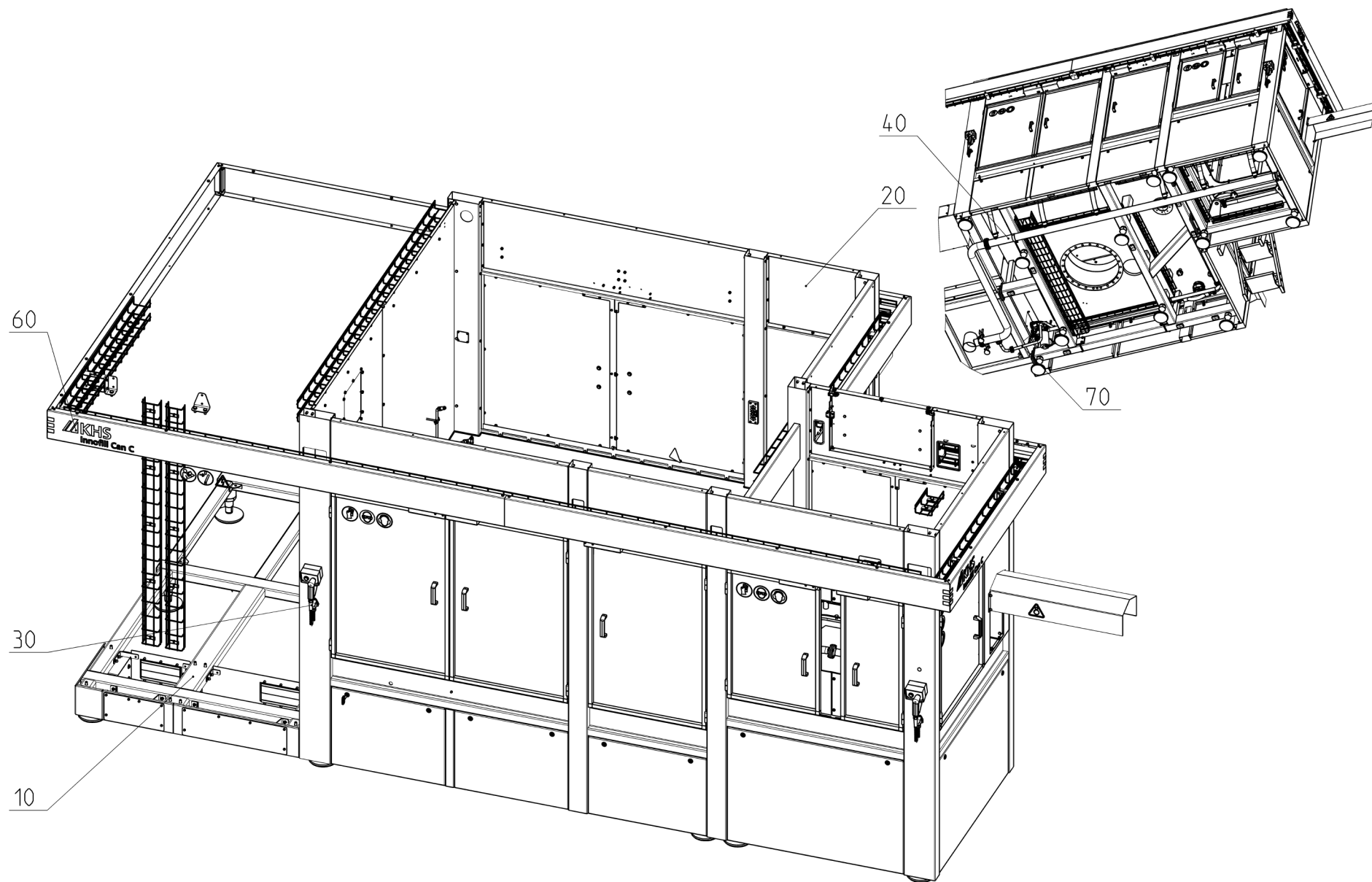
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65754014S001 Cover_Can conveyor_komplett	65794006S001 Format parts_complete_DVD 60	KHS-V02	Page	217	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65753017S003 Cover_complete_	65794006S001 Format parts_complete_DVD 60		KHS-V02 Page 218

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65754009S001	Cover plate_Discharge belt_ Abdeckblech_Abtransportband_	1,000	Units Stück	E						
20	65754013S001	Cover_Star_ Abdeckung_Stern_	1,000	Units Stück	E						
30	65753015S001	Distance block_ Distanzstück_	6,000	Units Stück	E						
40	65753015S002	Distance block_ Distanzstück_	3,000	Units Stück	E						
50	301134250390	Washer_ Scheibe_	9,000	Units Stück	E						
60	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	9,000	Units Stück	E						
70	65754010S001	Cover plate_Discharge belt_ Abdeckblech_Abtransportband_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65753017S003 Cover_complete_	65794006S001 Format parts_complete_DVD 60			KHS-V02	Page 219



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

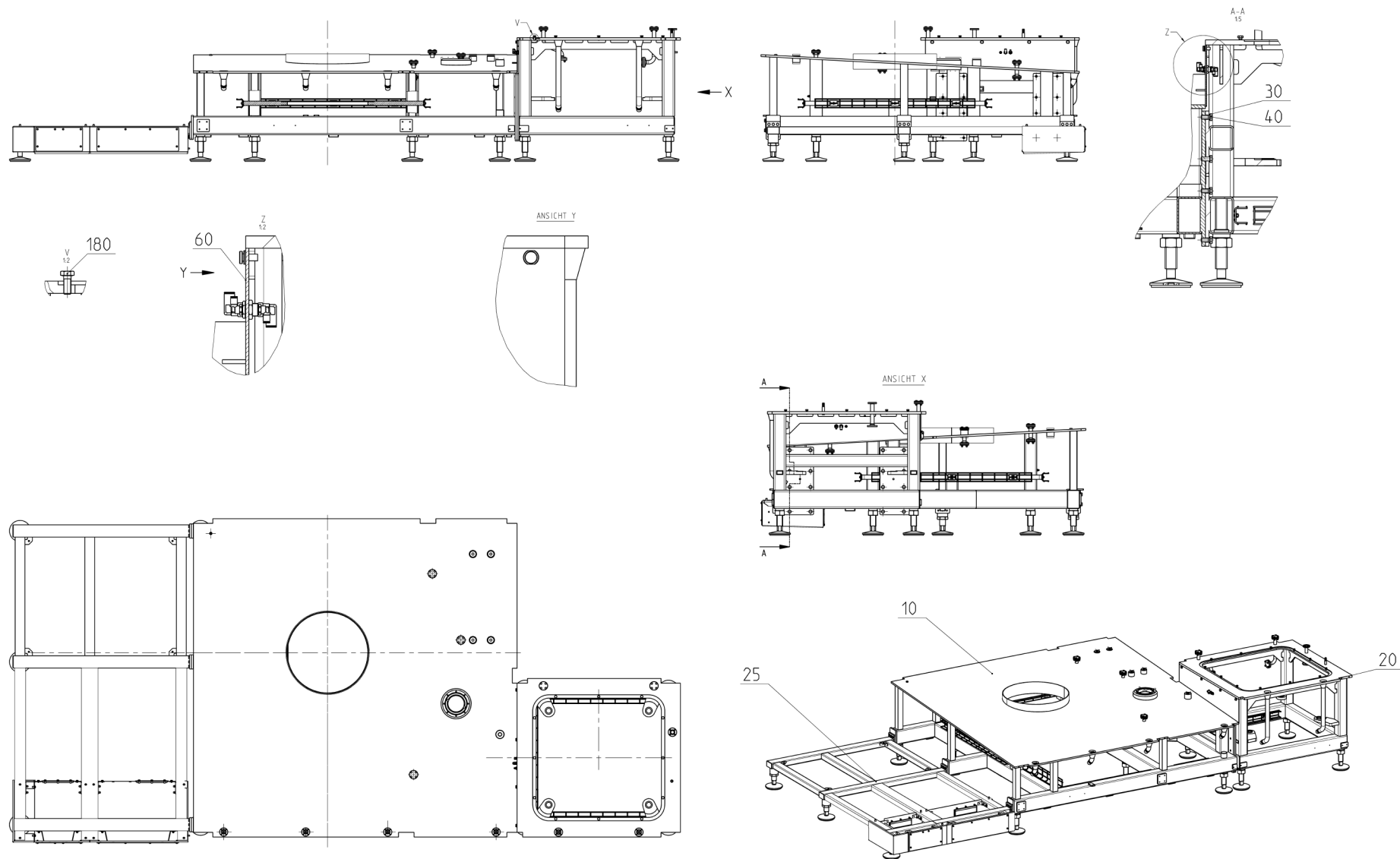
Revision 01 / 27.05.2021

Subassembly 65794008S001 Machine frame_complete_

KHS-V02 Page 220

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784124S001	Base frame_complete_ Grundgestell_komplett_	1,000	Units Stück	E						222
20	65784001S001	Casing_complete_ Verkleidung_komplett_	1,000	Units Stück	E						246
30	65783153S001	InchIng operation_Positioning_ Tippbetrieb_Positionierung_	1,000	Units Stück	E						368
40	65784081S001	Media_Collecting pipe_ Medien_Sammelleitung_	1,000	Units Stück	E						372
60	65784083S001	Machine labeling_complete_FERRUM Maschinenbeschilderung_komplett_FERRUM	1,000	Units Stück	E						374
70	65784217S001	Media distribution_complete_ Medienverteilung_komplett_	1,000	Units Stück	E						378

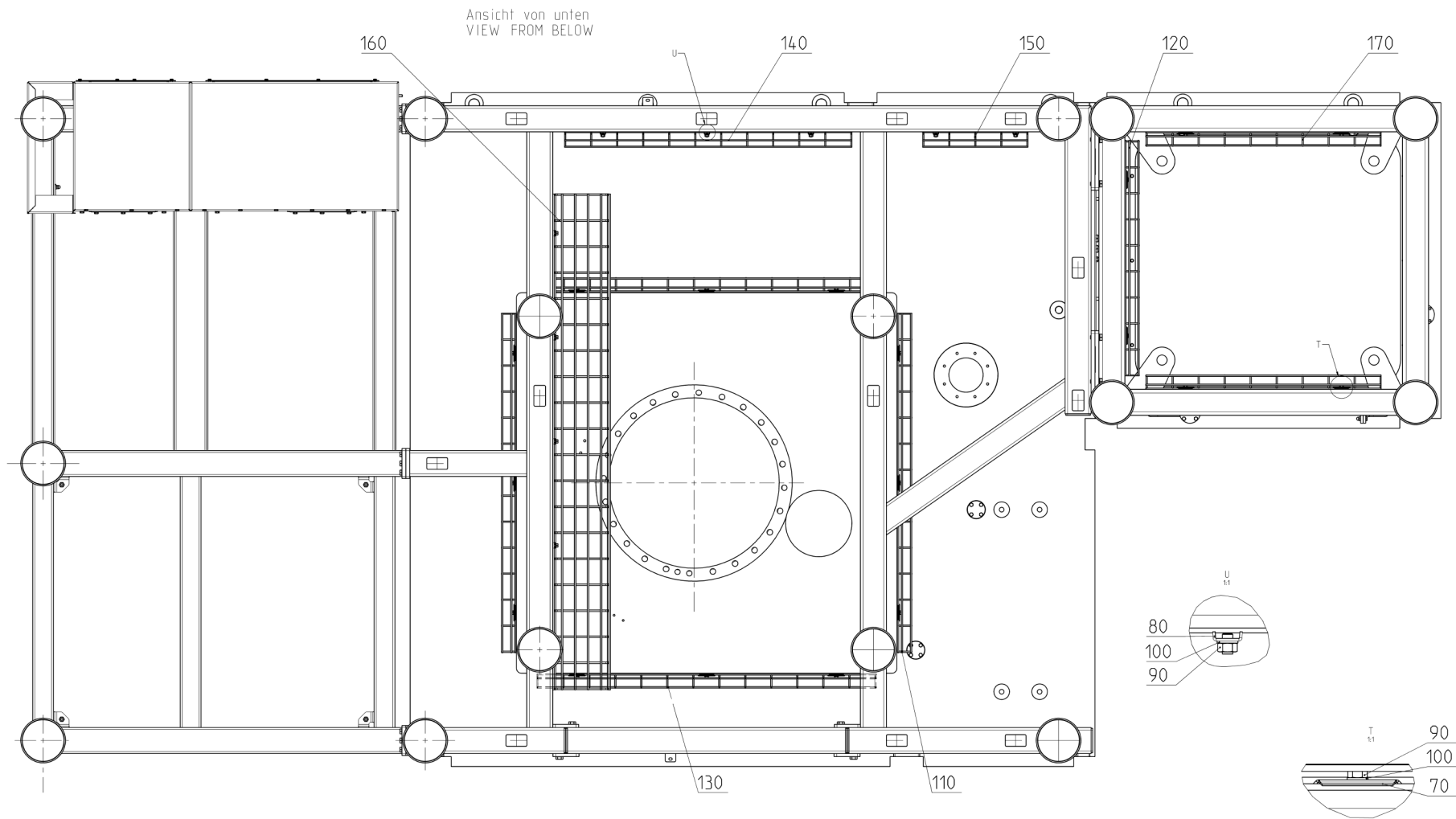
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65794008S001 Machine frame_complete_				KHS-V02	Page 221



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784124S001 Base frame_complete_	65794008S001 Machine frame_complete_		KHS-V02 Page 222

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784048S001	Base frame_Filler_TK-1800 Grundgestell_Füller_TK-1800	1,000	Units Stück	E						226
20	65783192S002	Base frame_Seamer_Ferrum Grundgestell_Dosenverschliesser_Ferrum	1,000	Units Stück	E						238
25	65784153S001	Frame extension_complete_ Gestellverlängerung_komplett_	1,000	Units Stück	E						240
30	301134278830	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	16,000	Units Stück	E						
40	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
60	65784094S001	Sheet metal_complete_ Blech_komplett_	1,000	Units Stück	E						244
70	301256319193	Lug_Grid channel_ Lasche_Gitterkanal_	30,000	Units Stück	E						
80	301256319244	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	10,000	Units Stück	E						
90	301133120170	Hexagonal nut_ Sechskantmutter__	29,000	Units Stück	E						
100	301134230120	Washer_ Unterlegscheibe__	29,000	Units Stück	E						
110	59654132S013	Grid channel__75x55 Gitterkanal__75x55	2,000	Units Stück	E						
120	65784141S001	Grid channel__75x55 Gitterkanal__75x55	1,000	Units Stück	E						
130	59654132S013	Grid channel__75x55 Gitterkanal__75x55	2,000	Units Stück	E						
140	65588034S110	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
150	65588034S040	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
160	134411045061	Grid channel__105x200mm Gitterkanal__105x200mm	1,000	Units Stück	E						
170	59654132S009	Grid channel__75x55 Gitterkanal__75x55	2,000	Units Stück	E						
180	301132173070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784124S001 Base frame_complete_	65794008S001 Machine frame_complete_			KHS-V02	Page 223



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

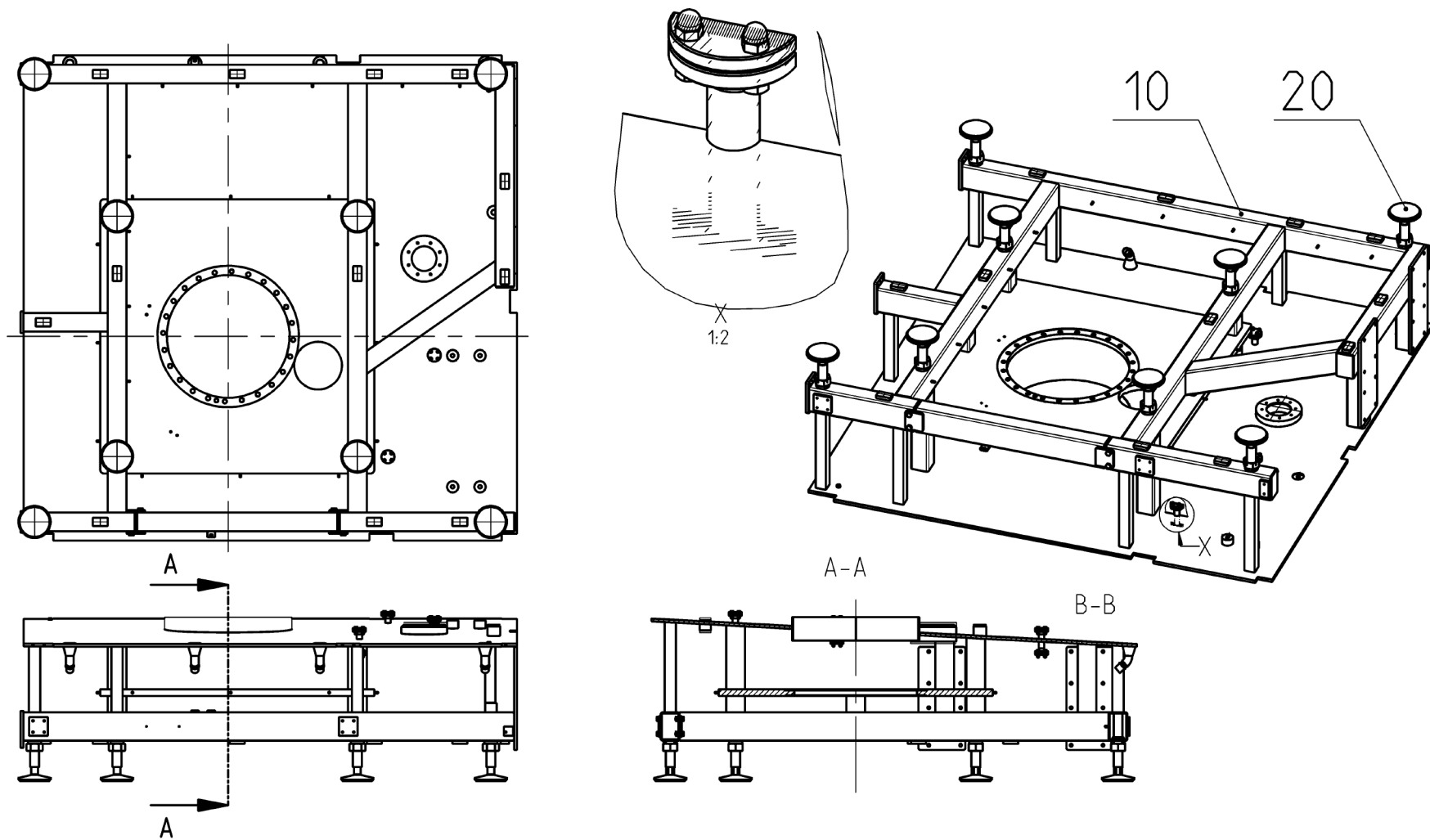
Subassembly 65784124S001 Base frame_complete_

65794008S001 Machine frame_complete_

KHS-V02 Page 224

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784048S001	Base frame_Filler_TK-1800 Grundgestell_Füller_TK-1800	1,000	Units Stück	E						226
20	65783192S002	Base frame_Seamer_Ferrum Grundgestell_Dosenverschliesser_Ferrum	1,000	Units Stück	E						238
25	65784153S001	Frame extension_complete_ Gestellverlängerung_komplett_	1,000	Units Stück	E						240
30	301134278830	Retaining washer__2-teilig Sicherungsscheibe__2-teilig	16,000	Units Stück	E						
40	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
60	65784094S001	Sheet metal_complete_ Blech_komplett_	1,000	Units Stück	E						244
70	301256319193	Lug_Grid channel_ Lasche_Gitterkanal_	30,000	Units Stück	E						
80	301256319244	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	10,000	Units Stück	E						
90	301133120170	Hexagonal nut_ Sechskantmutter__	29,000	Units Stück	E						
100	301134230120	Washer_ Unterlegscheibe__	29,000	Units Stück	E						
110	59654132S013	Grid channel__75x55 Gitterkanal__75x55	2,000	Units Stück	E						
120	65784141S001	Grid channel__75x55 Gitterkanal__75x55	1,000	Units Stück	E						
130	59654132S013	Grid channel__75x55 Gitterkanal__75x55	2,000	Units Stück	E						
140	65588034S110	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
150	65588034S040	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
160	134411045061	Grid channel__105x200mm Gitterkanal__105x200mm	1,000	Units Stück	E						
170	59654132S009	Grid channel__75x55 Gitterkanal__75x55	2,000	Units Stück	E						
180	301132173070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

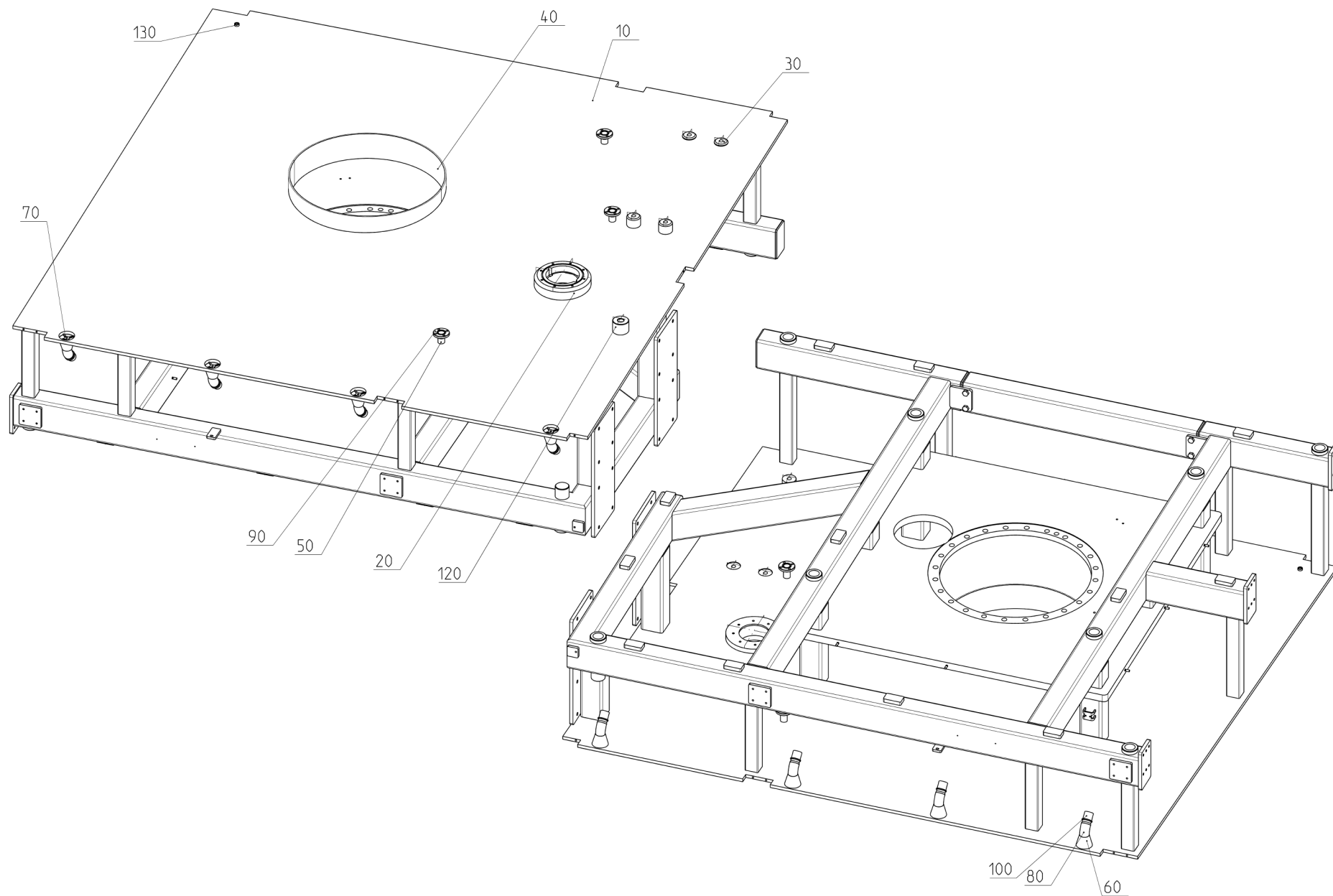
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784124S001 Base frame_complete_	65794008S001 Machine frame_complete_			KHS-V02	Page 225



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784048S001 Base frame_Filler_TK-1800	65784124S001 Base frame_complete_	KHS-V02	Page 226

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784049S001	Base frame_Filler_ Grundgestell_Füller_	1,000	Units Stück	E						228
20	65782172S001	Screw-jack foot_complete_ Fußspindel_komplett_	8,000	Units Stück	E						236
30	301057913660	Slotted blind flange_Aseptic_ Blindnutflansch_Aseptik_	6,000	Units Stück	E						
40	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	24,000	Units Stück	E						
50	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	24,000	Units Stück	E						
60	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	6,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784048S001 Base frame_Filler_TK-1800	65784124S001 Base frame_complete_			KHS-V02	Page 227

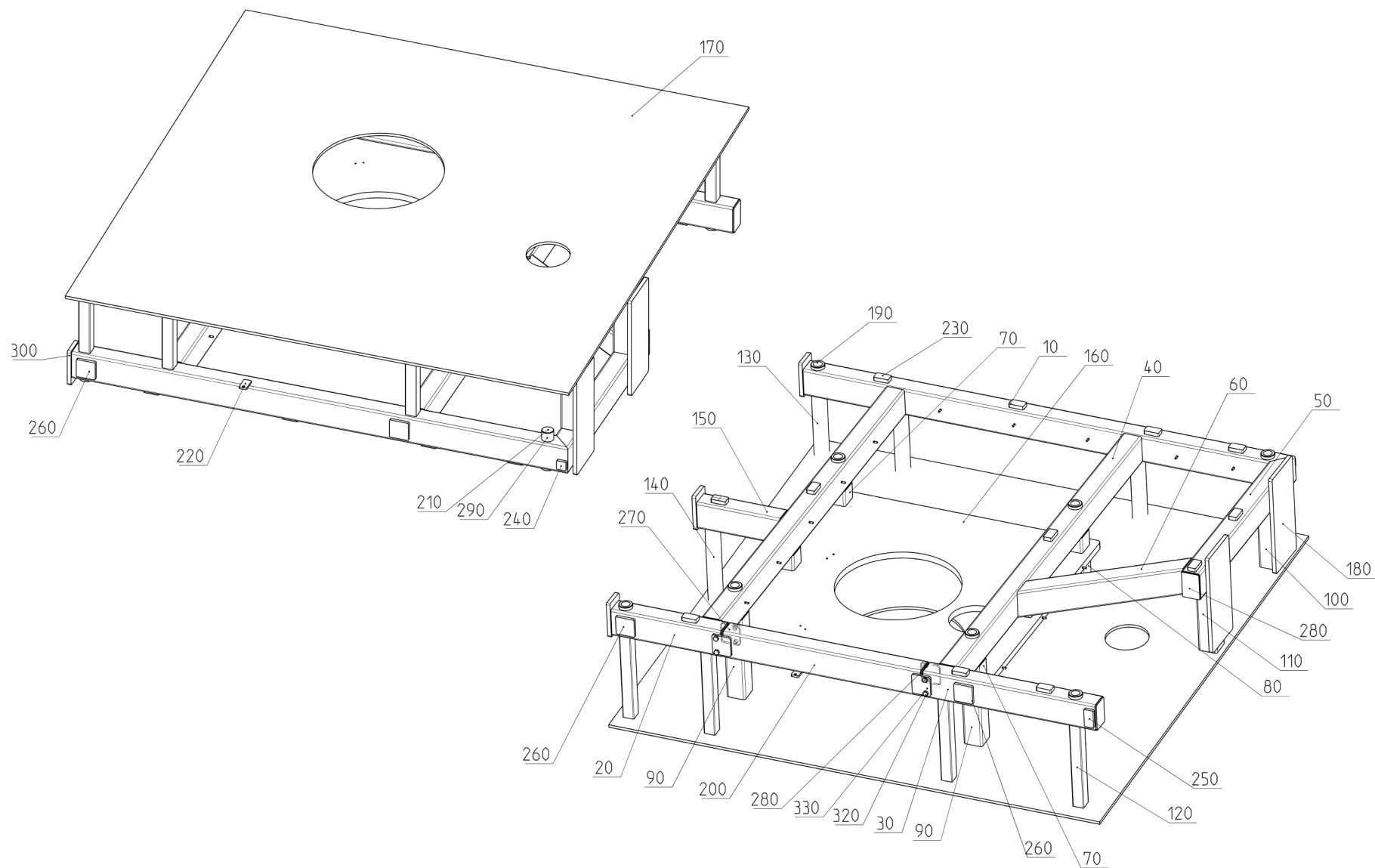


Pos. 160 nicht dargestellt
Pos. 160 not shown

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784049S001 Base frame_Filler_	65784048S001 Base frame_Filler_TK-1800		KHS-V02 Page 228

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784050S001	Base frame_Welded part_ Grundgestell_Schweißteil_	1,000	Units Stück							230

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784049S001 Base frame_Filler_	65784048S001 Base frame_Filler_TK-1800			KHS-V02	Page 229

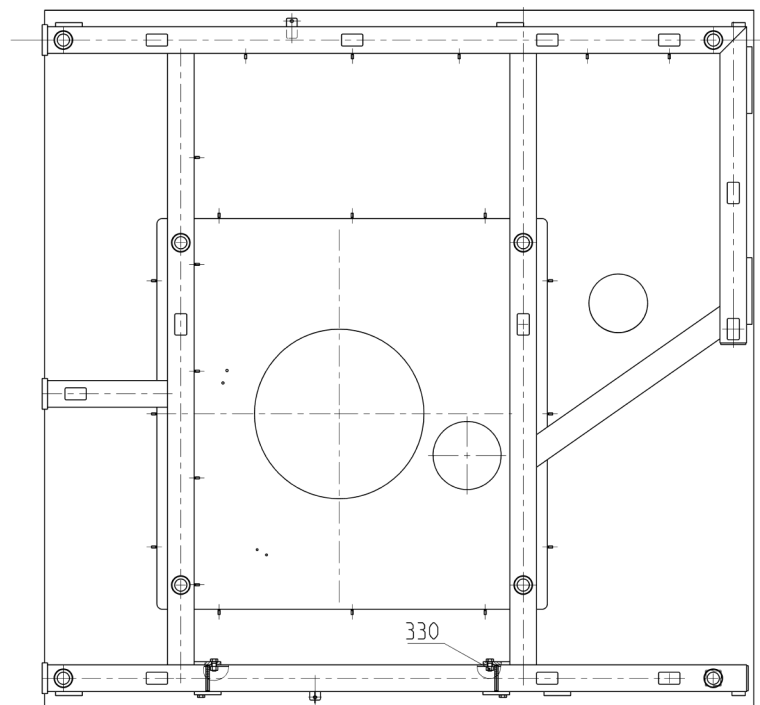


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784050S001 Base frame_Welded part_	65784049S001 Base frame_Filler_		KHS-V02 Page 230

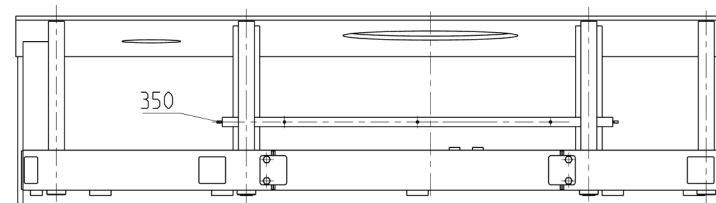
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
150	65784128S001	Rectangular tube____ Rechteckrohr____	1,000	Units Stück	E						
320	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784050S001 Base frame_Welded part_	65784049S001 Base frame_Filler_			KHS-V02	Page 23

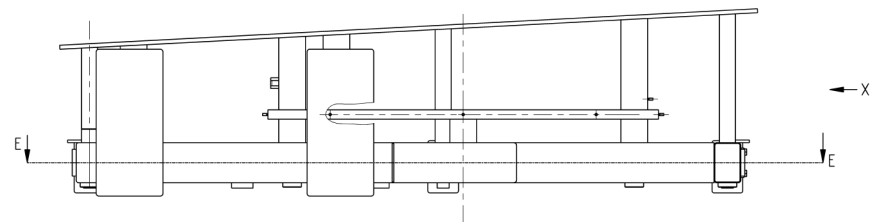
H-H



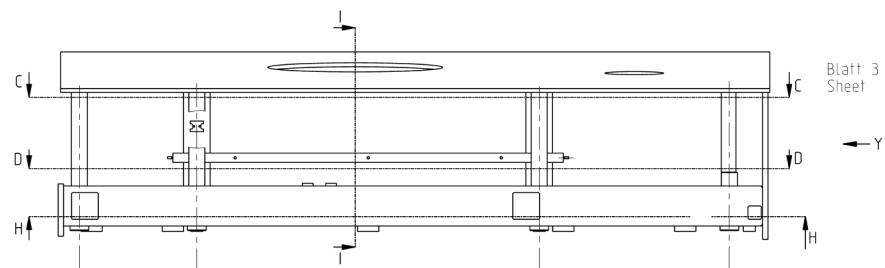
X



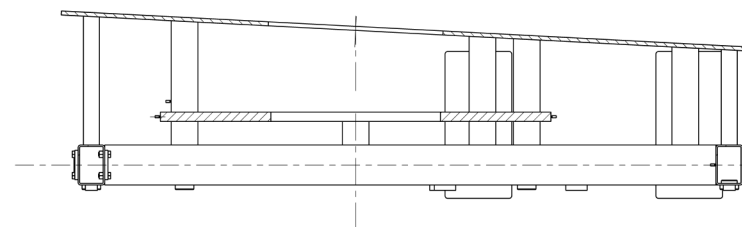
Y



G-G



I-I



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65784050S001 Base frame_Welded part_

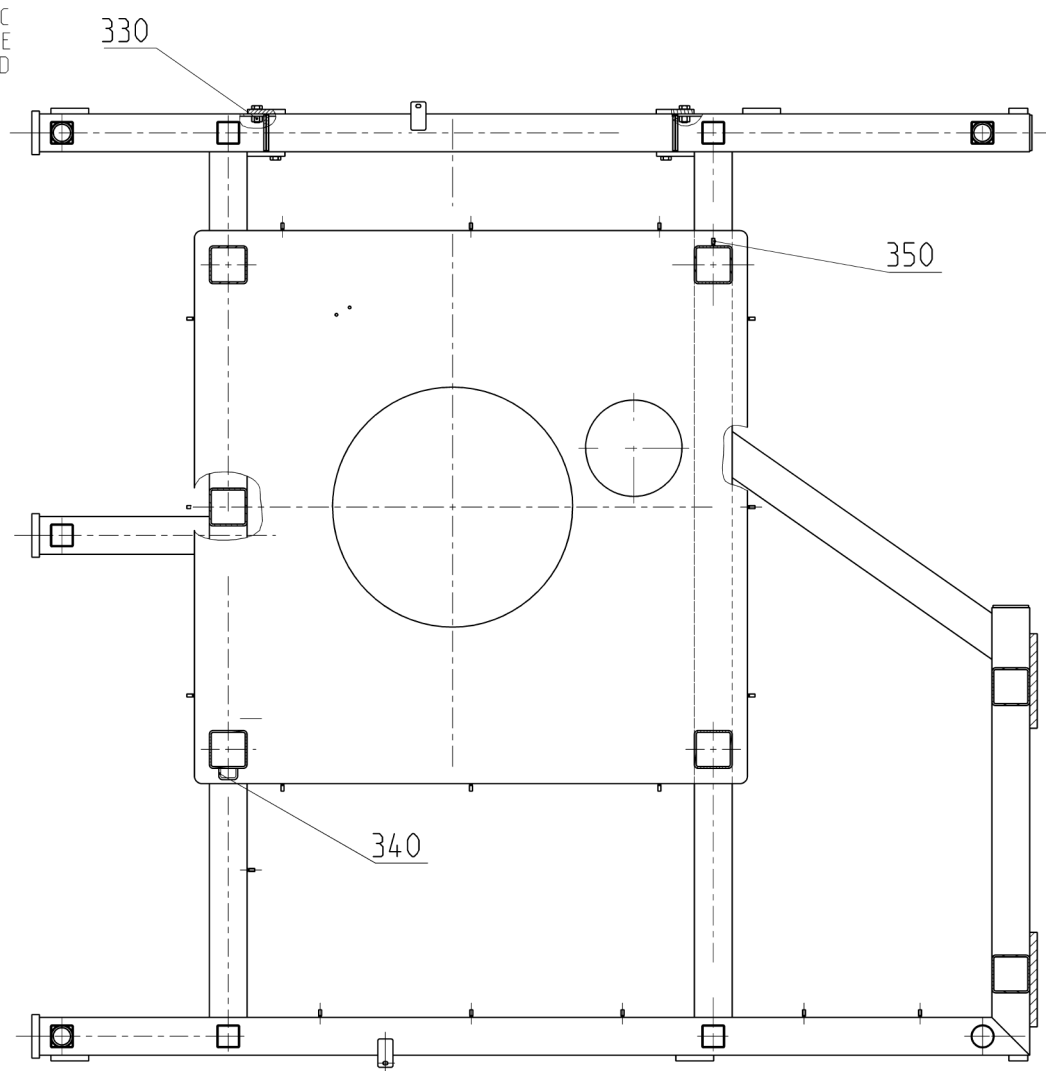
65784049S001 Base frame_Filler_

KHS-V02 Page 232

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
150	65784128S001	Rectangular tube____ Rechteckrohr____	1,000	Units Stück	E						
320	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784050S001 Base frame_Welded part_	65784049S001 Base frame_Filler_			KHS-V02	Page 23

C-C
E-E
D-D

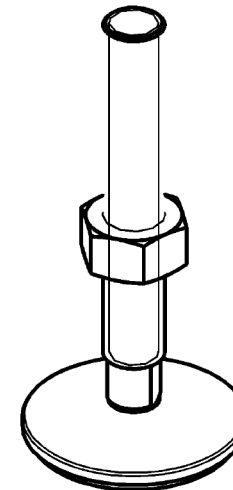
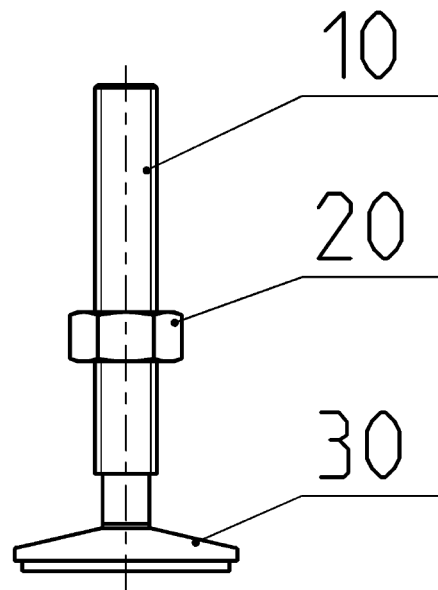


Blatt 2
Sheet

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784050S001 Base frame_Welded part_		65784049S001 Base frame_Filler_		KHS-V02 Page 234

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
150	65784128S001	Rectangular tube____ Rechteckrohr____	1,000	Units Stück	E						
320	301132173930	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

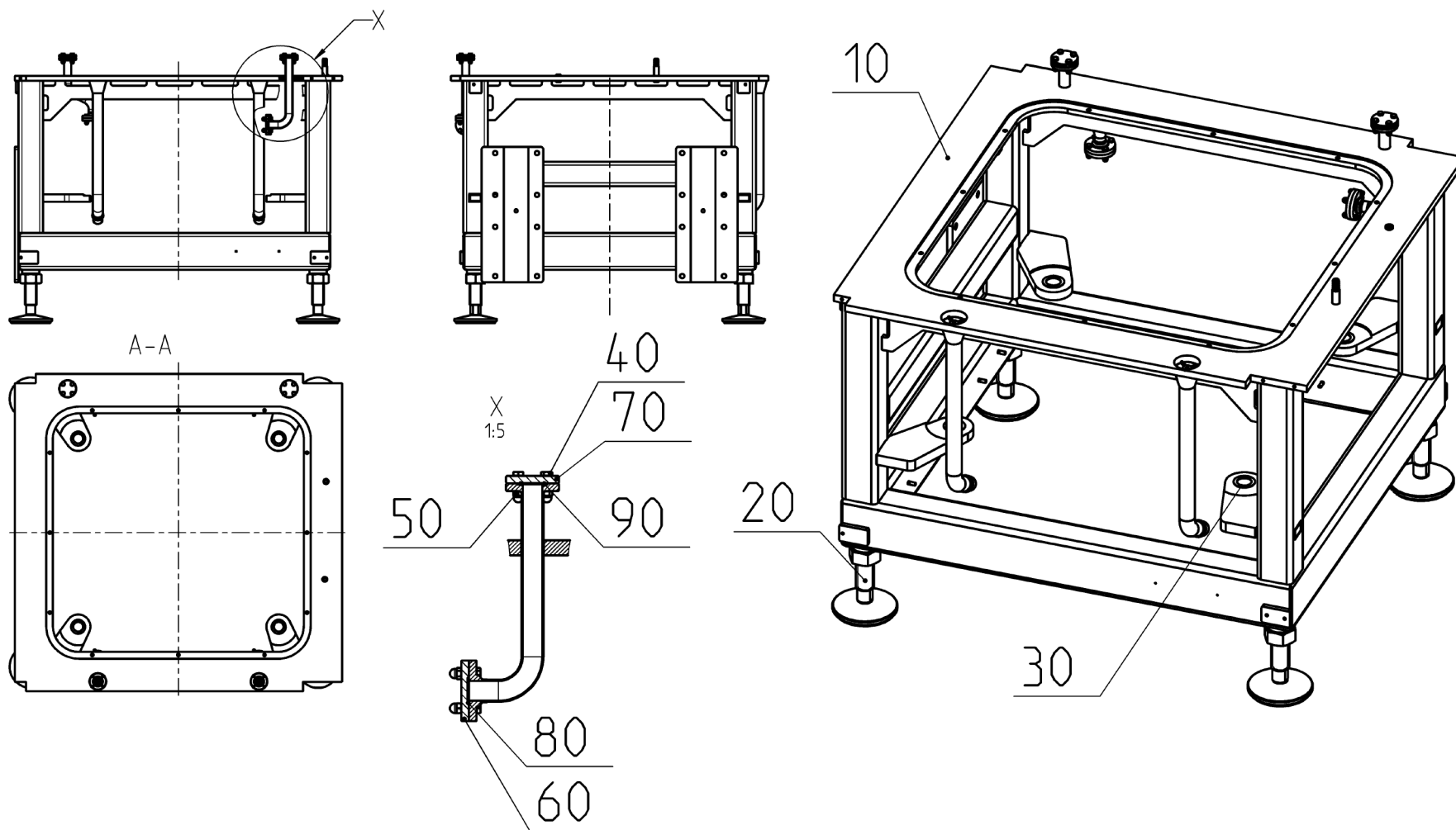
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784050S001 Base frame_Welded part_	65784049S001 Base frame_Filler_			KHS-V02	Page	235



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782172S001 Screw-jack foot_complete_	65784048S001 Base frame_Filler_TK-1800		KHS-V02 Page 236

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301014110860	Screw-jack foot__ Fußspindel__	1,000	Units Stück	E						
20	301133123880	Hexagonal nut__ Sechskantmutter__	1,000	Units Stück	E						
30	301014100382	Base plate_complete_ Fußplatte_komplett__	1,000	Units Stück	E						

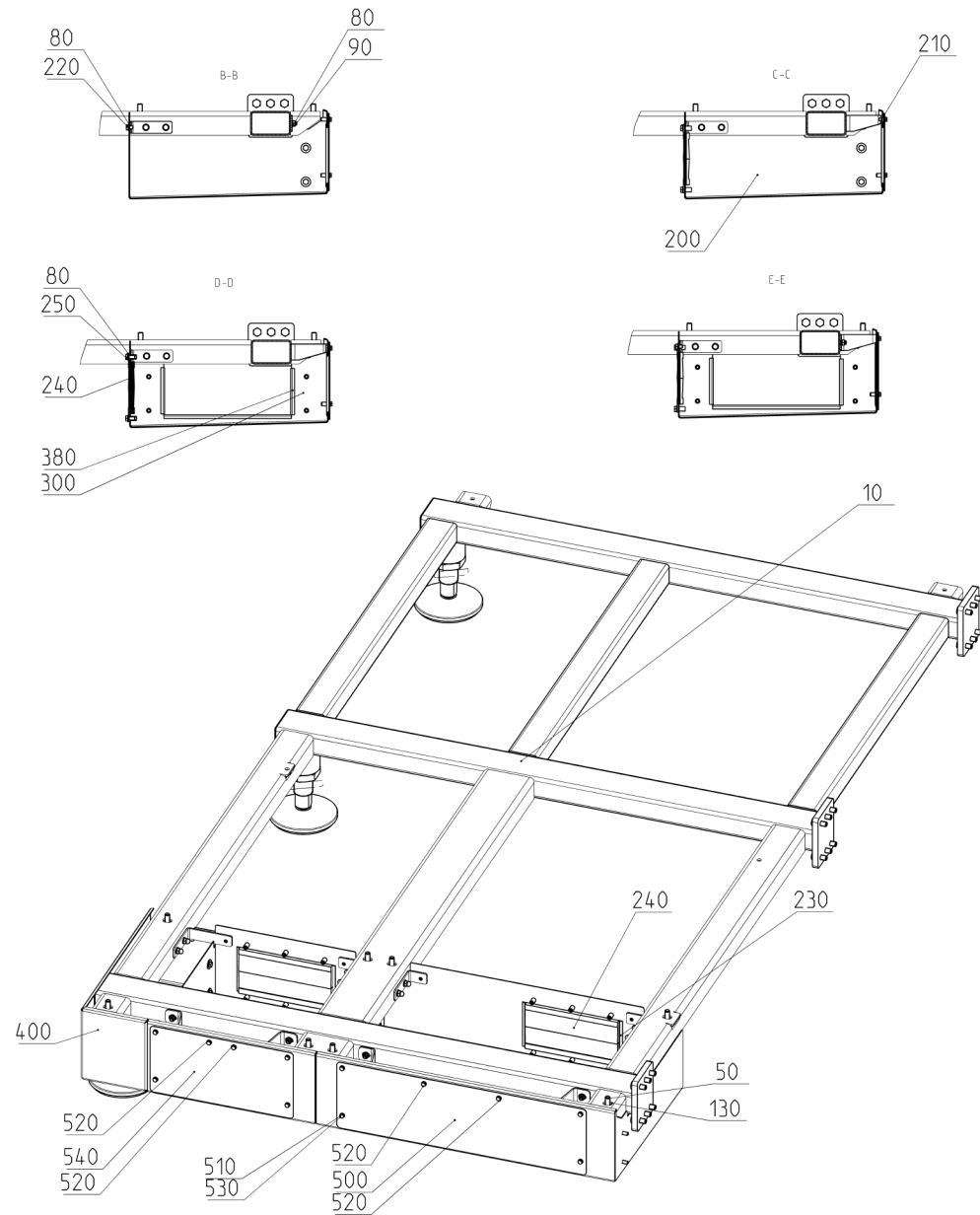
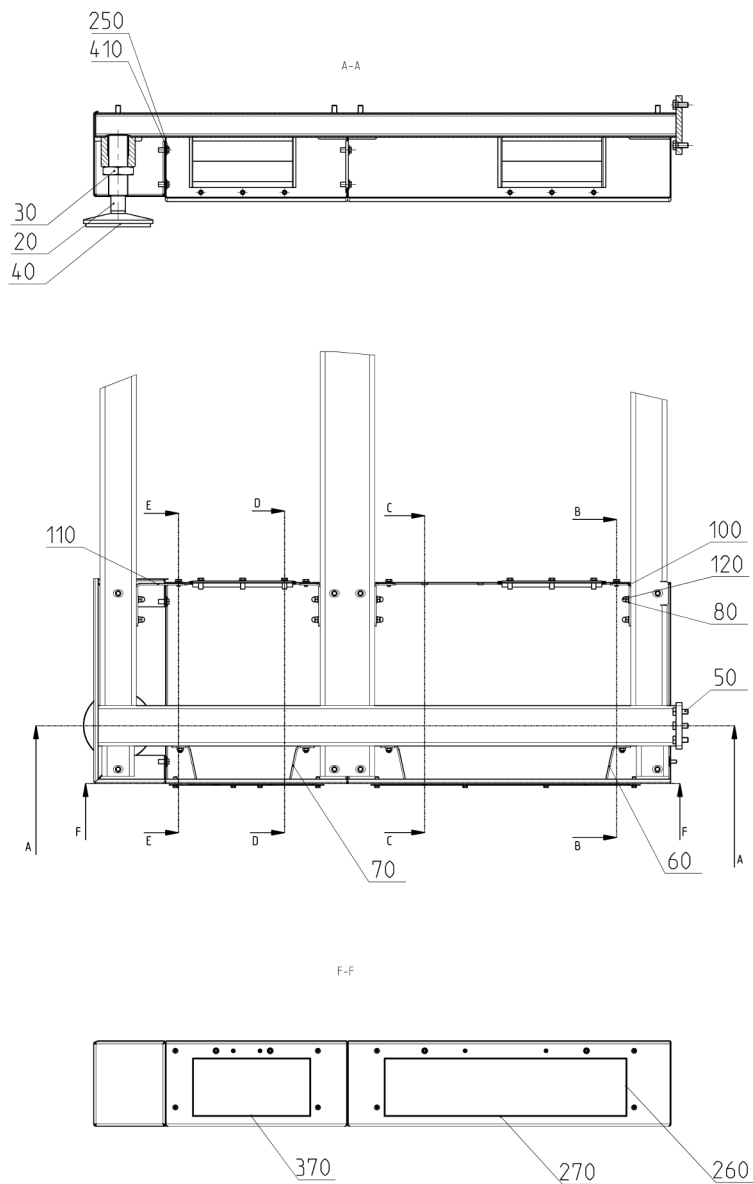
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65782172S001 Screw-jack foot_complete_	65784048S001 Base frame_Filler_TK-1800			KHS-V02	Page	237



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783192S002 Base frame_Seamer_Ferrum	65784124S001 Base frame_complete_	KHS-V02	Page 238

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784091S001	Frame_Finished part_ Gestell_Fertigteil_	1,000	Units Stück	E						
20	65782172S001	Screw-jack foot_complete_ Fußspindel_komplett_	4,000	Units Stück	E						236
30	65732070S001	Compensating disc_ Ausgleichsscheibe_	22,000	Units Stück	E						
40	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	16,000	Units Stück	E						
50	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	16,000	Units Stück	E						
60	301999954849	Blind flange_ Blindflansch_	2,000	Units Stück	E						
70	301057913660	Slotted blind flange_Aseptic_ Blindnutflansch_Aseptik_	2,000	Units Stück	E						
80	301999964812	Seal ring_Butterfly valve_DN25 Dichtring_Scheibenventil_DN25	2,000	Units Stück	E						
90	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	2,000	Units Stück	E						

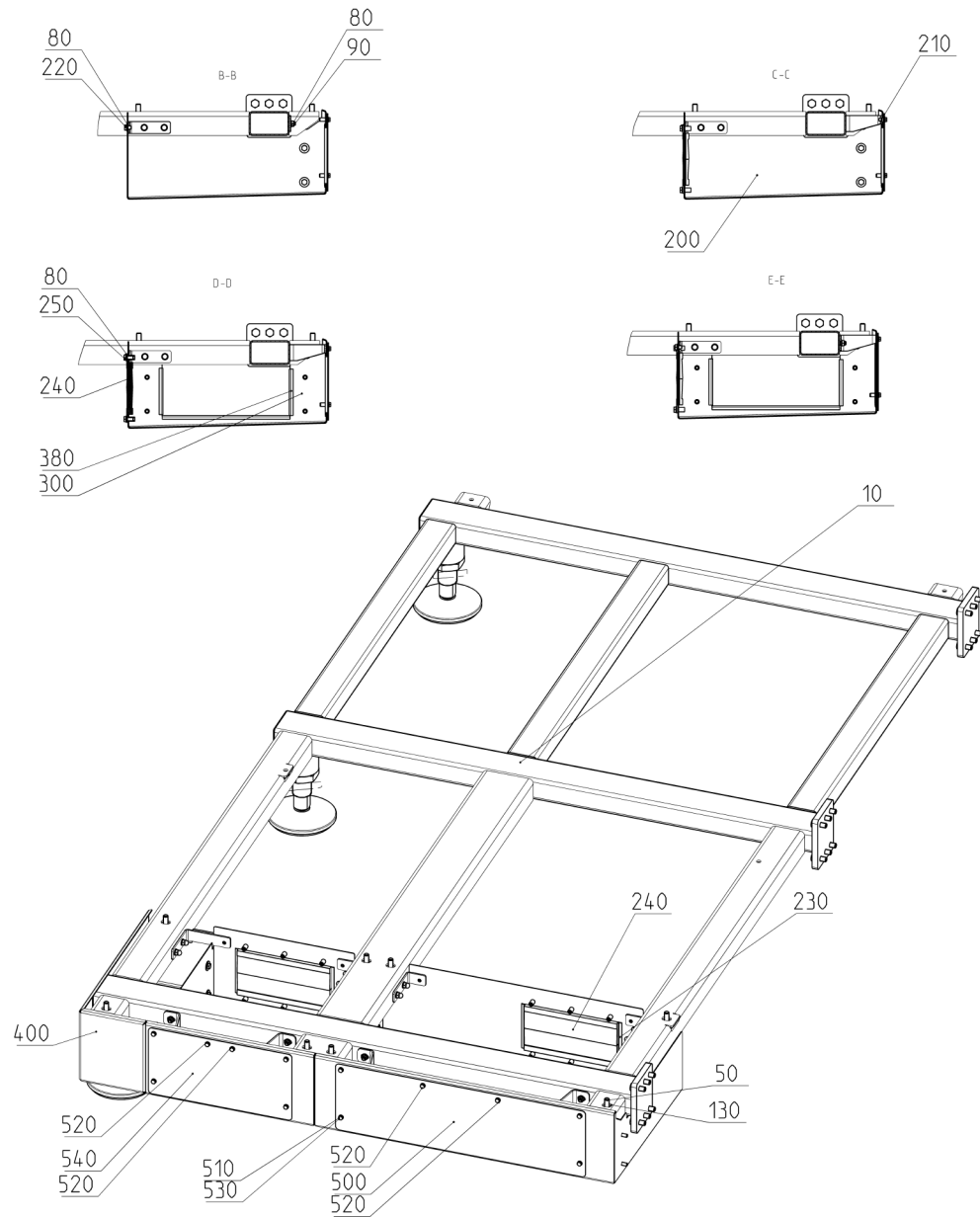
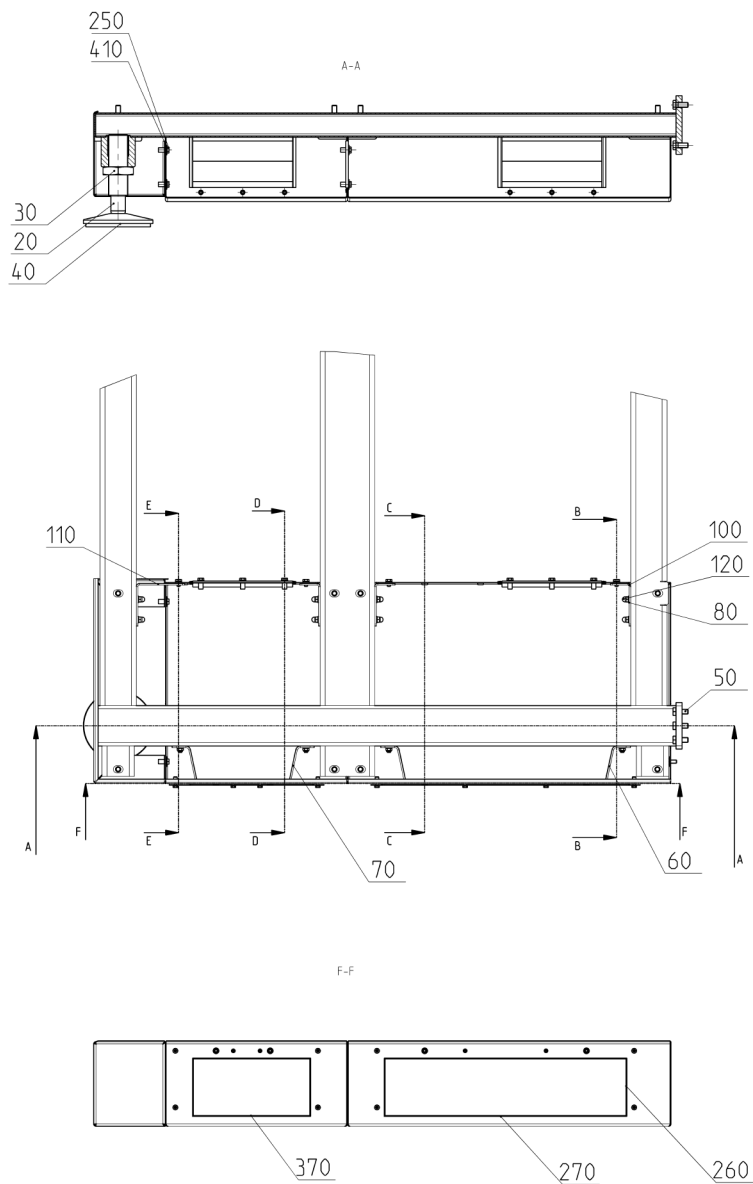
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65783192S002 Base frame_Seamer_Ferrum	65784124S001 Base frame_complete_			KHS-V02	Page 239



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784153S001 Frame extension_complete_		65784124S001 Base frame_complete_		KHS-V02 Page 240

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784154S001	Frame_Welding assembly_ Gestell_Schweißbaugruppe_	1,000	Units Stück	E						
20	301014110830	Screw-jack foot__G1 1/2X200 Fußspindel__G1 1/2X200	3,000	Units Stück	E						
30	X58882269	Hexagonal nut_Special_G 1 1/2" Sechskantmutter_Sonder_G 1 1/2"	3,000	Units Stück	E						
40	301014100382	Base plate_complete_ Fußplatte_komplett_	3,000	Units Stück	E						
50	301132173070	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	26,000	Units Stück	E						
60	65784186S001	Bracket__ Bügel__	1,000	Units Stück	E						
70	65784186S002	Bracket__ Bügel__	1,000	Units Stück	E						
80	301134230120	Washer__ Unterlegscheibe__	28,000	Units Stück	E						
90	301133090230	Hexagonal nut_Clamping part_ Sechskantmutter_Klemmteil_	4,000	Units Stück	E						
100	65784185S001	Angle__ Winkel__	3,000	Units Stück	E						
110	65784185S002	Angle__ Winkel__	1,000	Units Stück	E						
120	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	8,000	Units Stück	E						
130	301134255260	Washer__ Scheibe__	8,000	Units Stück	E						
200	65784189S001	Base_large_ Sockel_groß_	1,000	Units Stück	E						
210	301132321760	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	4,000	Units Stück	E						
220	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
230	301204600150	Profile__ Profil__	4,000	Units Stück	E						
240	65784192S001	Brush bar__ Bürstenleiste__	4,000	Units Stück	E						

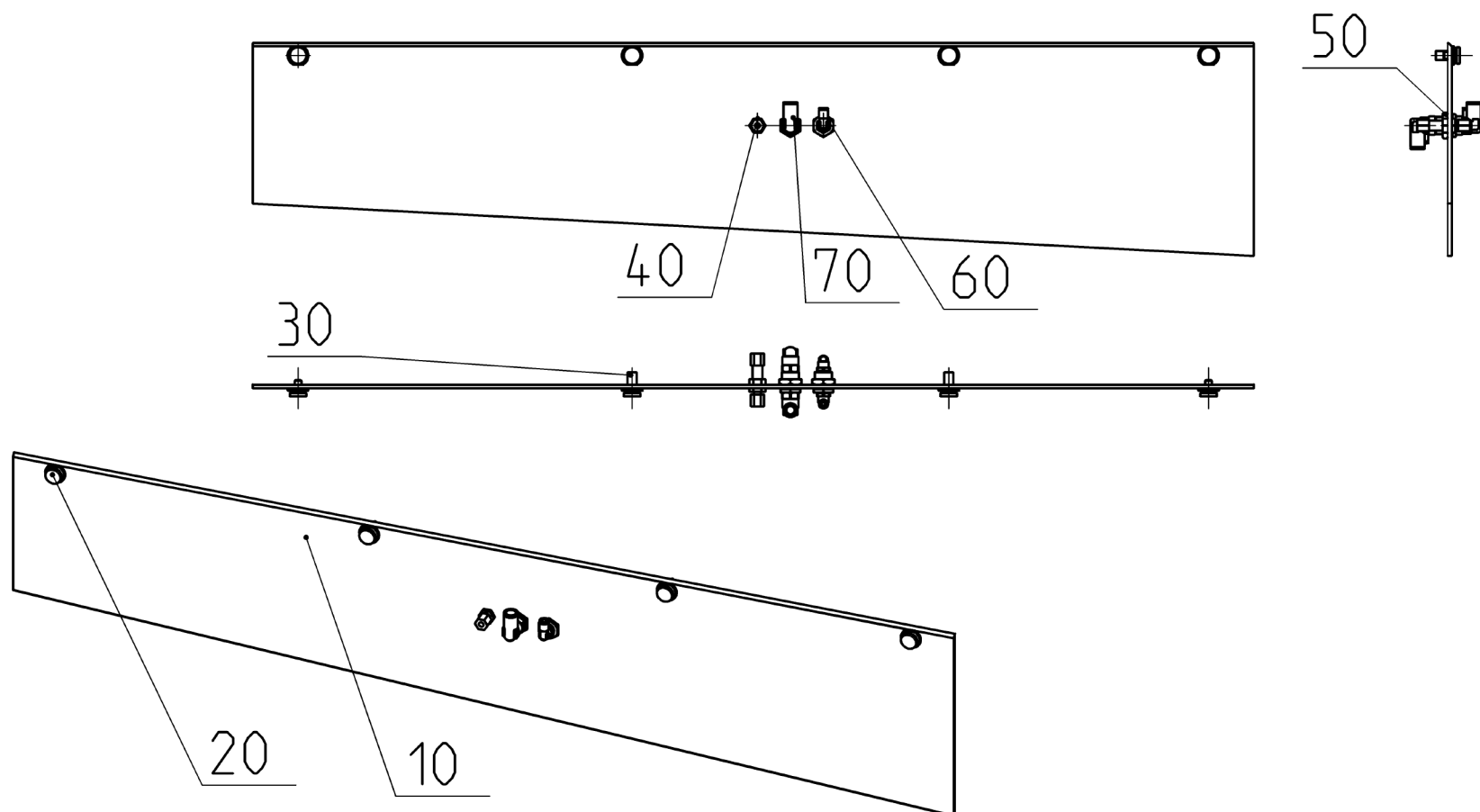
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784153S001 Frame extension_complete_	65784124S001 Base frame_complete_			KHS-V02	Page	241



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784153S001 Frame extension_complete_	65784124S001 Base frame_complete_	KHS-V02	Page 242

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
250	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	22,000	Units Stück	E						
260	301204600150	Profile_ Profil_	4,000	Units Stück	E						
270	301204600150	Profile_ Profil_	2,000	Units Stück	E						
300	65784193S001	Base_small_ Sockel_klein_	1,000	Units Stück	E						
370	301204600150	Profile_ Profil_	2,000	Units Stück	E						
380	301204600150	Profile_ Profil_	2,000	Units Stück	E						
390	301204600150	Profile_ Profil_	1,000	Units Stück	E						
400	65784196S001	Orifice_Corner_ Blende_Ecke_	1,000	Units Stück	E						
410	301134250510	Washer_ Scheibe_	10,000	Units Stück	E						
500	65784190S001	Orifice_ Blende_	1,000	Units Stück	E						
510	301134230090	Washer_ Unterlegscheibe_	12,000	Units Stück	E						
520	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
530	301132170920	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
540	65784190S002	Orifice_ Blende_	1,000	Units Stück	E						

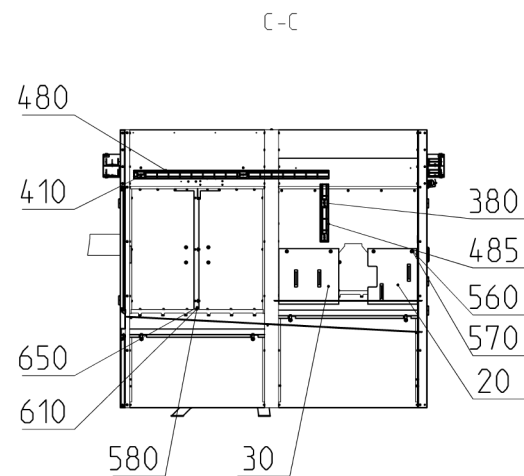
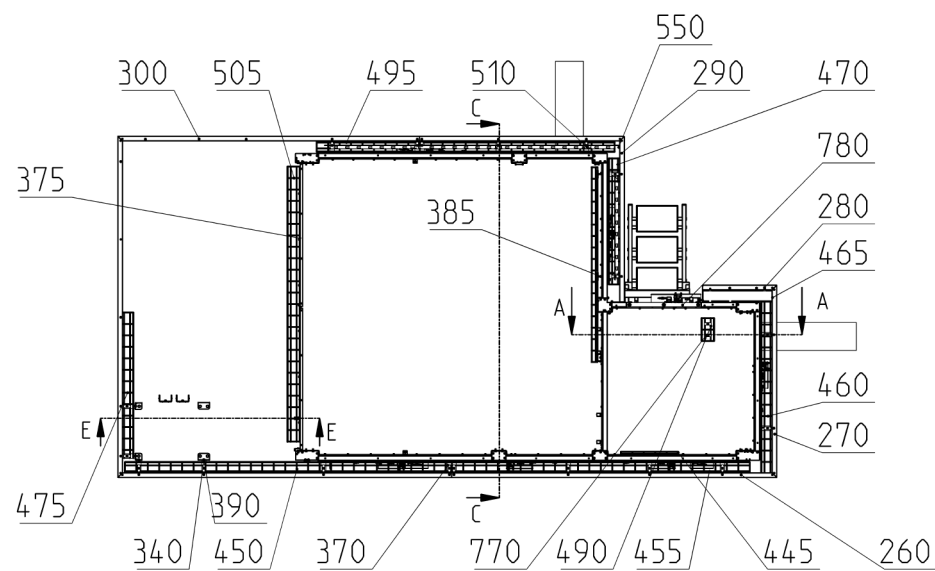
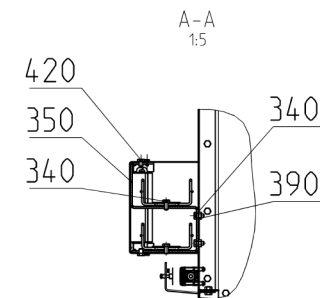
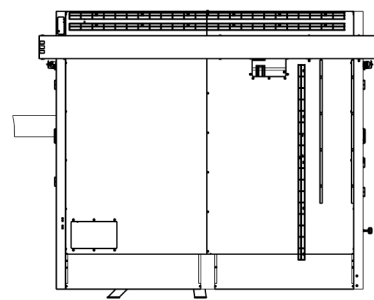
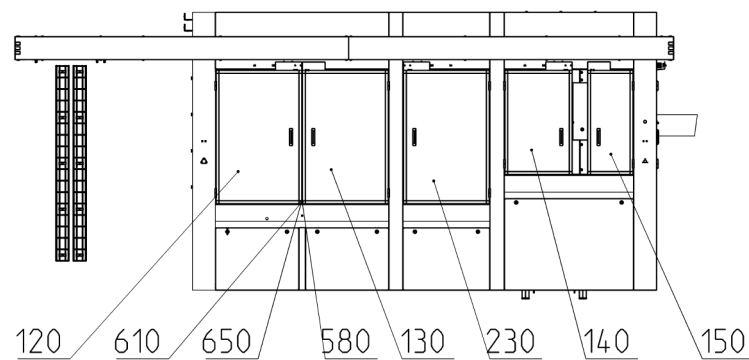
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784153S001 Frame extension_complete_	65784124S001 Base frame_complete_			KHS-V02	Page	243



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784094S001 Sheet metal_complete_	65784124S001 Base frame_complete_		KHS-V02 Page 244

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784093S001	Sheet metal__ Blech__	1,000	Units Stück	E						
20	65782112S001	Clamping bolt__ Klemmbolzen__	4,000	Units Stück	E						
30	301133902740	Blind rivet nut__ Blindnietmutter__	2,000	Units Stück	E						
40	301055130350	Bulkhead stuffing box_straight_ Schottverschraubung_gerade_	1,000	Units Stück	E						
50	301055132980	Bulkhead stuffing box_straight_ Schottverschraubung_gerade_	2,000	Units Stück	E						
60	301055115340	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	2,000	Units Stück	E						
70	301055115440	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784094S001 Sheet metal_complete_	65784124S001 Base frame_complete_			KHS-V02	Page	245



Siemens

NAME	MASS (kg) Masse
65784001S001	903.704

Allen Bradley

NAME	MASS (kg) Masse
65784001S002	920.165

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 65784001S001 Casing_complete_

65794008S001 Machine frame_complete_

KHS-V02 Page 246

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784002S001	Casing_Welding assembly_ Verkleidung_Schweißbaugruppe_	1,000	Units Stück	E						256
20	65783132S001	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						288
30	65783134S001	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						290
40	65782109S024	Protection sheet_complete_ Schutzblech_komplett_	2,000	Units Stück	E						292
50	65782109S027	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						294
60	65782109S022	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						296
70	65782109S020	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						298
80	65782109S021	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						300
90	65782109S023	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						302
100	65782109S025	Protection sheet_complete_ Schutzblech_komplett_	1,000	Units Stück	E						304
110	65782109S026	Protection sheet_complete_ Schutzblech_komplett_	2,000	Units Stück	E						306
120	65784037S003	Door_left_Siemens Tür_links_Siemens	1,000	Units Stück	E						308
130	65784041S003	Door_right_Siemens Tür_rechts_Siemens	1,000	Units Stück	E						316
140	65784134S001	Door_left_Siemens Tür_links_Siemens	1,000	Units Stück	E						324
150	65783112S001	Door_right_Siemens Tür_rechts_Siemens	1,000	Units Stück	E						328
160	65784037S002	Door_left_Siemens Tür_links_Siemens	1,000	Units Stück	E						332
170	65784041S002	Door_right_Siemens Tür_rechts_Siemens	1,000	Units Stück	E						336
180	65784135S001	Door_left_Siemens Tür_links_Siemens	1,000	Units Stück	E						340

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784001S001 Casing_complete_	65794008S001 Machine frame_complete_			KHS-V02	Page 247

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	65783062S004	Door_right_Siemens Tür_rechts_Siemens	1,000	Units Stück	E						344
200	65784041S005	Door_right_Siemens Tür_rechts_Siemens	1,000	Units Stück	E						348
210	65784135S004	Door_left_Siemens Tür_links_Siemens	1,000	Units Stück	E						352
220	65784037S005	Door_left_Siemens Tür_links_Siemens	1,000	Units Stück	E						356
230	65784042S002	Door_right_Siemens Tür_rechts_Siemens	1,000	Units Stück	E						360
260	65784027S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
270	65783080S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
280	65783225S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
290	65784033S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
300	65784035S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
310	65784043S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
320	65784025S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
330	65784198S001	Front panel_Lacquering_ Frontblende_Lackierung_	1,000	Units Stück	E						
331	65784199S001	Bracket angle_ Haltewinkel_	2,000	Units Stück	E						
332	65784200S001	Bracket angle_ Haltewinkel_	2,000	Units Stück	E						
340	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	94,000	Units Stück	E						
350	65782068S001	Clamp plate_ Klammerblech_	21,000	Units Stück	E						
370	301256319244	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	52,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784001S001 Casing_complete_	65794008S001 Machine frame_complete_			KHS-V02	Page 249

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784001S001 Casing_complete_	65794008S001 Machine frame_complete_	KHS-V02	Page 250

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
375	301256319243	Bracket_Grid channel_ Befestigungslasche_Gitterkanal_	12,000	Units Stück	E						
380	301132171590	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
385	301132172001	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
390	301133120170	Hexagonal nut_ Sechskantmutter_	72,000	Units Stück	E						
400	301266311581	Signal lamp_Light-emitting diode_24VDC Signalleuchte_Leuchtdiode_24VDC	4,000	Units Stück	E						
410	301256319193	Lug_Grid channel_ Lasche_Gitterkanal_	8,000	Units Stück	E						
420	301132171320	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	50,000	Units Stück	E						
425	301132172970	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
430	29123037S001	Angle_Corner_Clearline Winkel_Ecke_Clearline	10,000	Units Stück	E						
440	301134230050	Washer_ Unterlegscheibe_	20,000	Units Stück	E						
445	301256319150	Grid channel_75X60X2507 Gitterkanal_75X60X2507	1,000	Units Stück	E						
450	301256319301	Grid channel_54 x 100mm Gitterkanal_54 x 100mm	2,000	Units Stück	E						
455	301256319301	Grid channel_54 x 100mm Gitterkanal_54 x 100mm	2,000	Units Stück	E						
460	301256319301	Grid channel_54 x 100mm Gitterkanal_54 x 100mm	2,000	Units Stück	E						
465	301256319301	Grid channel_54 x 100mm Gitterkanal_54 x 100mm	2,000	Units Stück	E						
470	301256319301	Grid channel_54 x 100mm Gitterkanal_54 x 100mm	2,000	Units Stück	E						
475	301256319301	Grid channel_54 x 100mm Gitterkanal_54 x 100mm	2,000	Units Stück	E						
480	59654132S017	Grid channel_75x55 Gitterkanal_75x55	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784001S001 Casing_complete_	65794008S001 Machine frame_complete_			KHS-V02	Page	251

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784001S001 Casing_complete_	65794008S001 Machine frame_complete_	KHS-V02	Page 252

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
485	59654132S005	Grid channel__75x55 Gitterkanal__75x55	1,000	Units Stück	E						
490	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	1,000	Units Stück	E						
495	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
500	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
505	301256319301	Grid channel__54 x 100mm Gitterkanal__54 x 100mm	2,000	Units Stück	E						
510	59922514S007	Sheet metal_Shield_ Blech_Abschirmung__	3,000	Units Stück	E						
520	301133120120	Hexagonal nut__ Sechskantmutter__	2,000	Units Stück	E						
540	59922514S008	Sheet metal_Shield_ Blech_Abschirmung__	1,000	Units Stück	E						
550	59922514S002	Sheet metal_Shield_ Blech_Abschirmung__	1,000	Units Stück	E						
560	301134250510	Washer__ Scheibe__	4,000	Units Stück	E						
570	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
580	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form__	7,000	Units Stück	E						
610	301132321370	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	7,000	Units Stück	E						
620	301204600150	Profile__ Profil__	1,000	Units Stück	E						
640	301262905571	Spanner_Switch cabinet_ Schlüssel_Schaltschrank__	2,000	Units Stück	E						
650	65782374S001	Rubber buffer__ Gummipuffer__	7,000	Units Stück	E						
660	301204600150	Profile__ Profil__	1,000	Units Stück	E						
690	65783244S001	Delivery area_Door_ Ablageplatz_Tür__	1,000	Units Stück	E						

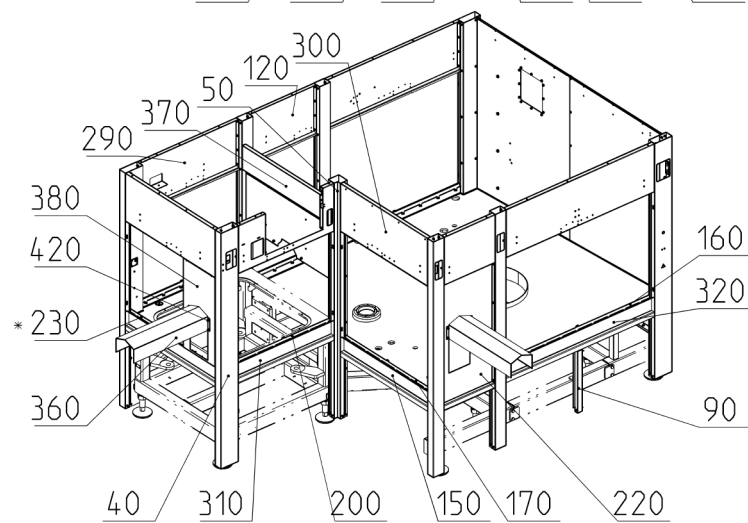
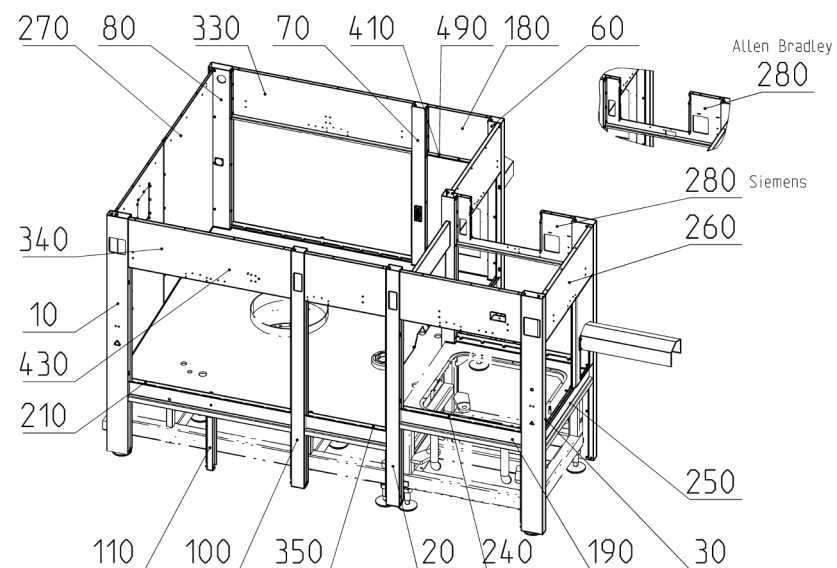
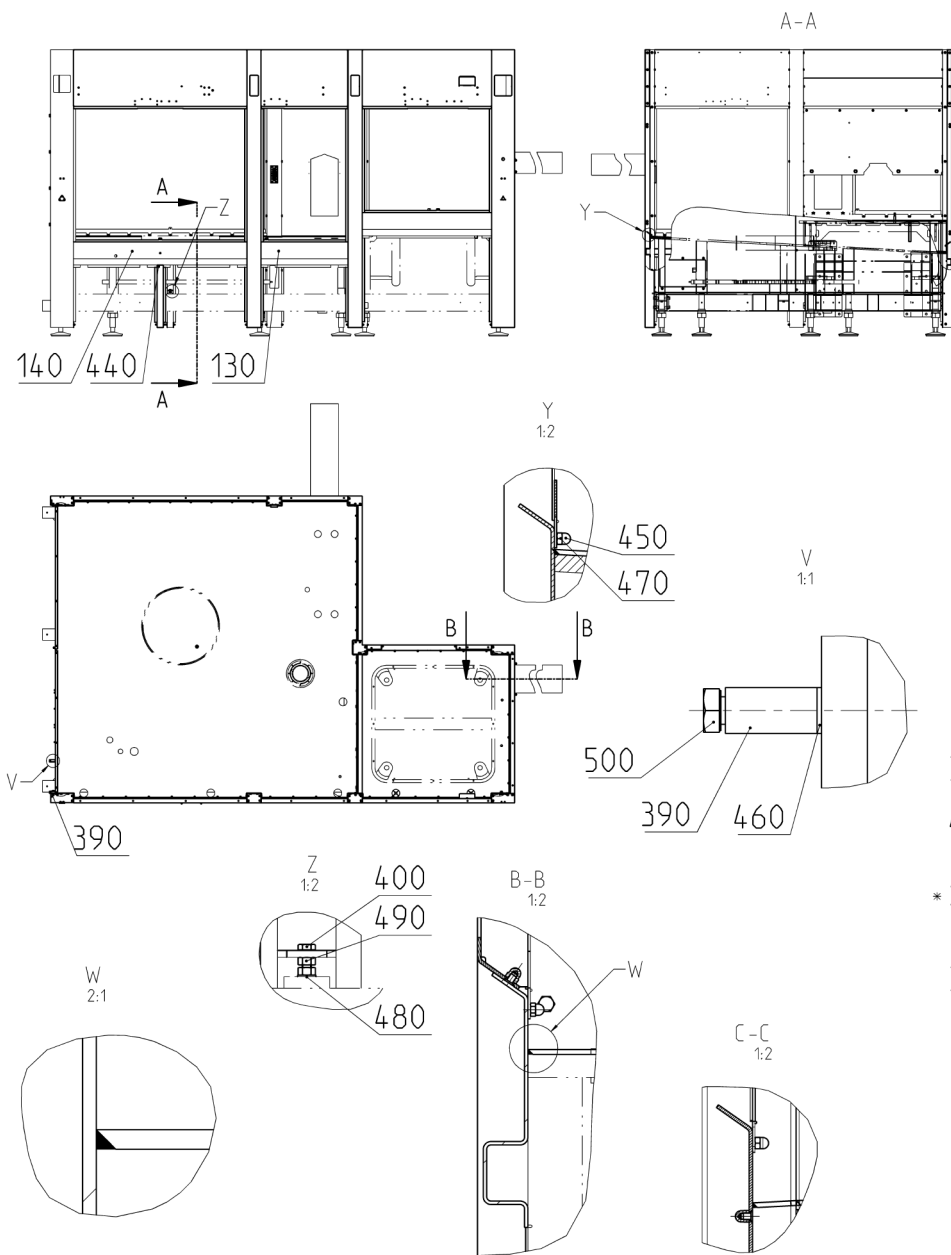
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784001S001 Casing_complete_	65794008S001 Machine frame_complete_			KHS-V02	Page 253

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784001S001 Casing_complete_	65794008S001 Machine frame_complete_	KHS-V02	Page 254

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
700	301132171320	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
710	301132170770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
720	301132170820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	1,000	Units Stück	E						
730	301134250390	Washer_ Scheibe_	2,000	Units Stück	E						
740	65783255S001	Ladder_Seamer_ Leiter_Dosenverschiesser_	1,000	Units Stück	E						364
750	301132170410	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	20,000	Units Stück	E						
770	57556994S003	Grid channel_Bracket_ Gitterkanal_Halterung_	2,000	Units Stück	E						
780	65783238S001	Door_Seamer_ Tür_Dosenverschiesser_	1,000	Units Stück	E						366

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784001S001 Casing_complete_	65794008S001 Machine frame_complete_			KHS-V02	Page 255



NAME	MASS (kg) Masse	
65784002S001	506.012	Siemens

NAME	MASS (kg) Masse	
65784002S002	505.905	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

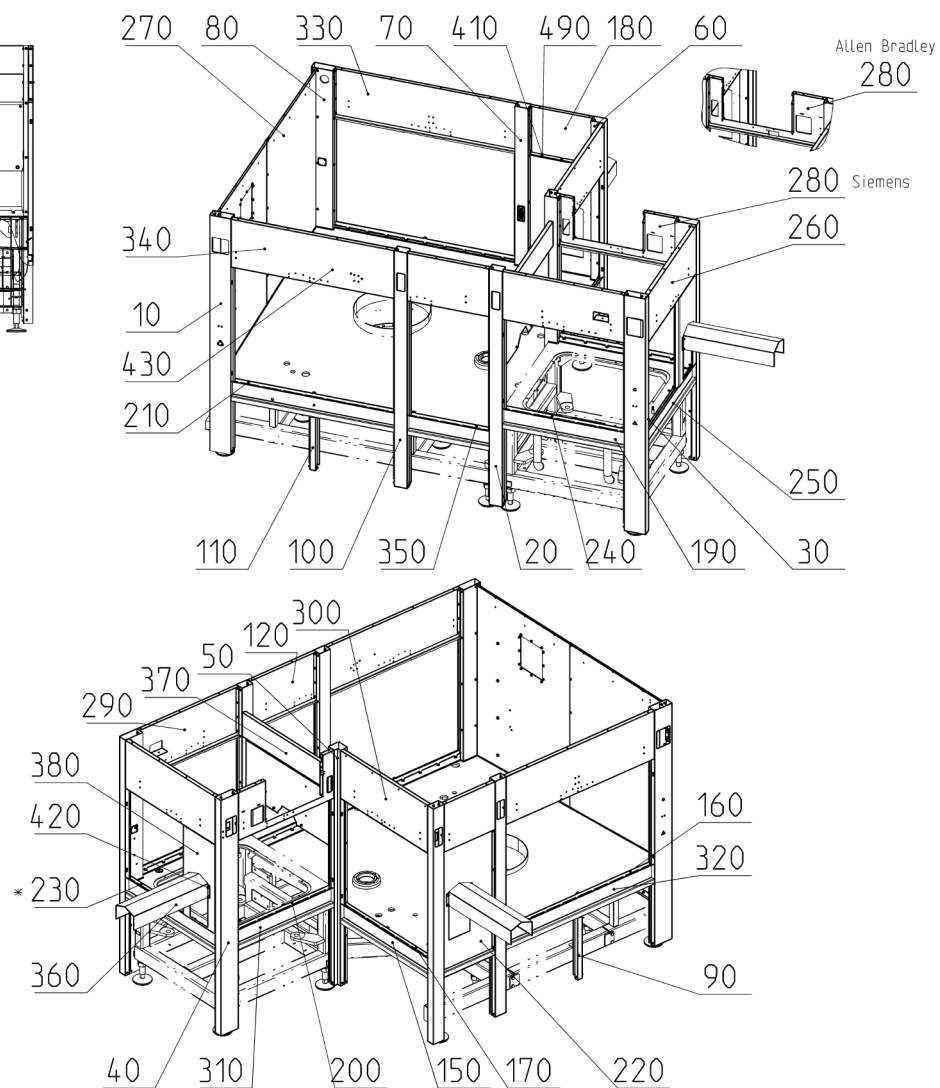
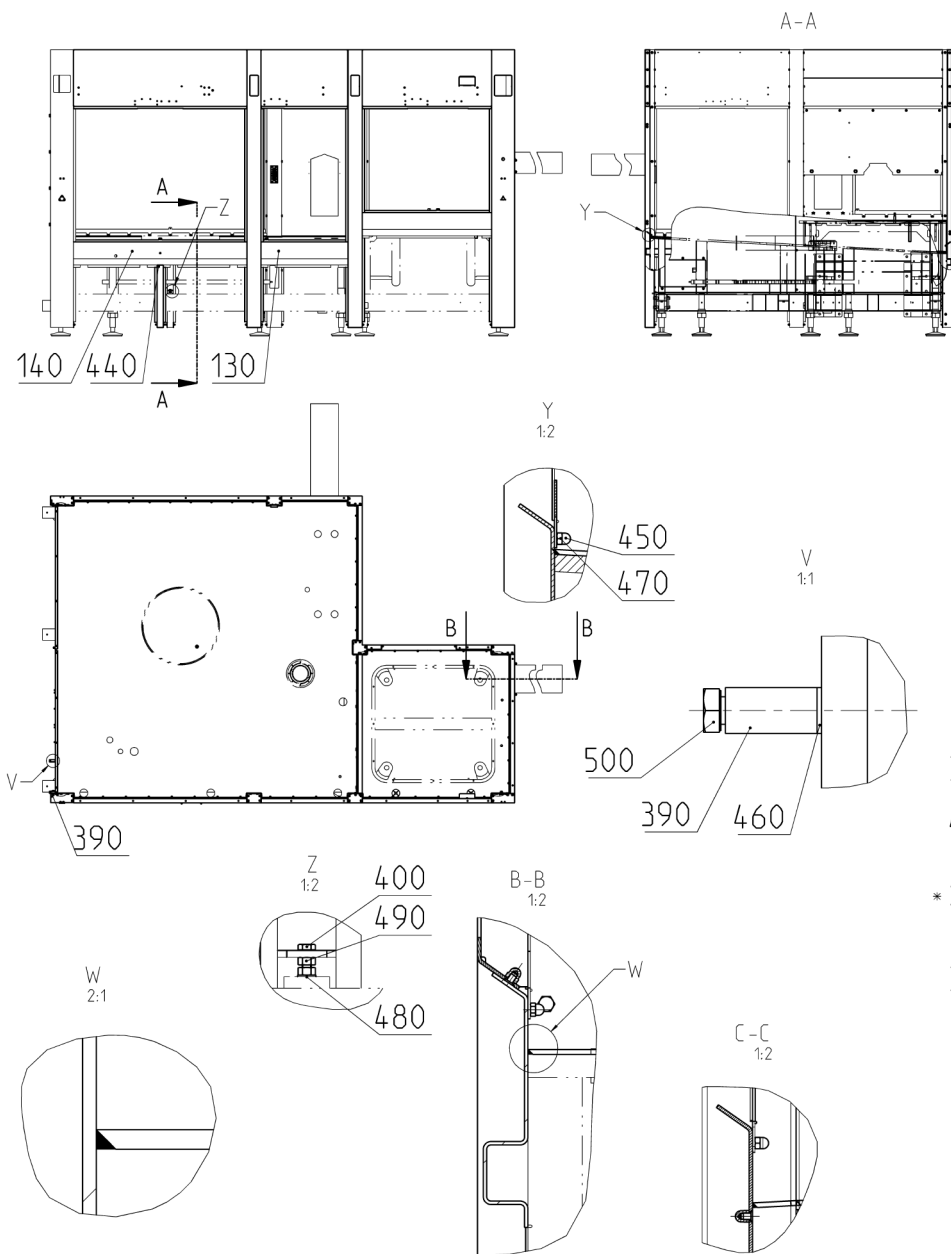
Subassembly 65784002S001 Casing_Welding assembly_

65784001S001 Casing_complete_

KHS-V02 Page 256

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784074S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						262
20	65784077S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						264
30	65783145S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						266
40	65783087S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						268
50	65784062S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						270
60	65784065S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						272
70	65784068S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						274
80	65784071S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						276
90	65783052S001	Pillar_Welded part_ Säule_Schweißteil_	1,000	Units Stück	E						
100	65784056S001	Pillar_complete_ Säule_komplett_	1,000	Units Stück	E						278
110	65782060S002	Pillar_Welded part_ Säule_Schweißteil_	1,000	Units Stück	E						
120	65784059S001	Sheet metal_ Blech_	1,000	Units Stück	E						
130	65784060S001	Sheet metal_ Blech_	1,000	Units Stück	E						
140	65784003S001	Sheet metal_ Blech_	1,000	Units Stück	E						
150	65784143S001	Sheet metal_ Blech_	1,000	Units Stück	E						
160	65784012S001	Sheet metal_ Blech_	1,000	Units Stück	E						
170	65784012S002	Sheet metal_ Blech_	1,000	Units Stück	E						
180	65784020S001	Sheet metal_ Blech_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784002S001 Casing_Welding assembly_	65784001S001 Casing_complete_			KHS-V02	Page 257

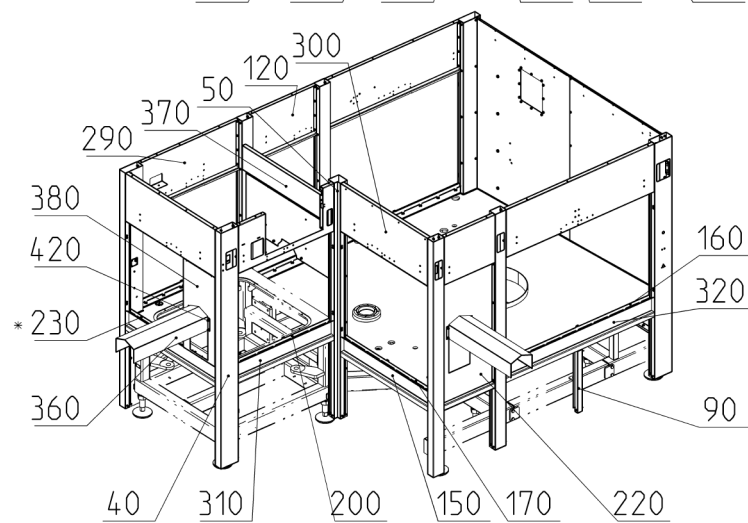
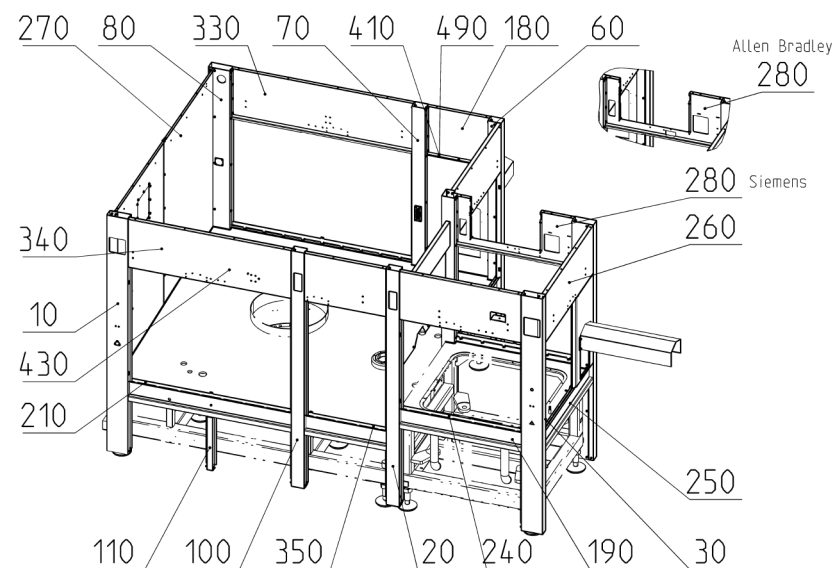
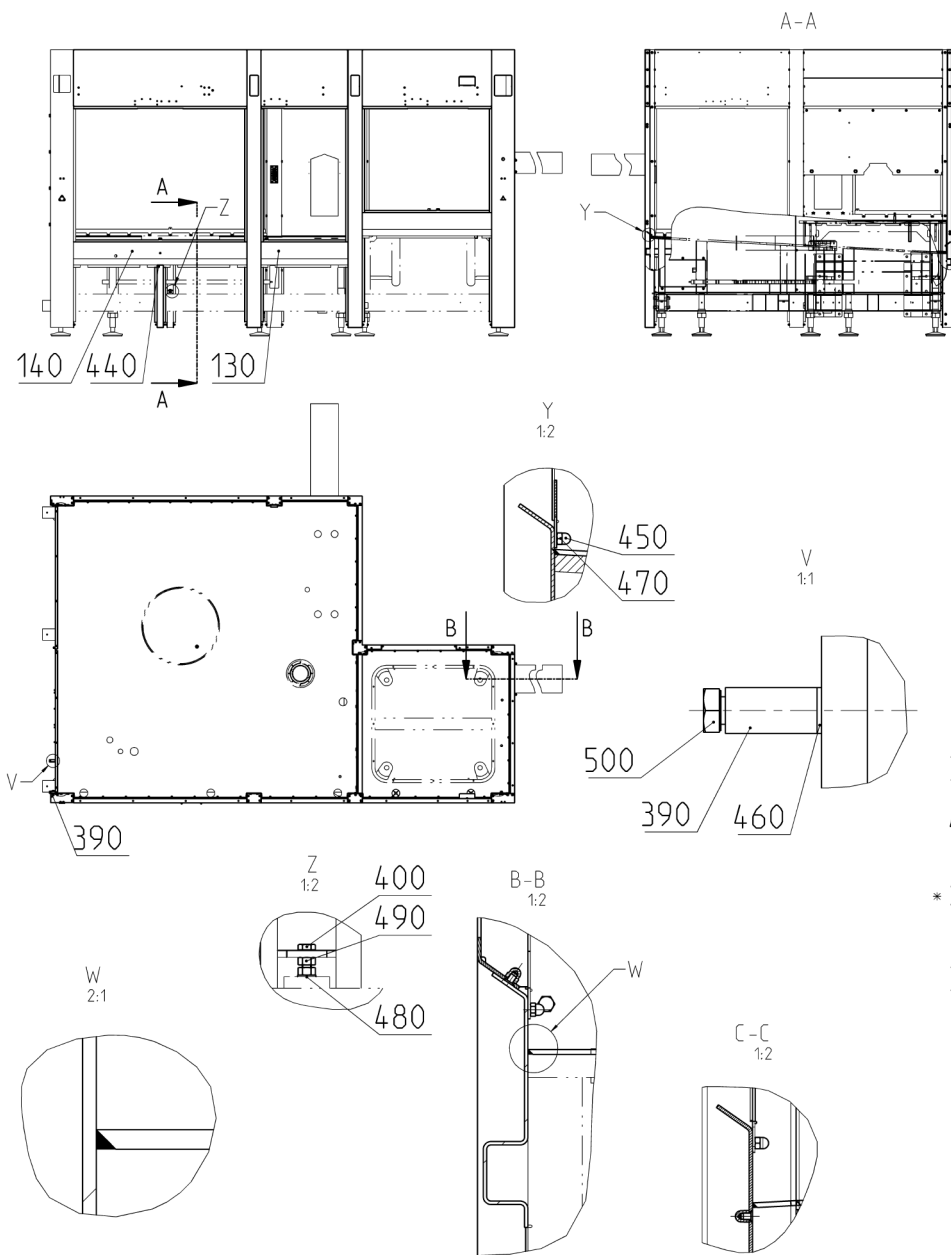


NAME	MASS (kg) Masse	
65784002S001	506.012	Siemens
NAME	MASS (kg) Masse	
65784002S002	505.905	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784002S001 Casing_Welding assembly_	65784001S001 Casing_complete_	KHS-V02	Page 258

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	65783109S001	Sheet metal__ Blech__	1,000	Units Stück	E						
200	65783144S003	Sheet metal__ Blech__	1,000	Units Stück	E						
210	65784012S006	Sheet metal__ Blech__	1,000	Units Stück	E						
220	65784018S001	Sheet metal_complete_ Blech_komplett__	1,000	Units Stück	E						280
230	65783144S004	Sheet metal__ Blech__	1,000	Units Stück	E						
240	65783144S005	Sheet metal__ Blech__	1,000	Units Stück	E						
250	65783074S001	Sheet metal__ Blech__	1,000	Units Stück	E						
260	65784138S001	Sheet metal__ Blech__	1,000	Units Stück	E						
270	65784021S001	Sheet metal_complete_ Blech_komplett__	1,000	Units Stück	E						282
280	65784140S001	Casing panel__ Verkleidungsblech__	1,000	Units Stück	E						
290	65784137S001	Sheet metal__ Blech__	1,000	Units Stück	E						
300	65784010S001	Sheet metal__ Blech__	1,000	Units Stück	E						
310	65783082S001	Sheet metal__ Blech__	1,000	Units Stück	E						
320	65784011S001	Sheet metal__ Blech__	1,000	Units Stück	E						
330	65784024S001	Sheet metal__ Blech__	1,000	Units Stück	E						
340	65784013S001	Sheet metal__ Blech__	1,000	Units Stück	E						
350	65784012S007	Sheet metal__ Blech__	1,000	Units Stück	E						
360	65782093S001	Sheet metal__ Blech__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784002S001 Casing_Welding assembly_	65784001S001 Casing_complete_			KHS-V02	Page	259



NAME	MASS (kg) Masse	
65784002S001	506.012	Siemens

NAME	MASS (kg) Masse	
65784002S002	505.905	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

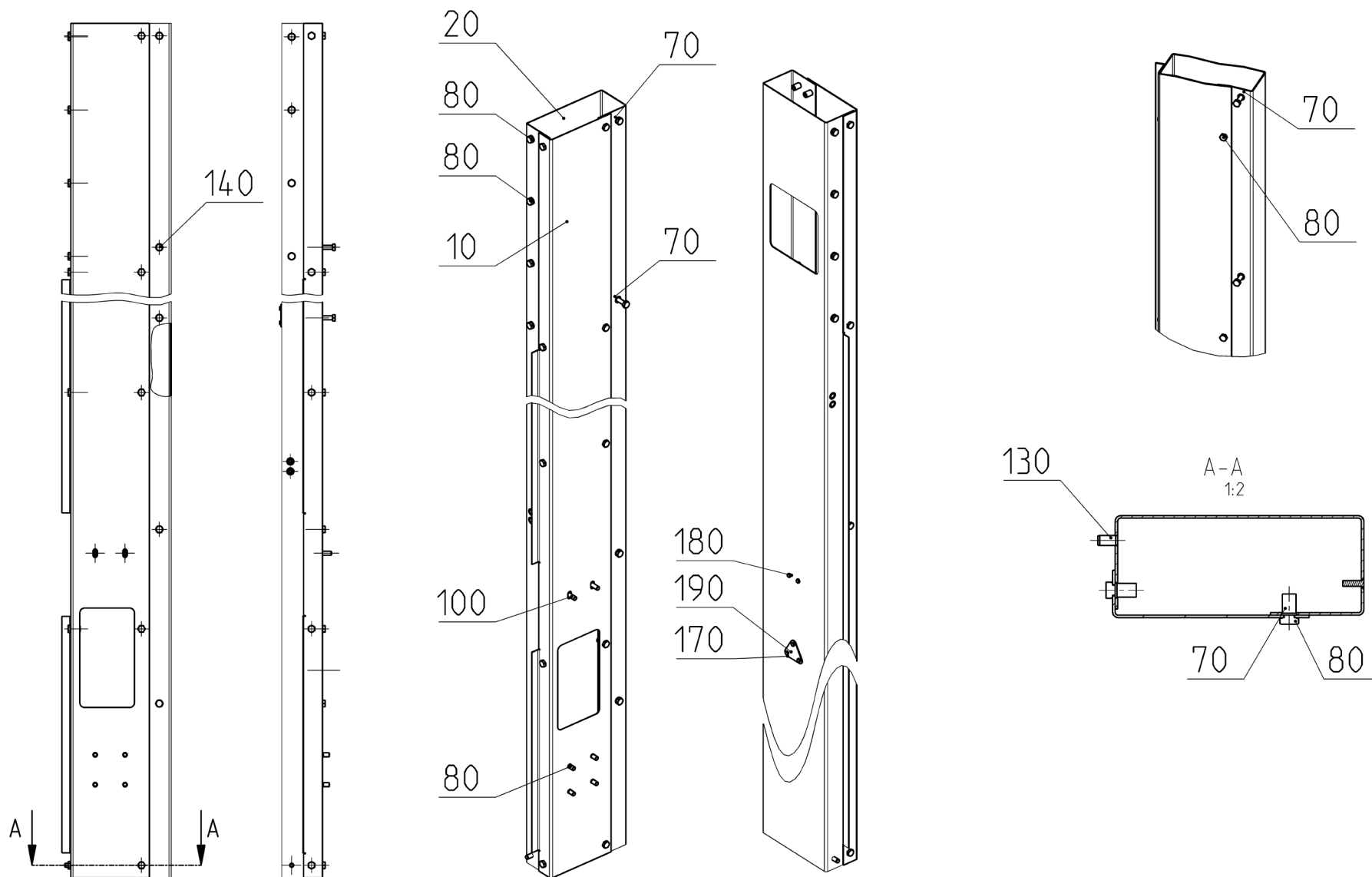
Subassembly 65784002S001 Casing_Welding assembly_

65784001S001 Casing_complete_

KHS-V02 Page 260

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
370	65783084S001	Partition plate_complete_ Stegblech_komplett_	1,000	Units Stück	E						284
380	65783072S001	Discharge plate_complete_ Auslaufblech_komplett_	1,000	Units Stück	E						286
390	65782224S001	Bar_ Balken_	2,000	Units Stück	E						
400	301132171820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
410	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	18,000	Units Stück	E						
420	301133170100	Cap nut_heavy type_ Hutmutter_Hohe Form_	8,000	Units Stück	E						
430	301133902550	Blind rivet nut_ Blindnietmutter_	2,000	Units Stück	E						
440	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
450	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	77,000	Units Stück	E						
460	65782225S001	Strip_ Streifen_	1,000	Units Stück	E						
470	301132682970	Thread bolt_ Gewindebolzen_	77,000	Units Stück	E						
480	301134230120	Washer_ Unterlegscheibe_	4,000	Units Stück	E						
490	301133120170	Hexagonal nut_ Sechskantmutter_	16,000	Units Stück	E						
500	301132172970	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						

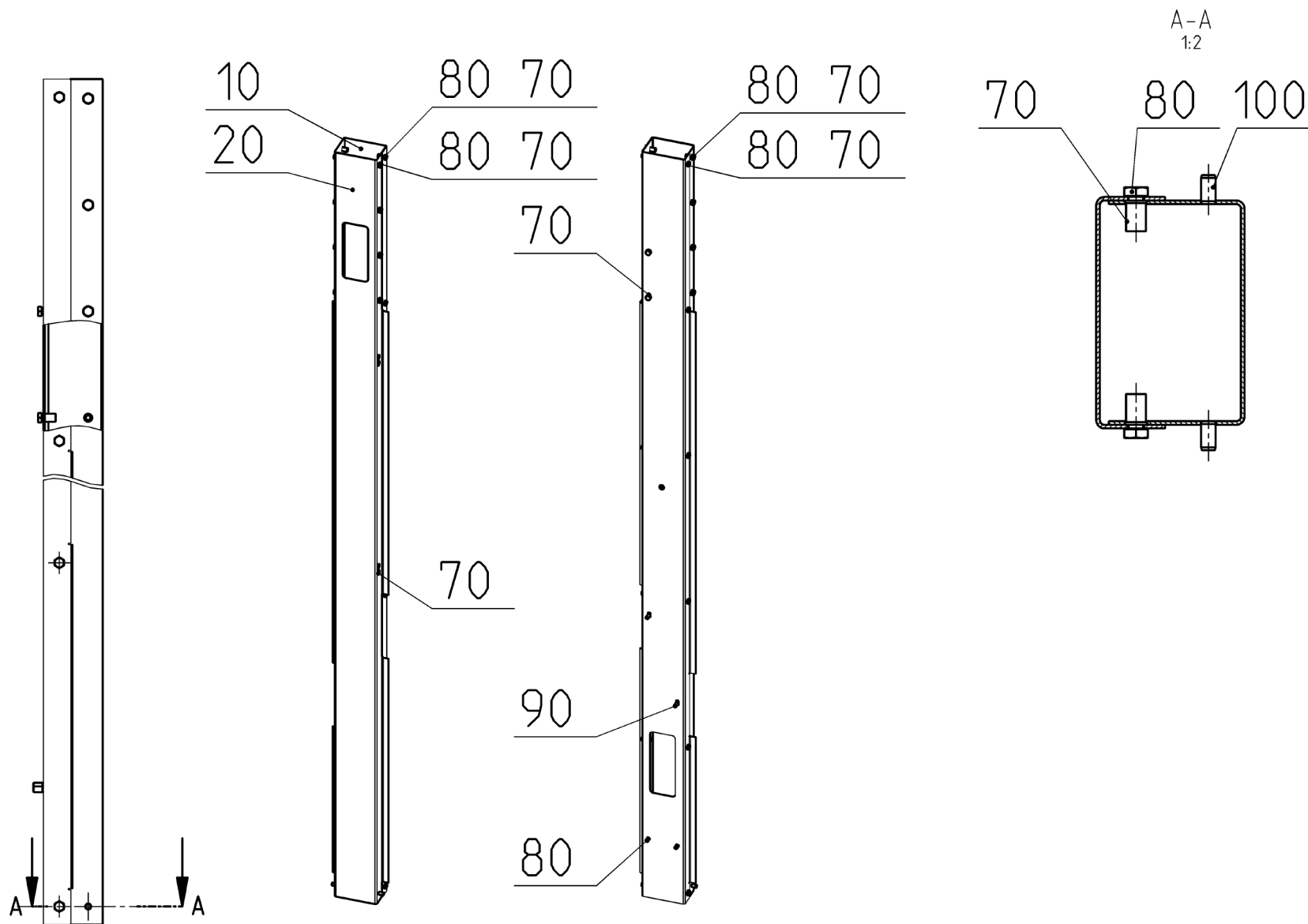
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784002S001 Casing_Welding assembly_	65784001S001 Casing_complete_			KHS-V02	Page 261



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784074S001 Pillar_complete_	65784002S001 Casing_Welding assembly_		KHS-V02 Page 262

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784076S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65784075S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	28,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	23,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
130	301137213220	Straight pin_ Zylinderstift_	1,000	Units Stück	E						
140	301132171770	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
170	65782605S001	Cover plate_ Abdeckblech_	1,000	Units Stück	E						
180	301133900050	Blind rivet nut_ Blindnietmutter_	2,000	Units Stück	E						
190	301132170100	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	5,000	Units Stück	E						

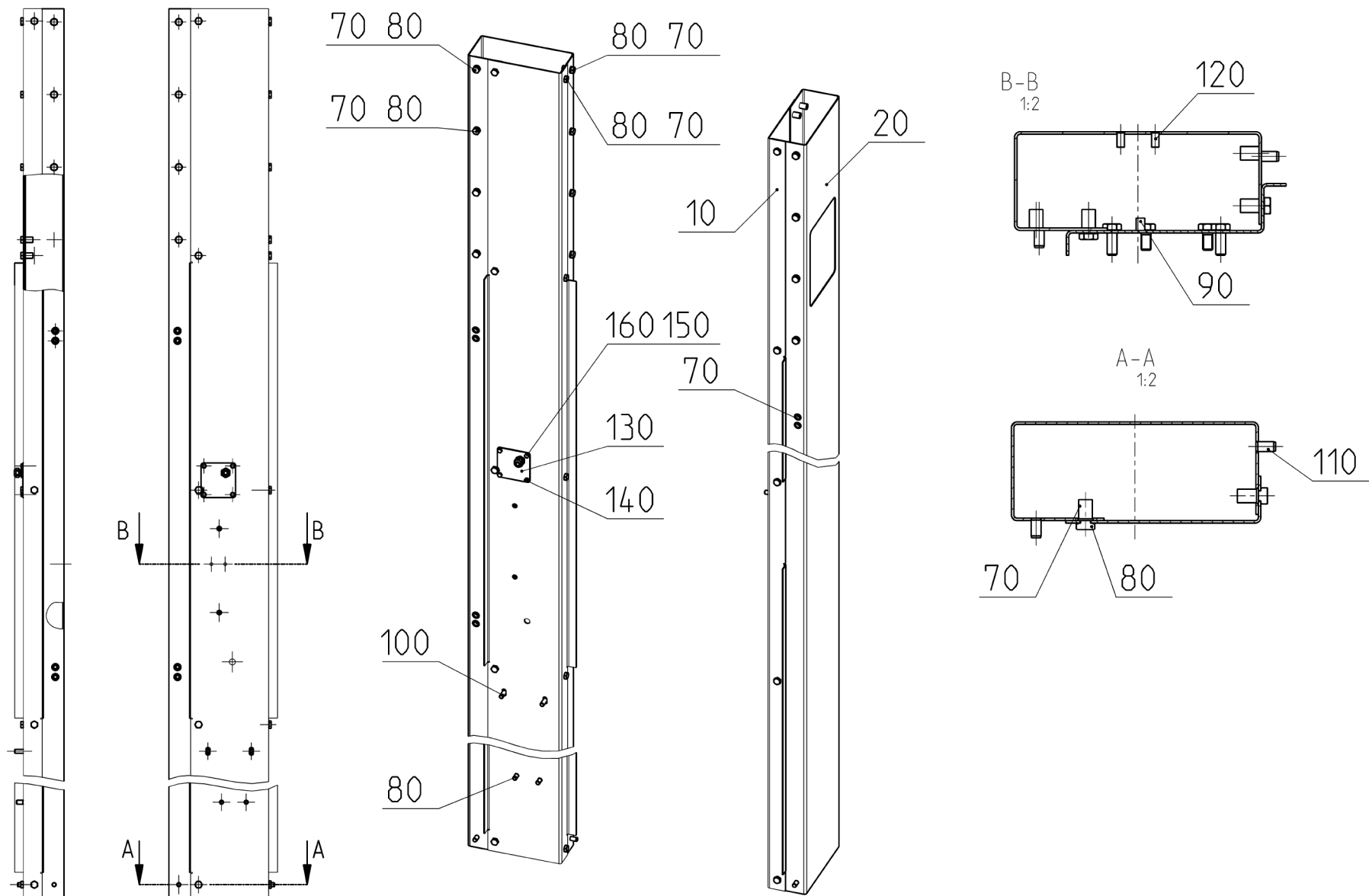
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784074S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page 263



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784077S001 Pillar_complete_	65784002S001 Casing_Welding assembly_		KHS-V02 Page 264

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784079S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65783091S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	31,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	24,000	Units Stück	E						
90	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
100	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

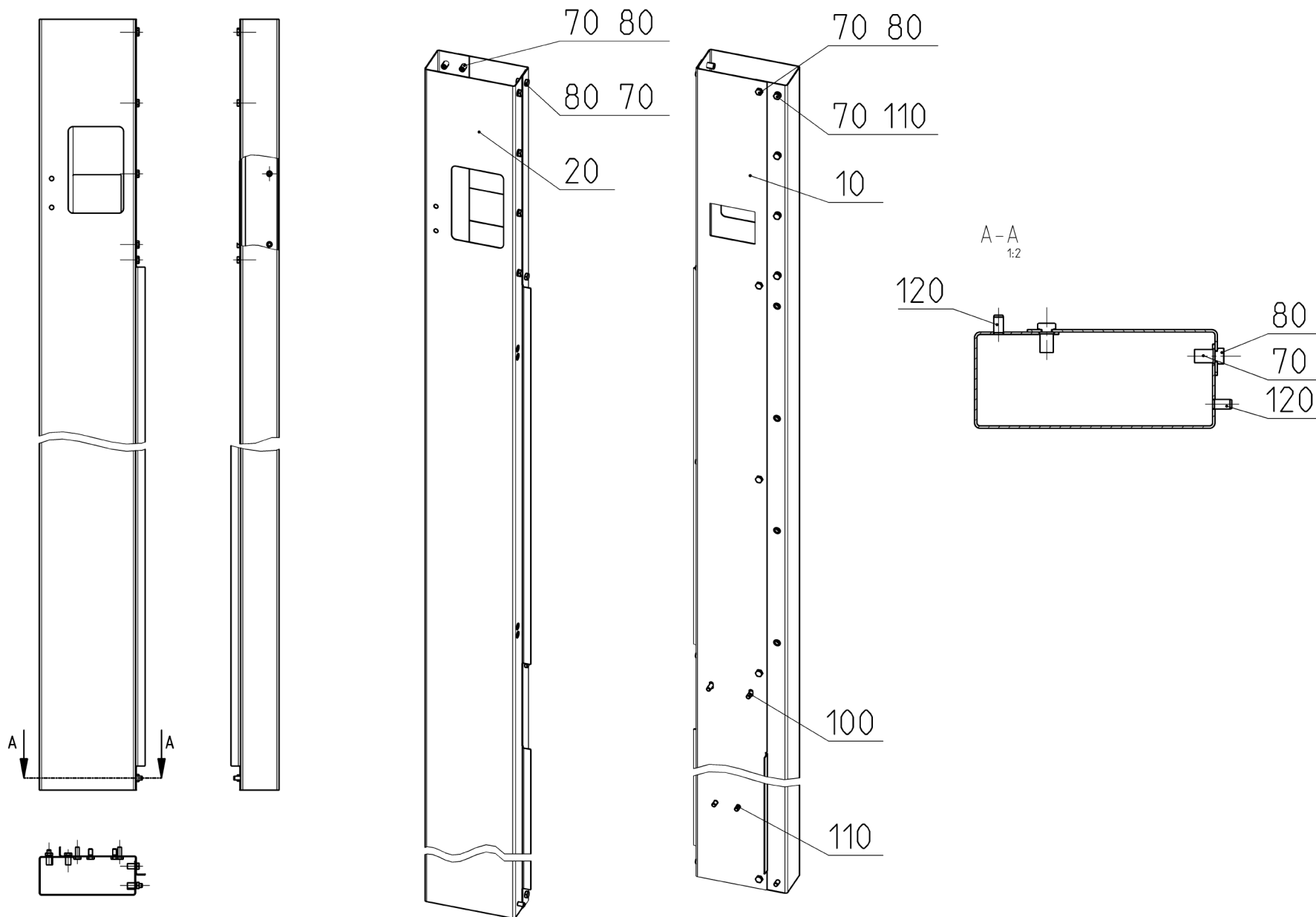
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784077S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page 265



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783145S001 Pillar_complete_	65784002S001 Casing_Welding assembly_		KHS-V02 Page 266

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783146S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65783147S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	28,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	22,000	Units Stück	E						
90	301133902550	Blind rivet nut_ Blindnietmutter_	6,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						
120	301133900050	Blind rivet nut_ Blindnietmutter_	2,000	Units Stück	E						
130	65782373S002	Cover plate_ Abdeckblech_	1,000	Units Stück	E						
140	301132170440	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
150	301256460181	Cable gland_CN M12 Kabelverschraubung_CN M12	1,000	Units Stück	E						
160	301256460201	Counter nut_M12 Gegenmutter_M12	1,000	Units Stück	E						

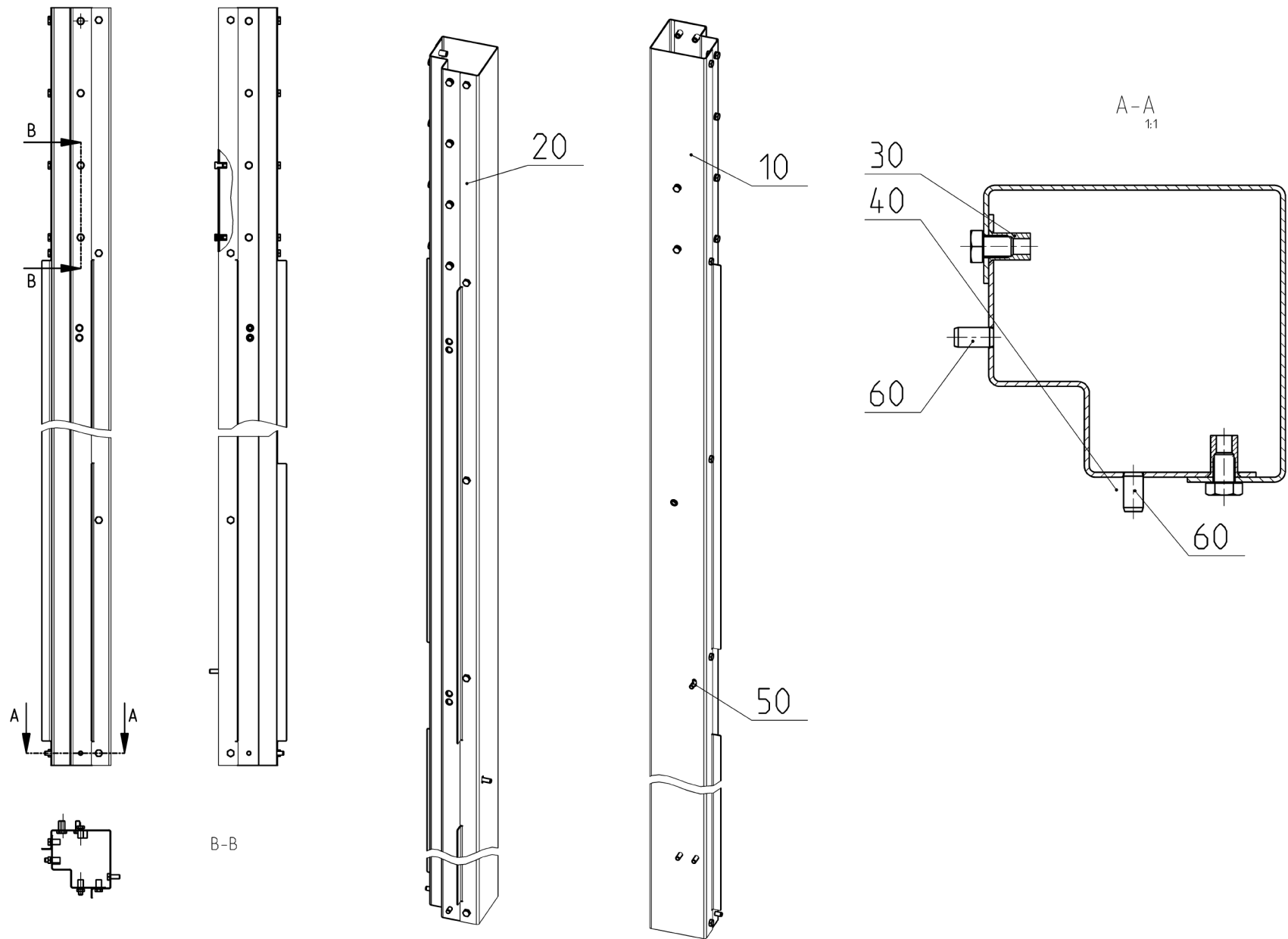
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783145S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page	267



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783087S001 Pillar_complete_	65784002S001 Casing_Welding assembly_		KHS-V02 Page 268

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783088S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65783089S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	28,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	12,000	Units Stück	E						
90	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	8,000	Units Stück	E						
120	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

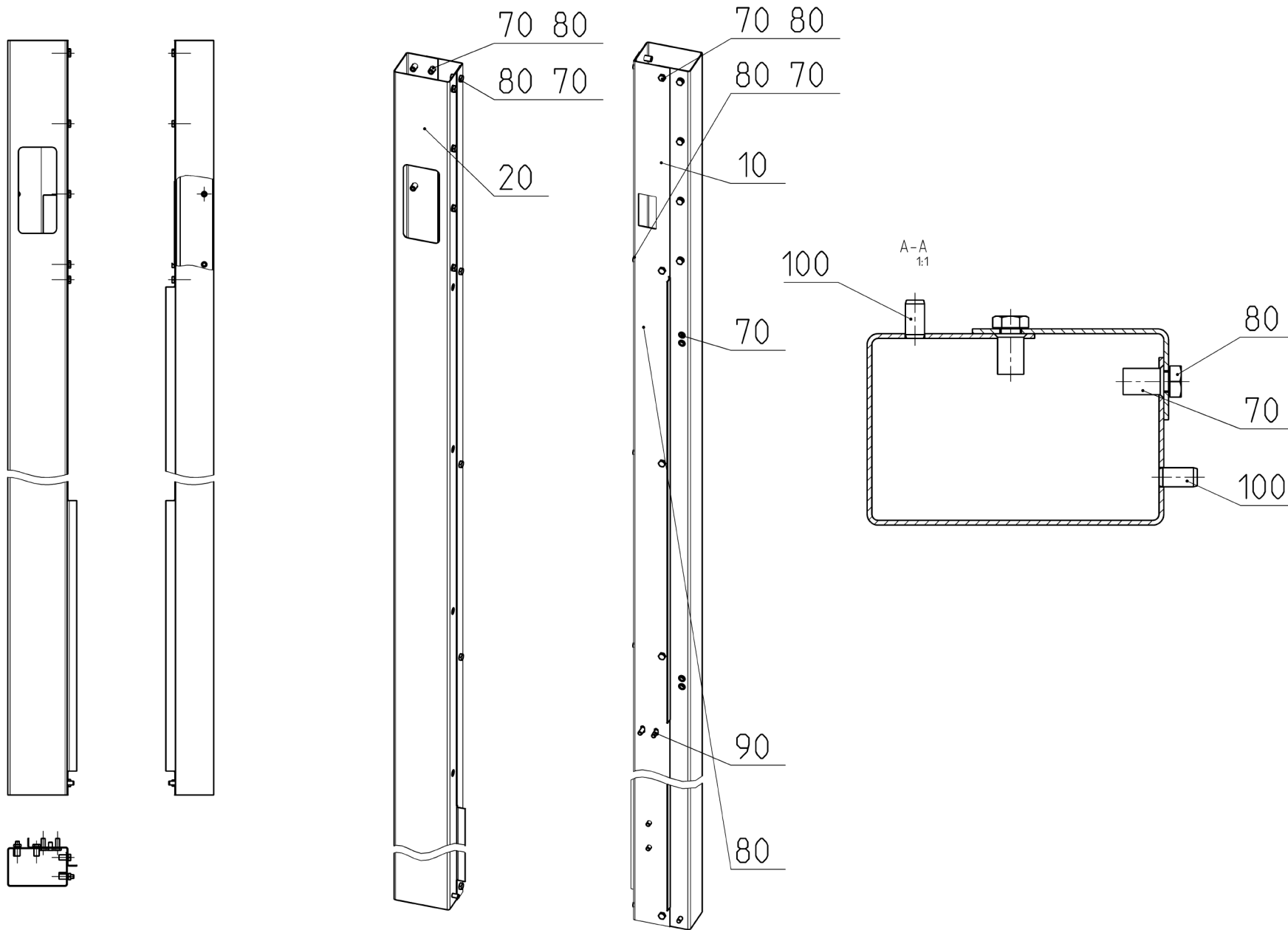
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Subassembly	65783087S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page 269



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784062S001 Pillar_complete_		65784002S001 Casing_Welding assembly_		KHS-V02 Page 270

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784063S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65784064S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301133902760	Blind rivet nut_ Blindnietmutter_	27,000	Units Stück	E						
40	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	22,000	Units Stück	E						
50	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
60	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

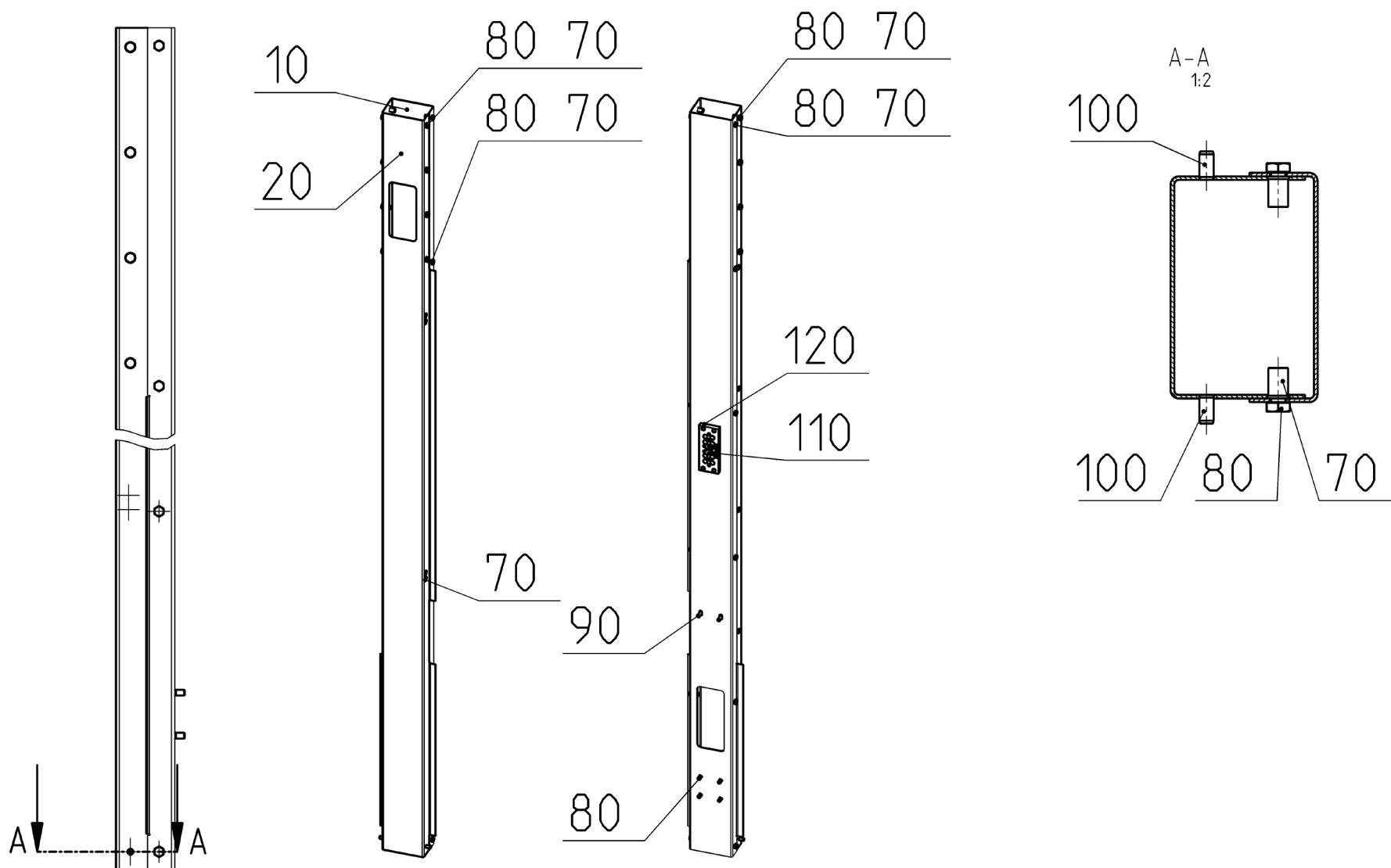
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784062S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page	271



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784065S001 Pillar_complete_	65784002S001 Casing_Welding assembly_		KHS-V02 Page 272

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784067S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65784066S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	28,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	22,000	Units Stück	E						
90	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
100	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

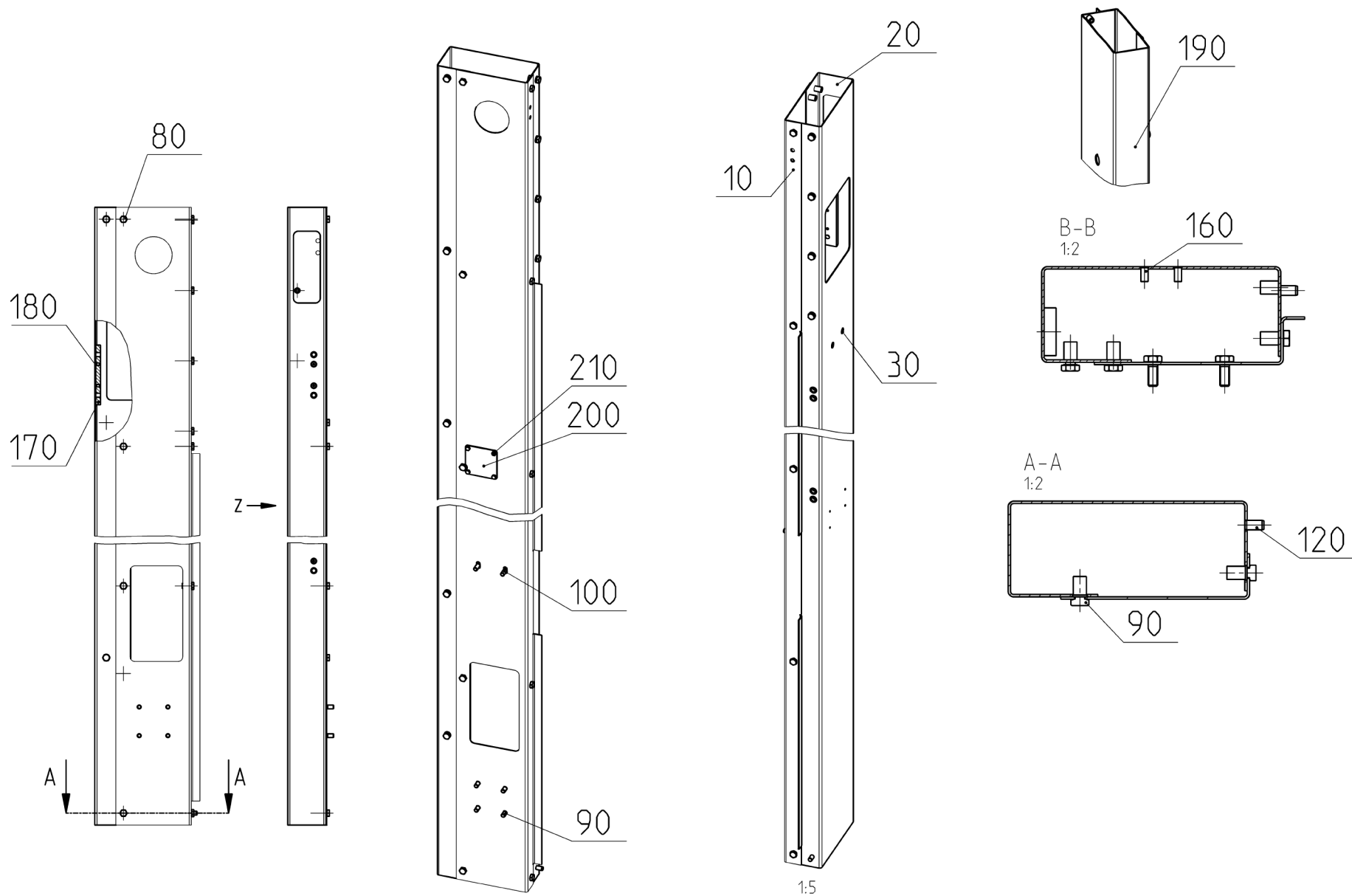
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784065S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page	273



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784068S001 Pillar_complete_		65784002S001 Casing_Welding assembly_		KHS-V02 Page 274

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784070S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65783094S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	28,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	24,000	Units Stück	E						
90	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
100	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						
110	301256431628	Cable bushing_Plate_ Kabeldurchführung_Platte_	1,000	Units Stück	E						
120	301132170720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

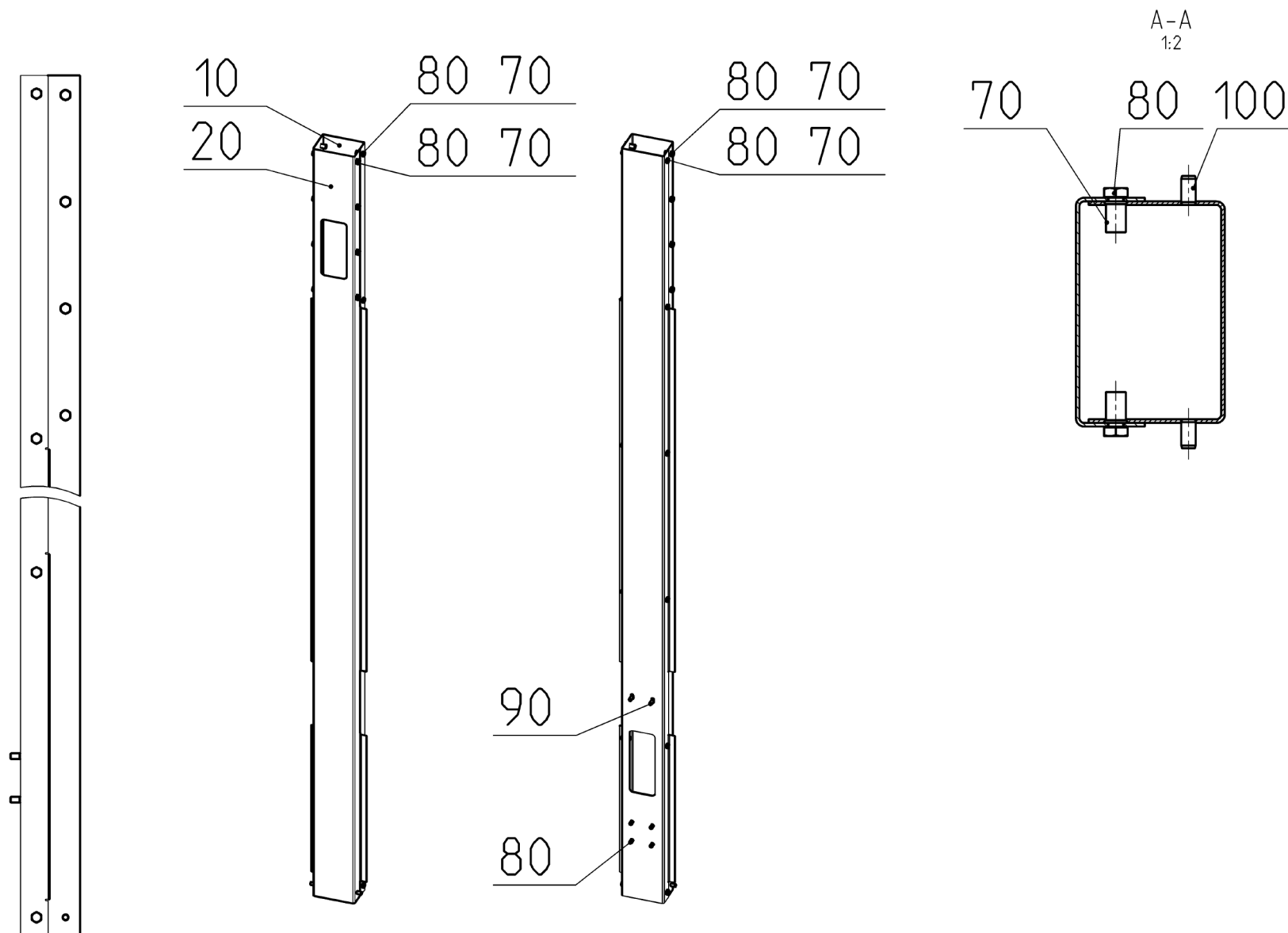
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Subassembly	65784068S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page 275



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784071S001 Pillar_complete_		65784002S001 Casing_Welding assembly_		KHS-V02 Page 276

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784073S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65784072S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
30	301133902610	Blind rivet nut_ Blindnietmutter_	2,000	Units Stück	E						
80	301133902760	Blind rivet nut_ Blindnietmutter_	26,000	Units Stück	E						
90	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	23,000	Units Stück	E						
100	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
110	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	3,000	Units Stück	E						
120	301137213220	Straight pin_ Zylinderstift_	1,000	Units Stück	E						
160	301133900050	Blind rivet nut_ Blindnietmutter_	2,000	Units Stück	E						
170	65782359S001	Fixing plate_ Anschraubplatte_	2,000	Units Stück	E						
180	301132320860	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	4,000	Units Stück	E						
190	301133902550	Blind rivet nut_ Blindnietmutter_	4,000	Units Stück	E						
200	65782373S001	Cover plate_ Abdeckblech_	1,000	Units Stück	E						
210	301132170440	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						

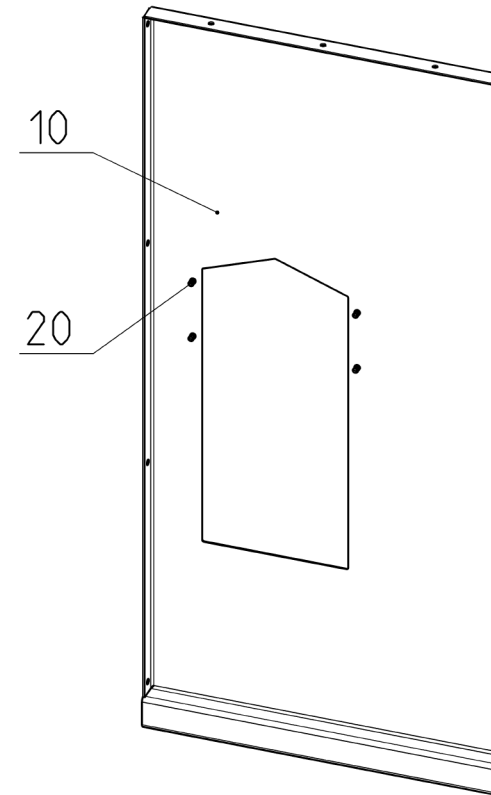
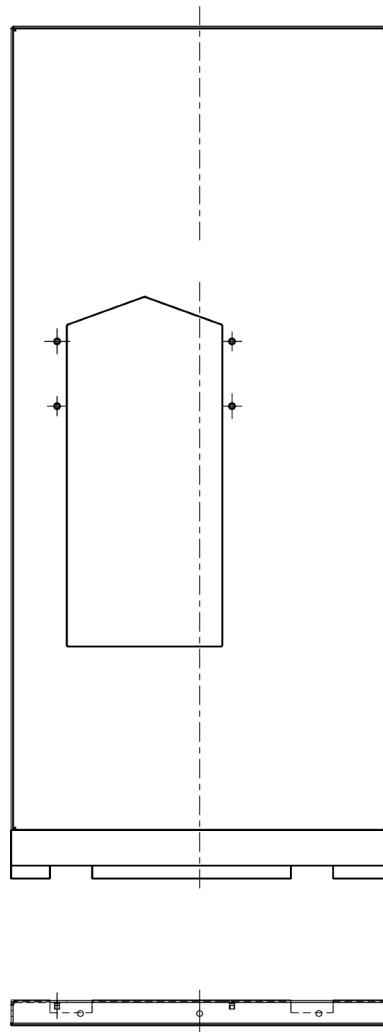
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784071S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page 277



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784056S001 Pillar_complete_	65784002S001 Casing_Welding assembly_		KHS-V02 Page 278

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784058S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
20	65784057S001	Sheet metal_Pillar_ Blech_Säule_	1,000	Units Stück	E						
70	301133902760	Blind rivet nut_ Blindnietmutter_	24,000	Units Stück	E						
80	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	24,000	Units Stück	E						
90	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
100	301137213220	Straight pin_ Zylinderstift_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784056S001 Pillar_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page	279



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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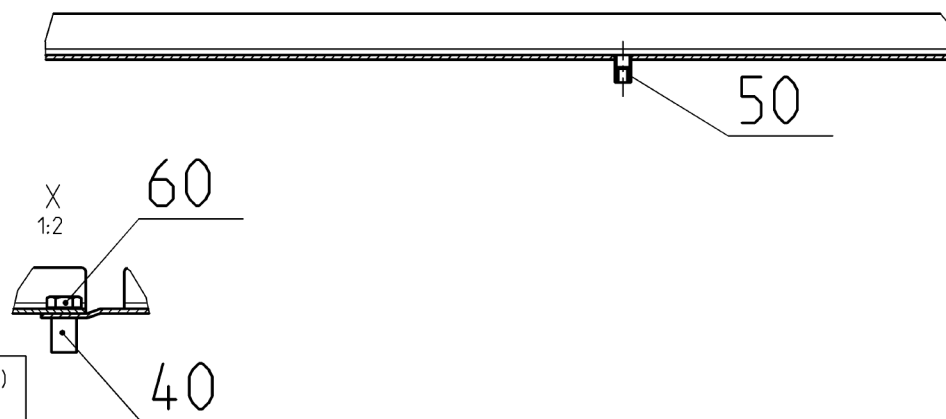
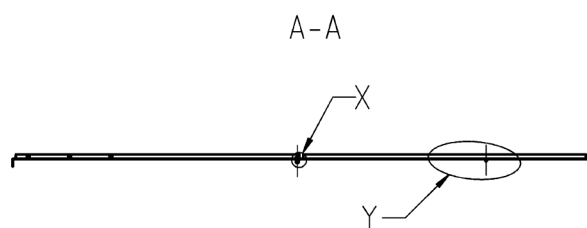
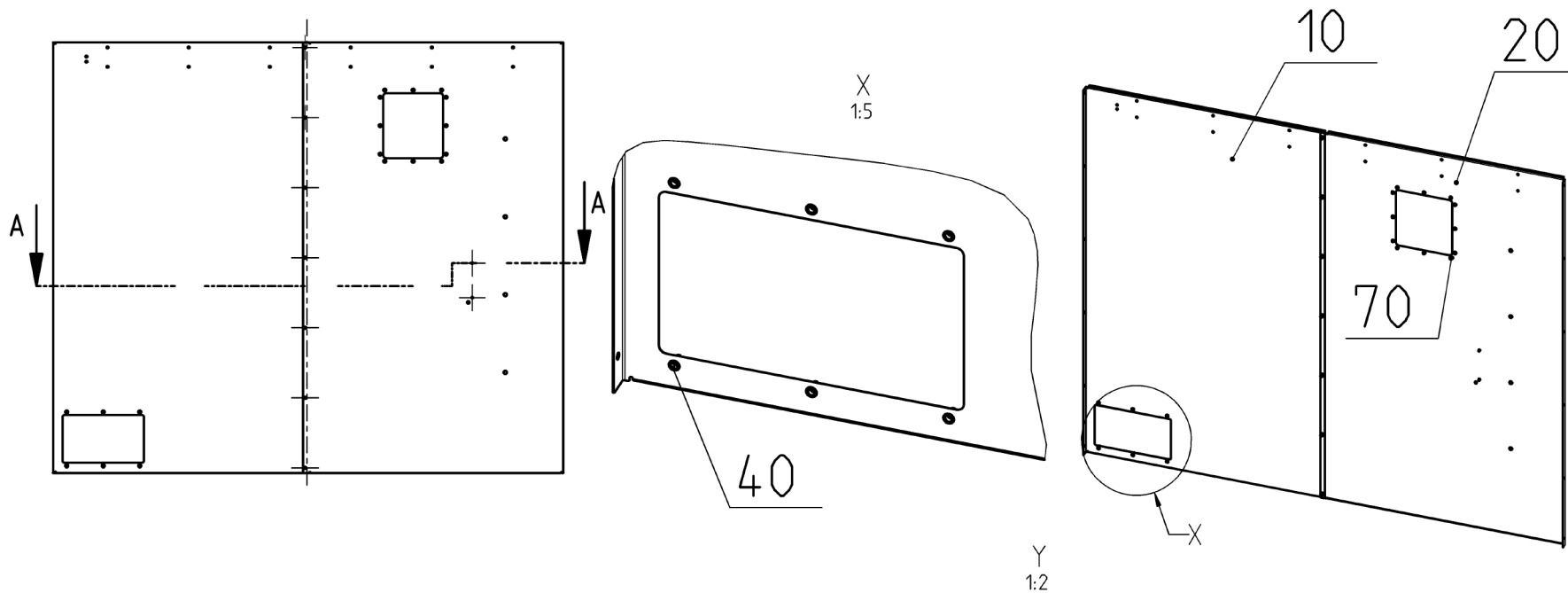
Subassembly 65784018S001 Sheet metal_complete_

65784002S001 Casing_Welding assembly_

KHS-V02 Page 280

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784023S001	Sheet metal__ Blech__	1,000	Units Stück	E						
20	301132683360	Thread bolt__ Gewindebolzen__	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784018S001 Sheet metal_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page 28



TK1800

NAME	MASS (kg) Masse
65784021S001	75.879

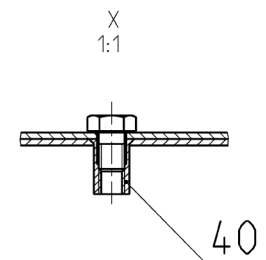
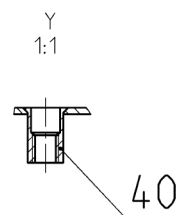
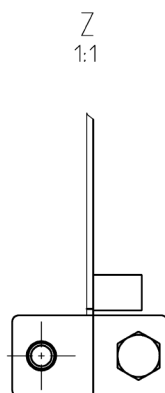
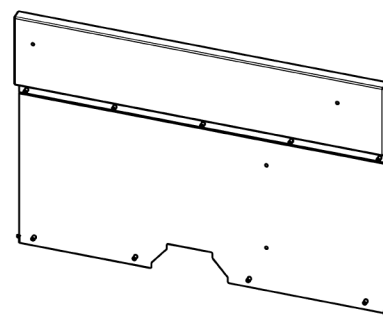
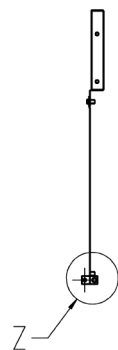
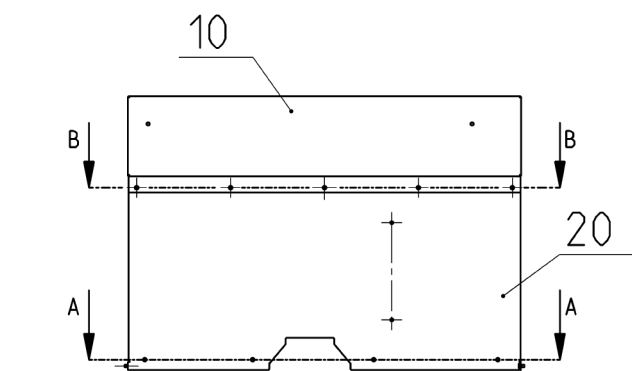
TK1440

NAME	MASS (kg) Masse
65784021S002	72.593

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784021S001 Sheet metal_complete_		65784002S001 Casing_Welding assembly_		KHS-V02 Page 282

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784022S001	Sheet metal__ Blech__	1,000	Units Stück	E						
20	65784022S002	Sheet metal__ Blech__	1,000	Units Stück	E						
40	301133902760	Blind rivet nut__ Blindnietmutter__	13,000	Units Stück	E						
50	301133902550	Blind rivet nut__ Blindnietmutter__	2,000	Units Stück	E						
60	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	19,000	Units Stück	E						
70	301134250510	Washer__ Scheibe__	12,000	Units Stück	E						

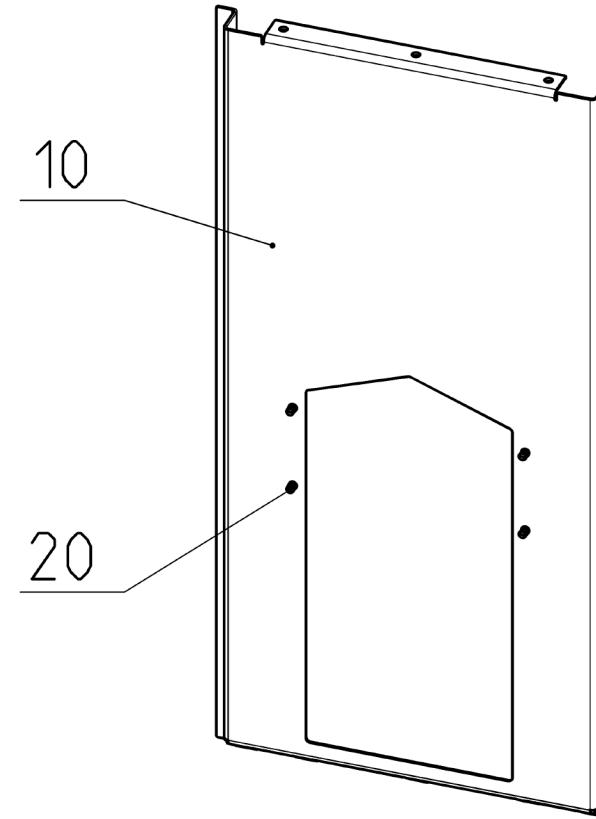
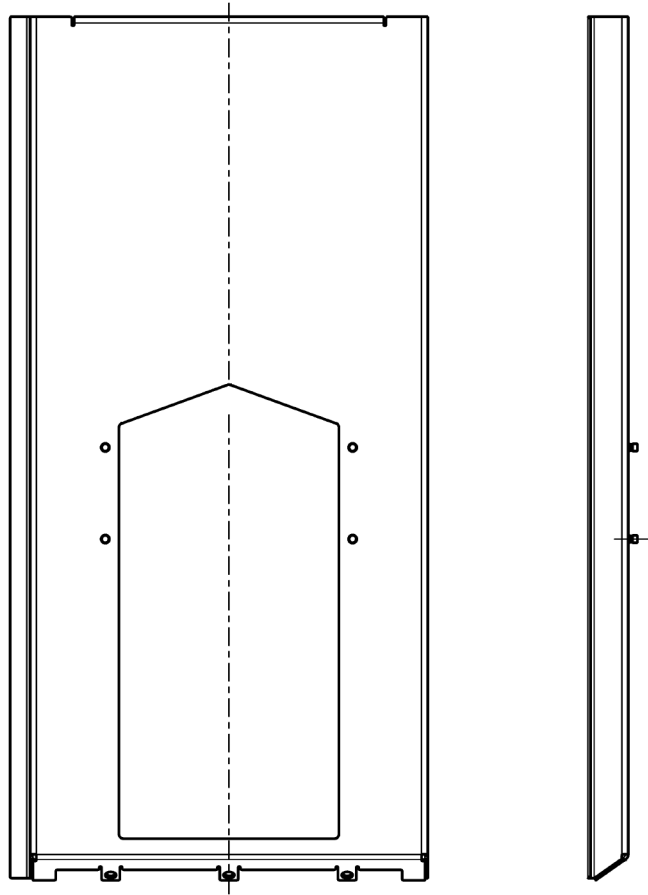
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784021S001 Sheet metal_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page 283



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783084S001 Partition plate_complete_	65784002S001 Casing_Welding assembly_		KHS-V02 Page 284

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783085S001	Partition plate__ Stegblech__	1,000	Units Stück	E						
20	65783085S002	Partition plate__ Stegblech__	1,000	Units Stück	E						
40	301133902760	Blind rivet nut__ Blindnietmutter__	9,000	Units Stück	E						
50	301132171370	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	7,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783084S001 Partition plate_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page	285

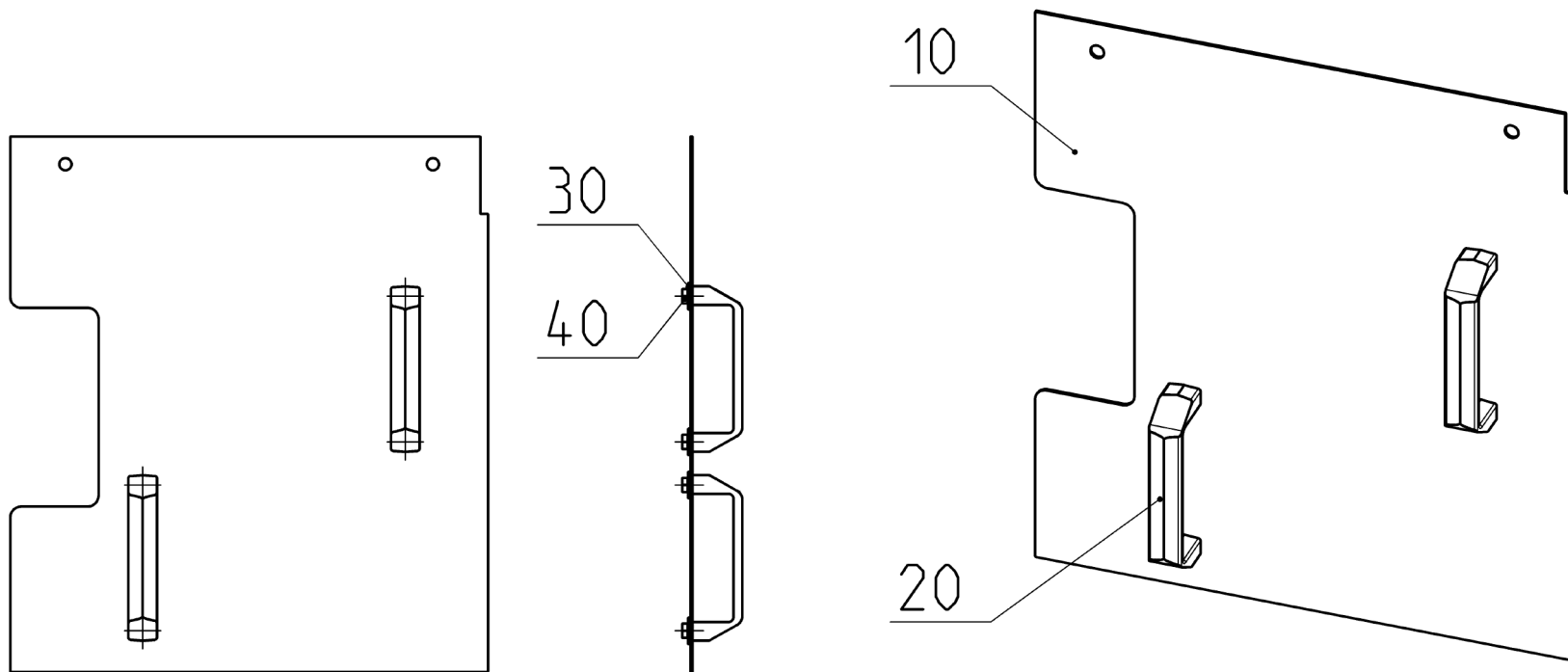


NAME	MASS (kg) Masse
65783072S001	9.247

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 65783072S001 Discharge plate_complete_		65784002S001 Casing_Welding assembly_		KHS-V02	Page 286

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783073S001	Sheet metal_Outlet_ Blech_Abtransport_	1,000	Units Stück	E						
20	301132683360	Thread bolt_ Gewindebolzen_	4,000	Units Stück	E						

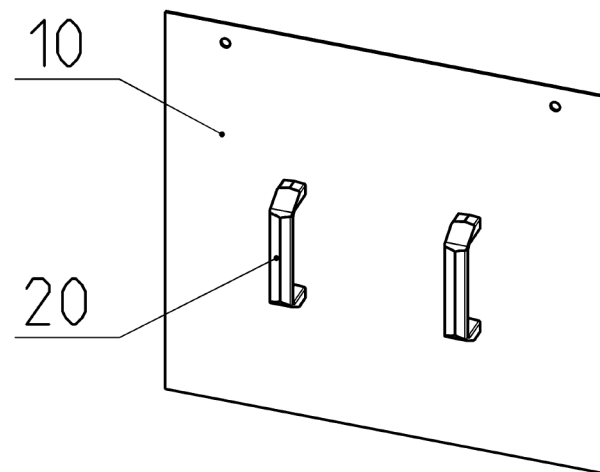
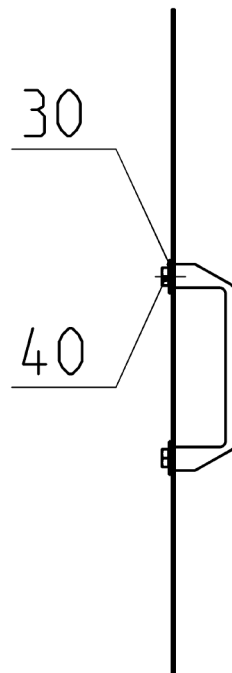
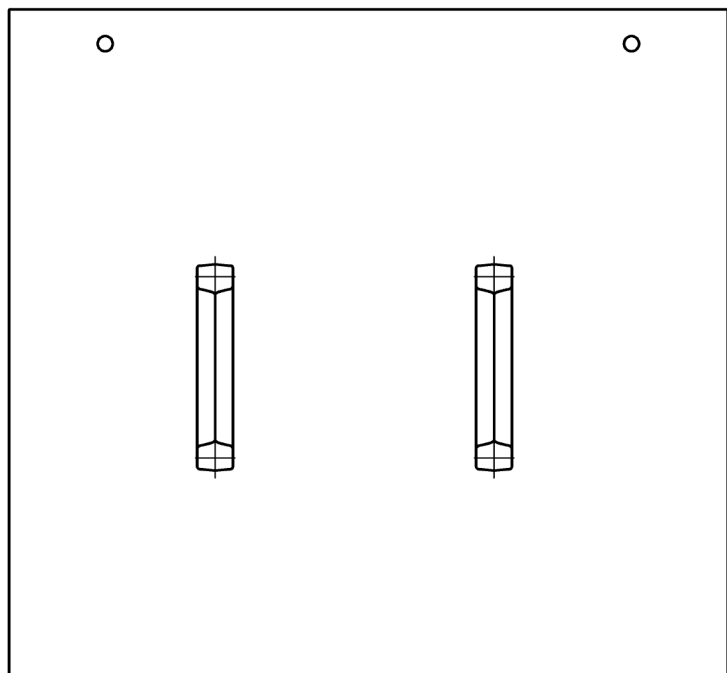
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783072S001 Discharge plate_complete_	65784002S001 Casing_Welding assembly_			KHS-V02	Page	287



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783132S001 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 288

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783130S001	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
20	301023120016	Bow-type handle__ Bügelgriff__	2,000	Units Stück	E						
30	301134250510	Washer__ Scheibe__	4,000	Units Stück	E						
40	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65783132S001 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page 289

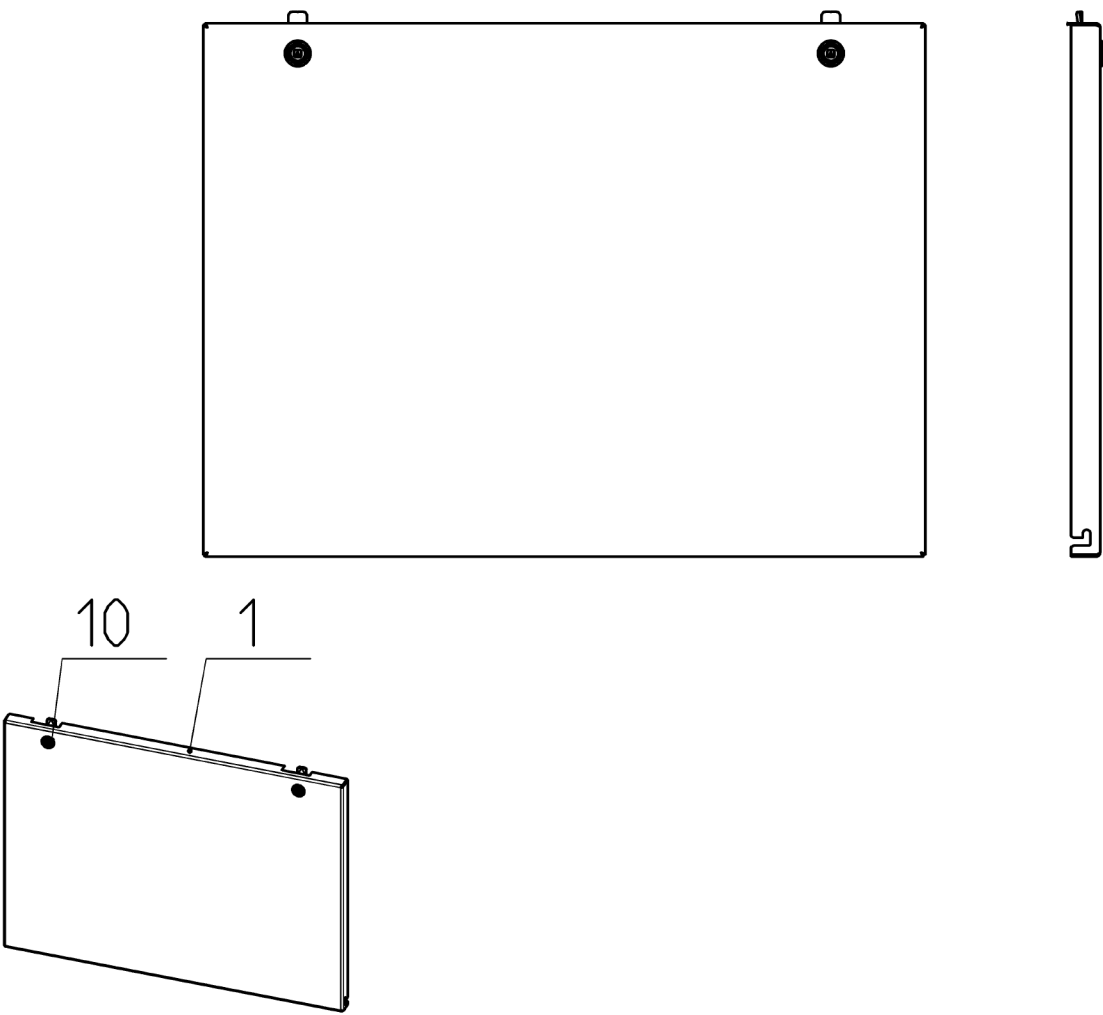


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783134S001 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 290

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783133S001	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
20	301023120016	Bow-type handle__ Bügelgriff__	2,000	Units Stück	E						
30	301134250510	Washer__ Scheibe__	4,000	Units Stück	E						
40	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65783134S001 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page 29

65782109S033
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Teilenummer

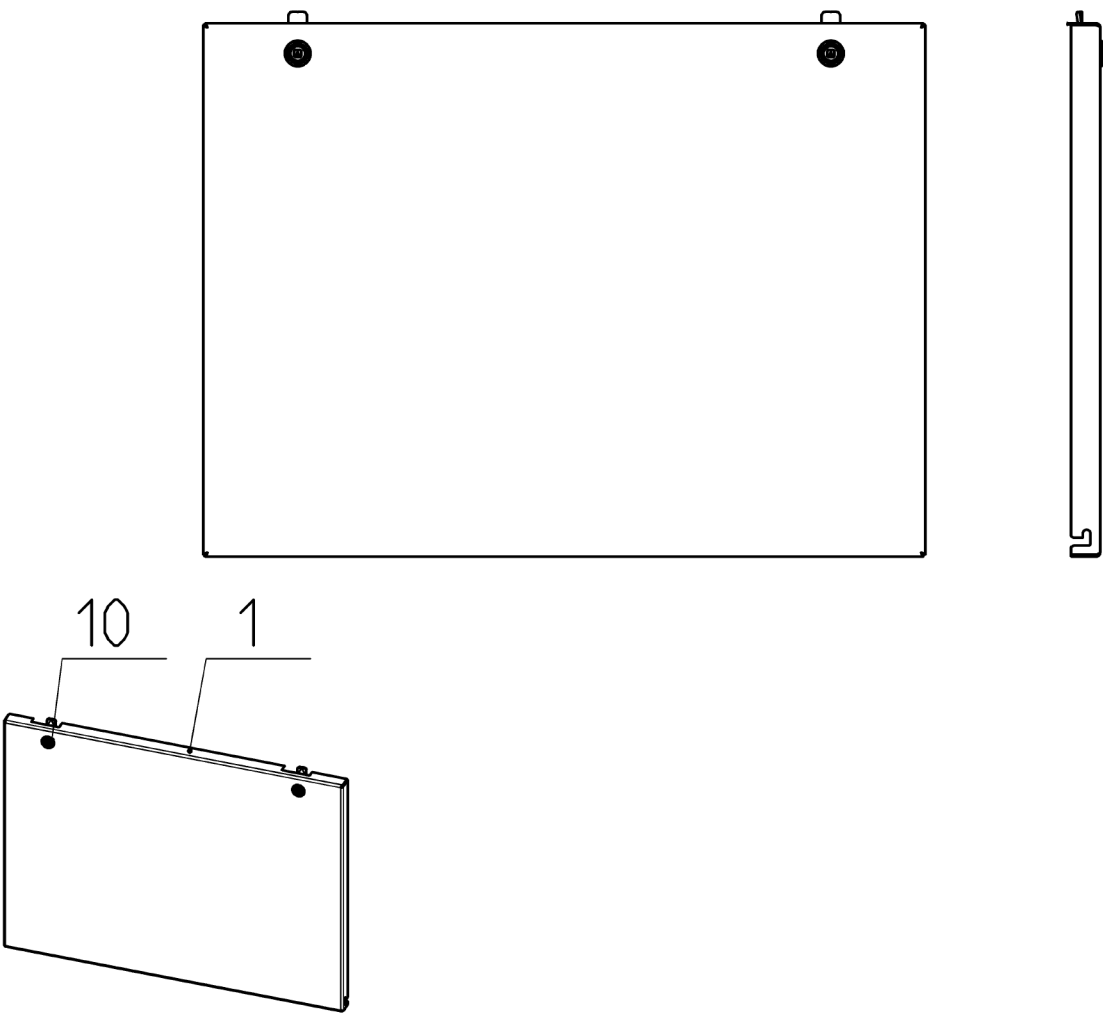


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782109S024 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 292

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S024	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023321569	Closing handle_complete_ Vorreiber_komplett_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65782109S024 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page 29

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Teilenummer

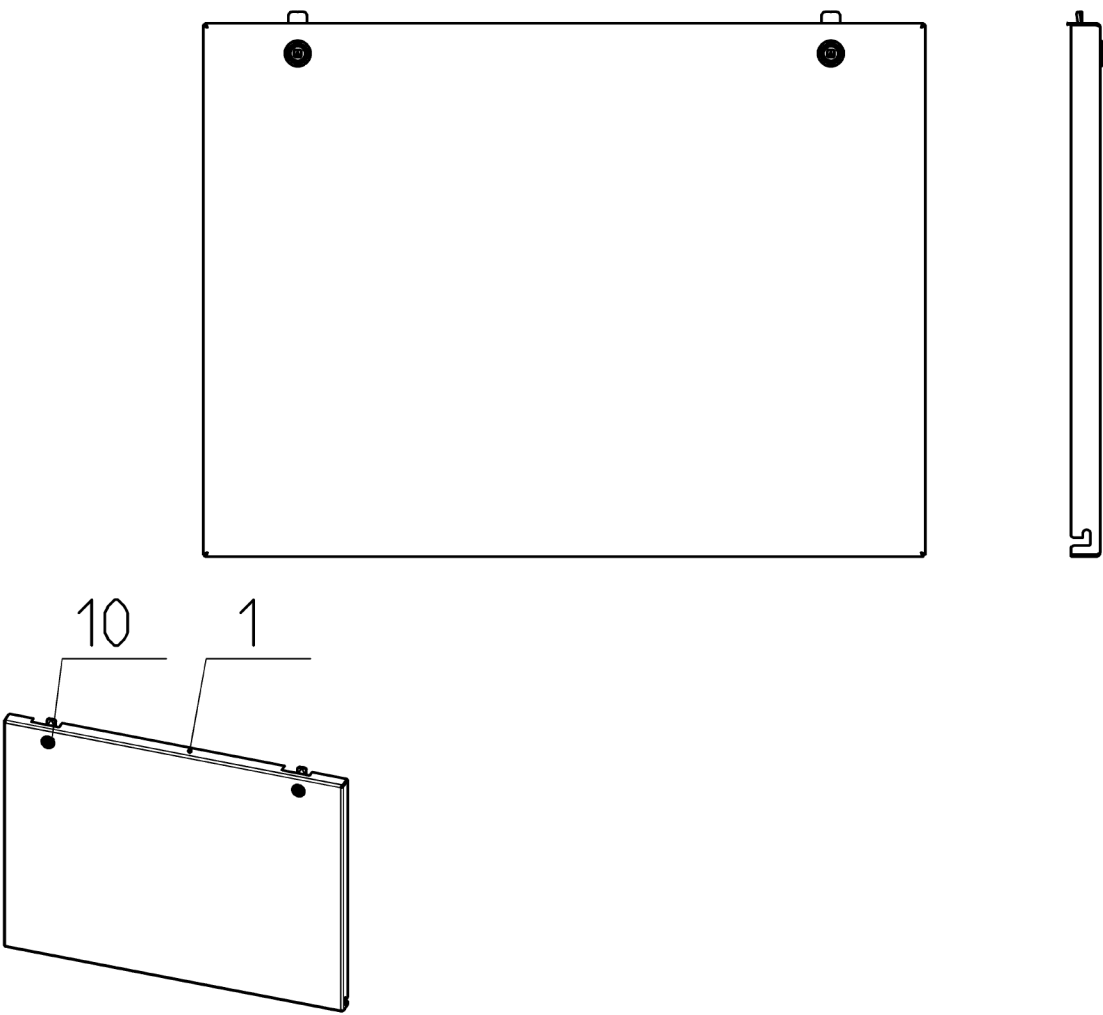


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782109S027 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 294

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S027	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023321569	Closing handle_complete_ Vorreiber_komplett_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65782109S027 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page	295

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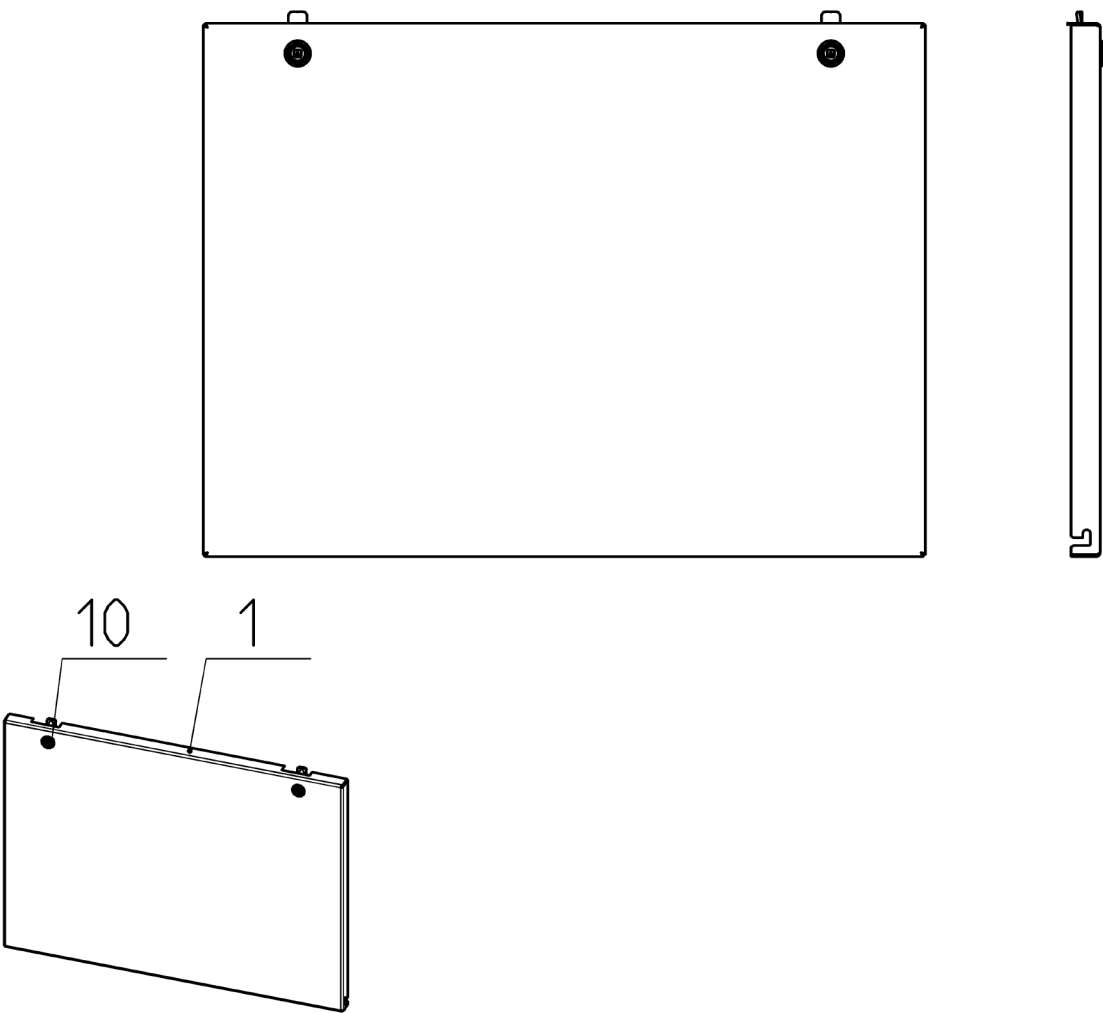


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782109S022 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 296

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S022	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023321569	Closing handle_complete_ Vorreiber_komplett_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65782109S022 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page 297

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Teilenummer

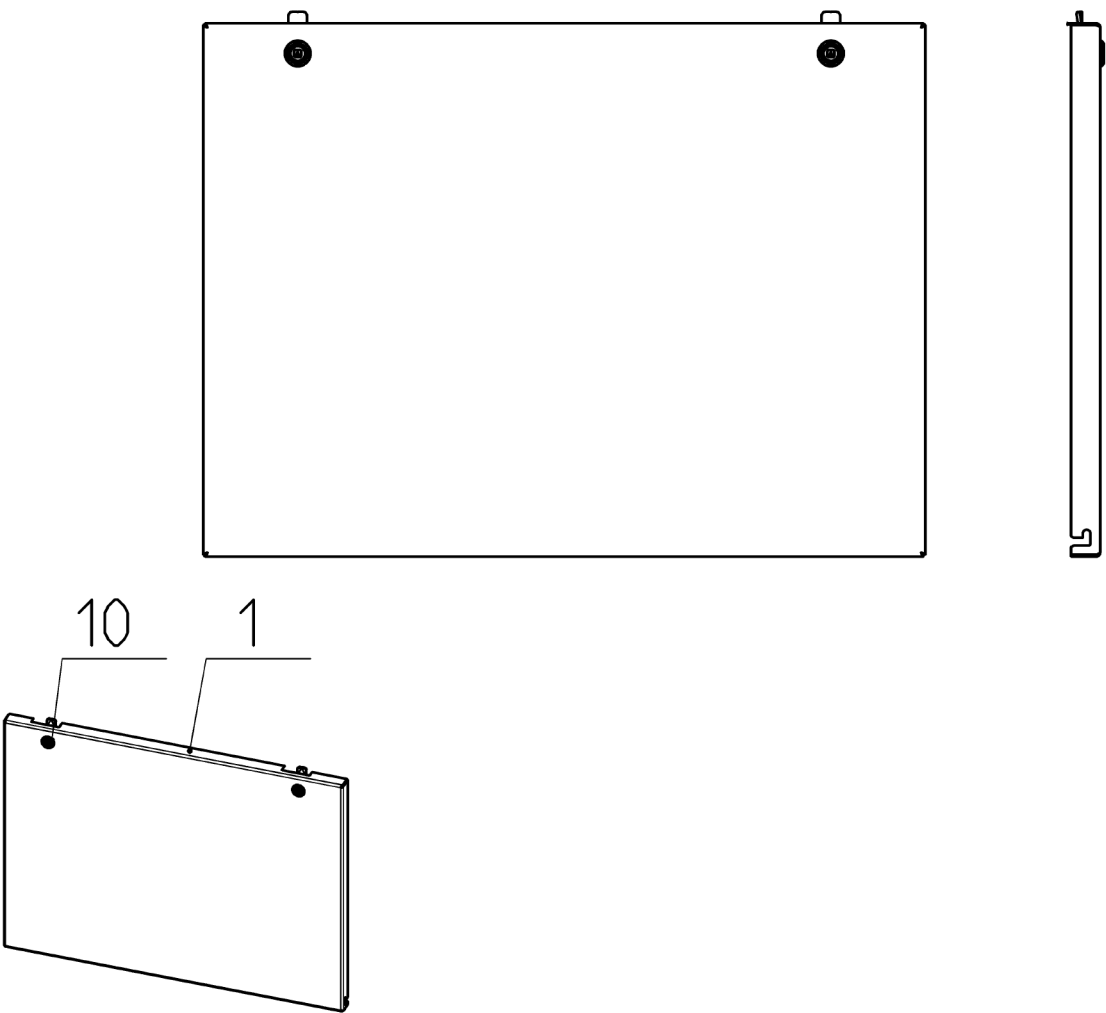


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782109S020 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 298

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S020	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023321569	Closing handle_complete_ Vorreiber_komplett_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65782109S020 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page 299

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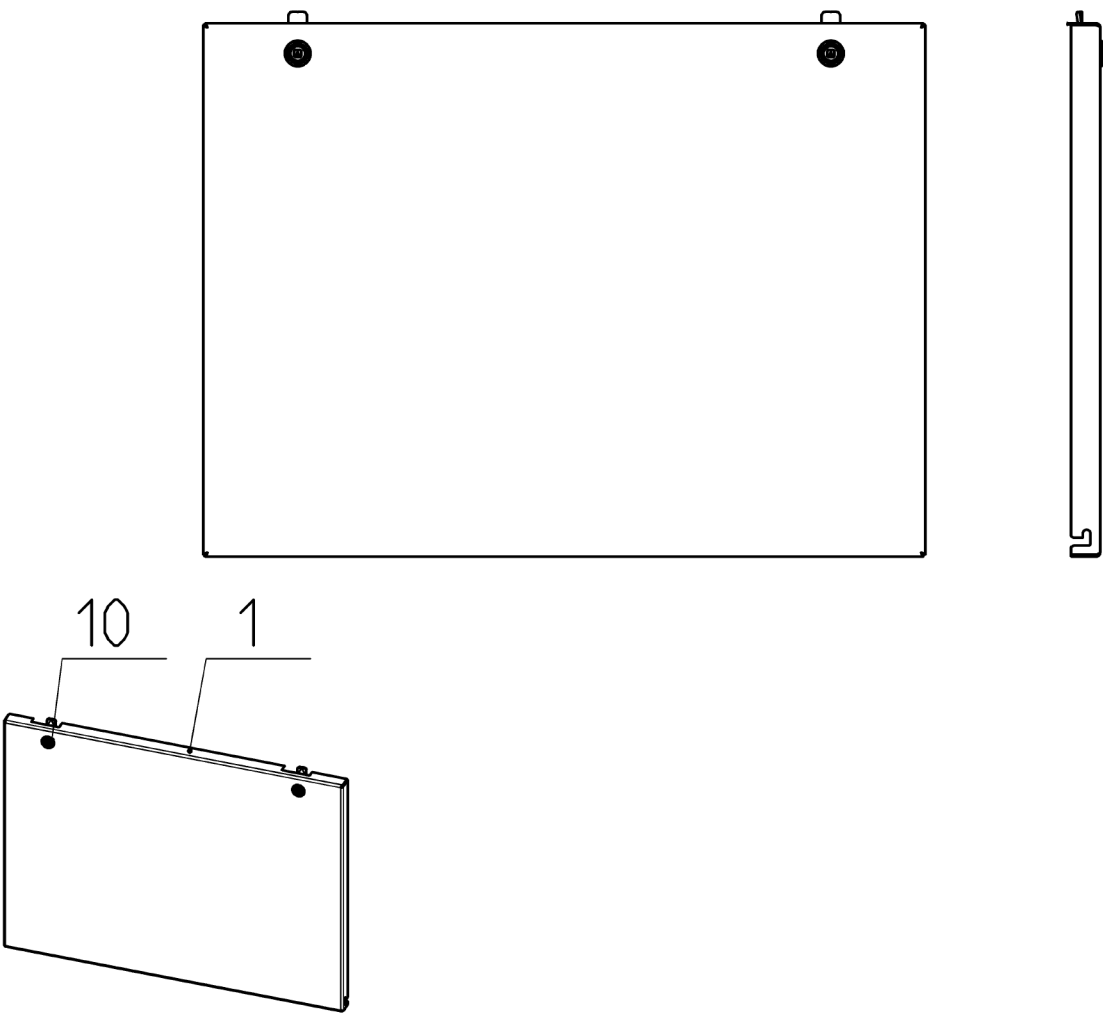


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782109S021 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 300

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S021	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023321569	Closing handle_complete_ Vorreiber_komplett_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65782109S021 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page 30

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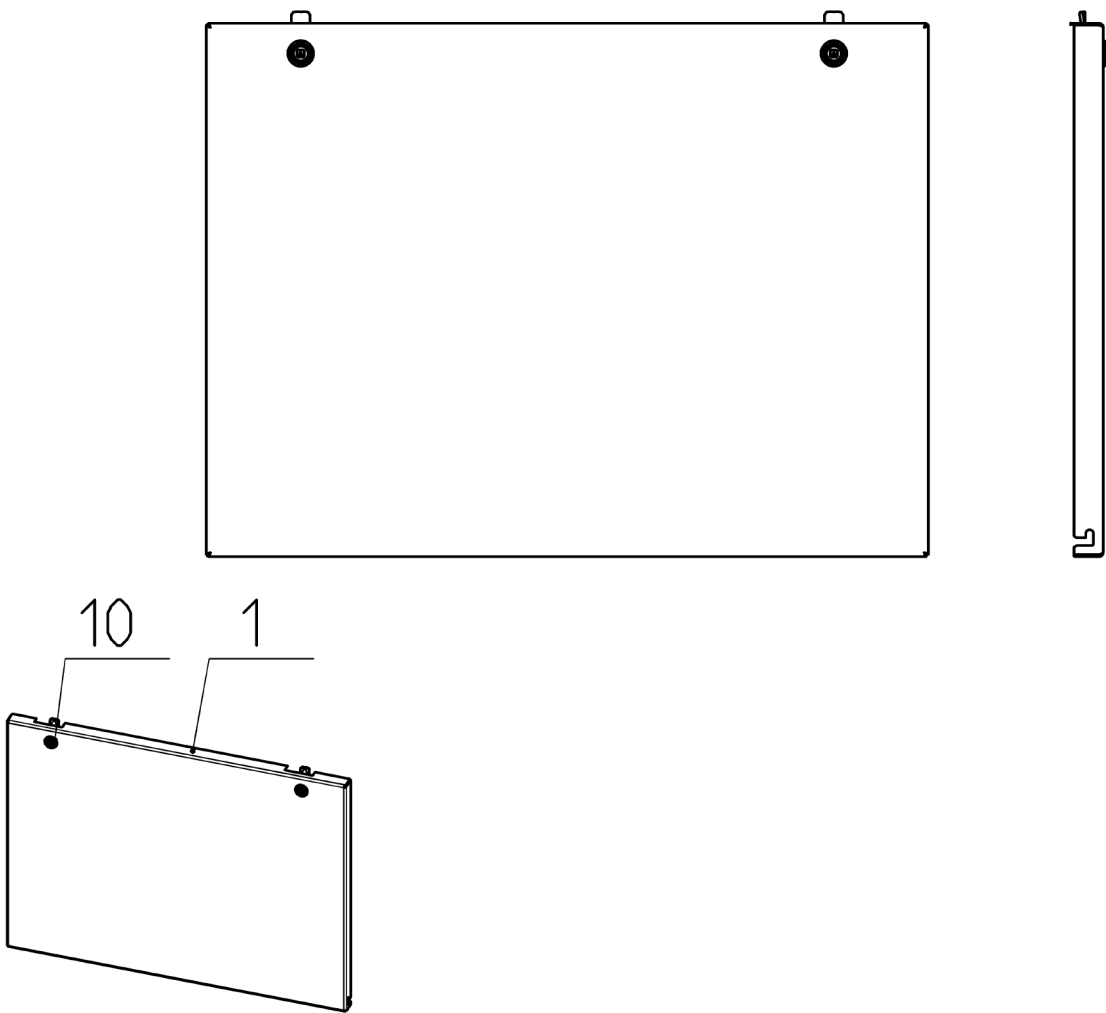


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782109S023 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 302

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S023	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023321569	Closing handle_complete_ Vorreiber_komplett_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65782109S023 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page	303

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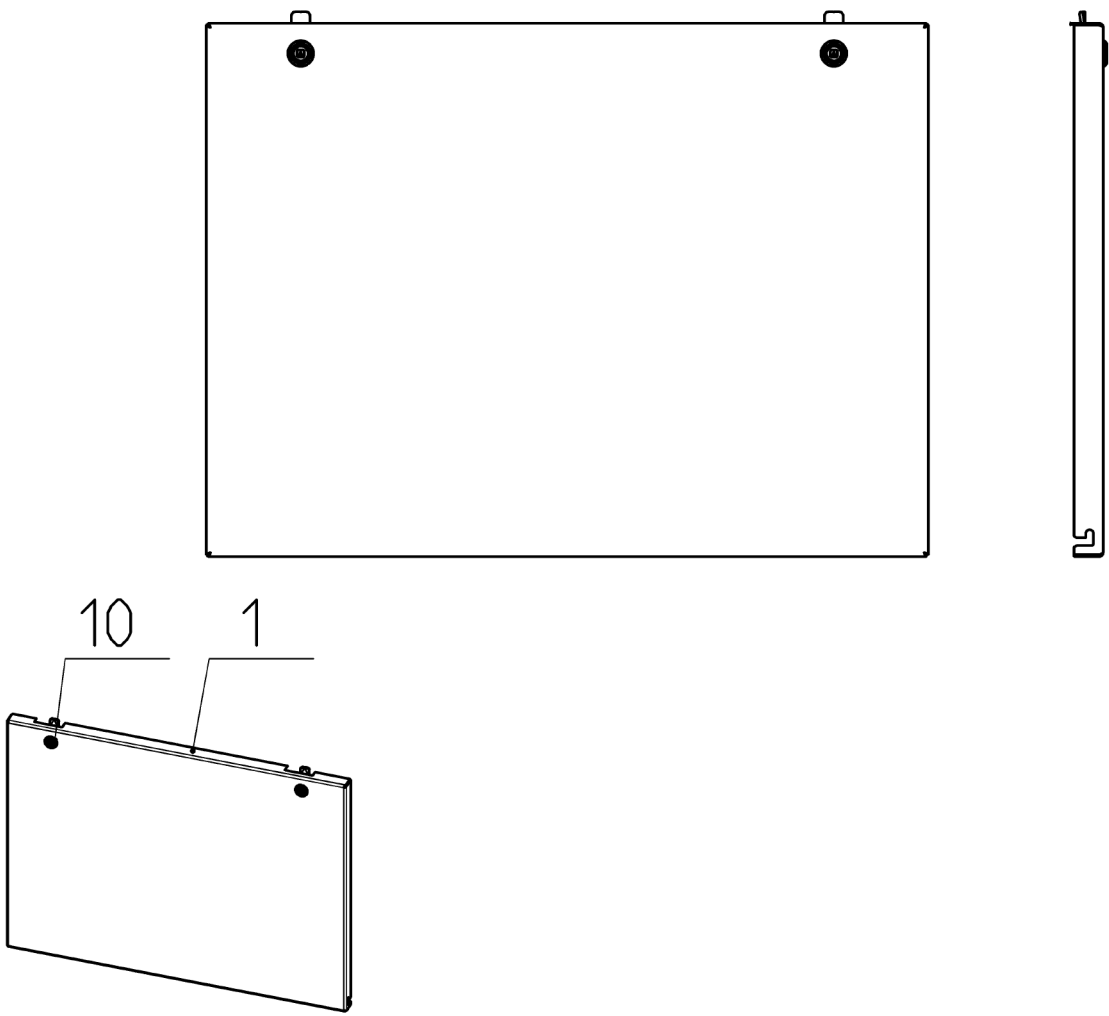


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782109S025 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 304

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S025	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023321569	Closing handle_complete_ Vorreiber_komplett_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65782109S025 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page	305

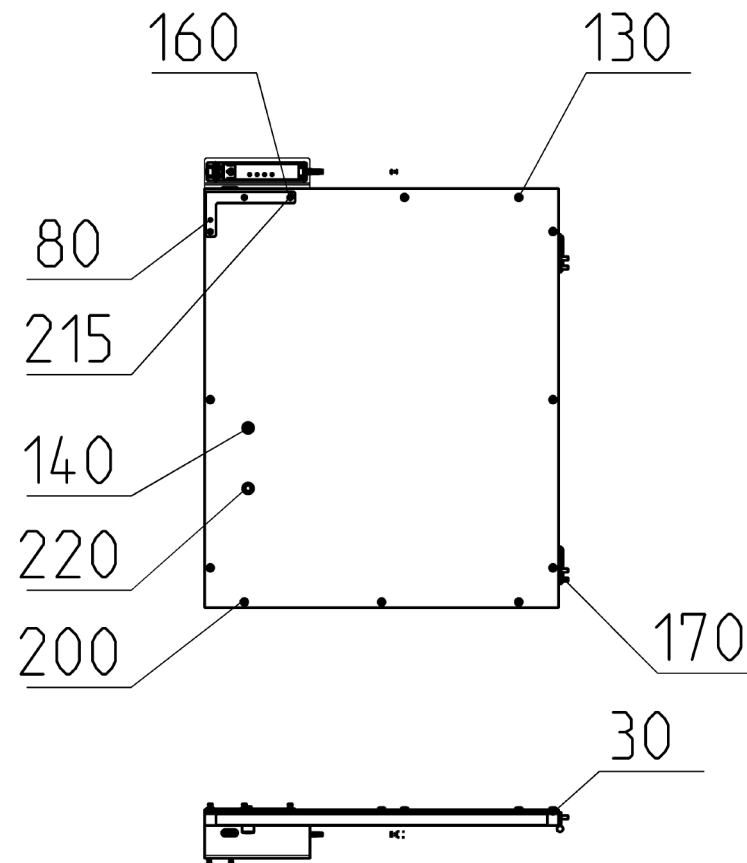
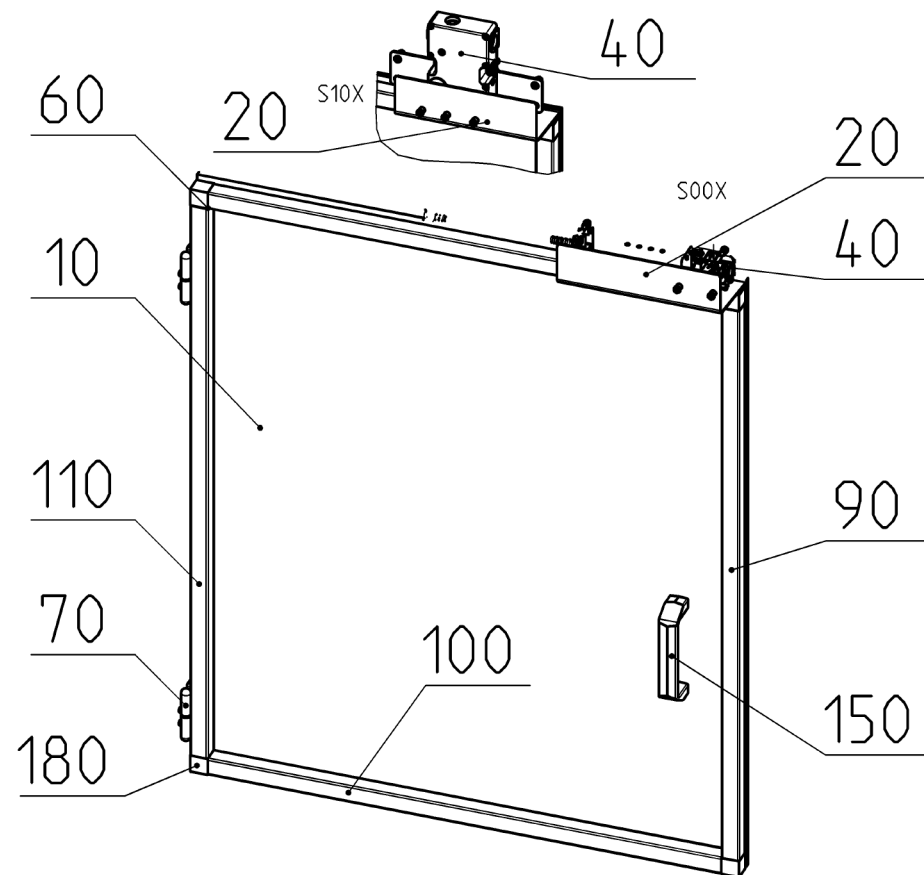
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65782109S017
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65782109S015
65782109S014
65782109S013
65782109S012
65782109S011
65782109S010
65782109S009
65782109S008
65782109S007
65782109S006
65782109S005
65782109S004
65782109S003
65782109S002
65782109S001
Teilenummer



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782109S026 Protection sheet_complete_	65784001S001 Casing_complete_	KHS-V02	Page 306

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1	65782076S026	Protection sheet__ Schutzblech__	1,000	Units Stück	E						
10	301023321569	Closing handle_complete_ Vorreiber_komplett_	2,000	Units Stück	E						

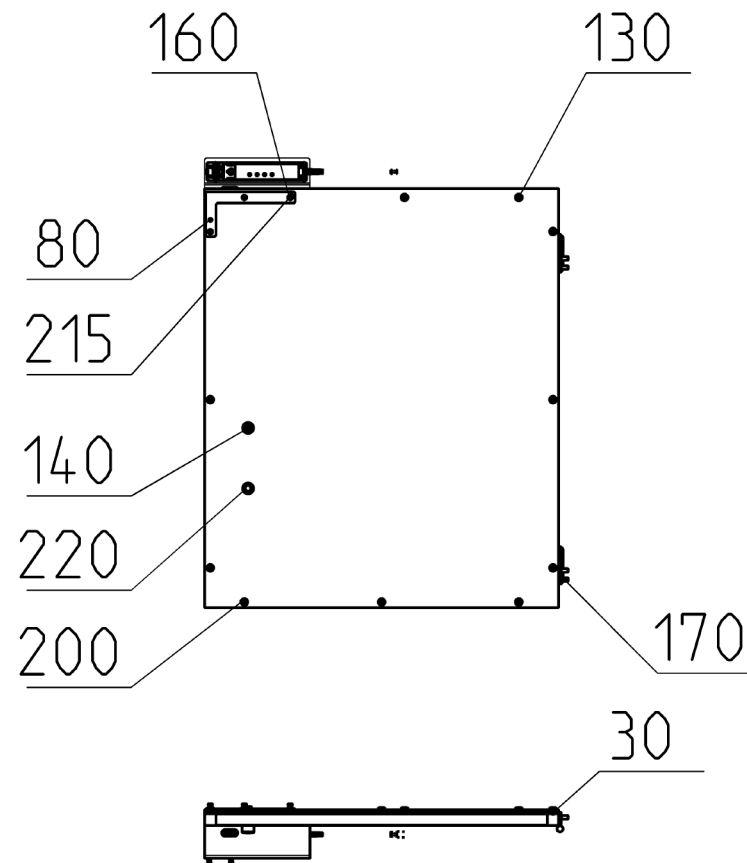
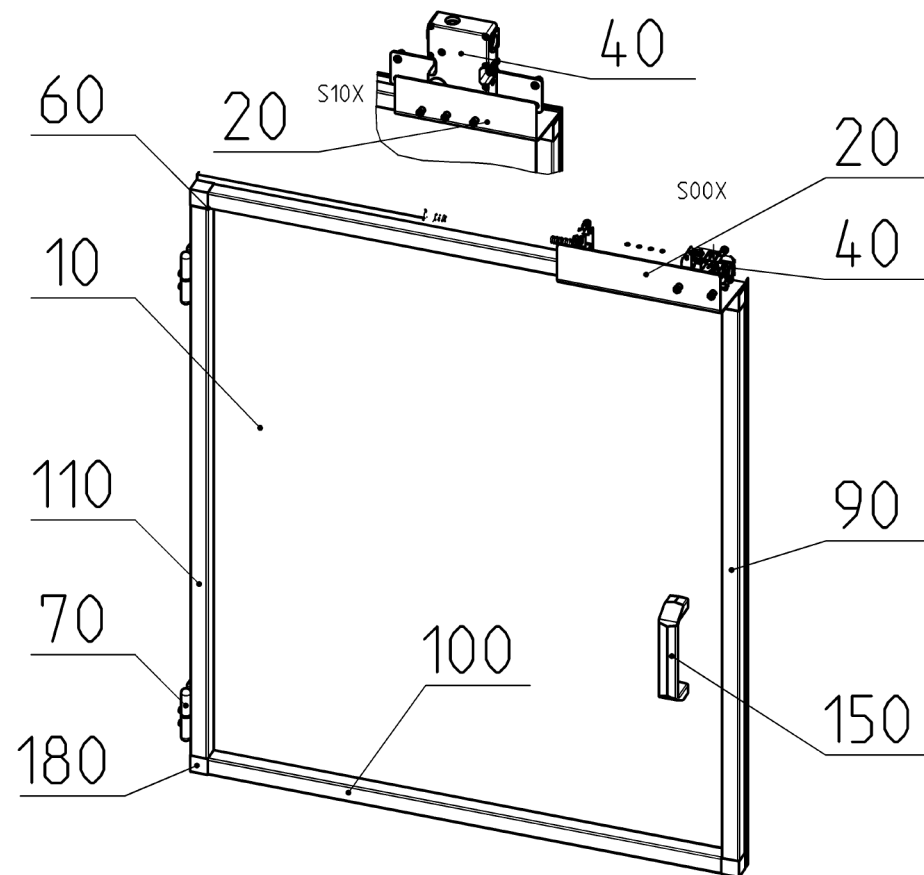
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65782109S026 Protection sheet_complete_	65784001S001 Casing_complete_			KHS-V02	Page 307



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784037S003 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 308

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784038S003	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
20	65784133S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
30	301999958614	Washer__ Unterlegscheibe__	20,000	Units Stück	E						
40	65784202S001	Safety switch_complete_Siemens Sicherheitsschalter_komplett_Siemens	1,000	Units Stück	E						312
60	65784039S001	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
70	65782300S001	Hinge__ Scharnier__	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
90	65782299S003	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
100	65784040S001	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
110	65782298S003	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	10,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
160	301132741953	Stud screw__ Stiftschraube__	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantrohr_	4,000	Units Stück	E						
200	301134911220	Collar disc__ Rosettenscheibe__	10,000	Units Stück	E						
215	301133903880	Tear-off nut__ Abreißmutter__	3,000	Units Stück	E						

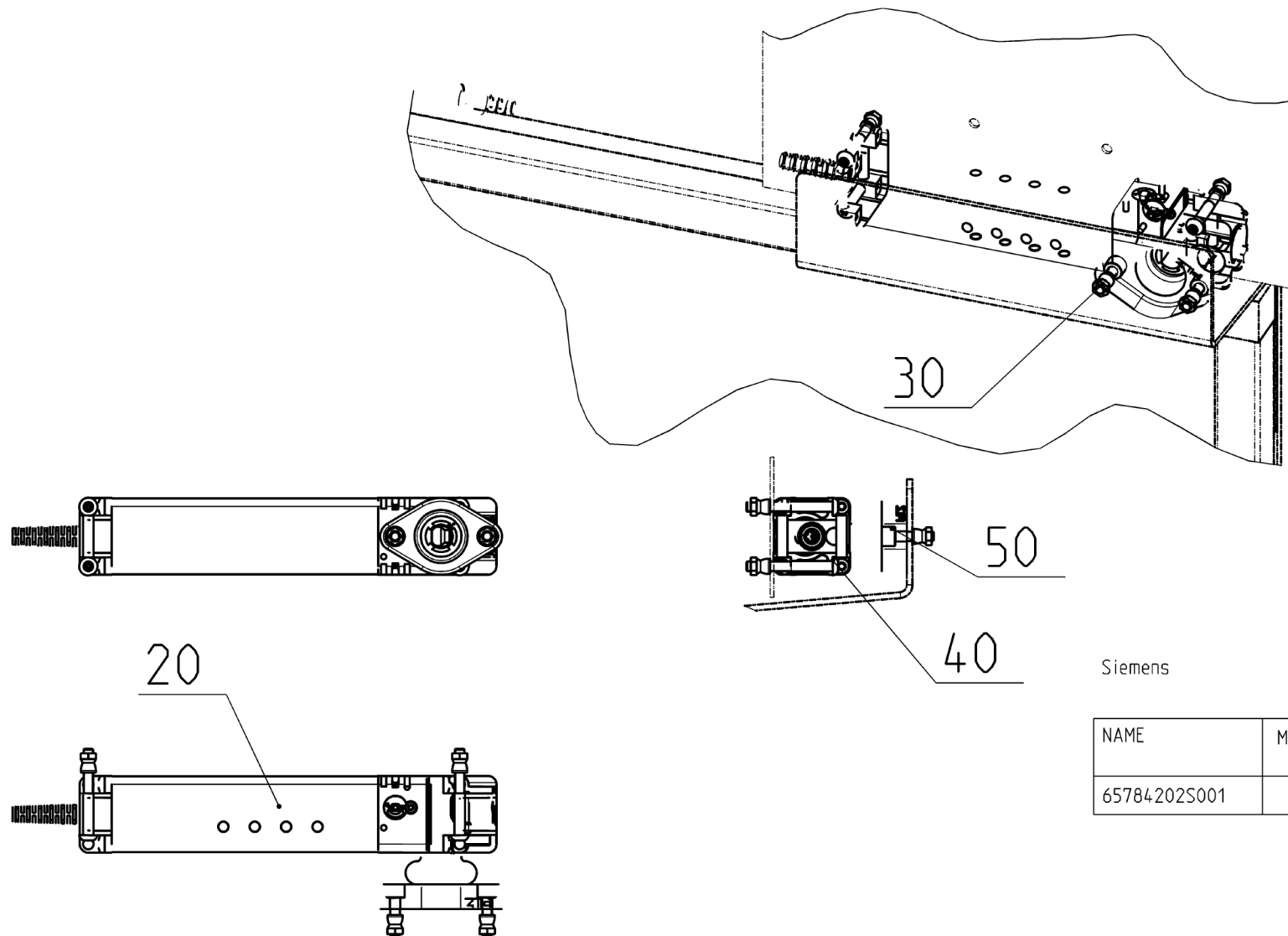
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784037S003 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 309



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784037S003 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 310

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
220	301134250510	Washer____ Scheibe____	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784037S003 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	311



Siemens

NAME	MASS (kg) Masse
65784202S001	0.375

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

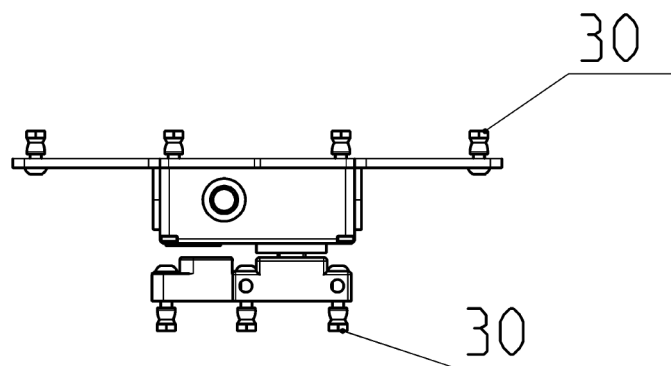
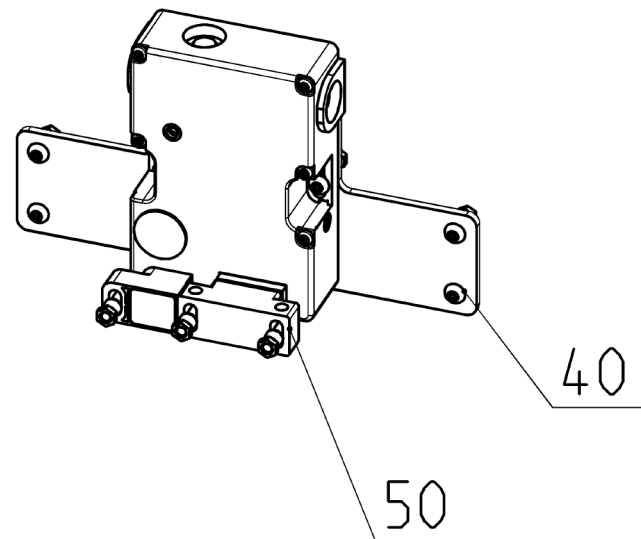
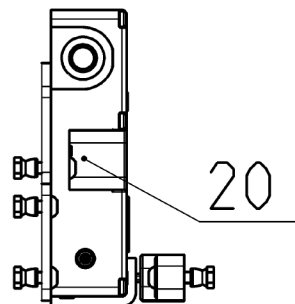
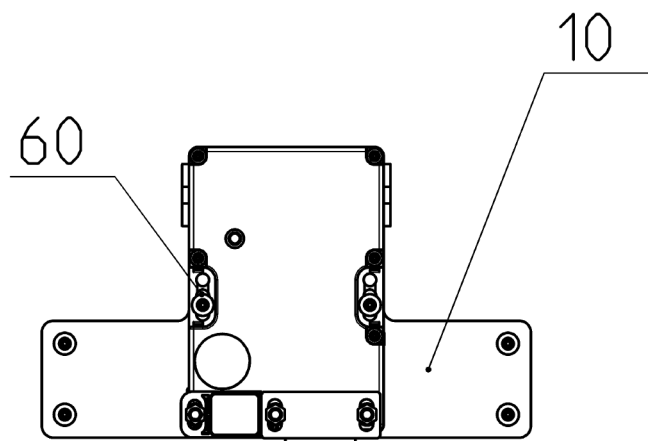
Subassembly 65784202S001 Safety switch_complete_Siemens

65784037S003 Door_left_Siemens

KHS-V02 Page 312

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301262450116	Safety switch__ Sicherheitsschalter__	1,000	Units Stück	E				X		
30	301133903870	Tear-off nut__ Abreißmutter__	6,000	Units Stück	E						
40	301132977450	Button head screw_Torx_TX25 Flachkopfschraube_Torx_TX25	4,000	Units Stück	E						
50	301132977389	Button head screw_Torx_TX25 Flachkopfschraube_Torx_TX25	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784202S001 Safety switch_complete_Siemens	65784037S003 Door_left_Siemens			KHS-V02	Page 313



Allen Bradley

NAME	MASS (kg) Masse
65784202S002	0.919

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

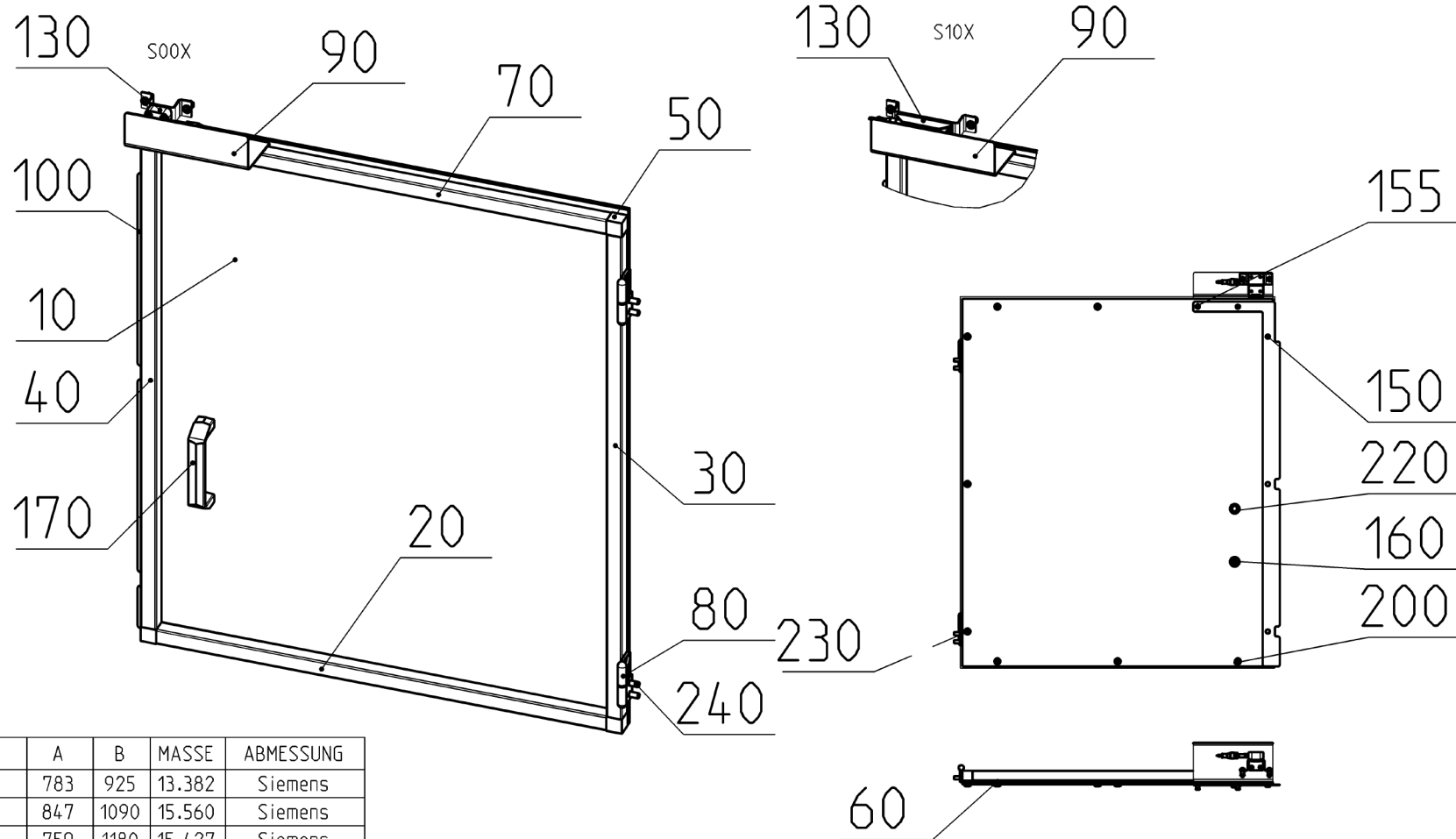
Subassembly 65784202S001 Safety switch_complete_Siemens

65784037S003 Door_left_Siemens

KHS-V02 Page 314

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301262450116	Safety switch__ Sicherheitsschalter__	1,000	Units Stück	E				X		
30	301133903870	Tear-off nut__ Abreißmutter__	6,000	Units Stück	E						
40	301132977450	Button head screw_Torx_TX25 Flachkopfschraube_Torx_TX25	4,000	Units Stück	E						
50	301132977389	Button head screw_Torx_TX25 Flachkopfschraube_Torx_TX25	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784202S001 Safety switch_complete_Siemens	65784037S003 Door_left_Siemens			KHS-V02	Page 315

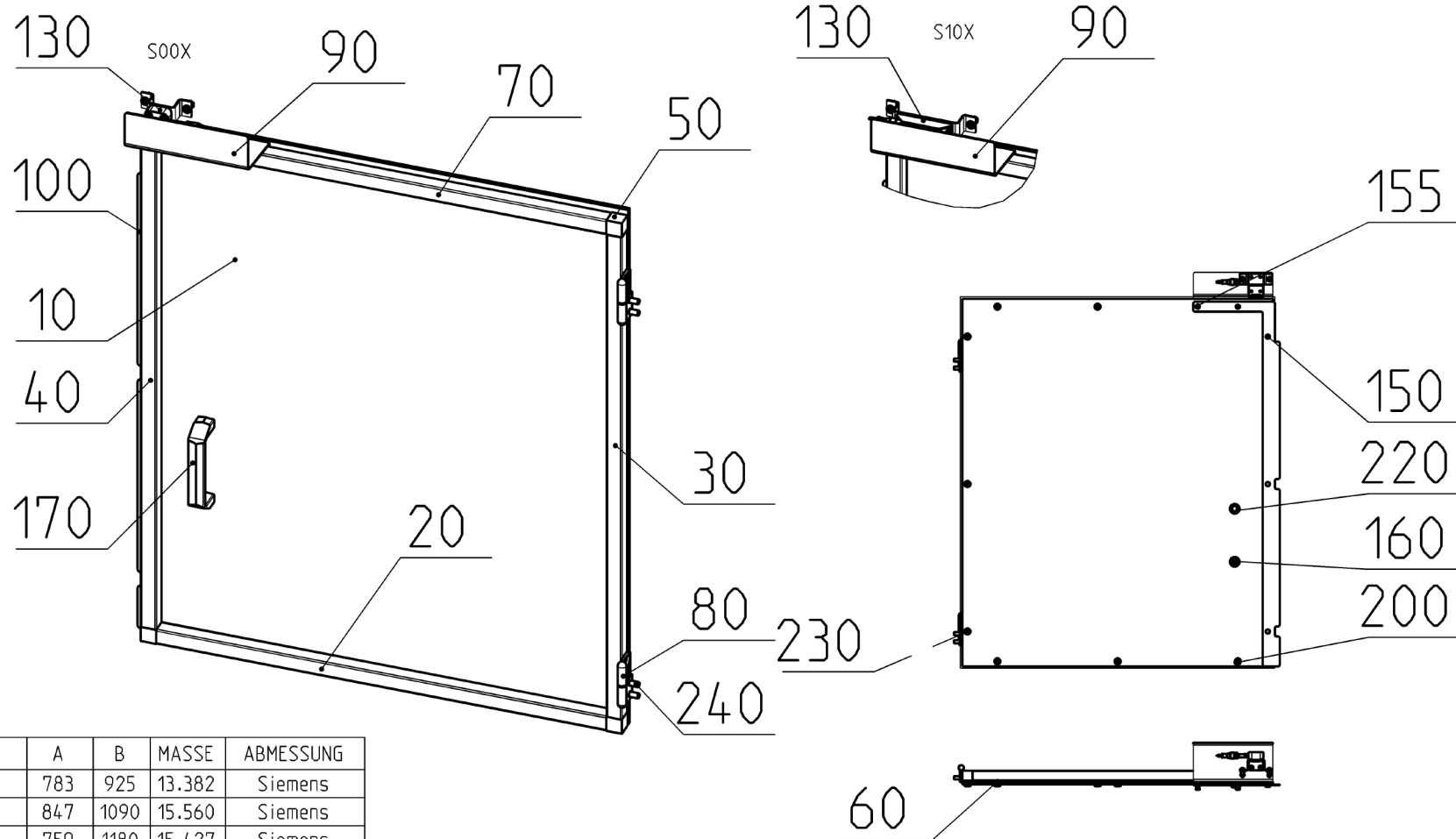


Teilenummer	A	B	MASSE	ABMESSUNG
65784041S001	783	925	13.382	Siemens
65784041S002	847	1090	15.560	Siemens
65784041S003	759	1180	15.427	Siemens
65784041S004	547.5	925	11.162	Siemens
65784041S005	593	1090	12.863	Siemens
65784041S101	783	925	13.617	Allen Bradley
65784041S102	847	1090	15.795	Allen Bradley
65784041S103	759	1180	15.662	Allen Bradley
65784041S104	547.5	925	11.396	Allen Bradley
65784041S105	593	1090	13.098	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784041S003 Door_right_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 316

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784038S003	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
20	65784040S001	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
30	65782298S003	Frame_Hinge_ Rahmen_Scharnier__	1,000	Units Stück	E						
40	65782299S003	Frame_Handle_ Rahmen_Griff__	1,000	Units Stück	E						
50	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr__	4,000	Units Stück	E						
60	301999958614	Washer__ Unterlegscheibe__	22,000	Units Stück	E						
70	65784039S001	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
80	65782300S002	Hinge__ Scharnier__	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter__	1,000	Units Stück	E						
100	65782348S002	Retaining plate__ Rückhalteblech__	1,000	Units Stück	E						
130	65784203S001	Assembly_Sensor_Siemens Baugruppe_Sensor_Siemens	1,000	Units Stück	E						320
150	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	3,000	Units Stück	E						
155	301132741953	Stud screw__ Stiftschraube__	2,000	Units Stück	E						
160	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
170	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
200	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						
210	301133903880	Tear-off nut__ Abreißmutter__	2,000	Units Stück	E						
220	301134250510	Washer__ Scheibe__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784041S003 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	317

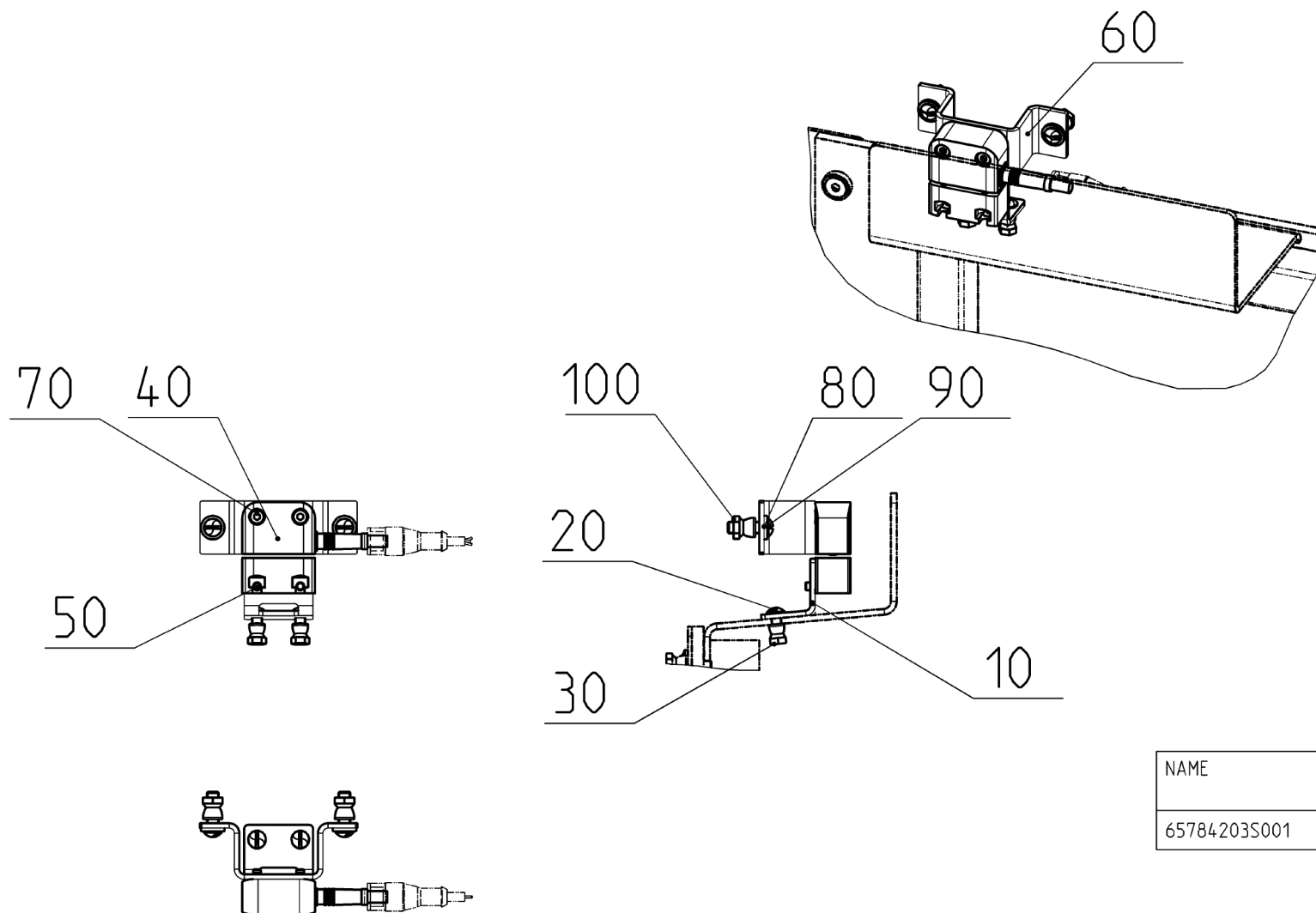


Teilenummer	A	B	MASSE	ABMESSUNG
65784041S001	783	925	13.382	Siemens
65784041S002	847	1090	15.560	Siemens
65784041S003	759	1180	15.427	Siemens
65784041S004	547.5	925	11.162	Siemens
65784041S005	593	1090	12.863	Siemens
65784041S101	783	925	13.617	Allen Bradley
65784041S102	847	1090	15.795	Allen Bradley
65784041S103	759	1180	15.662	Allen Bradley
65784041S104	547.5	925	11.396	Allen Bradley
65784041S105	593	1090	13.098	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784041S003 Door_right_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 318

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
230	301134911220	Collar disc__ Rosettenscheibe__	8,000	Units Stück	E						
240	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784041S003 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	319

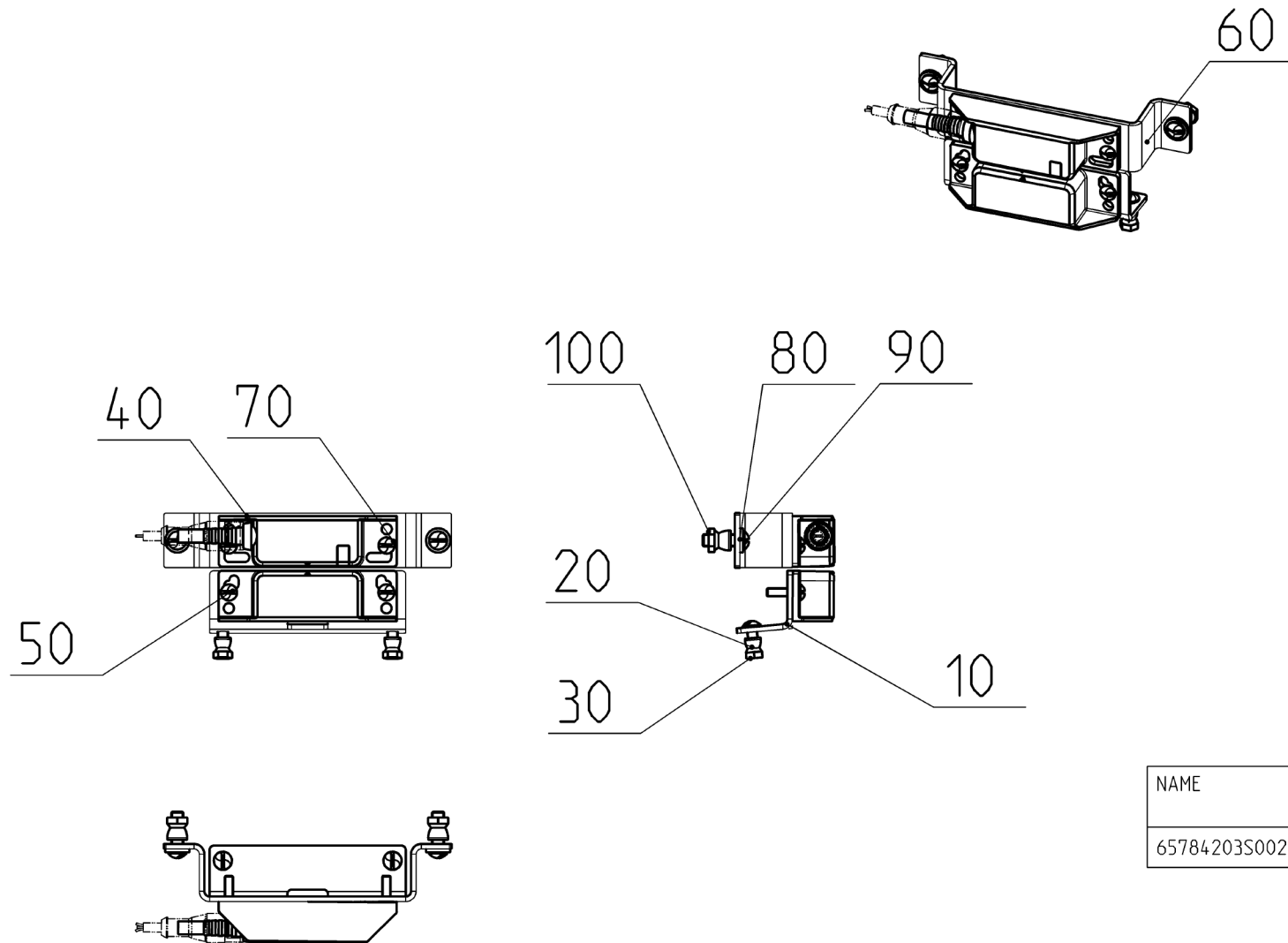


NAME	MASS (kg) Masse
65784203S001	1.600

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784203S001 Assembly_Sensor_Siemens	65784041S003 Door_right_Siemens	KHS-V02	Page 320

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782376S001	Angle_Sensor_ Winkel_Sensor_	1,000	Units Stück	E						
20	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
30	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
40	301262455551	Safety switch_ Sicherheitsschalter_	1,000	Units Stück	E			X			
50	301132150080	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
60	65782096S001	Bracket_Sensor_ Halter_Sensor_	1,000	Units Stück	E						
70	301132150170	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
80	301134230090	Washer_ Unterlegscheibe_	2,000	Units Stück	E						
90	301262453659	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
100	301133903880	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784203S001 Assembly_Sensor_Siemens	65784041S003 Door_right_Siemens			KHS-V02	Page 321

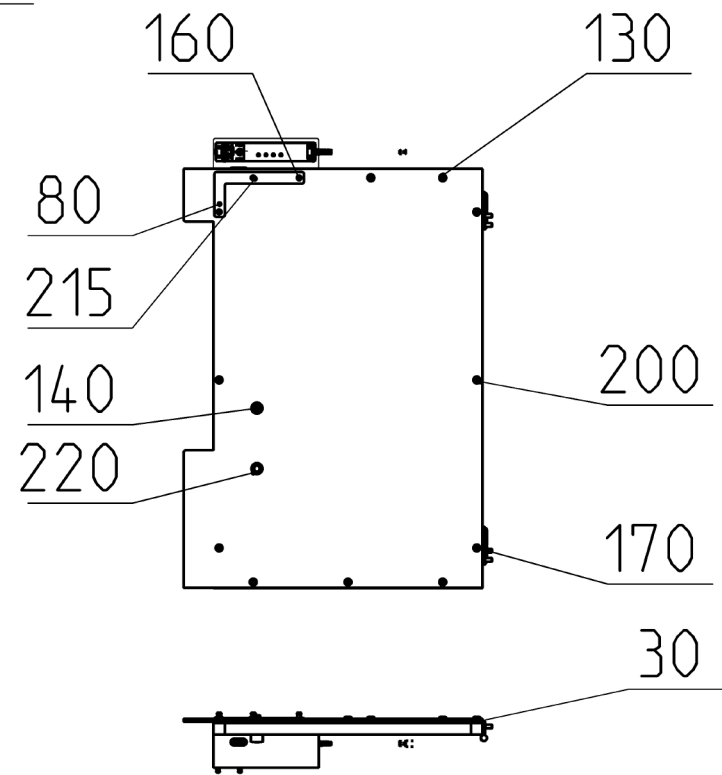
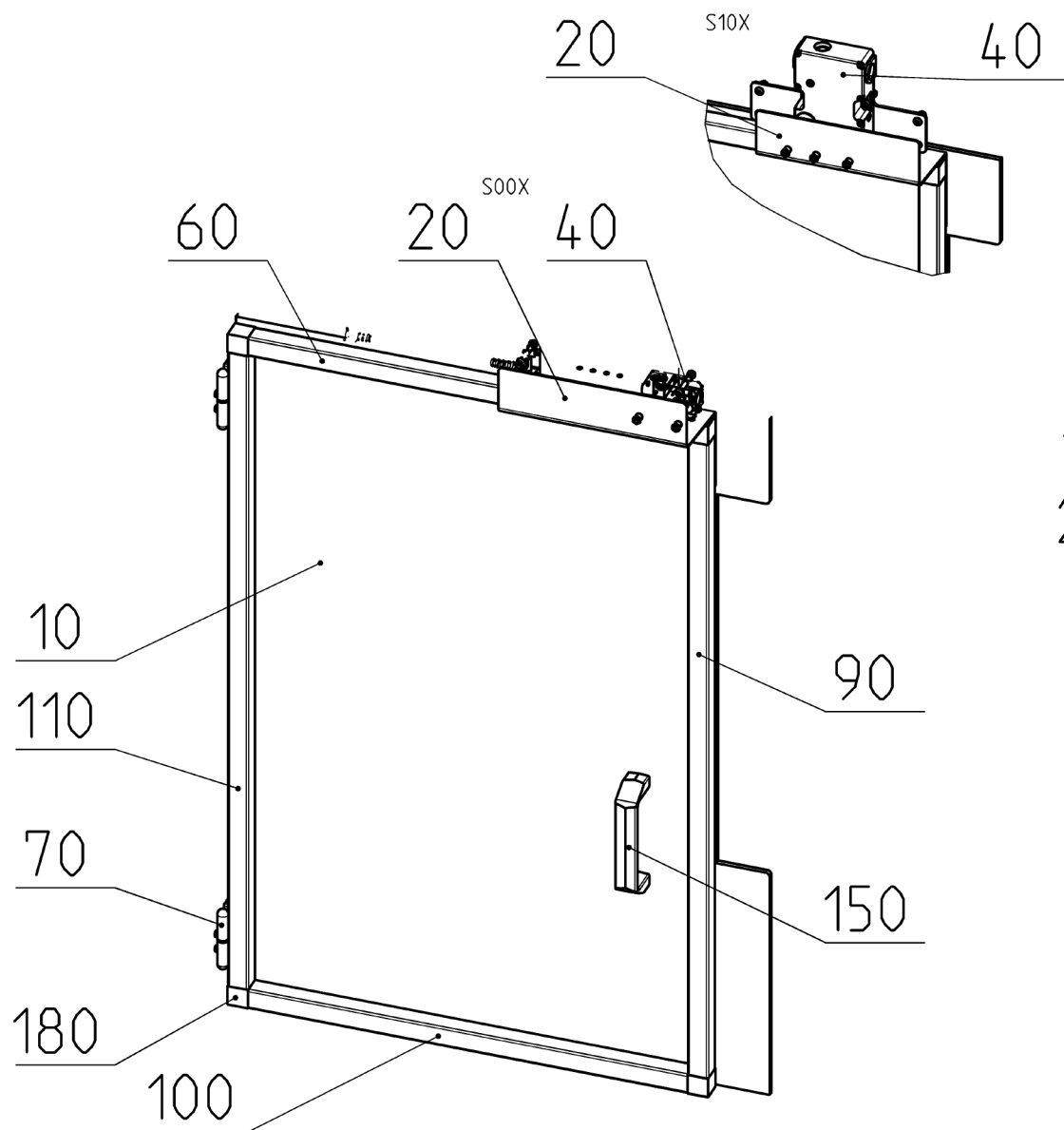


NAME	MASS (kg) Masse
65784203S002	1.858

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784203S001 Assembly_Sensor_Siemens	65784041S003 Door_right_Siemens	KHS-V02	Page 322

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782376S001	Angle_Sensor_ Winkel_Sensor_	1,000	Units Stück	E						
20	301262453656	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
30	301133903870	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						
40	301262455551	Safety switch_ Sicherheitsschalter_	1,000	Units Stück	E			X			
50	301132150080	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
60	65782096S001	Bracket_Sensor_ Halter_Sensor_	1,000	Units Stück	E						
70	301132150170	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant_	2,000	Units Stück	E						
80	301134230090	Washer_ Unterlegscheibe_	2,000	Units Stück	E						
90	301262453659	Screw_Safety switch_ Schraube_Sicherheitsschalter_	2,000	Units Stück	E						
100	301133903880	Tear-off nut_ Abreißmutter_	2,000	Units Stück	E						

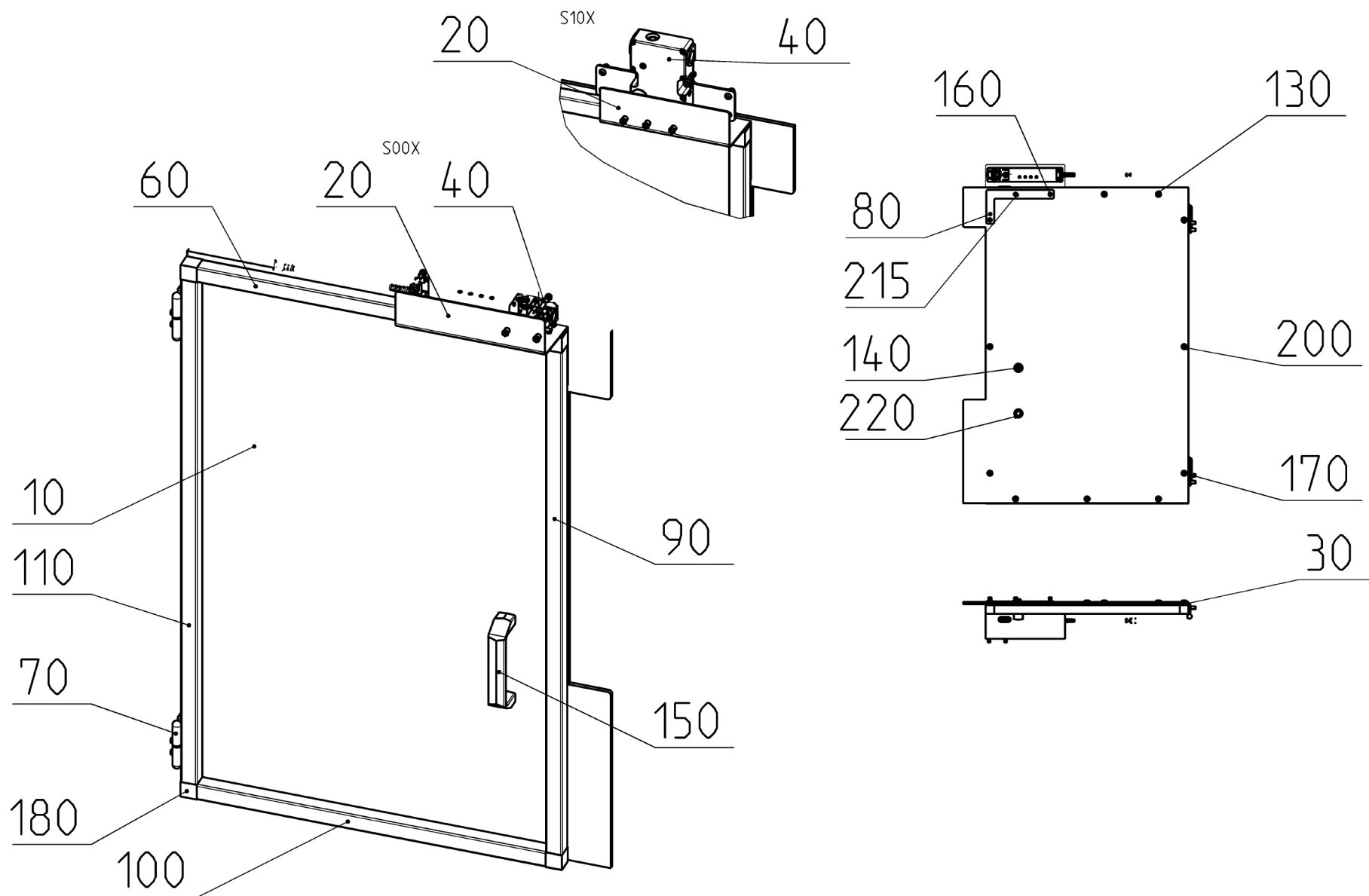
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784203S001 Assembly_Sensor_Siemens	65784041S003 Door_right_Siemens			KHS-V02	Page 323



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784134S001 Door_left_Siemens		65784001S001 Casing_complete_		KHS-V02 Page 324

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783164S001	Protective screen_left_ Schutzscheibe_links_	1,000	Units Stück	E						
20	65784133S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
30	301999958614	Washer_ Unterlegscheibe_	20,000	Units Stück	E						
40	65784202S001	Safety switch_complete_Siemens Sicherheitsschalter_komplett_Siemens	1,000	Units Stück	E						312
60	65783162S005	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
70	65782300S001	Hinge_ Scharnier_	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
90	65782299S004	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
100	65783161S005	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
110	65782298S004	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	10,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
160	301132741953	Stud screw_ Stiftschraube_	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr_	4,000	Units Stück	E						
200	301134911220	Collar disc_ Rosettenscheibe_	10,000	Units Stück	E						
215	301133903880	Tear-off nut_ Abreißmutter_	3,000	Units Stück	E						

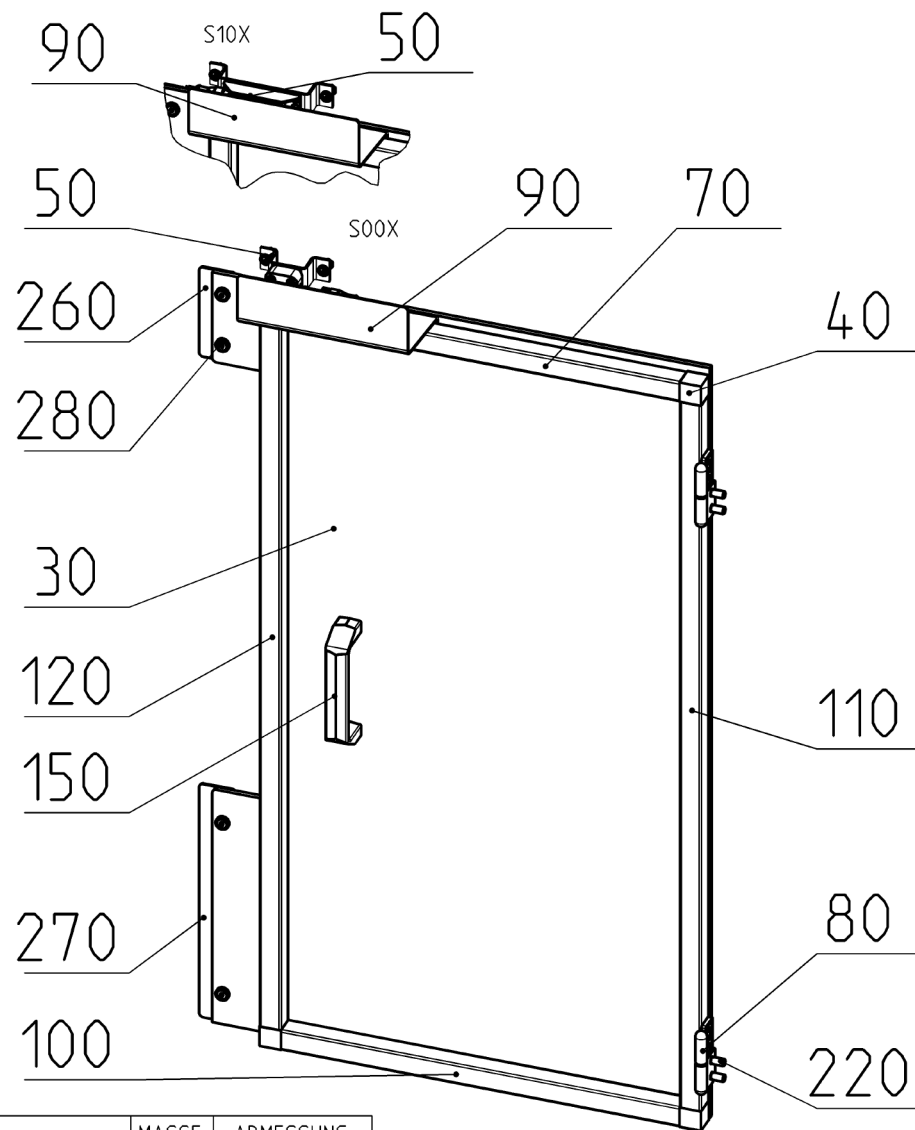
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784134S001 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 325



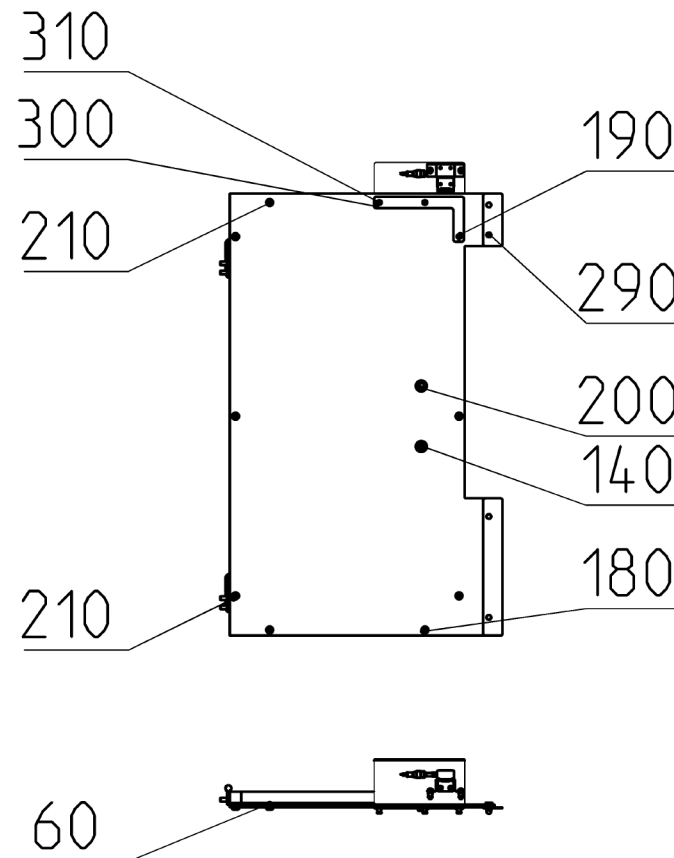
(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784134S001 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 326

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
220	301134250510	Washer____ Scheibe____	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784134S001 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	327



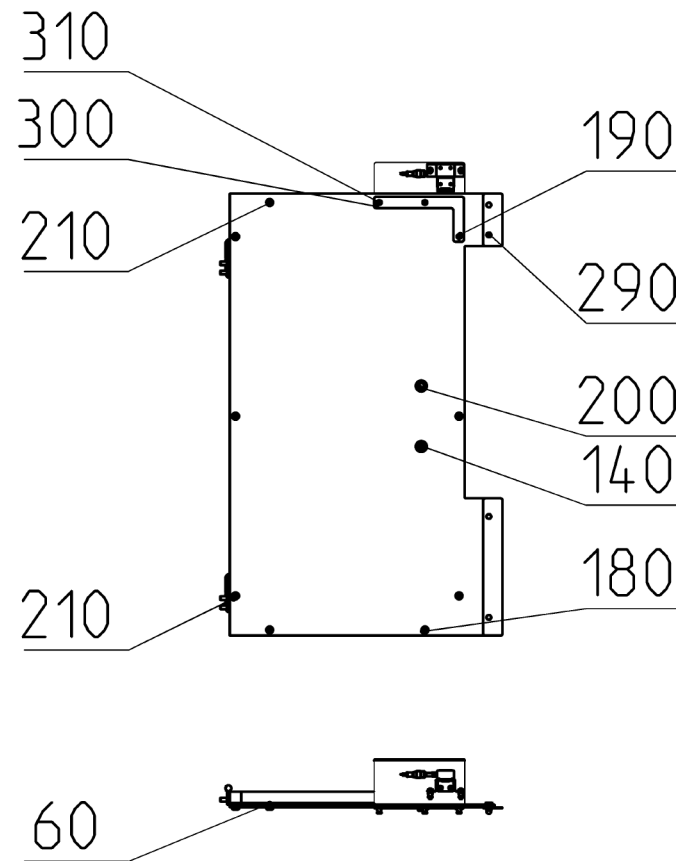
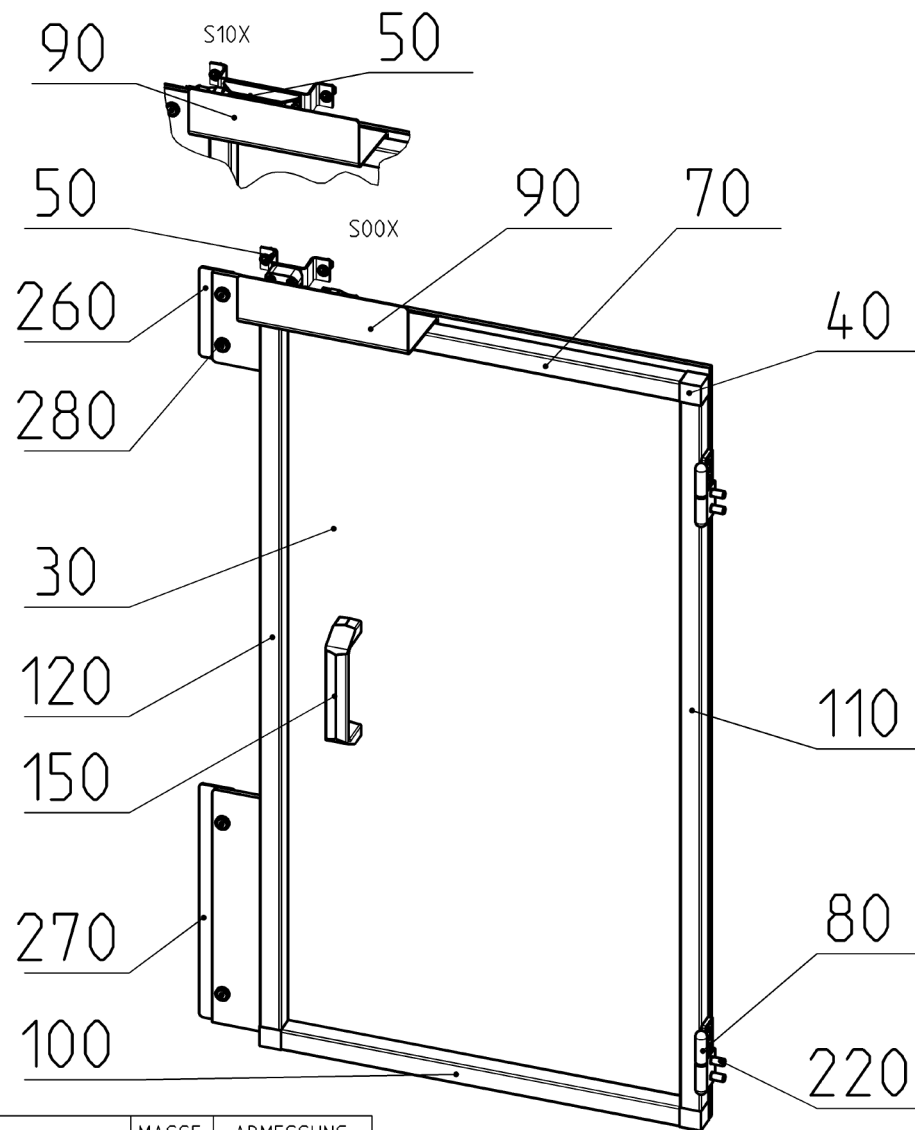
Teilenummer	MASSE	ABMESSUNG
65783112S001	6.979	Siemens
65783112S101	7.214	Allen Bradley



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783112S001 Door_right_Siemens		65784001S001 Casing_complete_		KHS-V02 Page 328

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	65783113S002	Protective screen_left_ Schutzscheibe_links_	1,000	Units Stück	E						
40	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr_	4,000	Units Stück	E						
60	301999958614	Washer_ Unterlegscheibe_	18,000	Units Stück	E						
70	65782296S008	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
80	65782300S002	Hinge_ Scharnier_	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
100	65782297S009	Frame_below_ Rahmen_unten_	1,000	Units Stück	E						
110	65782298S004	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
120	65782299S004	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
150	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
180	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
190	301133903880	Tear-off nut_ Abreißmutter_	3,000	Units Stück	E						
200	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						
210	301134911220	Collar disc_ Rosettenscheibe_	12,000	Units Stück	E						
220	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
260	65782405S004	Retaining plate_ Rückhalteblech_	1,000	Units Stück	E						
270	65782405S002	Retaining plate_ Rückhalteblech_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783112S001 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	329

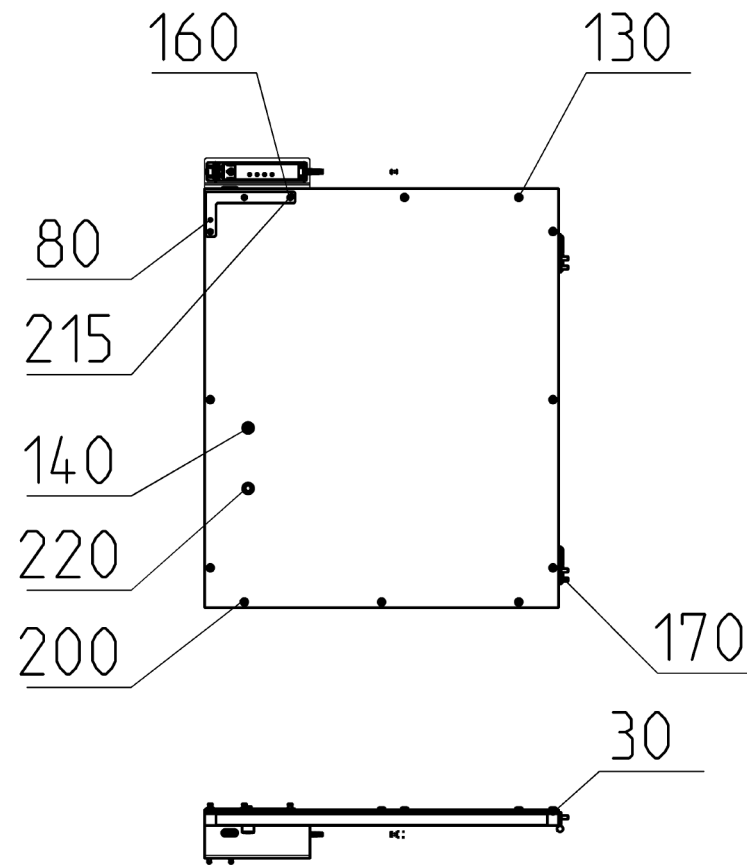
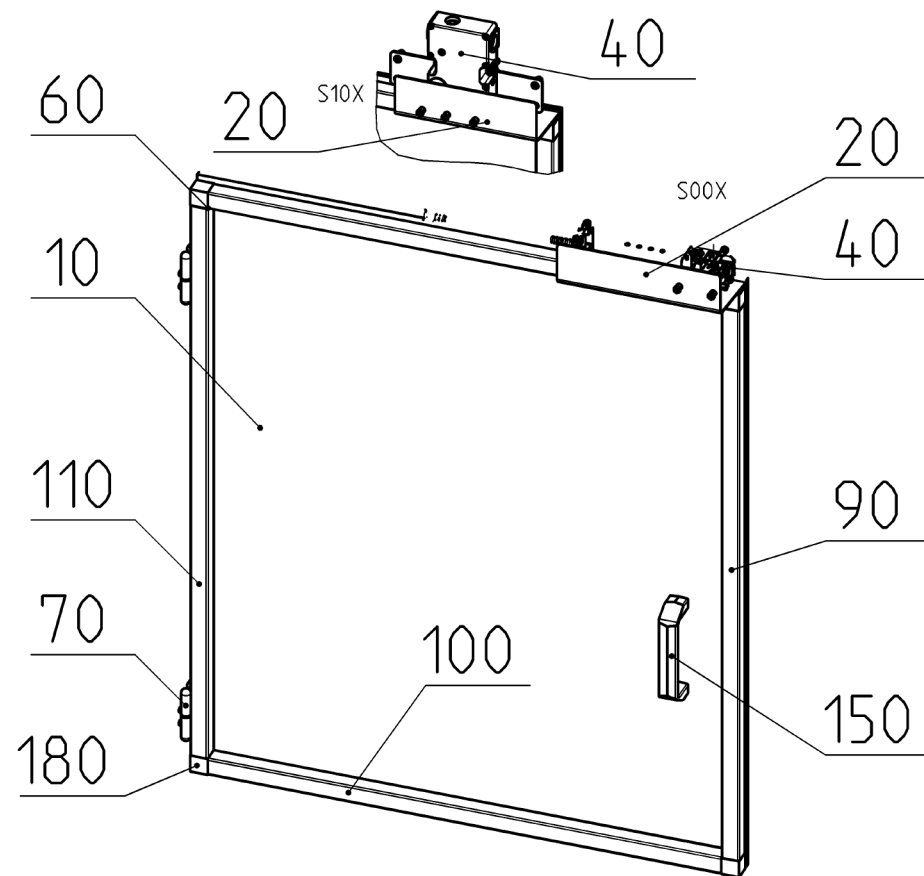


Teilenummer	MASSE	ABMESSUNG
65783112S001	6.979	Siemens
65783112S101	7.214	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783112S001 Door_right_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 330

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
280	301132321370	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	4,000	Units Stück	E						
290	301133170020	Cap nut_heavy type_ Hutmutter_Hohe Form_	4,000	Units Stück	E						
300	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
310	301132741953	Stud screw_ Stiftschraube_	3,000	Units Stück	E						

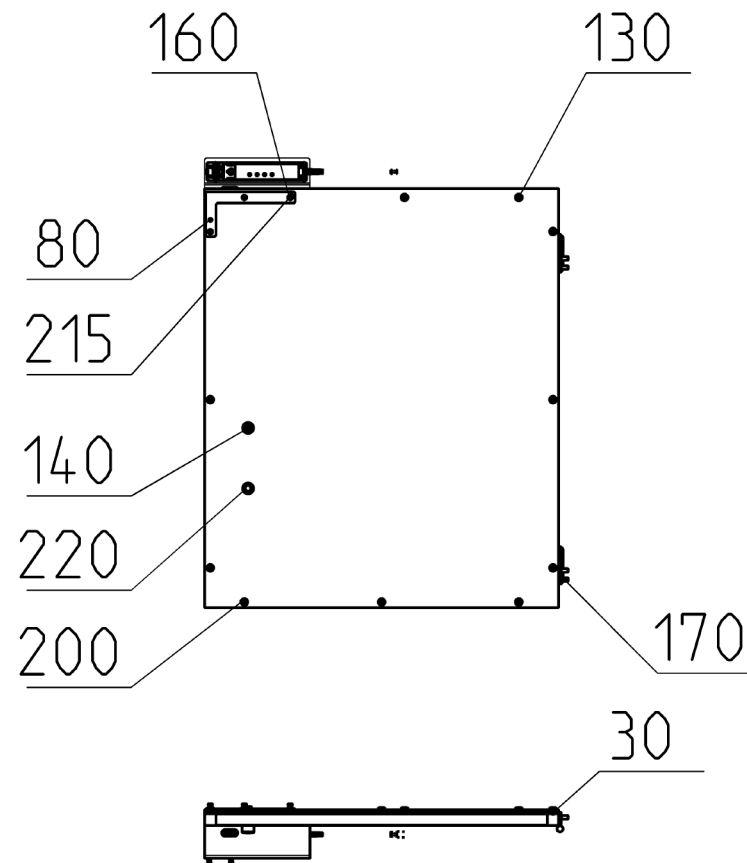
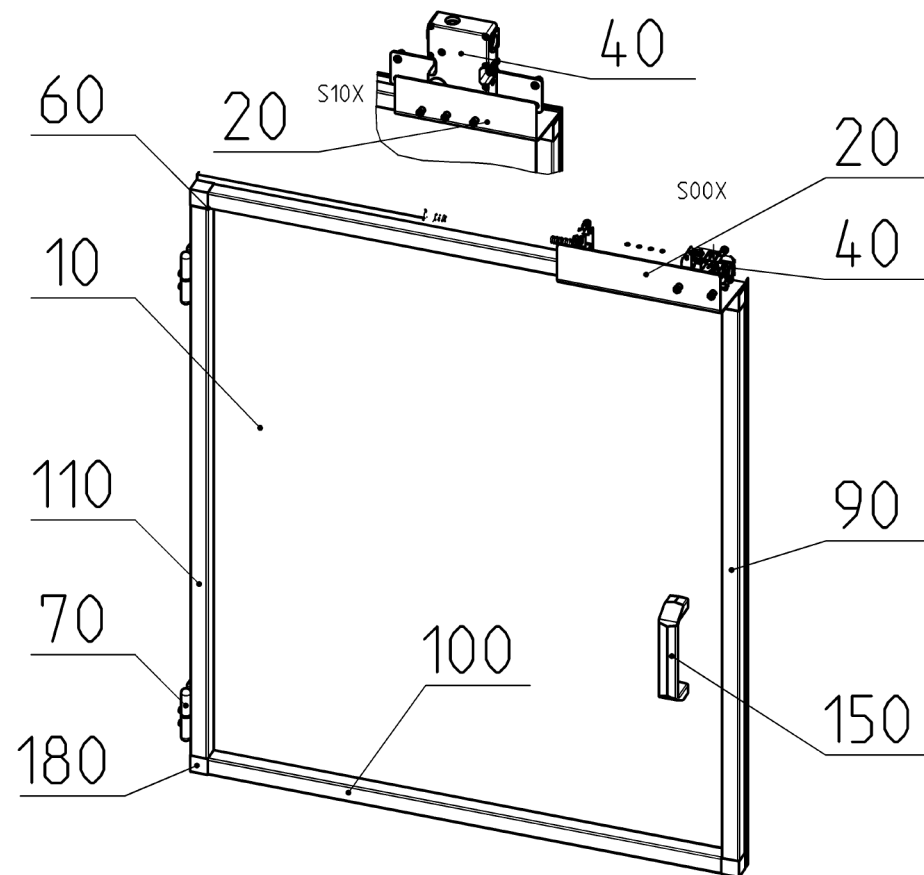
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65783112S001 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 331



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784037S002 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 332

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784038S002	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
20	65784133S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter__	1,000	Units Stück	E						
30	301999958614	Washer__ Unterlegscheibe__	20,000	Units Stück	E						
40	65784202S001	Safety switch_complete_Siemens Sicherheitsschalter_komplett_Siemens	1,000	Units Stück	E						312
60	65784039S003	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
70	65782300S001	Hinge__ Scharnier__	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag__	1,000	Units Stück	E						
90	65782299S002	Frame_Handle_ Rahmen_Griff__	1,000	Units Stück	E						
100	65784040S003	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
110	65782298S002	Frame_Hinge_ Rahmen_Scharnier__	1,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	10,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
150	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
160	301132741953	Stud screw__ Stiftschraube__	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr__	4,000	Units Stück	E						
200	301134911220	Collar disc__ Rosettenscheibe__	10,000	Units Stück	E						
215	301133903880	Tear-off nut__ Abreißmutter__	3,000	Units Stück	E						

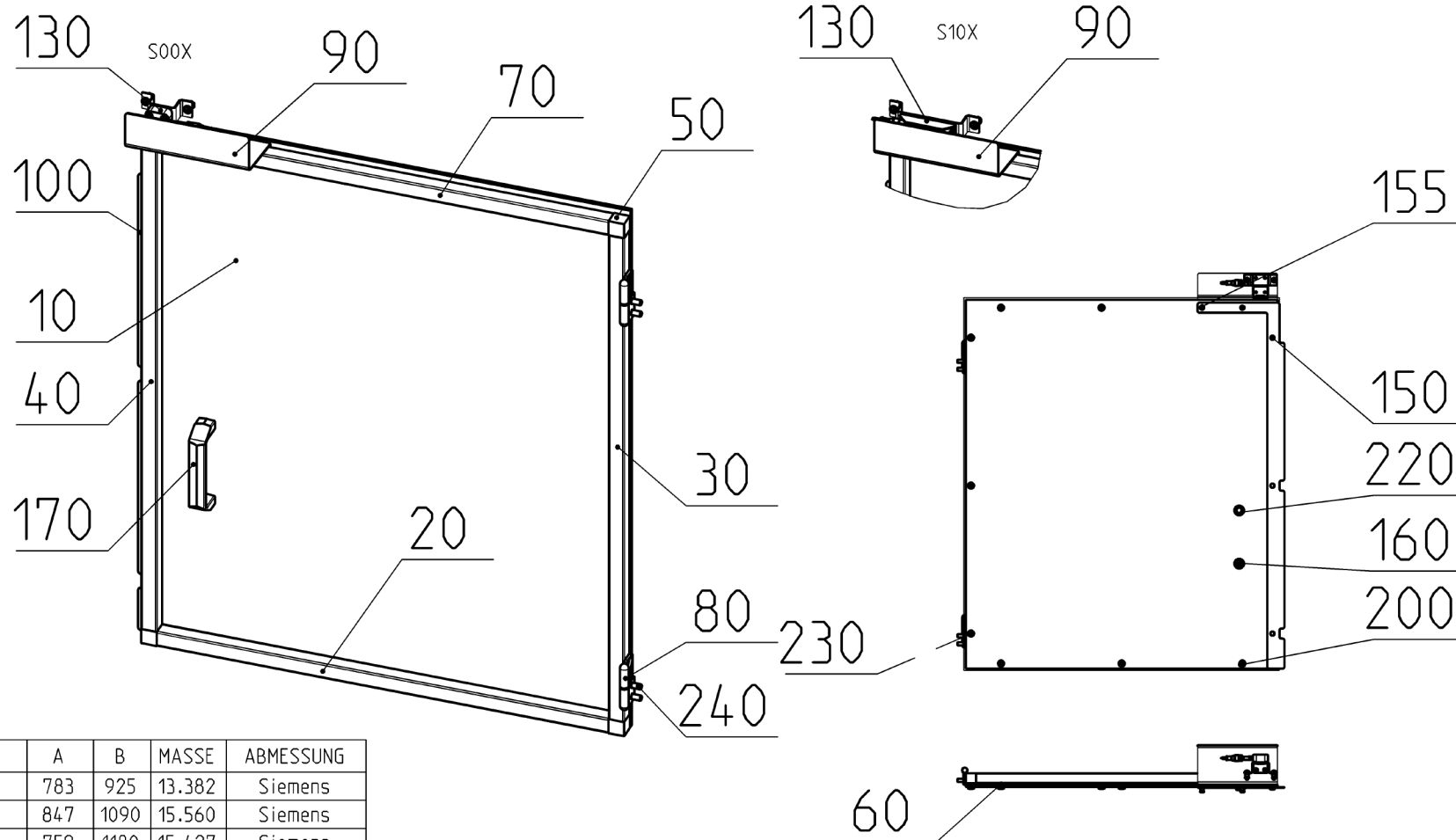
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784037S002 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page	333	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784037S002 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 334

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
220	301134250510	Washer____ Scheibe____	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784037S002 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	335

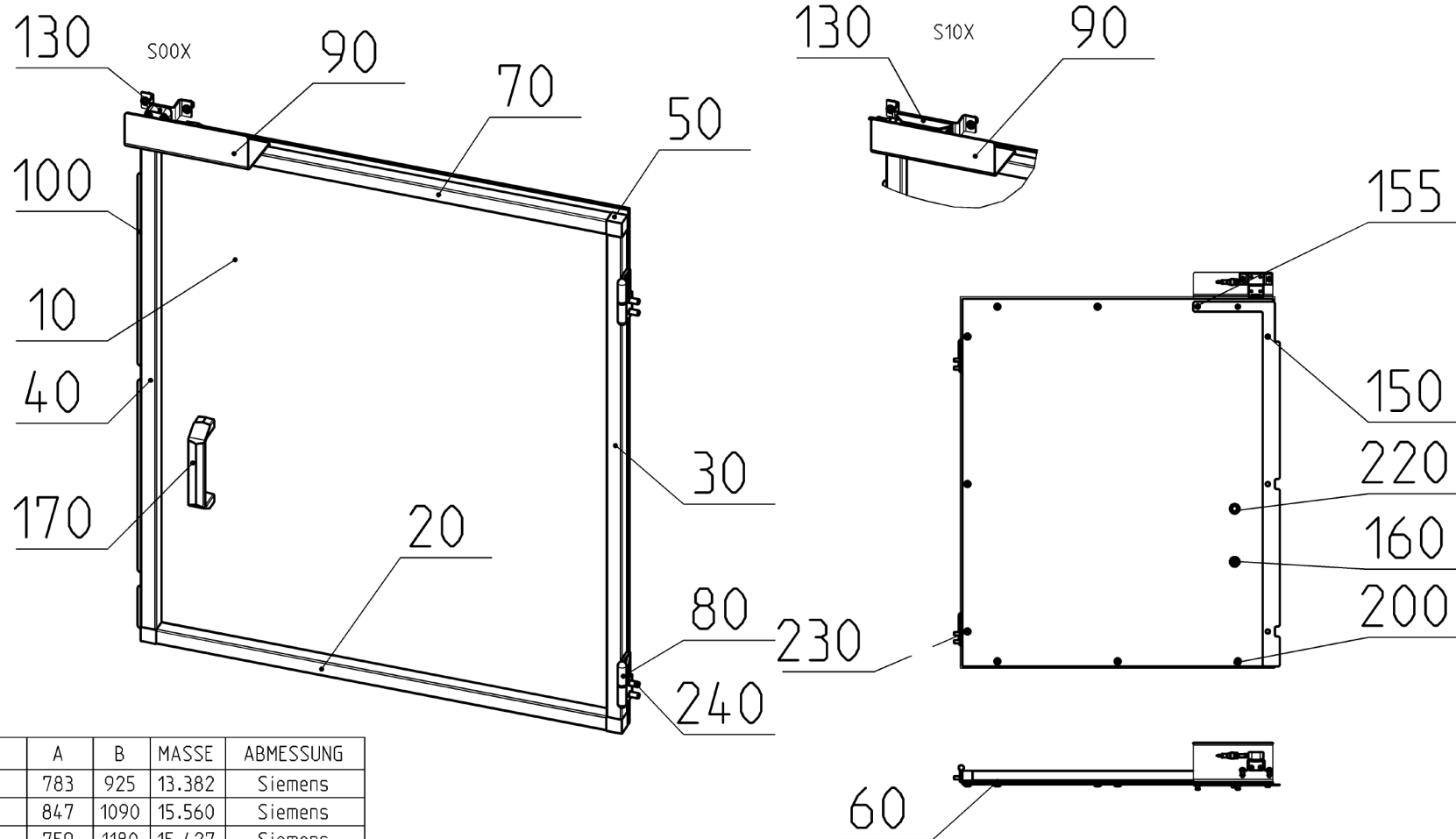


Teilenummer	A	B	MASSE	ABMESSUNG
65784041S001	783	925	13.382	Siemens
65784041S002	847	1090	15.560	Siemens
65784041S003	759	1180	15.427	Siemens
65784041S004	547.5	925	11.162	Siemens
65784041S005	593	1090	12.863	Siemens
65784041S101	783	925	13.617	Allen Bradley
65784041S102	847	1090	15.795	Allen Bradley
65784041S103	759	1180	15.662	Allen Bradley
65784041S104	547.5	925	11.396	Allen Bradley
65784041S105	593	1090	13.098	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784041S002 Door_right_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 336

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784038S002	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
20	65784040S003	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
30	65782298S002	Frame_Hinge_ Rahmen_Scharnier__	1,000	Units Stück	E						
40	65782299S002	Frame_Handle_ Rahmen_Griff__	1,000	Units Stück	E						
50	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr__	4,000	Units Stück	E						
60	301999958614	Washer__ Unterlegscheibe__	22,000	Units Stück	E						
70	65784039S003	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
80	65782300S002	Hinge__ Scharnier__	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter__	1,000	Units Stück	E						
100	65782348S001	Retaining plate__ Rückhalteblech__	1,000	Units Stück	E						
130	65784203S001	Assembly_Sensor_Siemens Baugruppe_Sensor_Siemens	1,000	Units Stück	E						320
150	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	3,000	Units Stück	E						
155	301132741953	Stud screw__ Stiftschraube__	2,000	Units Stück	E						
160	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
170	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
200	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						
210	301133903880	Tear-off nut__ Abreißmutter__	2,000	Units Stück	E						
220	301134250510	Washer__ Scheibe__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784041S002 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 337

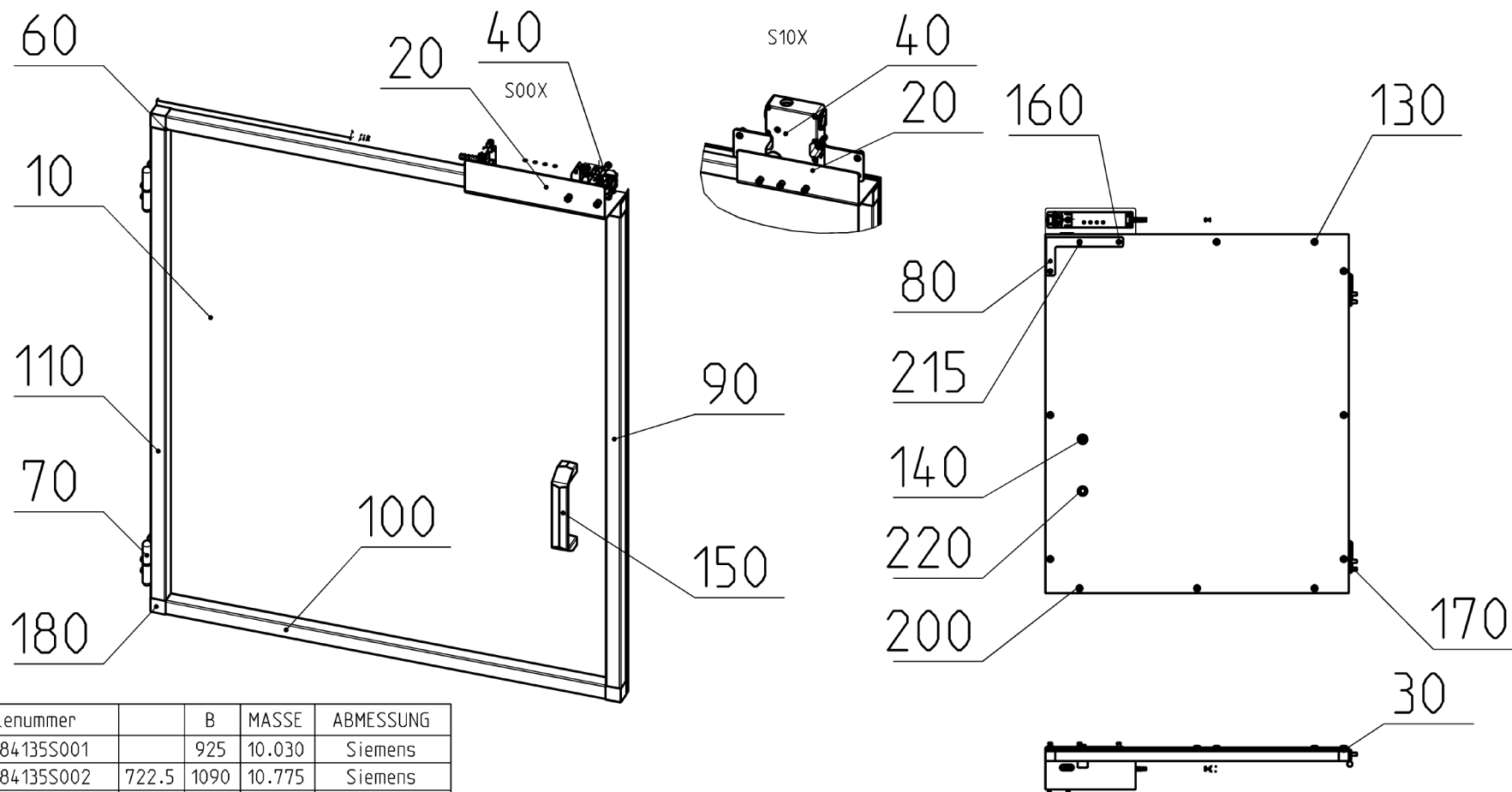


Teilenummer	A	B	MASSE	ABMESSUNG
65784041S001	783	925	13.382	Siemens
65784041S002	847	1090	15.560	Siemens
65784041S003	759	1180	15.427	Siemens
65784041S004	547.5	925	11.162	Siemens
65784041S005	593	1090	12.863	Siemens
65784041S101	783	925	13.617	Allen Bradley
65784041S102	847	1090	15.795	Allen Bradley
65784041S103	759	1180	15.662	Allen Bradley
65784041S104	547.5	925	11.396	Allen Bradley
65784041S105	593	1090	13.098	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784041S002 Door_right_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 338

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
230	301134911220	Collar disc__ Rosettenscheibe__	8,000	Units Stück	E						
240	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784041S002 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 339



Teilenummer		B	MASSE	ABMESSUNG
65784135S001		925	10.030	Siemens
65784135S002	722.5	1090	10.775	Siemens
65784135S003	975.5	1180	14.342	Siemens
65784135S004	547.5	925	7.809	Siemens
65784135S005	987.5	1180	14.478	Siemens
65784135S101	783	925	12.187	Allen Bradley
65784135S102	722.5	1090	12.931	Allen Bradley
65784135S103	975.5	1180	16.499	Allen Bradley
65784135S104	547.5	925	9.966	Allen Bradley
65784135S105	987.5	1180	16.628	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

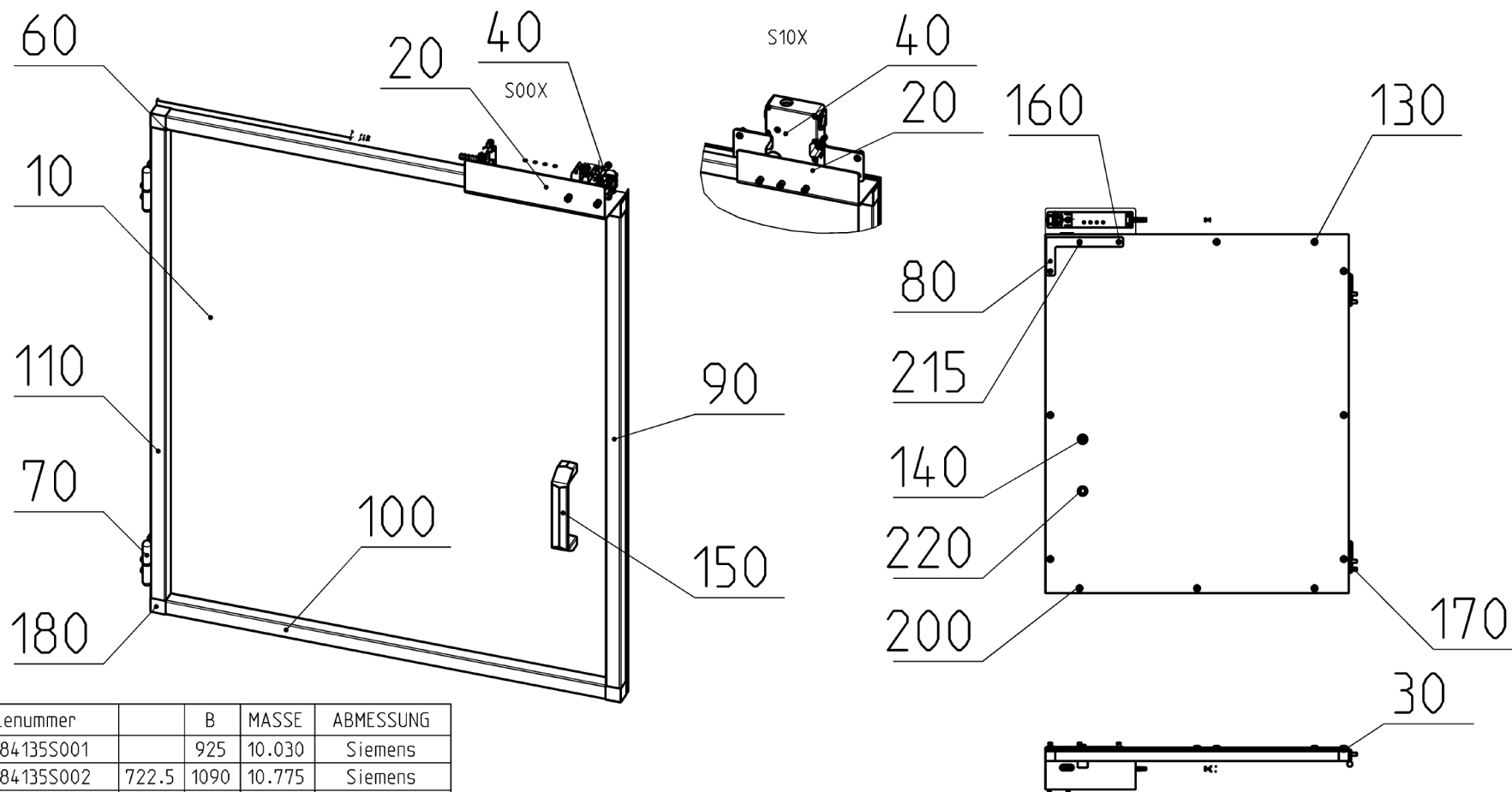
Subassembly 65784135S001 Door_left_Siemens

65784001S001 Casing_complete_

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783163S001	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
20	65784133S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter__	1,000	Units Stück	E						
30	301999958614	Washer__ Unterlegscheibe__	20,000	Units Stück	E						
40	65784202S001	Safety switch_complete_Siemens Sicherheitsschalter_komplett_Siemens	1,000	Units Stück	E						312
60	65783162S002	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
70	65782300S001	Hinge__ Scharnier__	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag__	1,000	Units Stück	E						
90	65782299S004	Frame_Handle_ Rahmen_Griff__	1,000	Units Stück	E						
100	65783161S002	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
110	65782298S004	Frame_Hinge_ Rahmen_Scharnier__	1,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	10,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
150	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
160	301132741953	Stud screw__ Stiftschraube__	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr__	4,000	Units Stück	E						
200	301134911220	Collar disc__ Rosettenscheibe__	10,000	Units Stück	E						
215	301133903880	Tear-off nut__ Abreißmutter__	3,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784135S001 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 341

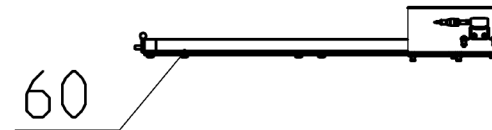
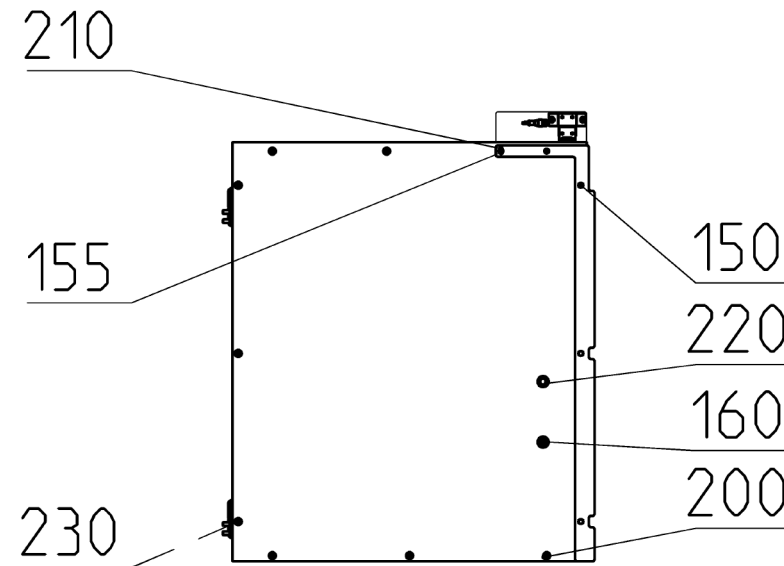
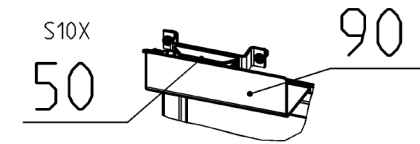
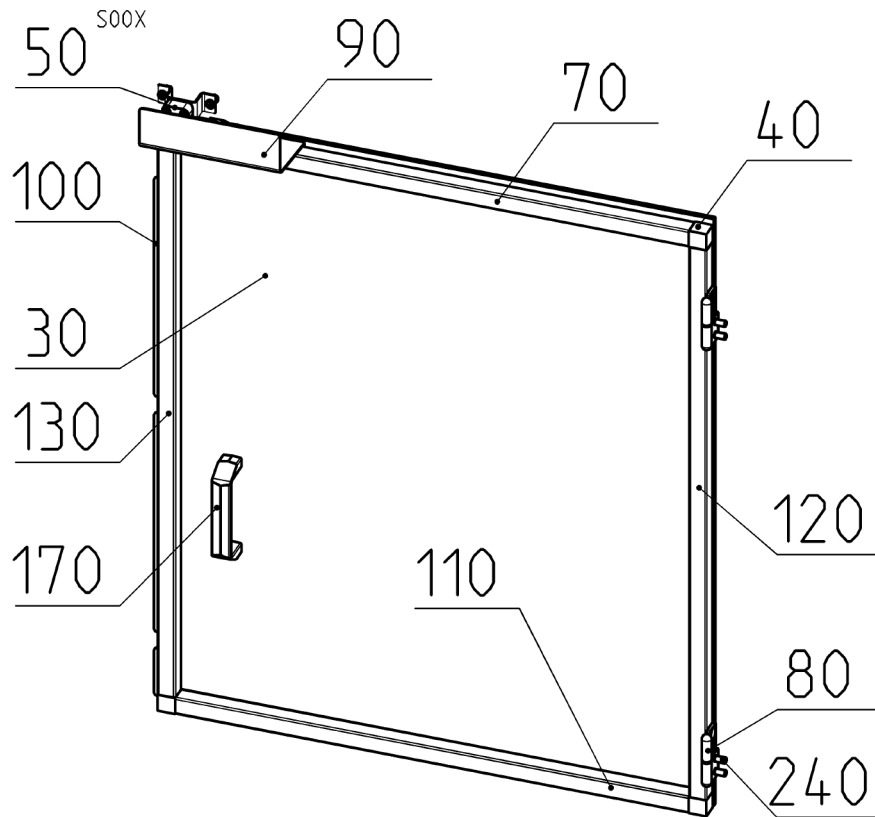


Teilenummer		B	MASSE	ABMESSUNG
65784135S001		925	10.030	Siemens
65784135S002	722.5	1090	10.775	Siemens
65784135S003	975.5	1180	14.342	Siemens
65784135S004	547.5	925	7.809	Siemens
65784135S005	987.5	1180	14.478	Siemens
65784135S101	783	925	12.187	Allen Bradley
65784135S102	722.5	1090	12.931	Allen Bradley
65784135S103	975.5	1180	16.499	Allen Bradley
65784135S104	547.5	925	9.966	Allen Bradley
65784135S105	987.5	1180	16.628	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784135S001 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 342

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
220	301134250510	Washer____ Scheibe____	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784135S001 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	343



Teilenummer		B	MASSE	ABMESSUNG
65783062S001		975	13.382	Siemens
65783062S002	722.5	1090	14.238	Siemens
65783062S003	975.5	1180	17.866	Siemens
65783062S004	547.5	925	11.162	Siemens
65783062S005	987.5	1180	18.002	Siemens
65783062S101	783	975	13.617	Allen Bradley
65783062S102	722.5	1090	14.473	Allen Bradley
65783062S103	975.5	1180	18.101	Allen Bradley
65783062S104	547.5	925	11.396	Allen Bradley
65783062S105	987.5	1180	18.236	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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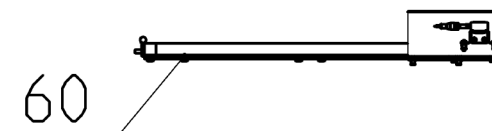
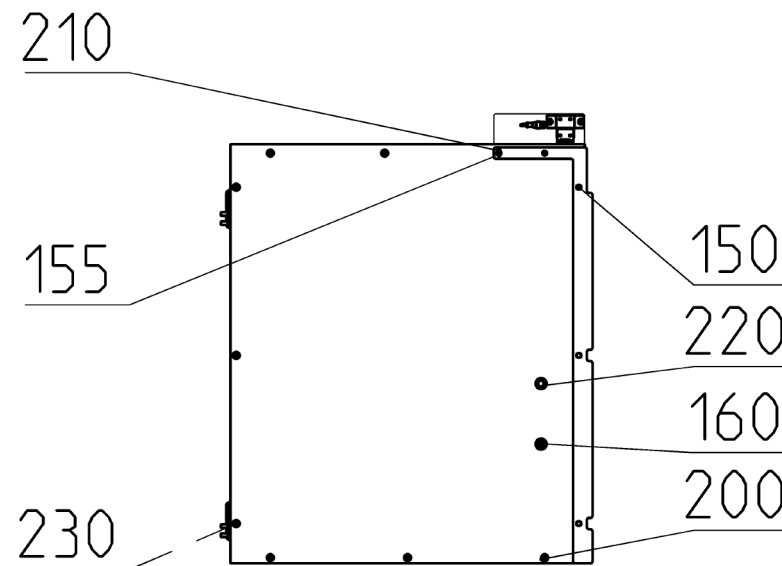
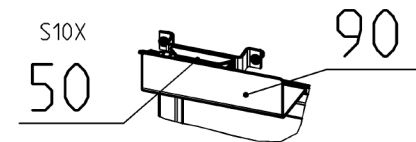
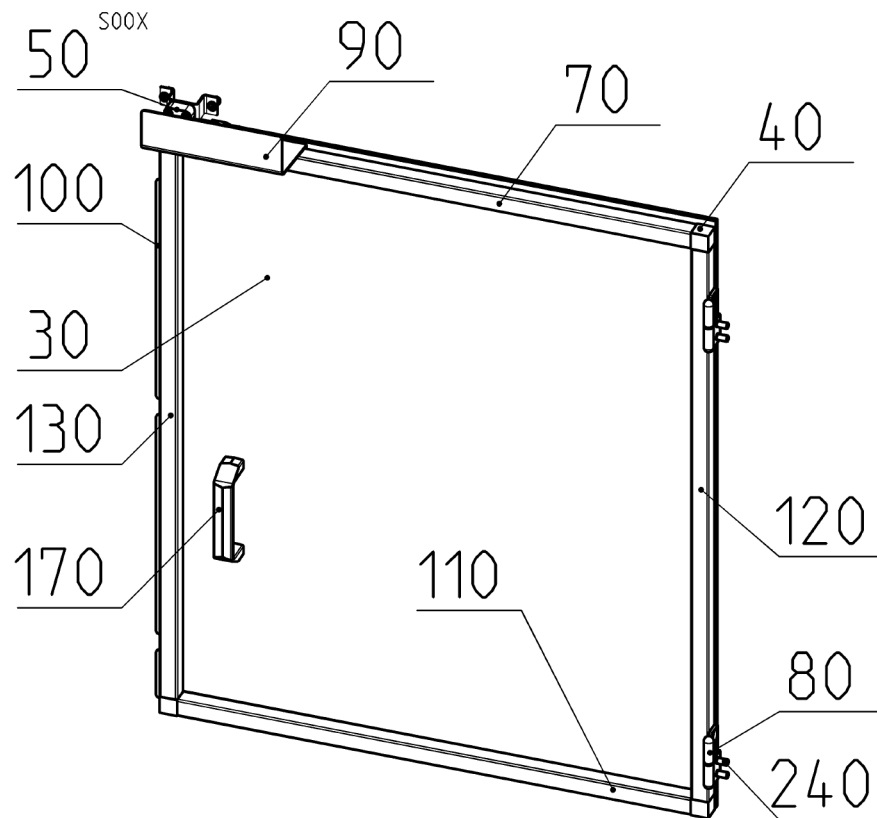
Subassembly 65783062S004 Door_right_Siemens

65784001S001 Casing_complete_

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	65783163S007	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
40	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkanthrohr__	4,000	Units Stück	E						
50	65784203S001	Assembly_Sensor_Siemens Baugruppe_Sensor_Siemens	1,000	Units Stück	E						320
60	301999958614	Washer__ Unterlegscheibe__	22,000	Units Stück	E						
70	65783162S004	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
80	65782300S002	Hinge__ Scharnier__	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter__	1,000	Units Stück	E						
100	65782348S004	Retaining plate__ Rückhalteblech__	1,000	Units Stück	E						
110	65783161S004	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
120	65782298S004	Frame_Hinge_ Rahmen_Scharnier__	1,000	Units Stück	E						
130	65782299S004	Frame_Handle_ Rahmen_Griff__	1,000	Units Stück	E						
150	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	3,000	Units Stück	E						
155	301132741953	Stud screw__ Stiftschraube__	2,000	Units Stück	E						
160	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
170	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
200	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						
210	301133903880	Tear-off nut__ Abreißmutter__	2,000	Units Stück	E						
220	301134250510	Washer__ Scheibe__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65783062S004 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 345



Teilenummer		B	MASSE	ABMESSUNG
65783062S001		975	13.382	Siemens
65783062S002	722.5	1090	14.238	Siemens
65783062S003	975.5	1180	17.866	Siemens
65783062S004	547.5	925	11.162	Siemens
65783062S005	987.5	1180	18.002	Siemens
65783062S101	783	975	13.617	Allen Bradley
65783062S102	722.5	1090	14.473	Allen Bradley
65783062S103	975.5	1180	18.101	Allen Bradley
65783062S104	547.5	925	11.396	Allen Bradley
65783062S105	987.5	1180	18.236	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

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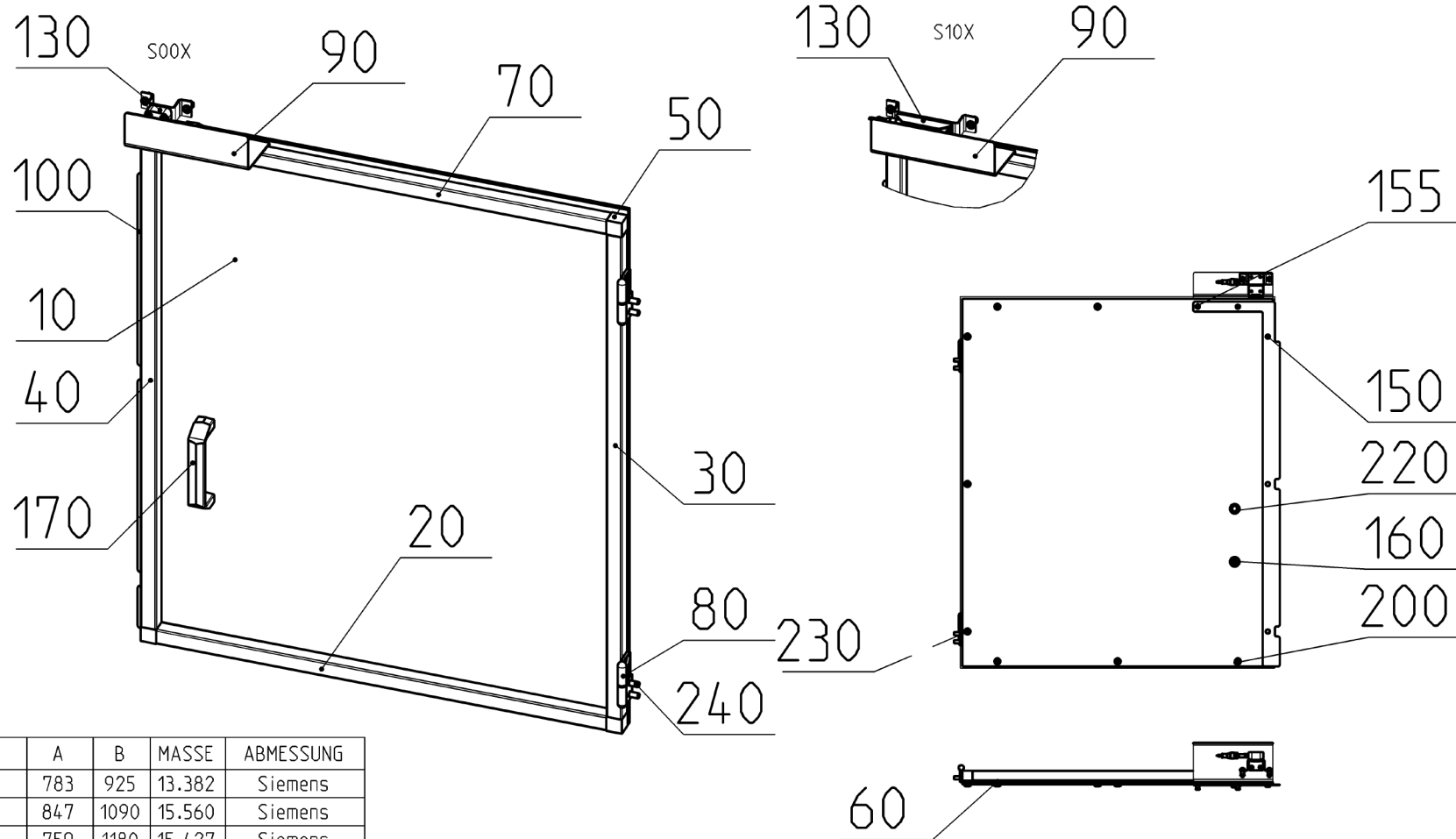
Subassembly 65783062S004 Door_right_Siemens

65784001S001 Casing_complete_

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
230	301134911220	Collar disc__ Rosettenscheibe__	8,000	Units Stück	E						
240	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783062S004 Door_right_Siemens	65784001S001 Casing_complete_				KHS-V02	Page 347

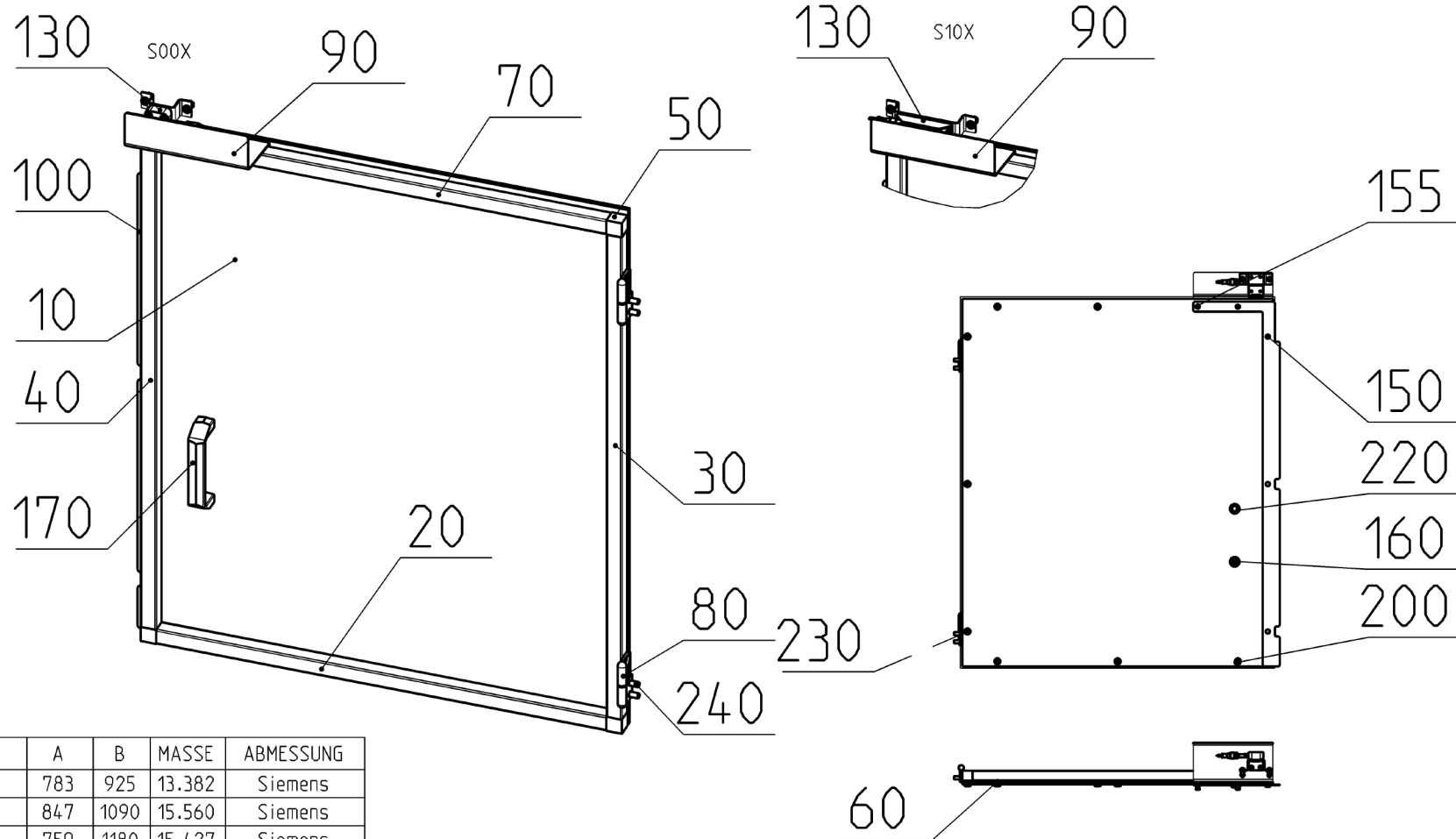


Teilenummer	A	B	MASSE	ABMESSUNG
65784041S001	783	925	13.382	Siemens
65784041S002	847	1090	15.560	Siemens
65784041S003	759	1180	15.427	Siemens
65784041S004	547.5	925	11.162	Siemens
65784041S005	593	1090	12.863	Siemens
65784041S101	783	925	13.617	Allen Bradley
65784041S102	847	1090	15.795	Allen Bradley
65784041S103	759	1180	15.662	Allen Bradley
65784041S104	547.5	925	11.396	Allen Bradley
65784041S105	593	1090	13.098	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784041S005 Door_right_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 348

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784038S008	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
20	65784040S006	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
30	65782298S002	Frame_Hinge_ Rahmen_Scharnier__	1,000	Units Stück	E						
40	65782299S002	Frame_Handle_ Rahmen_Griff__	1,000	Units Stück	E						
50	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr__	4,000	Units Stück	E						
60	301999958614	Washer__ Unterlegscheibe__	22,000	Units Stück	E						
70	65784039S006	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
80	65782300S002	Hinge__ Scharnier__	2,000	Units Stück	E						
90	65782347S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter__	1,000	Units Stück	E						
100	65782348S001	Retaining plate__ Rückhalteblech__	1,000	Units Stück	E						
130	65784203S001	Assembly_Sensor_Siemens Baugruppe_Sensor_Siemens	1,000	Units Stück	E						320
150	301132171020	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	3,000	Units Stück	E						
155	301132741953	Stud screw__ Stiftschraube__	2,000	Units Stück	E						
160	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
170	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
200	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						
210	301133903880	Tear-off nut__ Abreißmutter__	2,000	Units Stück	E						
220	301134250510	Washer__ Scheibe__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784041S005 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	349

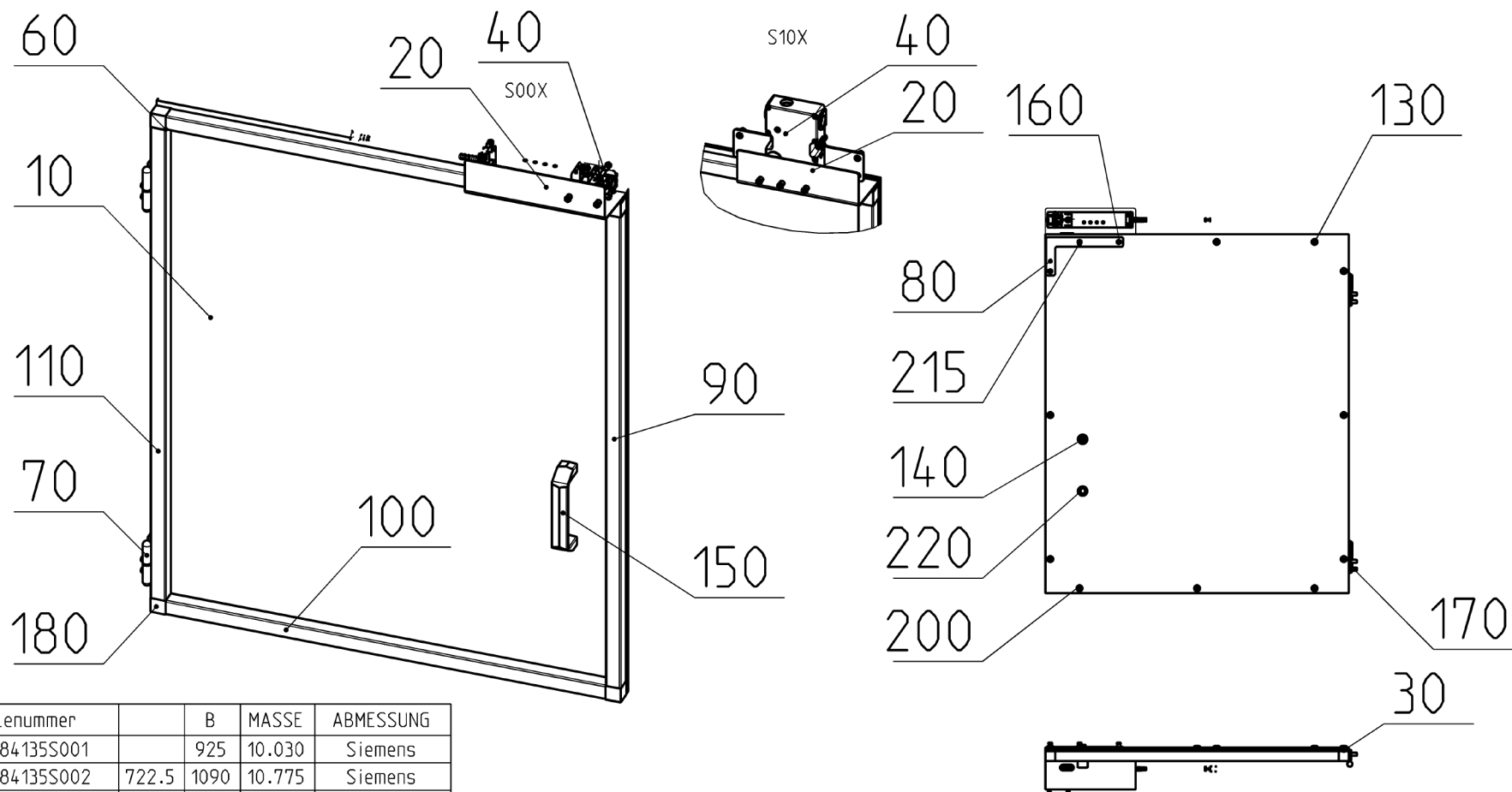


Teilenummer	A	B	MASSE	ABMESSUNG
65784041S001	783	925	13.382	Siemens
65784041S002	847	1090	15.560	Siemens
65784041S003	759	1180	15.427	Siemens
65784041S004	547.5	925	11.162	Siemens
65784041S005	593	1090	12.863	Siemens
65784041S101	783	925	13.617	Allen Bradley
65784041S102	847	1090	15.795	Allen Bradley
65784041S103	759	1180	15.662	Allen Bradley
65784041S104	547.5	925	11.396	Allen Bradley
65784041S105	593	1090	13.098	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784041S005 Door_right_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 350

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
230	301134911220	Collar disc__ Rosettenscheibe__	8,000	Units Stück	E						
240	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784041S005 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 35

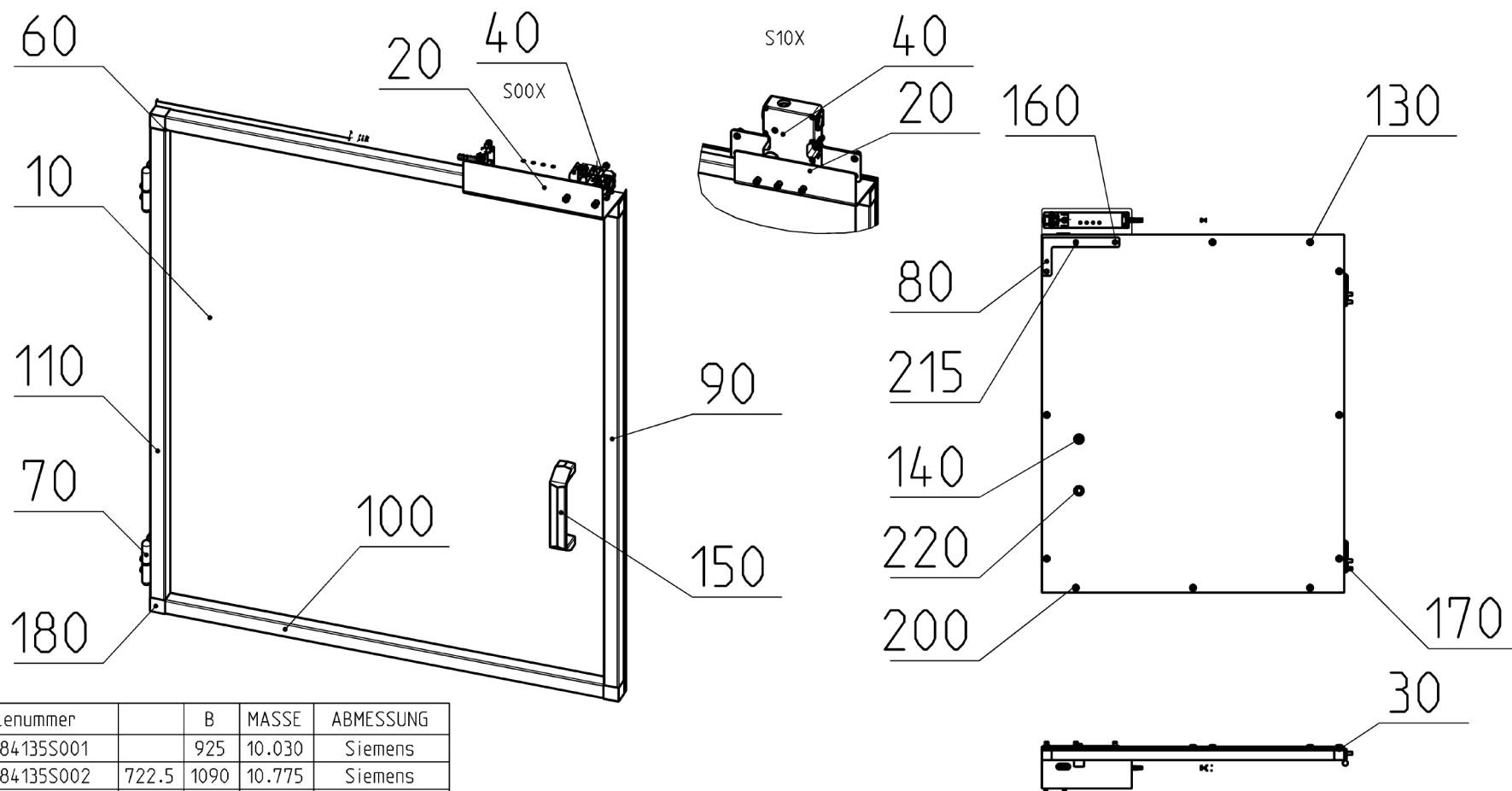


Teilenummer		B	MASSE	ABMESSUNG
65784135S001		925	10.030	Siemens
65784135S002	722.5	1090	10.775	Siemens
65784135S003	975.5	1180	14.342	Siemens
65784135S004	547.5	925	7.809	Siemens
65784135S005	987.5	1180	14.478	Siemens
65784135S101	783	925	12.187	Allen Bradley
65784135S102	722.5	1090	12.931	Allen Bradley
65784135S103	975.5	1180	16.499	Allen Bradley
65784135S104	547.5	925	9.966	Allen Bradley
65784135S105	987.5	1180	16.628	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784135S004 Door_left_Siemens		65784001S001 Casing_complete_		KHS-V02 Page 352

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783163S007	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
20	65784133S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter__	1,000	Units Stück	E						
30	301999958614	Washer__ Unterlegscheibe__	20,000	Units Stück	E						
40	65784202S001	Safety switch_complete_Siemens Sicherheitsschalter_komplett_Siemens	1,000	Units Stück	E						312
60	65783162S004	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
70	65782300S001	Hinge__ Scharnier__	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag__	1,000	Units Stück	E						
90	65782299S004	Frame_Handle_ Rahmen_Griff__	1,000	Units Stück	E						
100	65783161S004	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
110	65782298S004	Frame_Hinge_ Rahmen_Scharnier__	1,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	10,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
150	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
160	301132741953	Stud screw__ Stiftschraube__	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr__	4,000	Units Stück	E						
200	301134911220	Collar disc__ Rosettenscheibe__	10,000	Units Stück	E						
215	301133903880	Tear-off nut__ Abreißmutter__	3,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784135S004 Door_left_Siemens	65784001S001 Casing_complete_		KHS-V02	Page	353

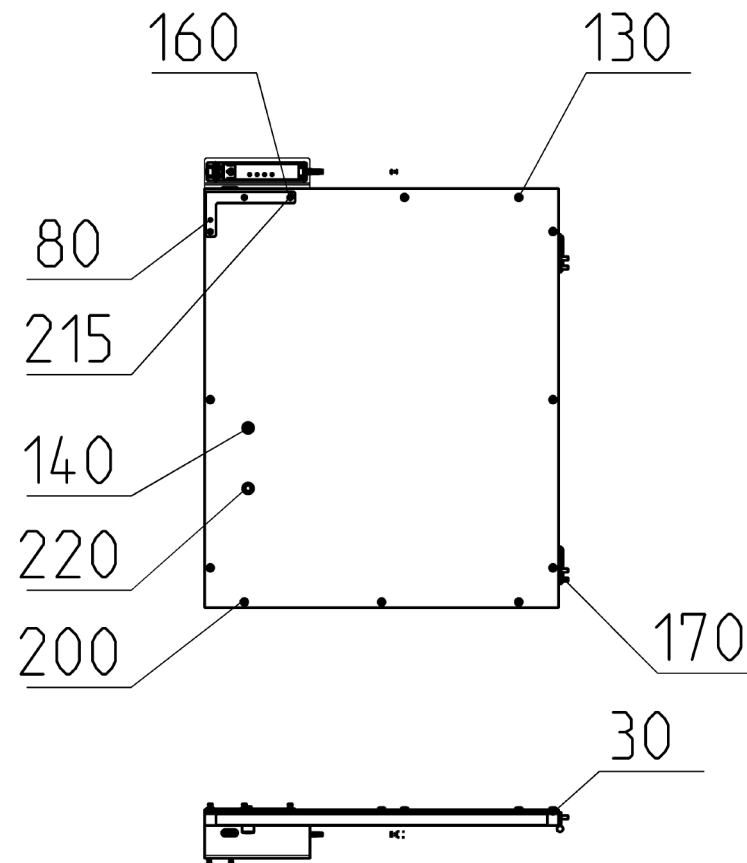
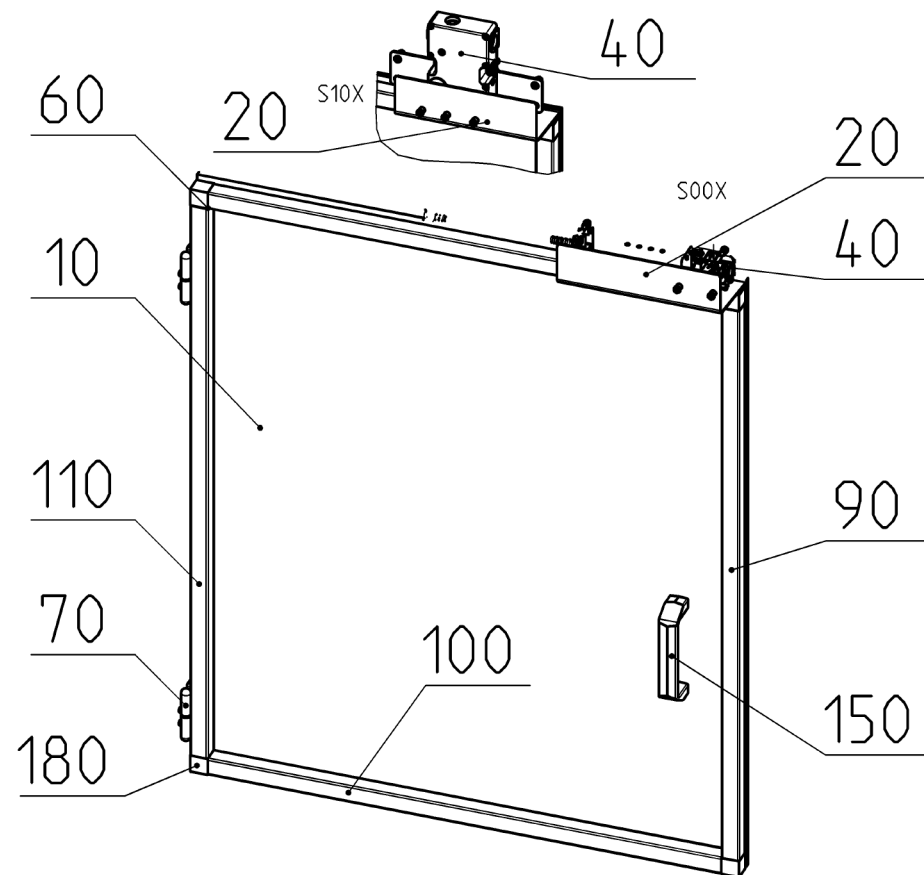


Teilenummer		B	MASSE	ABMESSUNG
65784135S001		925	10.030	Siemens
65784135S002	722.5	1090	10.775	Siemens
65784135S003	975.5	1180	14.342	Siemens
65784135S004	547.5	925	7.809	Siemens
65784135S005	987.5	1180	14.478	Siemens
65784135S101	783	925	12.187	Allen Bradley
65784135S102	722.5	1090	12.931	Allen Bradley
65784135S103	975.5	1180	16.499	Allen Bradley
65784135S104	547.5	925	9.966	Allen Bradley
65784135S105	987.5	1180	16.628	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784135S004 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 354

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
220	301134250510	Washer____ Scheibe____	2,000	Units Stück	E						

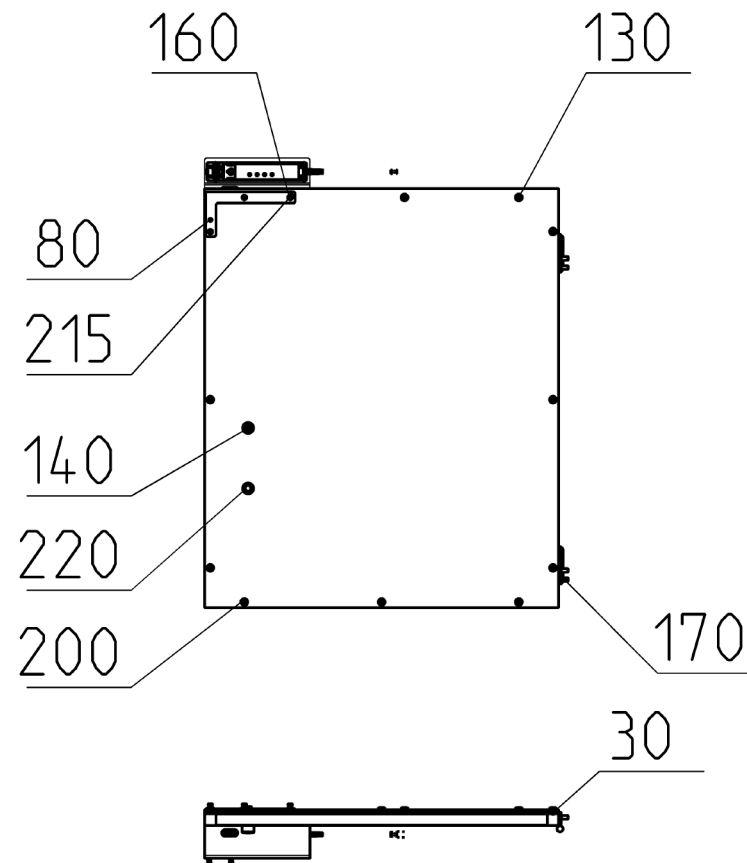
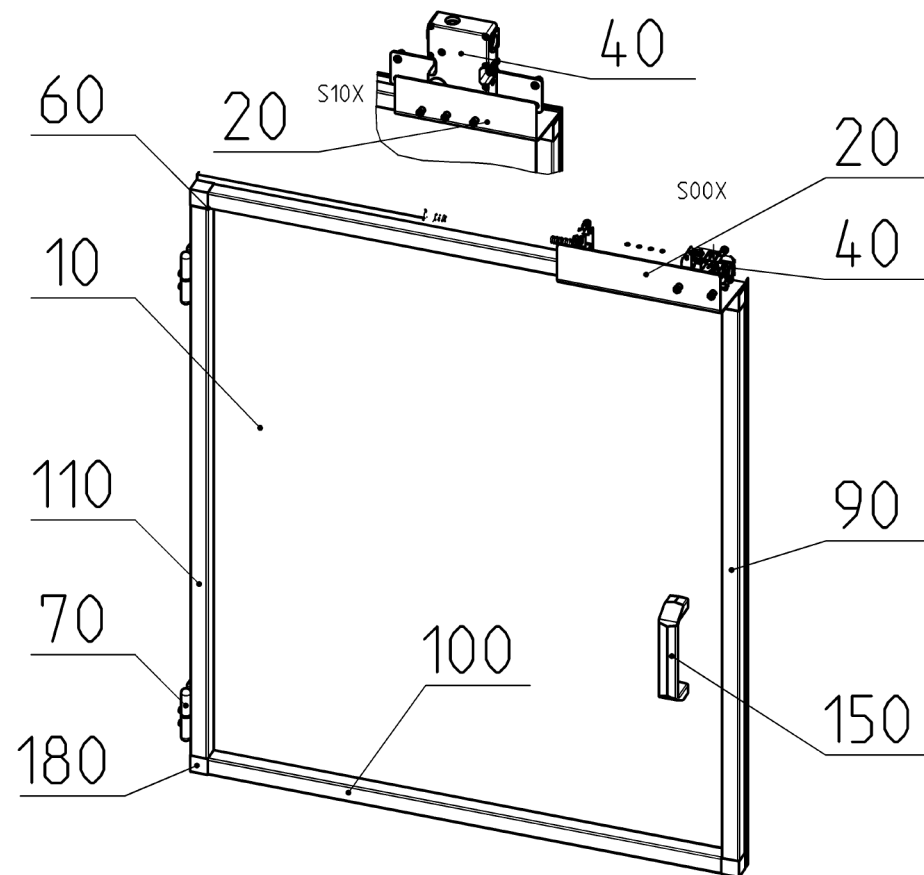
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784135S004 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	355



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784037S005 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 356

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784038S008	Protective screen__ Schutzscheibe__	1,000	Units Stück	E						
20	65784133S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter__	1,000	Units Stück	E						
30	301999958614	Washer__ Unterlegscheibe__	20,000	Units Stück	E						
40	65784202S001	Safety switch_complete_Siemens Sicherheitsschalter_komplett_Siemens	1,000	Units Stück	E						312
60	65784039S006	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
70	65782300S001	Hinge__ Scharnier__	2,000	Units Stück	E						
80	65782319S001	Sheet metal_Catch_ Blech_Anschlag__	1,000	Units Stück	E						
90	65782299S002	Frame_Handle_ Rahmen_Griff__	1,000	Units Stück	E						
100	65784040S006	Frame_topside_ Rahmen_oben__	1,000	Units Stück	E						
110	65782298S002	Frame_Hinge_ Rahmen_Scharnier__	1,000	Units Stück	E						
130	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	10,000	Units Stück	E						
140	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
150	301023120016	Bow-type handle__ Bügelgriff__	1,000	Units Stück	E						
160	301132741953	Stud screw__ Stiftschraube__	3,000	Units Stück	E						
170	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant__	8,000	Units Stück	E						
180	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr__	4,000	Units Stück	E						
200	301134911220	Collar disc__ Rosettenscheibe__	10,000	Units Stück	E						
215	301133903880	Tear-off nut__ Abreißmutter__	3,000	Units Stück	E						

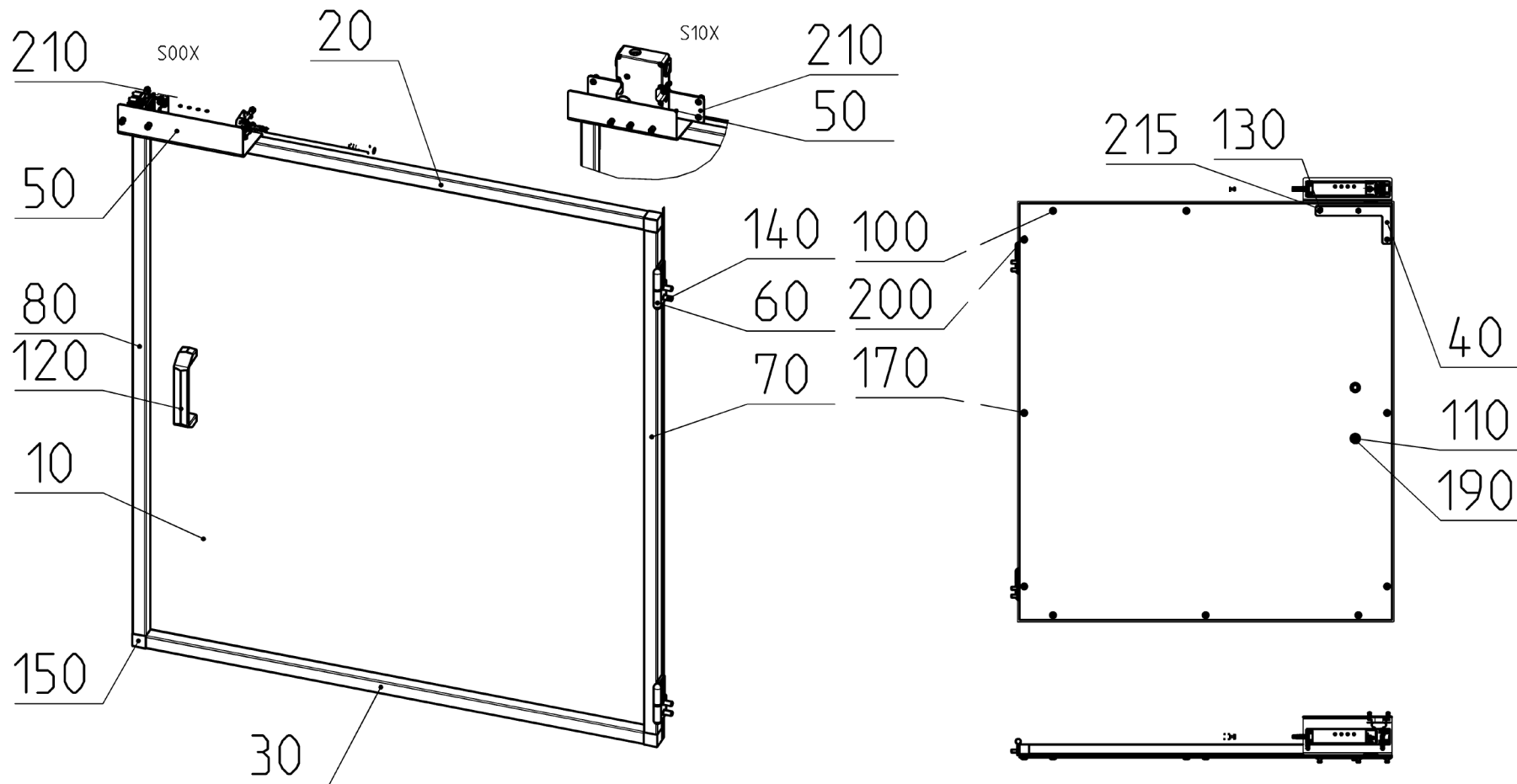
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784037S005 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 357



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784037S005 Door_left_Siemens	65784001S001 Casing_complete_	KHS-V02	Page 358

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
220	301134250510	Washer____ Scheibe____	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784037S005 Door_left_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	359

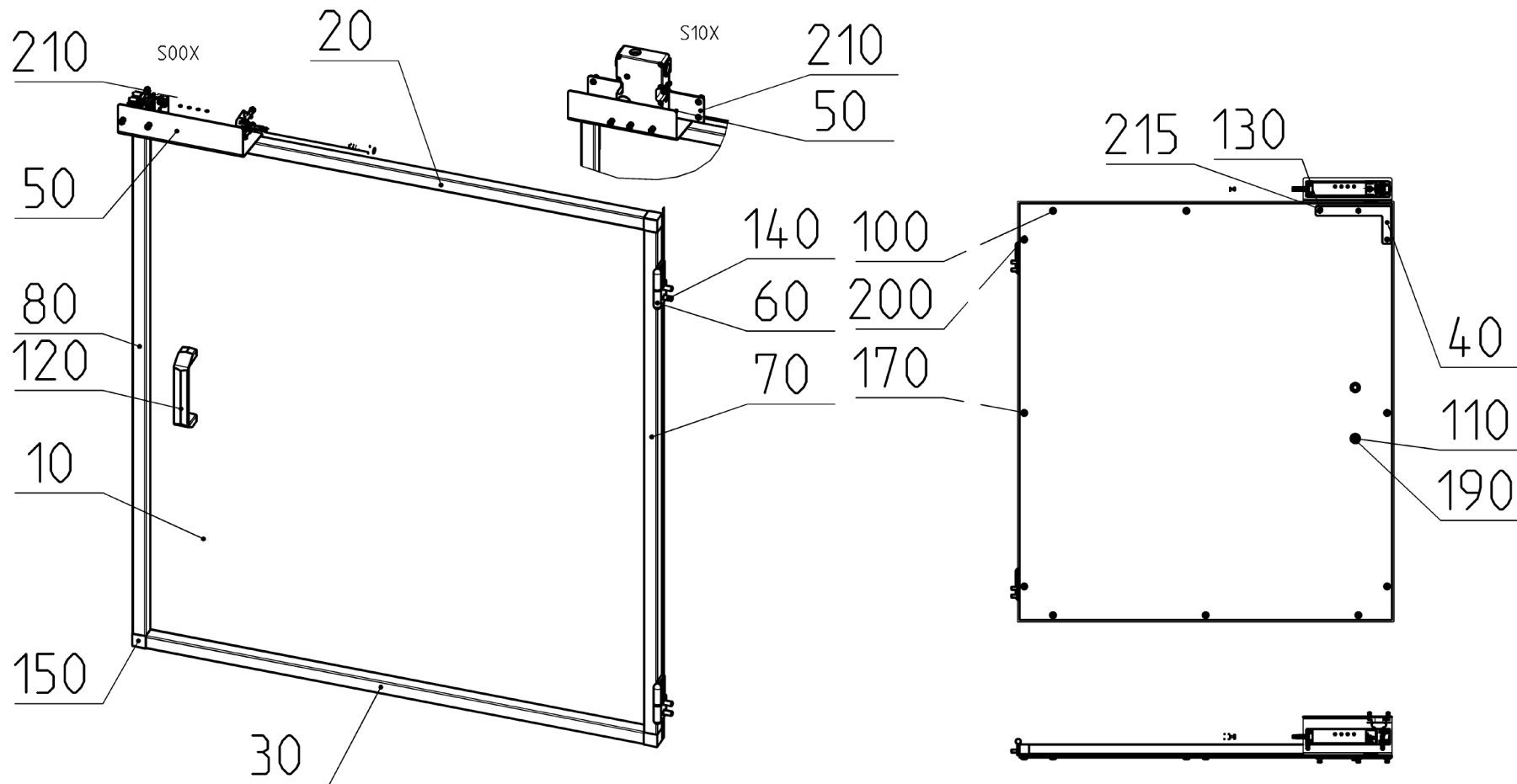


Teilenummer	A	B	MASSE	ABMESSUNG
65784042S001	593	1090	9.400	Siemens
65784042S002	759	1180	11.903	Siemens
65784042S101	593	1090	11.550	Allen Bradley
65784042S102	759	1180	14.060	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784042S002 Door_right_Siemens		65784001S001 Casing_complete_		KHS-V02 Page 360

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784038S003	Protective screen_ Schutzscheibe_	1,000	Units Stück	E						
20	65784039S001	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
30	65784040S001	Frame_topside_ Rahmen_oben_	1,000	Units Stück	E						
40	65782319S001	Sheet metal_Catch_ Blech_Anschlag_	1,000	Units Stück	E						
50	65784136S001	Fastening_Safety switch_ Befestigung_Sicherheitsschalter_	1,000	Units Stück	E						
60	65782300S002	Hinge_ Scharnier_	2,000	Units Stück	E						
70	65782298S003	Frame_Hinge_ Rahmen_Scharnier_	1,000	Units Stück	E						
80	65782299S003	Frame_Handle_ Rahmen_Griff_	1,000	Units Stück	E						
100	301132321460	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	10,000	Units Stück	E						
110	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
120	301023120016	Bow-type handle_ Bügelgriff_	1,000	Units Stück	E						
130	301132741953	Stud screw_ Stiftschraube_	3,000	Units Stück	E						
140	301132321820	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	8,000	Units Stück	E						
150	301195900017	Corner connector_Square tube_ Eckverbinder_Vierkantröhr_	4,000	Units Stück	E						
170	301134911220	Collar disc_ Rosettenscheibe_	10,000	Units Stück	E						
190	301134250510	Washer_ Scheibe_	2,000	Units Stück	E						
200	301999958614	Washer_ Unterlegscheibe_	20,000	Units Stück	E						
210	65784202S001	Safety switch_complete_Siemens Sicherheitsschalter_komplett_Siemens	1,000	Units Stück	E						312

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784042S002 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page 361



Teilenummer	A	B	MASSE	ABMESSUNG
65784042S001	593	1090	9.400	Siemens
65784042S002	759	1180	11.903	Siemens
65784042S101	593	1090	11.550	Allen Bradley
65784042S102	759	1180	14.060	Allen Bradley

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784042S002 Door_right_Siemens		65784001S001 Casing_complete_		KHS-V02 Page 362

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
215	301133903880	Tear-off nut_ Abreißmutter_	3,000	Units Stück	E						

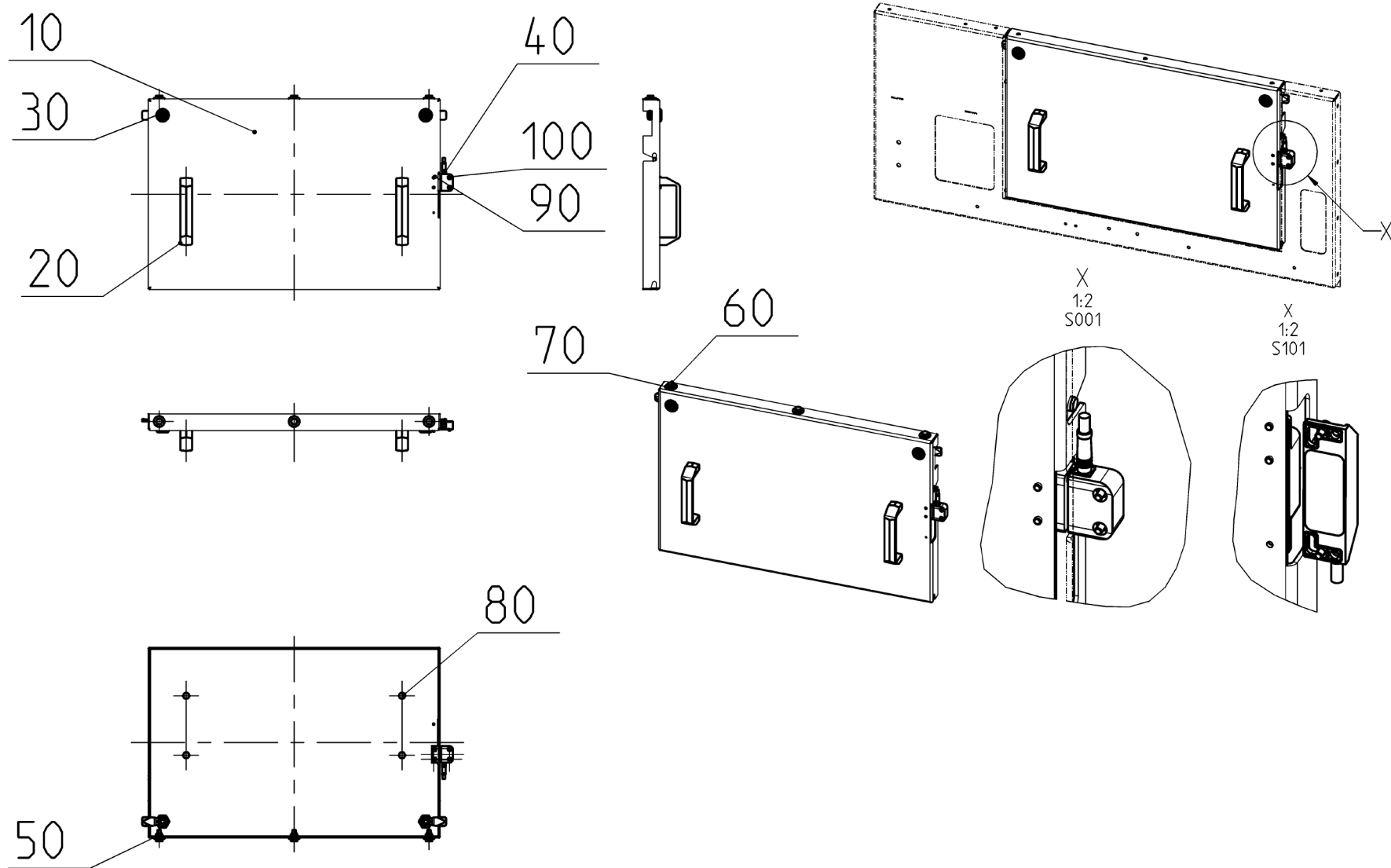
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784042S002 Door_right_Siemens	65784001S001 Casing_complete_			KHS-V02	Page	363

Drawing not necessary.

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783255S001 Ladder_Seamer_	65784001S001 Casing_complete_	KHS-V02	Page 364

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301991010142	Stairway_collapsible_ Treppenaufgang_klappbar_	1,000	Units Stück	E						

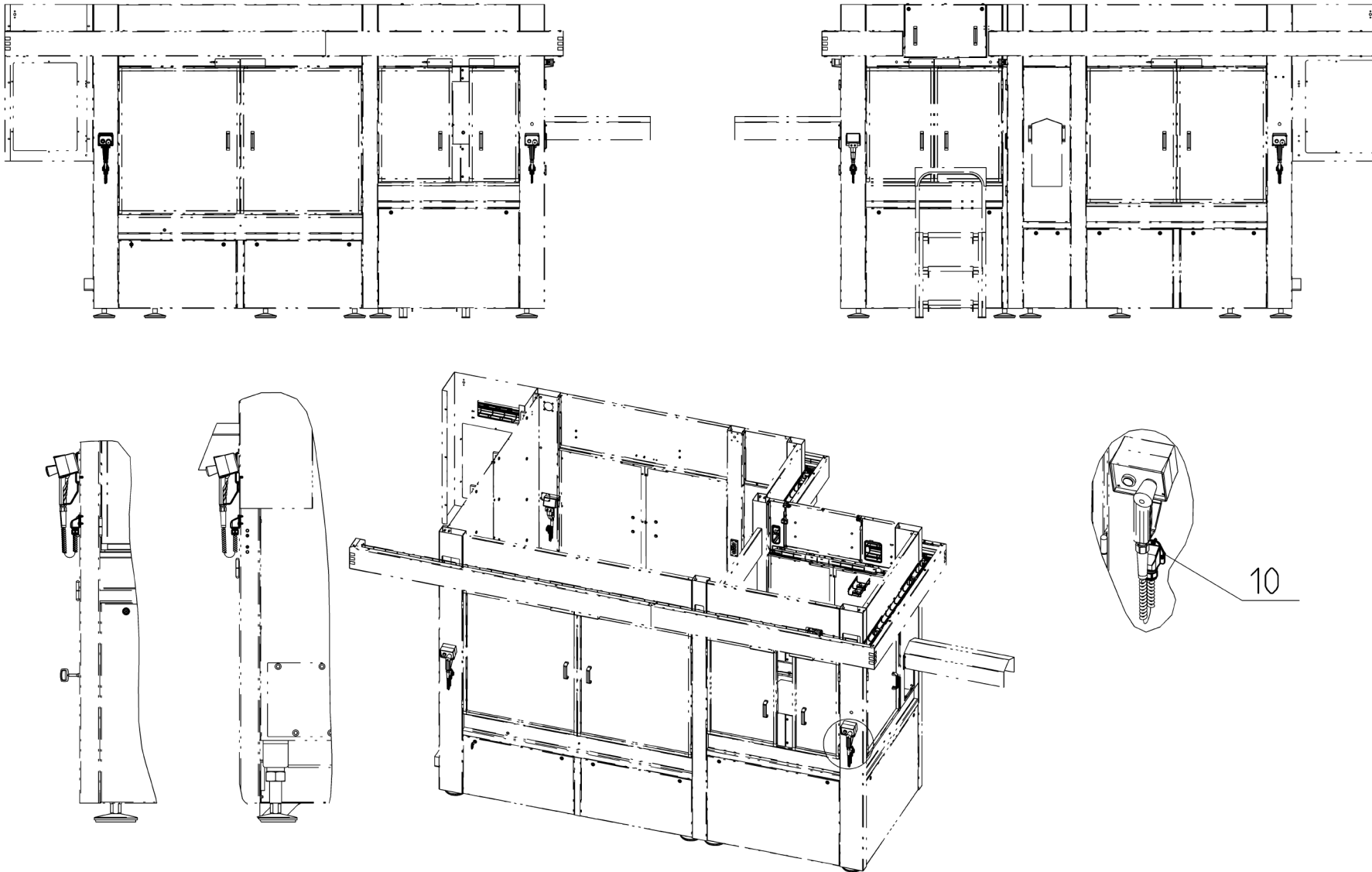
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783255S001 Ladder_Seamer_	65784001S001 Casing_complete_			KHS-V02	Page	365



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783238S001 Door_Seamer_	65784001S001 Casing_complete_	KHS-V02	Page 366

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65783227S001	Cover plate__ Abdeckblech__	1,000	Units Stück	E						
20	301023120016	Bow-type handle__ Bügelgriff__	2,000	Units Stück	E						
30	301023321569	Closing handle_complete_ Vorreiber_komplett__	2,000	Units Stück	E						
40	301262455551	Safety switch__ Sicherheitsschalter__	1,000	Units Stück	E				X		
50	301133090230	Hexagonal nut_Clamping part_ Sechskantmutter_Klemmteil__	3,000	Units Stück	E						
60	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	3,000	Units Stück	E						
70	301134250510	Washer__ Scheibe__	3,000	Units Stück	E						
80	301132171470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
90	301132150080	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	2,000	Units Stück	E						
100	301132150170	Cheese head cap screw_Hexagon socket_ Zylinderschraube_Innensechskant__	2,000	Units Stück	E						

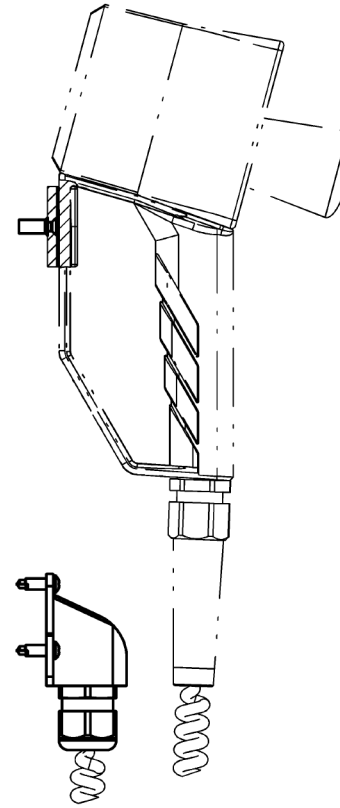
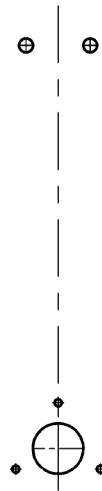
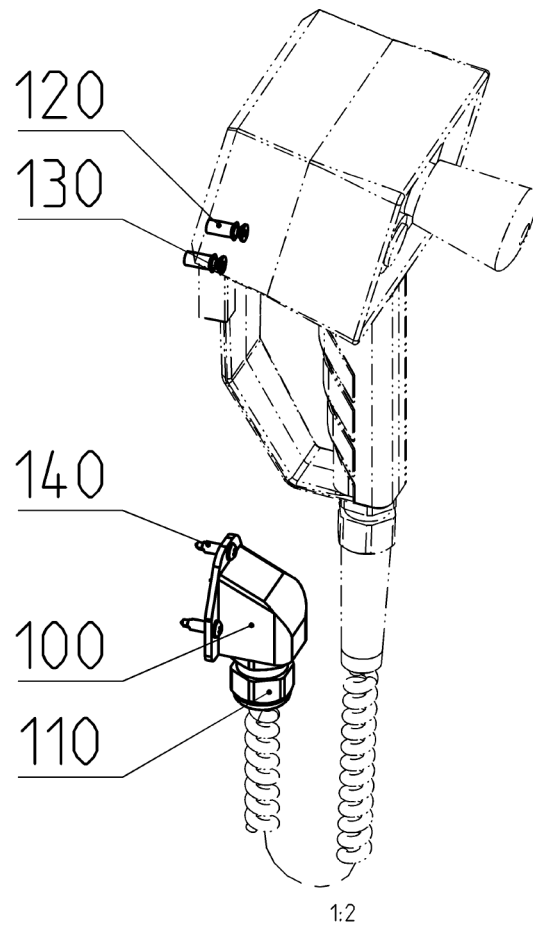
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783238S001 Door_Seamer_	65784001S001 Casing_complete_			KHS-V02	Page	367



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783153S001 Inching operation_Positioning_	65794008S001 Machine frame_complete_		KHS-V02 Page 368

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65782263S001	Switch_InchIng operation_ Schalter_Tippbetrieb_	3,000	Units Stück	E						370

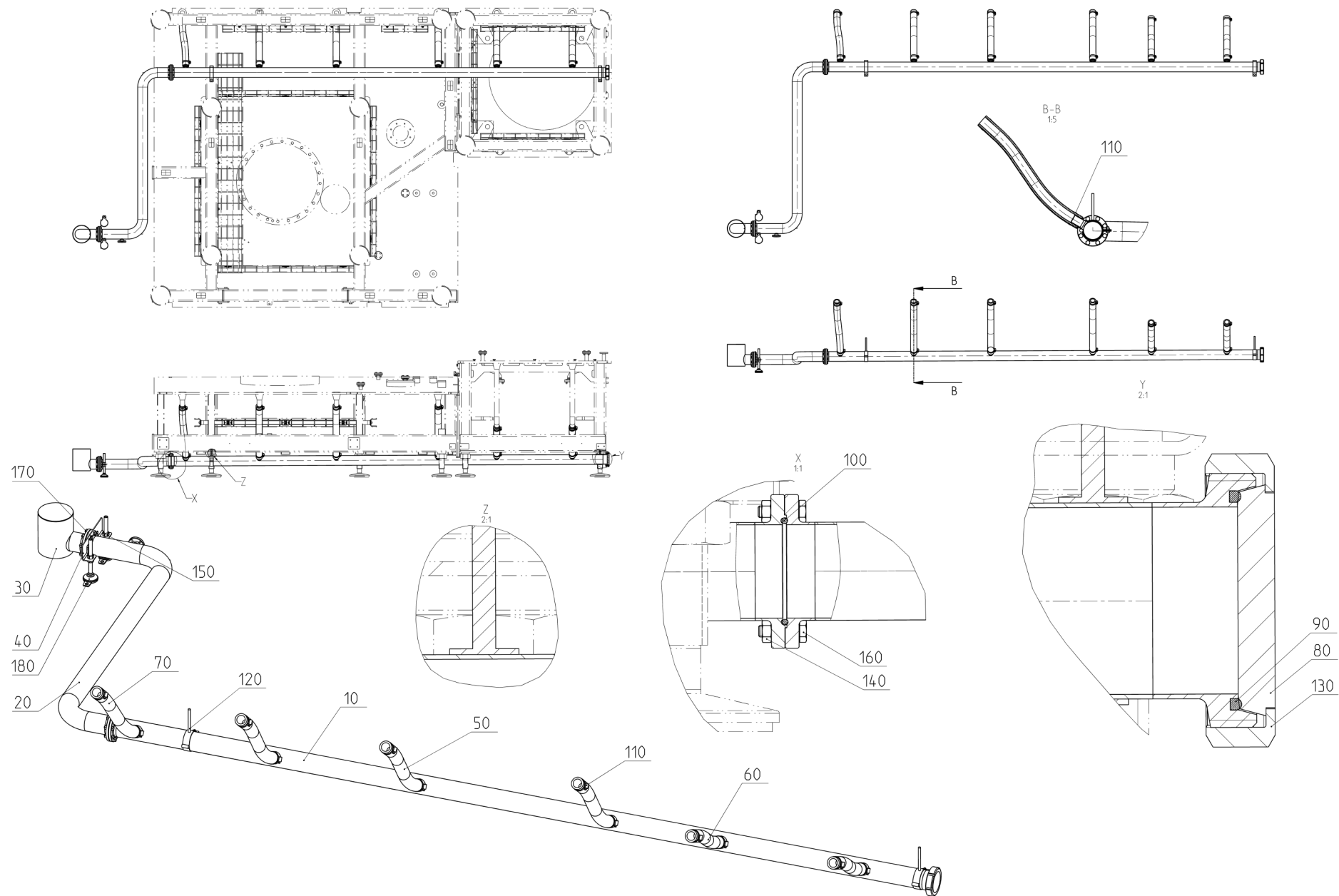
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783153S001 InchIng operation_Positioning_	65794008S001 Machine frame_complete_			KHS-V02	Page	369



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65782263S001 Switch_InchIng operation_	65783153S001 InchIng operation_Positioning_		KHS-V02 Page 370

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
100	301256461074	Angle bracket_Hose_M20 Anschlusswinkel_Schlauch_M20	1,000	Units Stück	E						
110	301256460013	Cable gland__ST M20 Kabelverschraubung__ST M20	1,000	Units Stück	E						
120	301133900050	Blind rivet nut__ Blindnietmutter__	2,000	Units Stück	E						
130	301132320500	Countersunk screw_Hexagon socket_ Senkschraube_Innensechskant_	2,000	Units Stück	E						
140	301132215970	Fillister head screw_self-cutting_ Linsenkopfschraube_selbstschneidend_	3,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65782263S001 Switch_InchIng operation_	65783153S001 InchIng operation_Positioning_			KHS-V02	Page	371



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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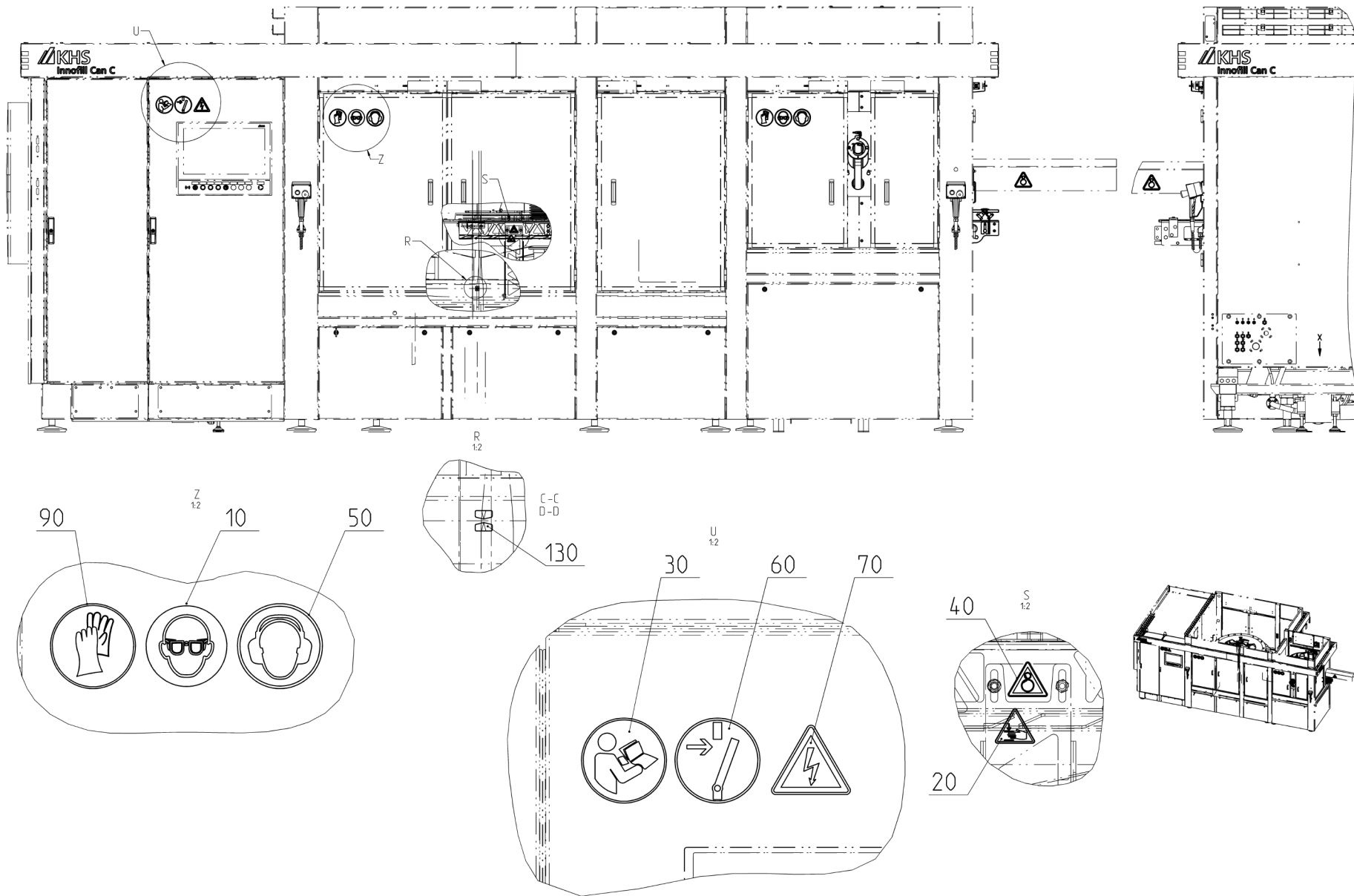
Subassembly 65784081S001 Media_Collecting pipe_

65794008S001 Machine frame_complete_

KHS-V02 Page 372

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784082S001	Pipe__ Rohr__	1,000	Units Stück	E						
20	65784184S001	Drain pipe_Rinse cup_ Ablaufrohr_Spültopf__	1,000	Units Stück	E						
30	65784223S001	Flush box__DN80 Spüldose__DN80	1,000	Units Stück	E						
40	65784224S001	Support plate__ Stützblech__	1,000	Units Stück	E						
50	301053151700	Hose__ Schlauch__	3,000	Units Stück	E						
60	301053151700	Hose__ Schlauch__	2,000	Units Stück	E						
70	301053151700	Hose__ Schlauch__	1,000	Units Stück	E						
80	X05162908	Liner blank__ Blindkegelstutzen__	1,000	Units Stück	E						
90	301057049310	Seal ring__ Dichtring__	1,000	Units Stück	E						
100	301057048570	O-ring_Aseptic_ O-Ring_Aseptik__	2,000	Units Stück	E						
110	301053580680	Hose clamp__ Schlauchschelle__	12,000	Units Stück	E						
120	301053552051	Pipe clamp__ Rohrschelle__	2,000	Units Stück	E						
130	301057032301	Grooved union nut__ Nütüberwurfmutter__	1,000	Units Stück	E						
140	301133120220	Hexagonal nut__ Sechskantmutter__	16,000	Units Stück	E						
150	301133120370	Hexagonal nut__ Sechskantmutter__	4,000	Units Stück	E						
160	301132172420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	14,000	Units Stück	E						
170	301132172470	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
180	301014119340	Hinged foot__ Gelenkfuß__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784081S001 Media_Collecting pipe_	65794008S001 Machine frame_complete_			KHS-V02	Page	373



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

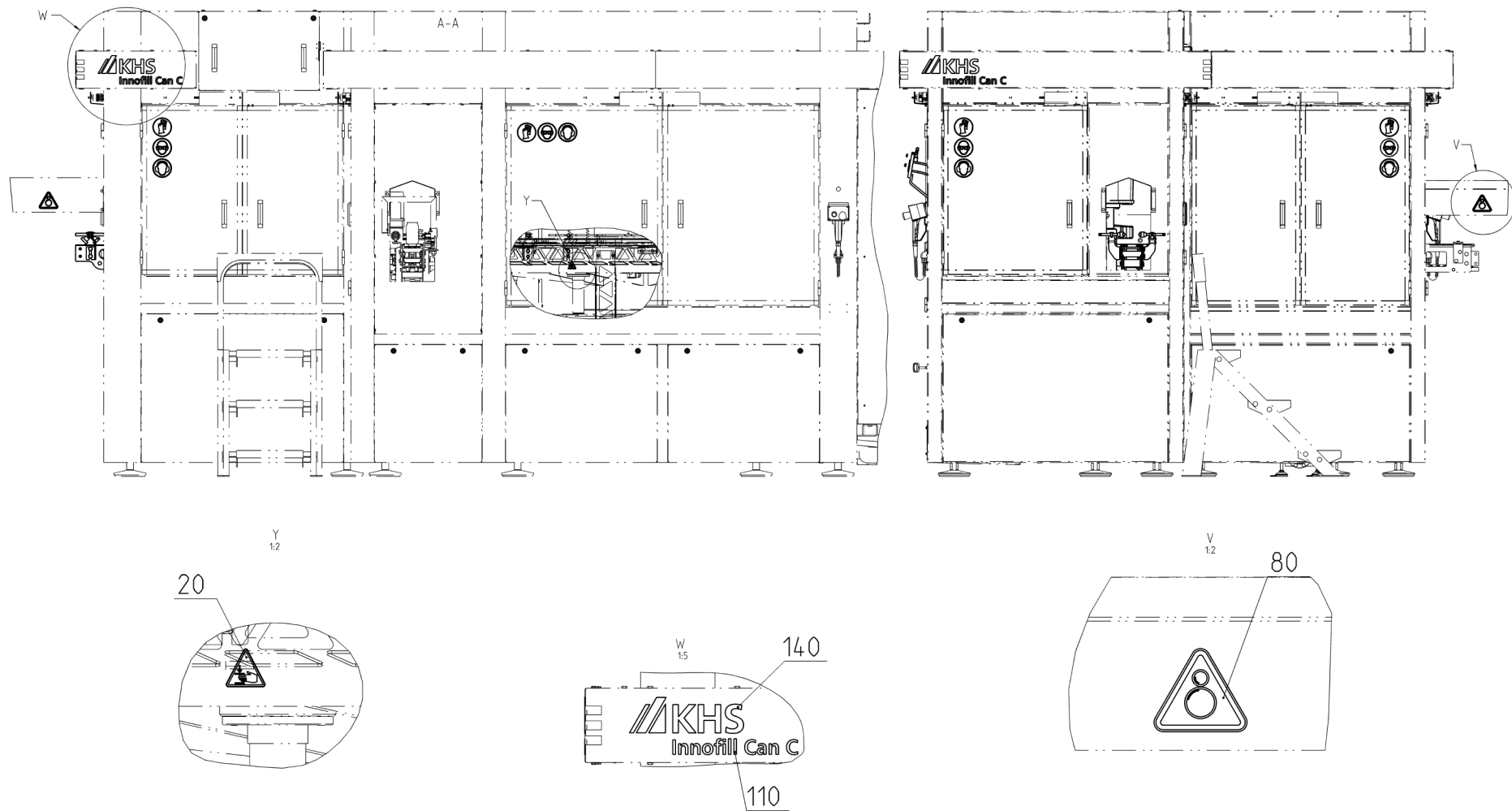
Subassembly 65784083S001 Machine labeling_complete_FERRUM

65794008S001 Machine frame_complete_

KHS-V02 Page 374

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301025992800	Instruction notice_Eye protection_ Gebotsschild_Augenschutz_	6,000	Units Stück	E						
20	301025992773	Danger sign_Hand injury_ Warnschild_Handverletzung_	4,000	Units Stück	E						
30	301025992816	Instruction notice_Operating instruction Gebotsschild_Gebrauchsanweisung_	1,000	Units Stück	E						
40	301025992681	Danger sign_Risk of entanglement_ Warnschild_Einzugsgefahr_	1,000	Units Stück	E						
50	301025992850	Instruction notice_Ear defenders_ Gebotsschild_Gehörschutz_	6,000	Units Stück	E						
60	301025992251	Instruction notice__Vor Arbeiten freisch Gebotsschild__Vor Arbeiten freischalten	1,000	Units Stück	E						
70	301025990440	Danger sign_Electrical hazard warning sy Warnschild_Blitzpfeil_	1,000	Units Stück	E						
80	301025992682	Danger sign_Risk of entanglement_ Warnschild_Einzugsgefahr_	4,000	Units Stück	E						
90	301025992760	Instruction notice_Protective gloves_ Gebotsschild_Schutzhandschuhe_	6,000	Units Stück	E						
100	301025992743	Danger sign_corrosive substances_ Warnschild_ätzende Stoffe_	1,000	Units Stück	E						
110	301025050024	Sticker_Innofill_Can C Aufkleber_Innofill_Can C	4,000	Units Stück	E						
120	301025992001	Danger sign_hot surface_ Warnschild heiße Oberfläche_	1,000	Units Stück	E						
130	301023309630	Scale arrow_ Skalierungspfeil_	2,000	Units Stück	E						
140	301025056000	Company name plate__KHS Firmenschild__KHS	4,000	Units Stück	E						

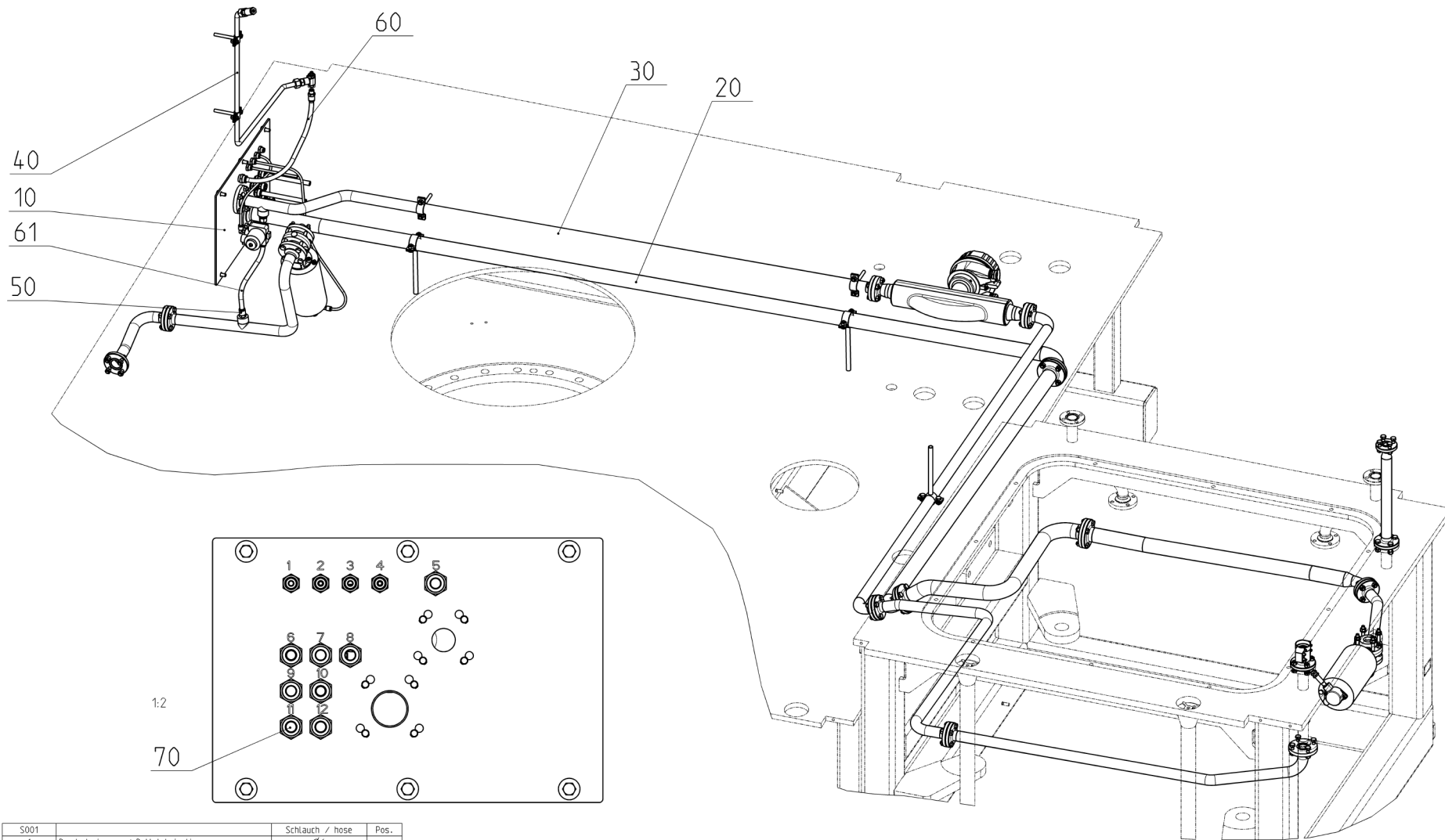
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784083S001 Machine labeling_complete_FERRUM	65794008S001 Machine frame_complete_			KHS-V02	Page 375



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784083S001 Machine labeling_complete_FERRUM		65794008S001 Machine frame_complete_		KHS-V02 Page 376

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301025992800	Instruction notice_Eye protection_ Gebotsschild_Augenschutz_	6,000	Units Stück	E						
20	301025992773	Danger sign_Hand injury_ Warnschild_Handverletzung_	4,000	Units Stück	E						
30	301025992816	Instruction notice_Operating instruction Gebotsschild_Gebrauchsanweisung_	1,000	Units Stück	E						
40	301025992681	Danger sign_Risk of entanglement_ Warnschild_Einzugsgefahr_	1,000	Units Stück	E						
50	301025992850	Instruction notice_Ear defenders_ Gebotsschild_Gehörschutz_	6,000	Units Stück	E						
60	301025992251	Instruction notice__Vor Arbeiten freisch Gebotsschild__Vor Arbeiten freischalten	1,000	Units Stück	E						
70	301025990440	Danger sign_Electrical hazard warning sy Warnschild_Blitzpfeil_	1,000	Units Stück	E						
80	301025992682	Danger sign_Risk of entanglement_ Warnschild_Einzugsgefahr_	4,000	Units Stück	E						
90	301025992760	Instruction notice_Protective gloves_ Gebotsschild_Schutzhandschuhe_	6,000	Units Stück	E						
100	301025992743	Danger sign_corrosive substances_ Warnschild_ätzende Stoffe_	1,000	Units Stück	E						
110	301025050024	Sticker_Innofill_Can C Aufkleber_Innofill_Can C	4,000	Units Stück	E						
120	301025992001	Danger sign_hot surface_ Warnschild_heiße Oberfläche_	1,000	Units Stück	E						
130	301023309630	Scale arrow_ Skalierungspfeil_	2,000	Units Stück	E						
140	301025056000	Company name plate__KHS Firmenschild__KHS	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784083S001 Machine labeling_complete_FERRUM	65794008S001 Machine frame_complete_			KHS-V02	Page	377



S001		Schlauch / hose	Pos.
1	Bandschmierung / Belt lubrication	Ø6	-
2	Gullyventil 1 / Gully valve 1	Ø6 schwarz/black	62
3	Gullyventil 2 / Gully valve 2	Ø6 schwarz/black	63
4	Falzrollabschwallung / Seaming roll flushing	Ø6 rot/red	64
5	Tulpenabspritzung / Tulip spray	Ø12 natur/natural	60
6			
7	Schleifring / Slip ring	Ø12 schwarz/black	-
8			
9	Blasenbrecher / Bubble breaker	Ø12 natur/natural	65
10	Luftversorgung Verschleißer / Air supply seamer	Ø12 schwarz/black	66
11	Dosendusche Luft / Can shower air	Ø12	-
12	Dosendusche Wasser / Can shower water	Ø12	-

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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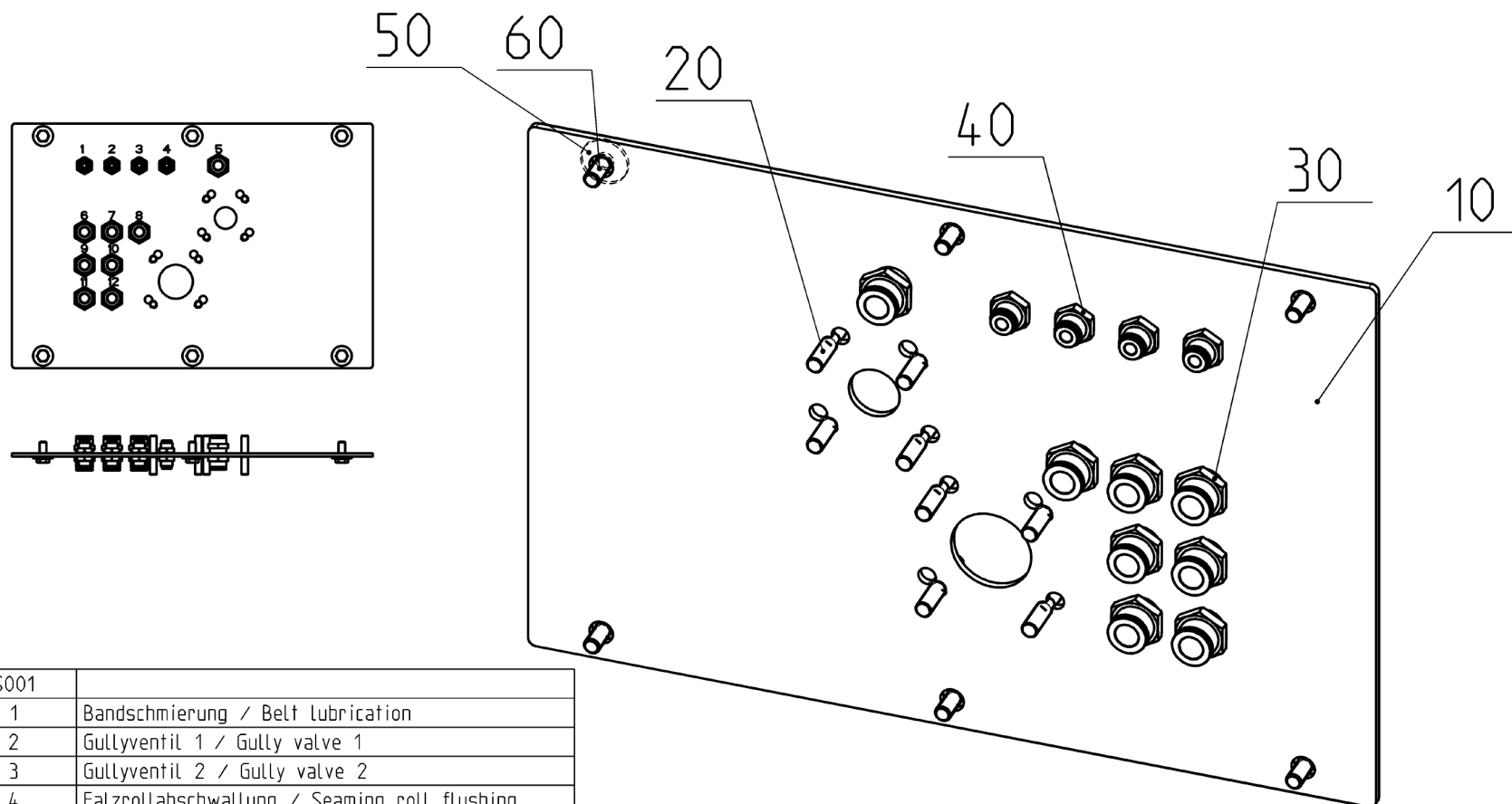
Subassembly 65784217S001 Media distribution_complete_

65794008S001 Machine frame_complete_

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784218S001	Transfer plate_complete_ Übergabeplatte_komplett_	1,000	Units Stück	E						380
20	65784095S001	Supply pipe_Flushing_ Zuleitung_Abschwallung_	1,000	Units Stück	E						384
30	65784144S001	Supply pipe_Undercover gassing_ Zuleitung_Unterdeckelbegasung_	1,000	Units Stück	E						392
40	65783169S001	Filling valve rinsing_ Füllventilabspritzung_	1,000	Units Stück	E						398
50	301055105215	Push-fit fitting_straight_ Steckverschraubung_gerade_	2,000	Units Stück	E						
60	301053159880	Pneumatic hose_ Pneumatikschlauch_	1,000	Units Stück	E						
61	301053159880	Pneumatic hose_ Pneumatikschlauch_	1,000	Units Stück	E						
62	301053150155	Pneumatic hose_black_6 Pneumatikschlauch_schwarz_6	1,000	Units Stück	E						
63	301053150155	Pneumatic hose_black_6 Pneumatikschlauch_schwarz_6	1,000	Units Stück	E						
64	301053150122	Pneumatic hose_red_6 Pneumatikschlauch_rot_6	1,000	Units Stück	E						
65	301053159880	Pneumatic hose_ Pneumatikschlauch_	1,000	Units Stück	E						
66	301053150502	Pneumatic hose_black_12 Pneumatikschlauch_schwarz_12	1,000	Units Stück	E						
70	301999952616	Plug_ Stopfen_	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784217S001 Media distribution_complete_	65794008S001 Machine frame_complete_			KHS-V02	Page 379



S001	
1	Bandschmierung / Belt lubrication
2	Gullyventil 1 / Gully valve 1
3	Gullyventil 2 / Gully valve 2
4	Falzrollabschwallung / Seaming roll flushing
5	Tulpenabspritzung / Tulip spray
6	
7	Schleifring / Slip ring
8	
9	Blasenbrecher / Bubble breaker
10	Luftversorgung Verschleißer / Air supply seamer
11	Dosendusche Luft / Can shower air
12	Dosendusche Wasser / Can shower water

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

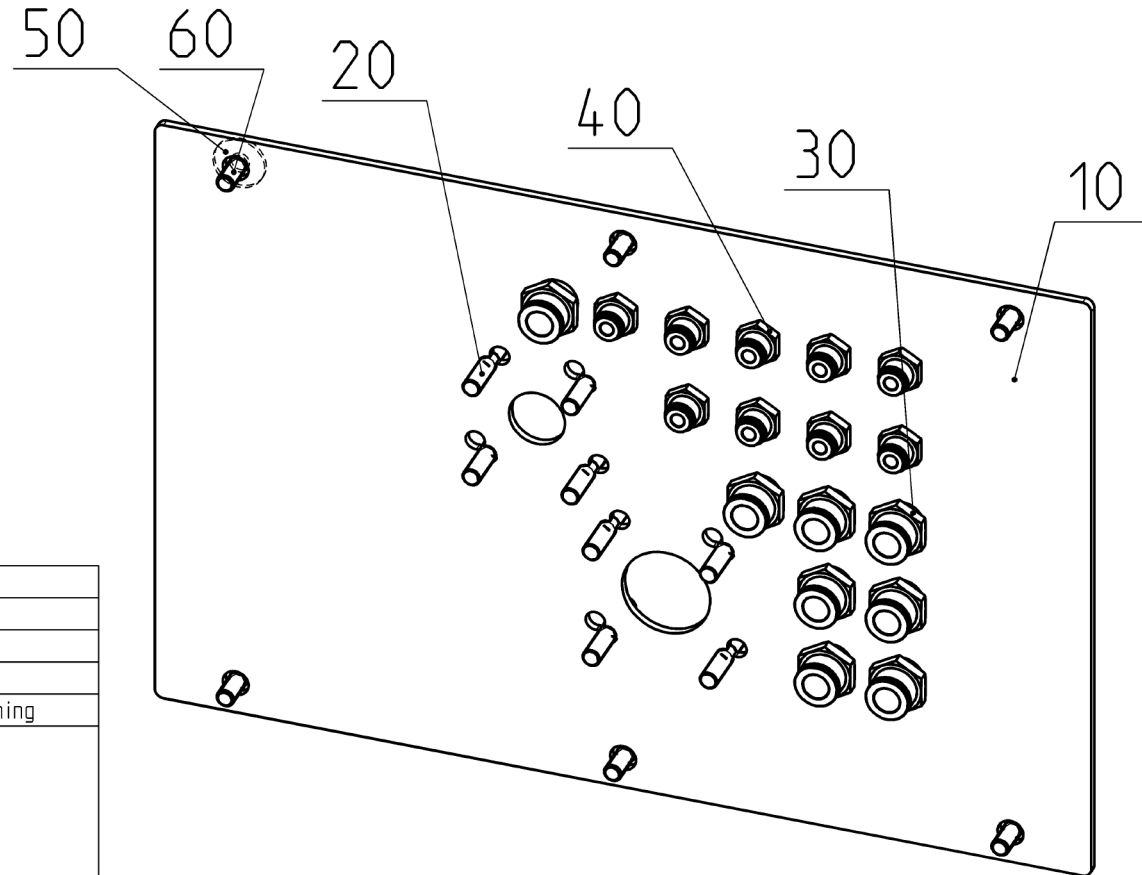
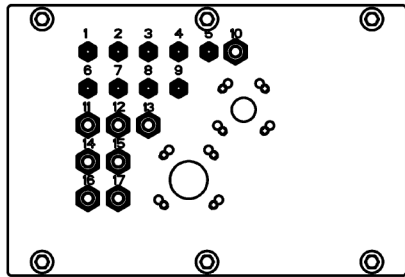
Subassembly 65784218S001 Transfer plate_complete_

65784217S001 Media distribution_complete_

KHS-V02 Page 380

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784194S001	Transfer plate__ Übergabeplatte__	1,000	Units Stück	E						
20	59646624S001	Thread bolt__M8 Gewindebolzen__M8	8,000	Units Stück	E						
30	301055132935	Connector_Bulkhead_ Steckverbindung_Schott_	8,000	Units Stück	E						
40	301055132965	Connector_Bulkhead_ Steckverbindung_Schott_	4,000	Units Stück	E						
50	301134250510	Washer__ Scheibe__	6,000	Units Stück	E						
60	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784218S001 Transfer plate_complete_	65784217S001 Media distribution_complete_			KHS-V02	Page	381

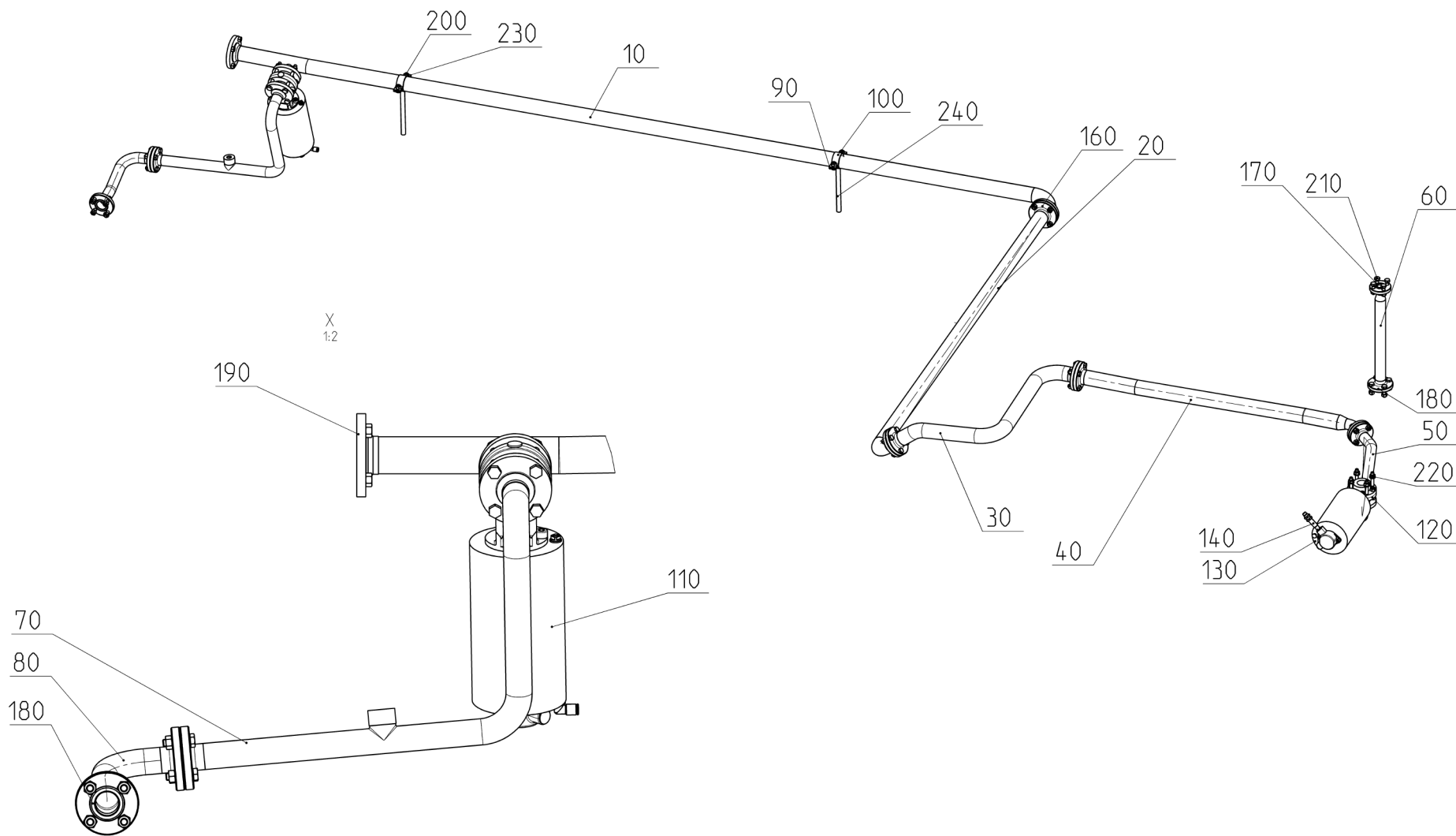


S002	
1	Bandschmierung / Belt lubrication
2	Gullyventil 1 / Gully valve 1
3	Gullyventil 2 / Gully valve 2
4	Falzrollabschwallung / Seaming roll flushing
5	Schaumreinigung / Foam cleaning
6	
7	
8	
9	
10	Tulpenabspritzung / Tulip spray
11	Schleifring / Slip ring
12	
13	
14	Blasenbrecher / Bubble breaker
15	Luftversorgung Verschließer / Air supply seamer
16	Dosendusche Luft / Can shower air
17	Dosendusche Wasser / Can shower water

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784218S001 Transfer plate_complete_	65784217S001 Media distribution_complete_	KHS-V02	Page 382

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784194S001	Transfer plate__ Übergabeplatte__	1,000	Units Stück	E						
20	59646624S001	Thread bolt__M8 Gewindebolzen__M8	8,000	Units Stück	E						
30	301055132935	Connector_Bulkhead_ Steckverbindung_Schott_	8,000	Units Stück	E						
40	301055132965	Connector_Bulkhead_ Steckverbindung_Schott_	4,000	Units Stück	E						
50	301134250510	Washer__ Scheibe__	6,000	Units Stück	E						
60	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						

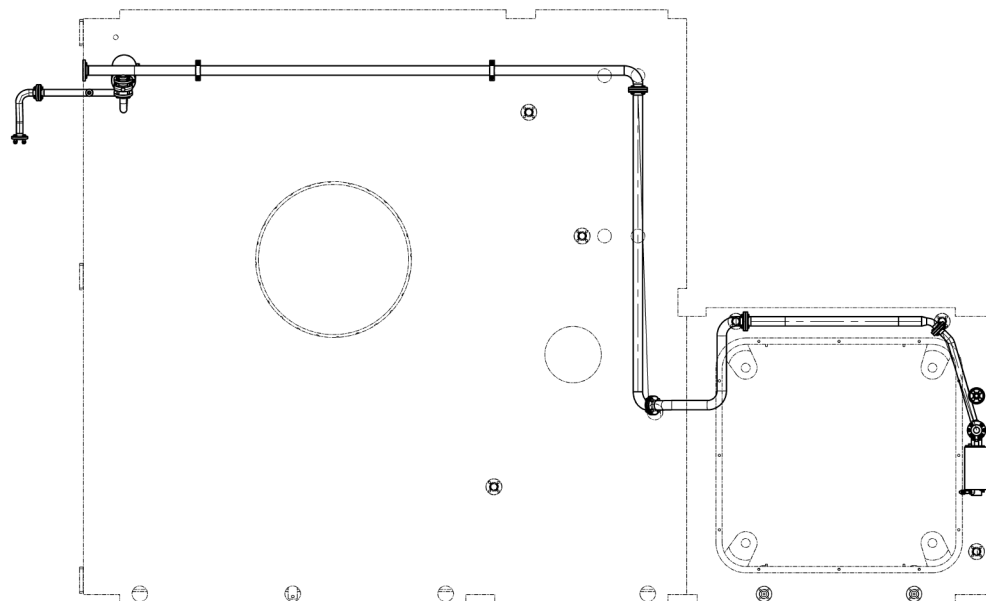
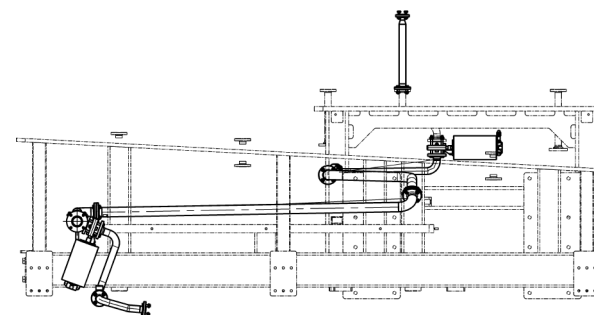
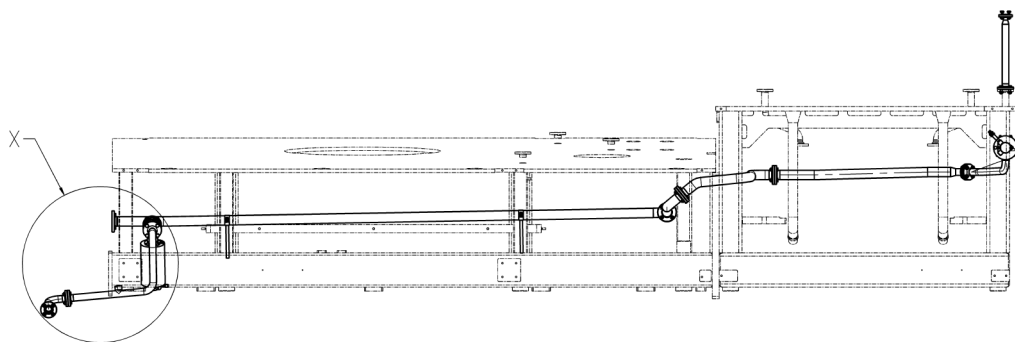
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784218S001 Transfer plate_complete_	65784217S001 Media distribution_complete_			KHS-V02	Page	383



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784095S001 Supply pipe_Flushing_		65784217S001 Media distribution_complete_		KHS-V02 Page 384

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784099S001	Pipe_complete_ Rohr_komplett_	1,000	Units Stück	E						
20	65784221S001	Pipe_complete_ Rohr_komplett_	1,000	Units Stück	E						
30	65784097S001	Product pipe_ Produktrohr_	1,000	Units Stück	E						
40	65784222S001	Pipe_complete_ Rohr_komplett_	1,000	Units Stück	E						
50	65784216S001	Pipe_complete_ Rohr_komplett_	1,000	Units Stück	E						
60	65784151S001	Standpipe_ Steigleitung_	1,000	Units Stück	E						
70	65784100S001	Outlet pipe_ Ablaufleitung_	1,000	Units Stück	E						
80	65784220S001	Outlet pipe_ Ablaufleitung_	1,000	Units Stück	E						
90	301053553180	Pipe-clamp half_Shaft_ Rohrschellenhälfte_Schaft_	2,000	Units Stück	E						
100	301053553050	Pipe-clamp half_ Rohrschellenhälfte_	2,000	Units Stück	E						
110	65540028S020	Valve insert__DN25 Ventileinsatz__DN25	1,000	Units Stück	E						388
120	301067087501	Butterfly valve with intermediate flange Zwischenflanschscheibenventil_	1,000	Units Stück	V		7000	12	X		390
130	301067105491	Rotary drive_Butterfly valve_ Drehantrieb__Scheibenventil_	1,000	Units Stück	V		7000	12			90
140	301262457130	Proximity switch__ Näherungsschalter_	1,000	Units Stück	V		7000	12	X		
150	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	E						
160	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	3,000	Units Stück	E						
170	301057048510	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	E						
180	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	3,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784095S001 Supply pipe_Flushing_	65784217S001 Media distribution_complete_			KHS-V02	Page 385

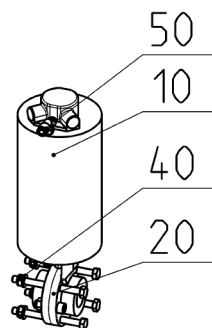


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784095S001 Supply pipe_Flushing_	65784217S001 Media distribution_complete_		KHS-V02 Page 386

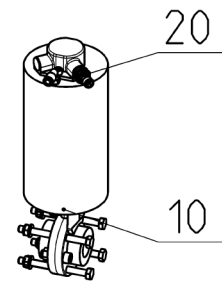
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301999962234	Seal ring_Butterfly valve_DN40 Dichtring_Scheibenventil_DN40	1,000	Units Stück	E						
200	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
210	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	32,000	Units Stück	E						
220	301133090230	Hexagonal nut_Clamping part_ Sechskantmutter_Klemmteil_	4,000	Units Stück	E						
230	301133120170	Hexagonal nut_ Sechskantmutter_	40,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65784095S001 Supply pipe_Flushing_	65784217S001 Media distribution_complete_			KHS-V02	Page	387

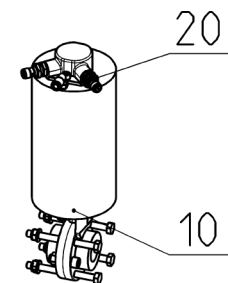
Version	Nennweite / diameter	Dichtung / gasket	Masse / mass [kg]	Typ / type	Version	Dichtung / gasket
65540028s020	25	EPDM	5.709	auto	65540028s220	Viton
65540028s021	25	EPDM	5.741	1x Ini	65540028s221	Viton
65540028s022	25	EPDM	5.773	2x Ini	65540028s222	Viton
65540028s023	25	EPDM	7.209	IO-Link	65540028s223	Viton
65540028s024	25	EPDM	7.009	SPS	65540028s224	Viton
65540028s025	25	EPDM	1.114	manuell	65540028s225	Viton
65540028s040	40	EPDM	6.119	auto	65540028s240	Viton
65540028s041	40	EPDM	6.151	1x Ini	65540028s241	Viton
65540028s042	40	EPDM	6.183	2x Ini	65540028s242	Viton
65540028s043	40	EPDM	7.619	IO-Link	65540028s243	Viton
65540028s044	40	EPDM	7.419	SPS	65540028s244	Viton
65540028s045	40	EPDM	1.524	manuell	65540028s245	Viton
65540028s050	50	EPDM	6.819	auto	65540028s250	Viton
65540028s051	50	EPDM	6.851	1x Ini	65540028s251	Viton
65540028s052	50	EPDM	6.883	2x Ini	65540028s252	Viton
65540028s053	50	EPDM	8.319	IO-Link	65540028s253	Viton
65540028s054	50	EPDM	8.119	SPS	65540028s254	Viton
65540028s055	50	EPDM	2.224	manuell	65540028s255	Viton
65540028s060	65	EPDM	7.396	auto	65540028s260	Viton
65540028s061	65	EPDM	7.428	1x Ini	65540028s261	Viton
65540028s062	65	EPDM	7.460	2x Ini	65540028s262	Viton
65540028s063	65	EPDM	8.896	IO-Link	65540028s263	Viton
65540028s064	65	EPDM	8.696	SPS	65540028s264	Viton
65540028s065	65	EPDM	2.801	manuell	65540028s265	Viton
65540028s080	80	EPDM	8.522	auto	65540028s280	Viton
65540028s081	80	EPDM	8.554	1x Ini	65540028s281	Viton
65540028s082	80	EPDM	8.586	2x Ini	65540028s282	Viton
65540028s083	80	EPDM	10.022	IO-Link	65540028s283	Viton
65540028s084	80	EPDM	9.822	SPS	65540028s284	Viton
65540028s085	80	EPDM	3.927	manuell	65540028s285	Viton
65540028s100	100	EPDM	9.297	auto	65540028s300	Viton
65540028s101	100	EPDM	9.329	1x Ini	65540028s301	Viton
65540028s102	100	EPDM	9.361	2x Ini	65540028s302	Viton
65540028s103	100	EPDM	10.797	IO-Link	65540028s303	Viton
65540028s104	100	EPDM	10.597	SPS	65540028s304	Viton
65540028s105	100	EPDM	4.702	manuell	65540028s305	Viton
65540028s120	125	EPDM	17.948	auto	-	-
65540028s121	125	EPDM	17.980	1x Ini	-	-
65540028s122	125	EPDM	18.012	2x Ini	-	-
65540028s123	125	EPDM	19.448	IO-Link	-	-
65540028s124	125	EPDM	19.248	SPS	-	-
65540028s125	125	EPDM	10.179	manuell	-	-
65540028s150	150	EPDM	17.950	auto	-	-
65540028s151	150	EPDM	17.982	1x Ini	-	-
65540028s152	150	EPDM	18.014	2x Ini	-	-
65540028s153	150	EPDM	19.450	IO-Link	-	-
65540028s154	150	EPDM	19.250	SPS	-	-
65540028s155	150	EPDM	9.865	manuell	-	-



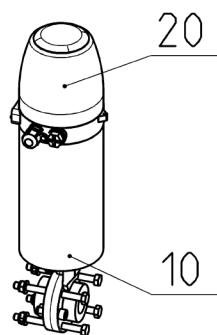
SXX0



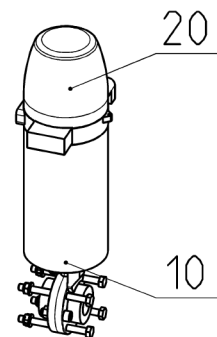
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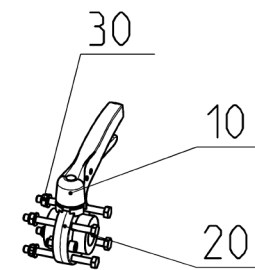
SXX2



SXX3



SXX4

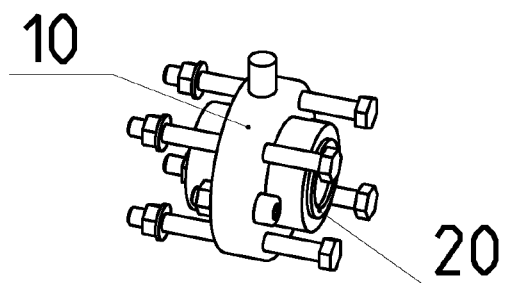


SXX5

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly 65540028S020 Valve insert__DN25		65784095S001 Supply pipe_Flushing_			KHS-V02	Page	388

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067105491	Rotary drive_Butterfly valve_ Drehantrieb_Scheibenventil__	1,000	Units Stück	E	X					90
20	301067087501	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	1,000	Units Stück	E	X			X		390

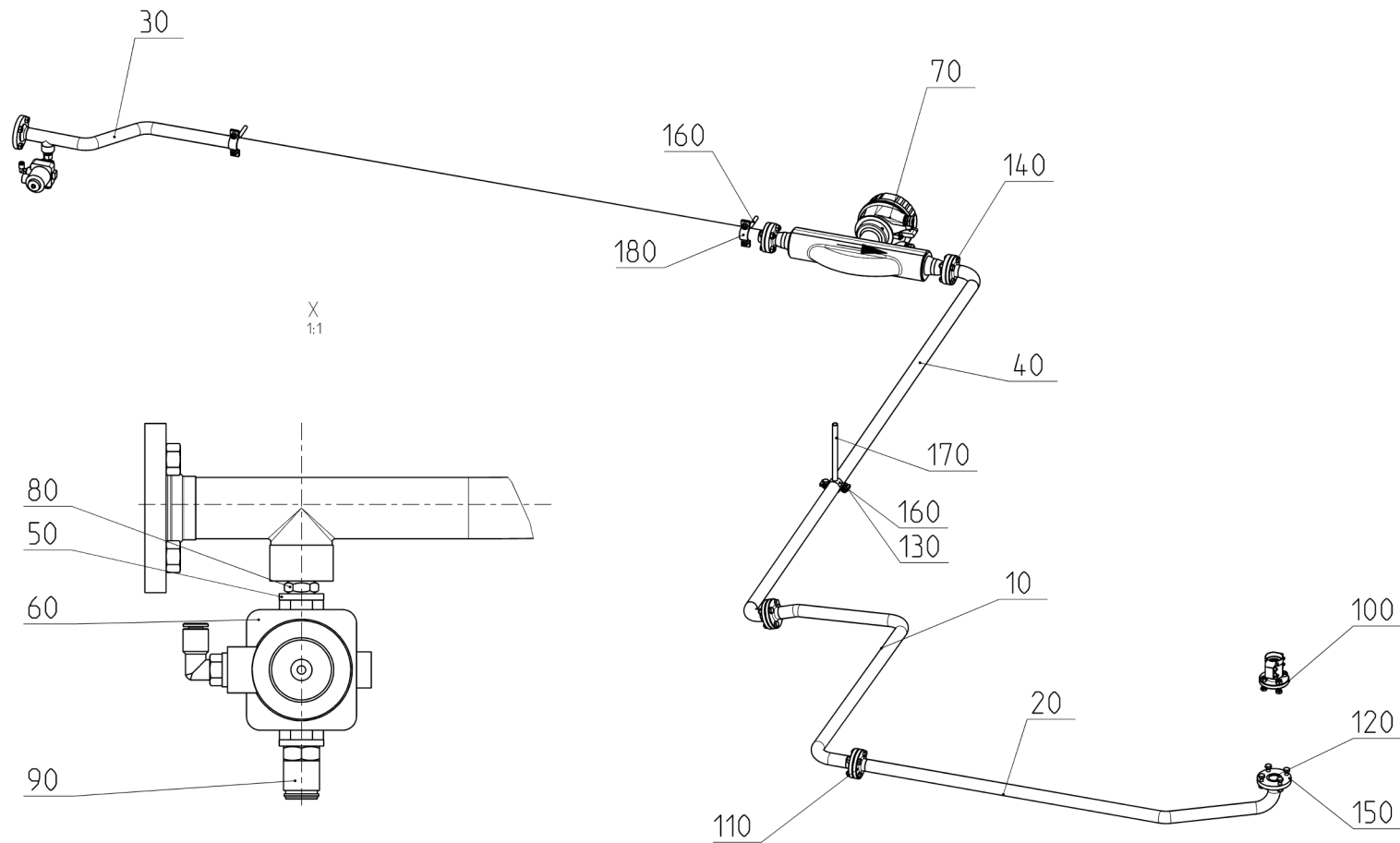
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65540028S020 Valve insert__DN25	65784095S001 Supply pipe_Flushing_			KHS-V02	Page 389



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067087501 Butterfly valve with intermediate flange	65540028S020 Valve insert__DN25	KHS-V02	Page 390

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999973584	Gasket_Butterfly valve_ Dichtung_Scheibenventil_	1,000	Units Stück	V		7000	12			
20	301999964812	Seal ring_Butterfly valve_DN25 Dichtring_Scheibenventil_DN25	2,000	Units Stück	V		7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301067087501 Butterfly valve with intermediate flange	65540028S020 Valve insert__DN25			KHS-V02	Page 39

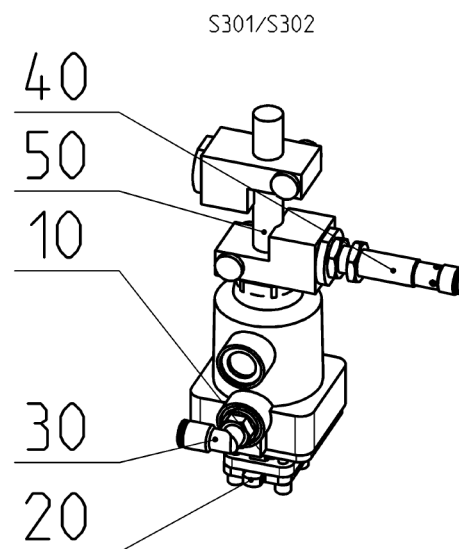
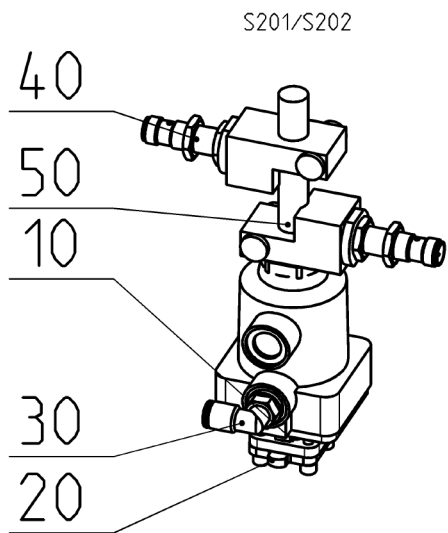
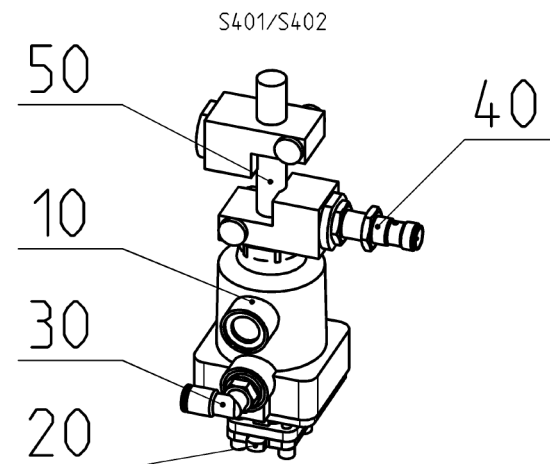
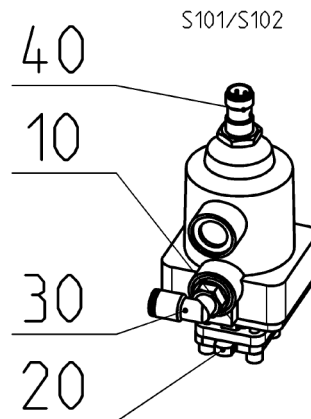
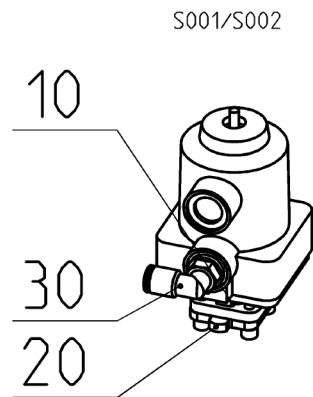


NAME	MASS (kg) Masse	Pos. 70
65784144S001	22.688	PROFINET IO
65784144S002	22.688	EtherNet/IP

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65784144S001 Supply pipe_Undercover gassing_	65784217S001 Media distribution_complete_	KHS-V02	Page 392

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65784145S001	Pipe_complete_ Rohr_komplett_	1,000	Units Stück	E						
20	65784146S001	Pipe_complete_ Rohr_komplett_	1,000	Units Stück	E						
30	65784147S001	Pipe_complete_ Rohr_komplett_	1,000	Units Stück	E						
40	65784148S001	Pipe_complete_ Rohr_komplett_	1,000	Units Stück	E						
50	301063430017	Valve body_Diaphragm valve_DN8 Ventilkörper_Membranventil_DN8	1,000	Units Stück	E			X			
60	59654323S001	Drive_ Antrieb_	1,000	Units Stück	E						394
70	301212410064	Flow meter__Promass F 100 DN25 Durchflussmesser__Promass F 100 DN25	1,000	Units Stück	E			X			396
80	301055290050	Double nipple_ Doppelnippel_	1,000	Units Stück	E						
90	301055105215	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
100	301055531071	Safety connector_Grooved flange_SVB Sicherheitsverschraubung_Nutflansch_SVB	1,000	Units Stück	E						
110	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	5,000	Units Stück	E						
120	301999964812	Seal ring_Butterfly valve_DN25 Dichtring_Scheibenventil_DN25	2,000	Units Stück	E						
130	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	6,000	Units Stück	E						
140	301132171720	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	24,000	Units Stück	E						
150	301133120170	Hexagonal nut_ Sechskantmutter_	34,000	Units Stück	E						
160	301053553160	Pipe-clamp half_Shaft_ Rohrschellenhälfte_Schaft_	3,000	Units Stück	E						
170	301186361890	Pipe_ Rohr_	1,000	Units Stück	E						
180	301053553030	Pipe-clamp half_ Rohrschellenhälfte_	3,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65784144S001 Supply pipe_Undercover gassing_	65784217S001 Media distribution_complete_			KHS-V02	Page 393



S402	zu/closed	PTFE
S401	zu/closed	EPDM
S302	zu/closed (safety Ini)	PTFE
S301	zu/closed (safety Ini)	EPDM
S202	auf/zu / open/closed	PTFE
S201	auf/zu / open/closed	EPDM
S102	auf/open	PTFE
S101	auf/open	EPDM
S002	ohne/without	PTFE
S001	ohne/without	EPDM
Variante variation	Überwachung monitoring	Dichtung/ gasket

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654323S001 Drive__

65784144S001 Supply pipe_Undercover gassing__

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999965221	Valve drive__ Ventilantrieb__	1,000	Units Stück	E	X			X		
20	301999965219	Diaphragm__ Membran__	1,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59654323S001 Drive__	65784144S001 Supply pipe_Undercover gassing_			KHS-V02	Page	395

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

Смотри документацию к докупному оборудованию

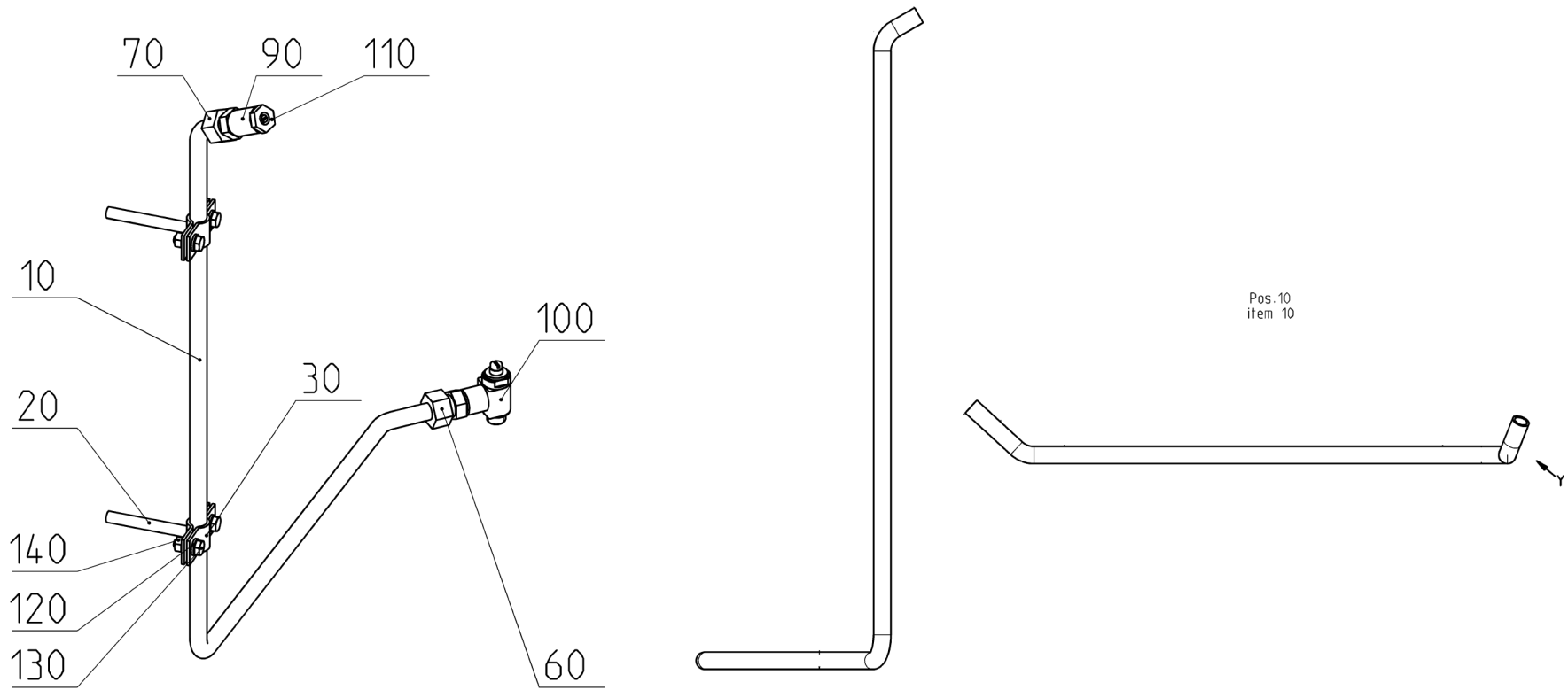
参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301212410064 Flow meter__Promass F 100 DN25	65784144S001 Supply pipe_Undercover gassing_	KHS-V02	Page 396

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999945313	Electronic__Promass/Cubemass 100 Elektronik__Promass/Cubemass 100	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301212410064 Flow meter__Promass F 100 DN25	65784144S001 Supply pipe_Undercover gassing_			KHS-V02	Page 397

Pos.10 Ansicht Y
item 10 view Y

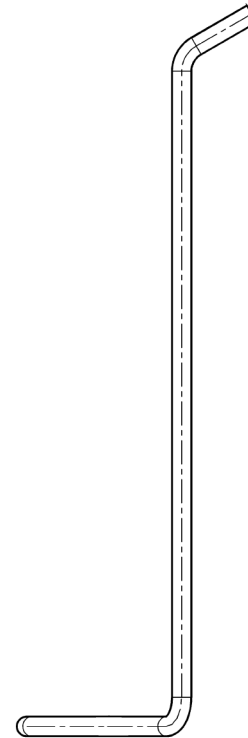
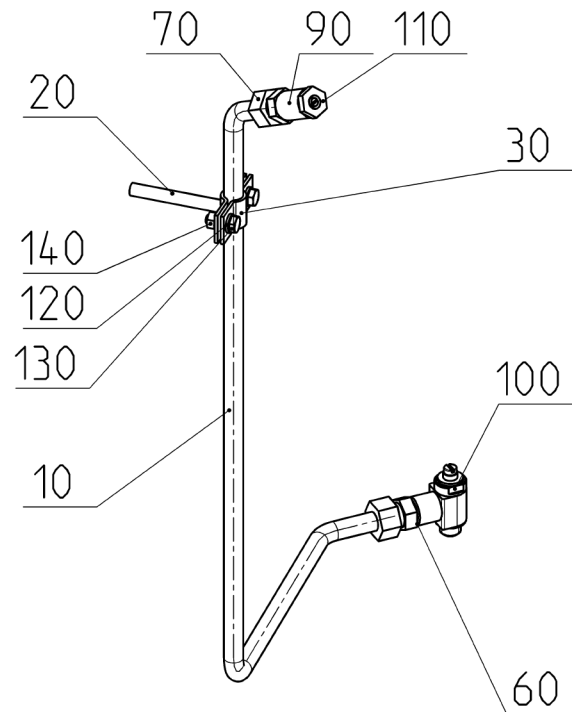


(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 65783169S001 Filling valve rinsing__		65784217S001 Media distribution_complete_		KHS-V02	Page 398

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301186361890	Pipe__ Rohr__	1,000	Units Stück	E						
20	301053553130	Pipe-clamp half_Shaft_ Rohrschellenhälfte_Schaft__	2,000	Units Stück	E						
30	301053553000	Pipe-clamp half __ Rohrschellenhälfte__	2,000	Units Stück	E						
60	X05169507	Male connector_straight_ Einschraubverschraubung_gerade__	1,000	Units Stück	E						
70	X05169507	Male connector_straight_ Einschraubverschraubung_gerade__	1,000	Units Stück	E						
90	301055350060	Socket__ Muffe__	1,000	Units Stück	E						
100	X56099401	one-way restrictor__ Drosselrückschlagventil__	1,000	Units Stück	E						
110	X05294350	Fan nozzle __60° Flachstrahldüse __60°	1,000	Units Stück	E						
120	301134230090	Washer__ Unterlegscheibe__	8,000	Units Stück	E						
130	301132170820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf__	4,000	Units Stück	E						
140	301133120120	Hexagonal nut__ Sechskantmutter__	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65783169S001 Filling valve rinsing__	65784217S001 Media distribution_complete_			KHS-V02	Page	399

Pos. 10 Ansicht Y
item 10 view Y



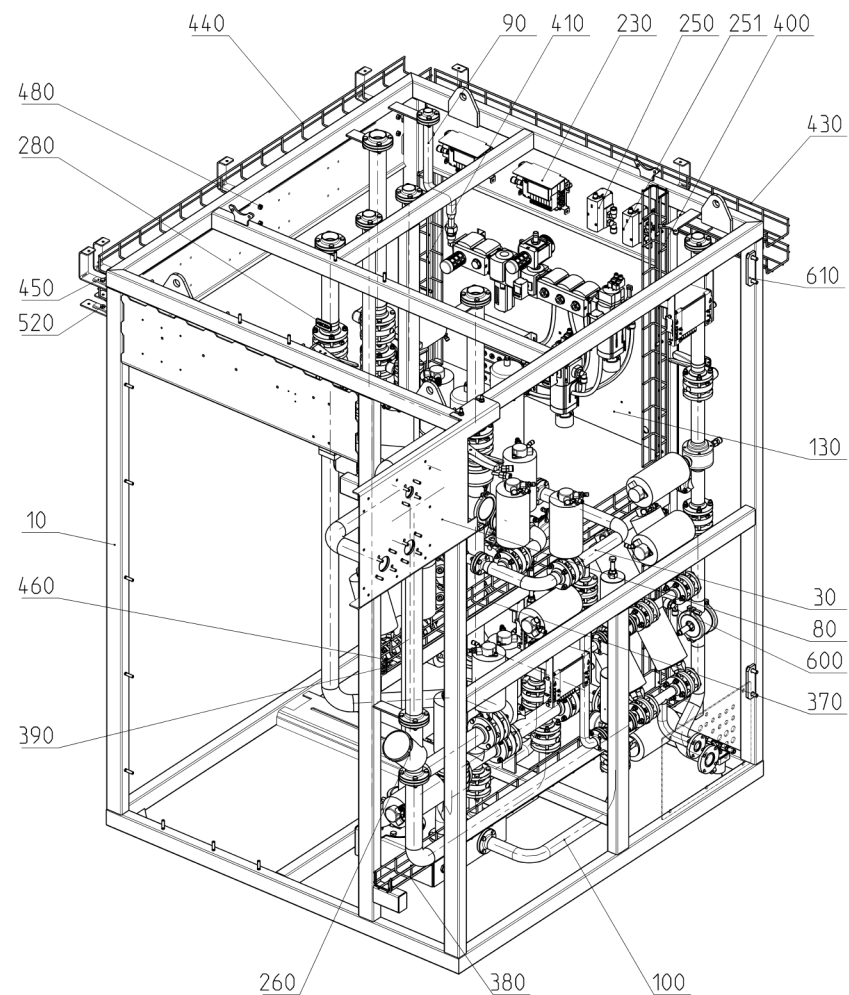
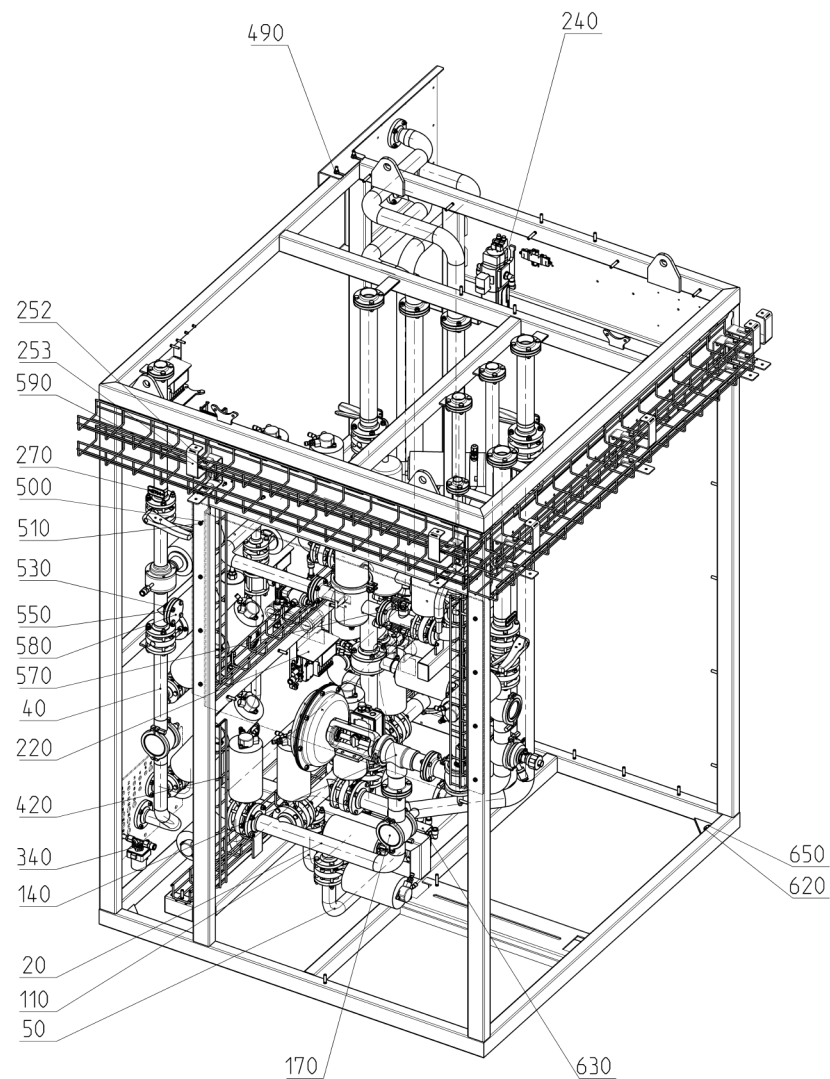
Pos. 10
item 10



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65783169S001 Filling valve rinsing__	65784217S001 Media distribution_complete_		KHS-V02 Page 400

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301186361890	Pipe__ Rohr__	1,000	Units Stück	E						
20	301053553130	Pipe-clamp half_Shaft_ Rohrschellenhälfte_Schaft_	2,000	Units Stück	E						
30	301053553000	Pipe-clamp half __ Rohrschellenhälfte__	2,000	Units Stück	E						
60	X05169507	Male connector_straight_ Einschraubverschraubung_gerade_	1,000	Units Stück	E						
70	X05169507	Male connector_straight_ Einschraubverschraubung_gerade_	1,000	Units Stück	E						
90	301055350060	Socket__ Muffe__	1,000	Units Stück	E						
100	X56099401	one-way restrictor__ Drosselrückschlagventil__	1,000	Units Stück	E						
110	X05294350	Fan nozzle __60° Flachstrahldüse __60°	1,000	Units Stück	E						
120	301134230090	Washer__ Unterlegscheibe__	8,000	Units Stück	E						
130	301132170820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
140	301133120120	Hexagonal nut__ Sechskantmutter__	4,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65783169S001 Filling valve rinsing__	65784217S001 Media distribution_complete_			KHS-V02	Page 40



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

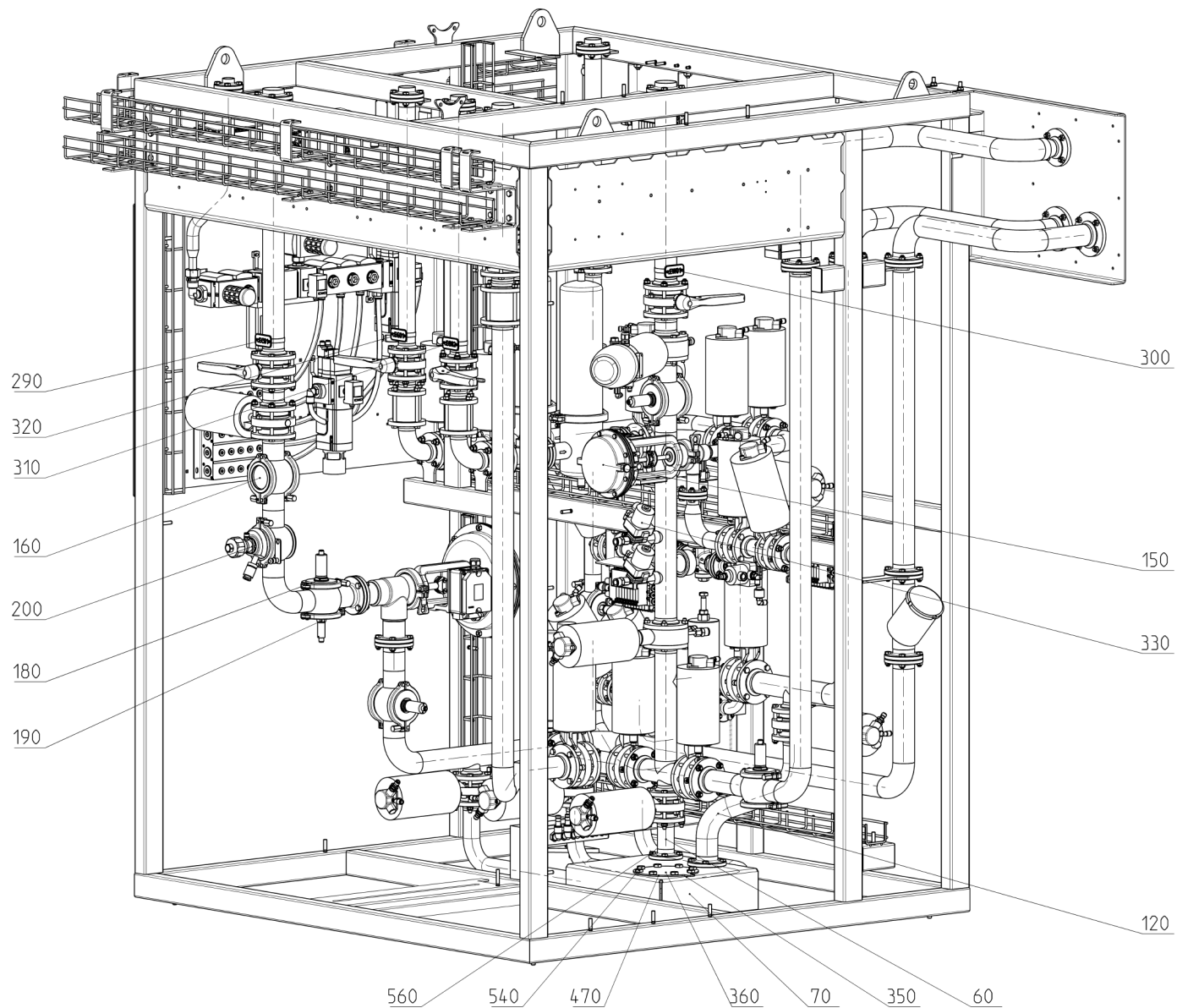
Revision 01 / 27.05.2021

Subassembly 57556257S001 Valve node__

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	57556207S050	Product level_complete_ Produktebene_komplett_	1,000	Units Stück							406
30	57556251S050	Gas level_ Gasebene_	1,000	Units Stück							448
40	57556244S001	Cleaning_complete_ Reinigung_komplett_	1,000	Units Stück							464
90	57556273S001	Air connection_Maintenance unit_ Luftanschluss_Wartungseinheit_	1,000	Units Stück							470
130	301063960024	Mounting plate_Pneumatic assembly_ Montageplatte_Pneumatikbaugruppe_	1,000	Units Stück	E						472
140	301067031164	Control valve_Saddle flange_DN50/Kvs 25, Regelventil_Bundflansch_DN50/Kvs 25,0	1,000	Units Stück	E			X			480
150	301067031066	Control valve_Saddle flange_DN25/Kvs 6,3 Regelventil_Bundflansch_DN25/Kvs 6,3	1,000	Units Stück	E			X			484
160	59654061S002	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	2,000	Units Stück							486
170	59654061S007	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	4,000	Units Stück							494
180	59654061S006	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	4,000	Units Stück							498
190	59654061S005	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	2,000	Units Stück							504
200	59654061S013	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							508
220	65545064S001	Valve terminal__Rundrahmen Ventilinsel__Rundrahmen	3,000	Units Stück							514
230	65545063S001	Valve terminal__ClearLine Ventilinsel__ClearLine	2,000	Units Stück							520
240	59654341S012	add-on element_Seamer_ Erweiterung_Dosenverschiesser_	1,000	Units Stück							522
250	301064050037	Proportional pressure control valve_ Proportionaldruckregelventil_	2,000	Units Stück	E			X			
260	301013402502	Filter insert_Soil collecting filter_ Filtereinsatz_Schmutzfänger_	1,000	Units Stück	E						
270	59654054S104	Plate__Loto Schild__Loto	1,000	Units Stück							524

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556257S001 Valve node__				KHS-V02	Page 403



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

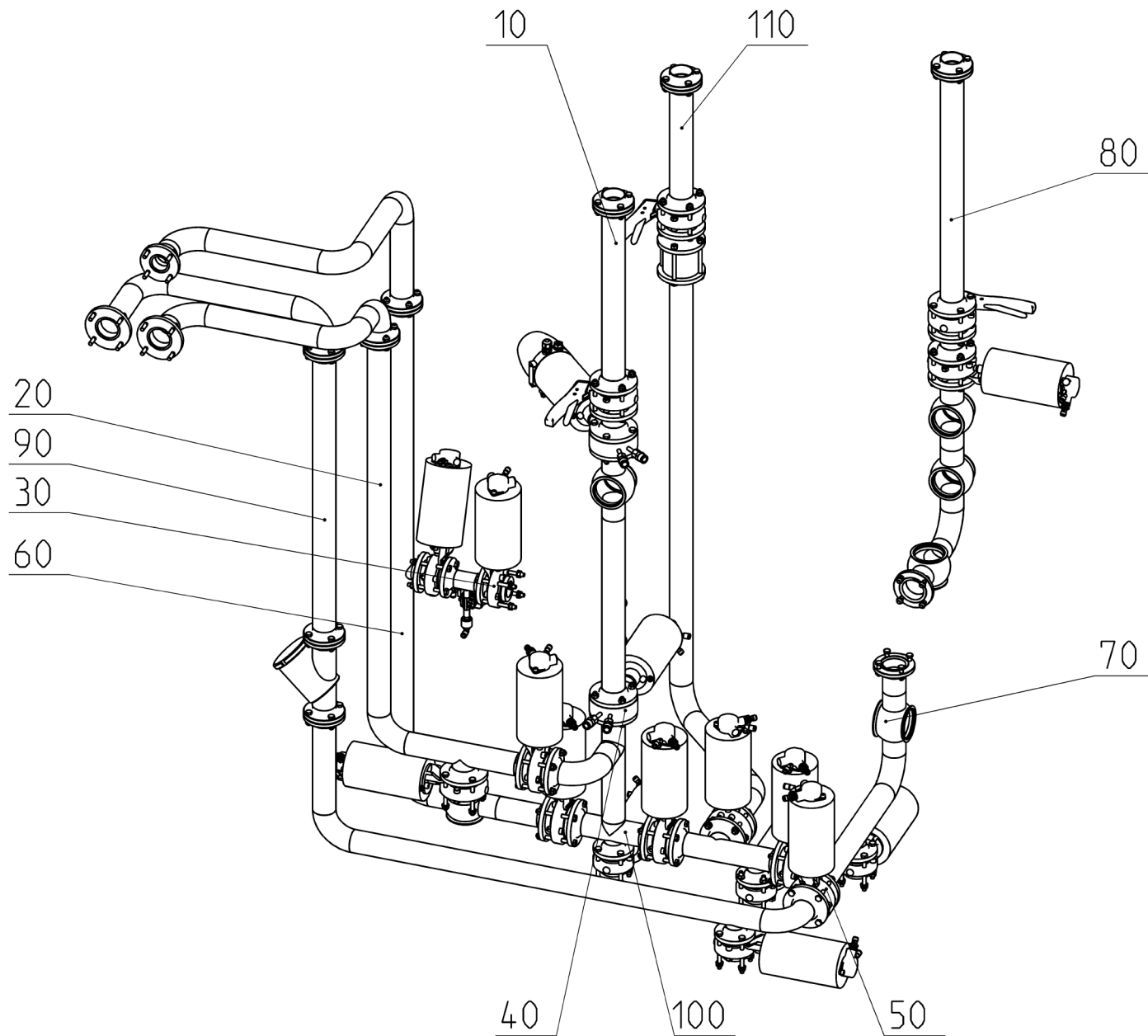
Revision 01 / 27.05.2021

Subassembly 57556257S001 Valve node__

KHS-V02 Page 404

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
280	59654054S002	Plate__Loto Schild__Loto	1,000	Units Stück							526
290	59654054S001	Plate__Loto Schild__Loto	1,000	Units Stück							528
300	59654054S301	Plate__Loto Schild__Loto	1,000	Units Stück							530
310	59654054S402	Plate__Loto Schild__Loto	1,000	Units Stück							532
320	59654054S401	Plate__Loto Schild__Loto	1,000	Units Stück							534
330	59649639S001	Diaphragm valve__ Membranventil__	2,000	Units Stück							536
340	59654203S001	Air connection_Shower spray_ Luftanschluss_Dusche_	1,000	Units Stück							542
390	57556994S006	Grid channel_Bracket_ Gitterkanal_Halterung_	15,000	Units Stück							544

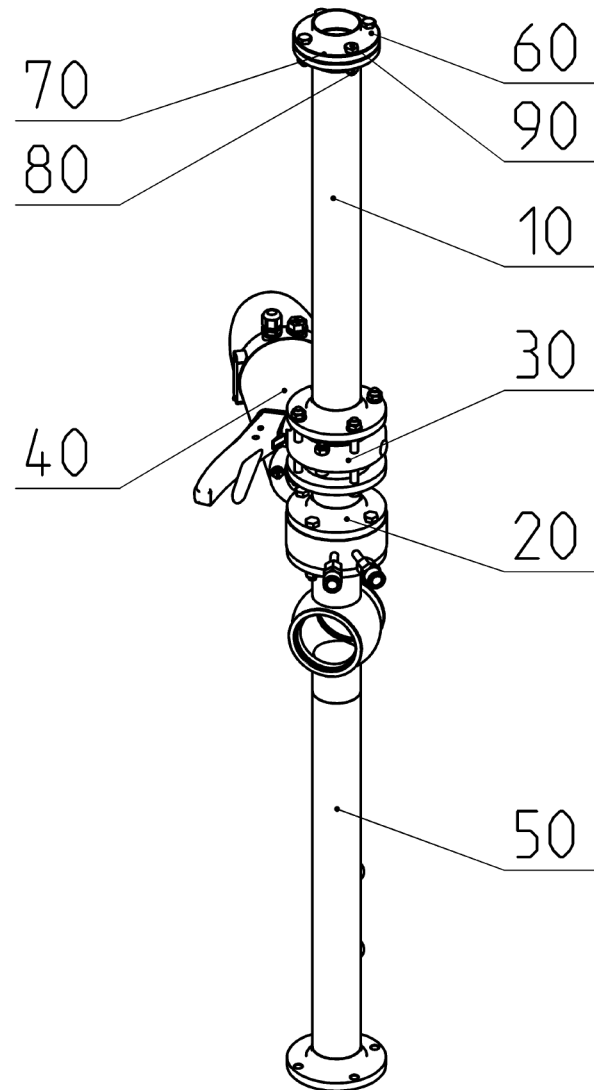
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556257S001 Valve node__				KHS-V02	Page 405



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556207S050 Product level_complete_		57556257S001 Valve node__		KHS-V02 Page 406

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	57556232S050	Water pipe_complete_ Wasserleitung_komplett_	1,000	Units Stück							408
20	57556231S050	Return gas pipe_complete_ Rückgasleitung_komplett_	1,000	Units Stück							420
30	65540028S040	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						88
40	65540032S051	Leak valve_complete_ Leckageventil_komplett_	1,000	Units Stück							426
50	65540028S051	Valve insert__DN50 Ventileinsatz__DN50	5,000	Units Stück	E						422
60	57556229S050	Pressurising gas connection_complete_ Spanngasanschluss_komplett_	1,000	Units Stück							428
70	57556214S050	Base element_complete_ Basisteil_komplett_	1,000	Units Stück							432
80	57556209S050	Product feeding pipe_complete_ Produktzuführung_komplett_	1,000	Units Stück							434
90	57556217S050	Product connection_complete_ Produktanschluss_komplett_	1,000	Units Stück							436
100	57556227S050	Connection_Return gas pipe_ Verbindung_Rückgasleitung_	1,000	Units Stück							442
110	57556220S050	Connection_CIP connection_ Verbindung_CIP-Anschluss_	1,000	Units Stück							444

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556207S050 Product level_complete_	57556257S001 Valve node__		KHS-V02	Page	407

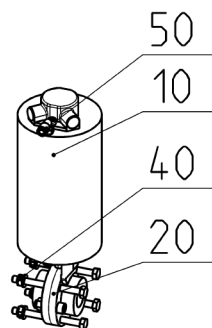


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556232S050 Water pipe_complete_	57556207S050 Product level_complete_	KHS-V02	Page 408

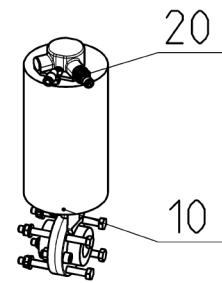
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	65540028S055	Valve insert__DN50 Ventileinsatz__DN50	1,000	Units Stück	E						410
40	59654248S050	Leak valve_complete_IO-Link Leckageventil_komplett_IO-Link	1,000	Units Stück							414
70	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556232S050 Water pipe_complete_	57556207S050 Product level_complete_			KHS-V02	Page 409

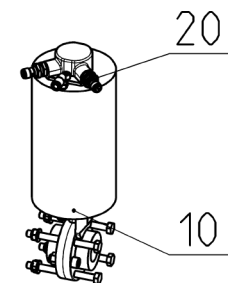
Version	Nennweite / diameter	Dichtung / gasket	Masse / mass [kg]	Typ / type	Version	Dichtung / gasket
65540028s020	25	EPDM	5.709	auto	65540028s220	Viton
65540028s021	25	EPDM	5.741	1x Ini	65540028s221	Viton
65540028s022	25	EPDM	5.773	2x Ini	65540028s222	Viton
65540028s023	25	EPDM	7.209	IO-Link	65540028s223	Viton
65540028s024	25	EPDM	7.009	SPS	65540028s224	Viton
65540028s025	25	EPDM	1.114	manuell	65540028s225	Viton
65540028s040	40	EPDM	6.119	auto	65540028s240	Viton
65540028s041	40	EPDM	6.151	1x Ini	65540028s241	Viton
65540028s042	40	EPDM	6.183	2x Ini	65540028s242	Viton
65540028s043	40	EPDM	7.619	IO-Link	65540028s243	Viton
65540028s044	40	EPDM	7.419	SPS	65540028s244	Viton
65540028s045	40	EPDM	1.524	manuell	65540028s245	Viton
65540028s050	50	EPDM	6.819	auto	65540028s250	Viton
65540028s051	50	EPDM	6.851	1x Ini	65540028s251	Viton
65540028s052	50	EPDM	6.883	2x Ini	65540028s252	Viton
65540028s053	50	EPDM	8.319	IO-Link	65540028s253	Viton
65540028s054	50	EPDM	8.119	SPS	65540028s254	Viton
65540028s055	50	EPDM	2.224	manuell	65540028s255	Viton
65540028s060	65	EPDM	7.396	auto	65540028s260	Viton
65540028s061	65	EPDM	7.428	1x Ini	65540028s261	Viton
65540028s062	65	EPDM	7.460	2x Ini	65540028s262	Viton
65540028s063	65	EPDM	8.896	IO-Link	65540028s263	Viton
65540028s064	65	EPDM	8.696	SPS	65540028s264	Viton
65540028s065	65	EPDM	2.801	manuell	65540028s265	Viton
65540028s080	80	EPDM	8.522	auto	65540028s280	Viton
65540028s081	80	EPDM	8.554	1x Ini	65540028s281	Viton
65540028s082	80	EPDM	8.586	2x Ini	65540028s282	Viton
65540028s083	80	EPDM	10.022	IO-Link	65540028s283	Viton
65540028s084	80	EPDM	9.822	SPS	65540028s284	Viton
65540028s085	80	EPDM	3.927	manuell	65540028s285	Viton
65540028s100	100	EPDM	9.297	auto	65540028s300	Viton
65540028s101	100	EPDM	9.329	1x Ini	65540028s301	Viton
65540028s102	100	EPDM	9.361	2x Ini	65540028s302	Viton
65540028s103	100	EPDM	10.797	IO-Link	65540028s303	Viton
65540028s104	100	EPDM	10.597	SPS	65540028s304	Viton
65540028s105	100	EPDM	4.702	manuell	65540028s305	Viton
65540028s120	125	EPDM	17.948	auto	-	-
65540028s121	125	EPDM	17.980	1x Ini	-	-
65540028s122	125	EPDM	18.012	2x Ini	-	-
65540028s123	125	EPDM	19.448	IO-Link	-	-
65540028s124	125	EPDM	19.248	SPS	-	-
65540028s125	125	EPDM	10.179	manuell	-	-
65540028s150	150	EPDM	17.950	auto	-	-
65540028s151	150	EPDM	17.982	1x Ini	-	-
65540028s152	150	EPDM	18.014	2x Ini	-	-
65540028s153	150	EPDM	19.450	IO-Link	-	-
65540028s154	150	EPDM	19.250	SPS	-	-
65540028s155	150	EPDM	9.865	manuell	-	-



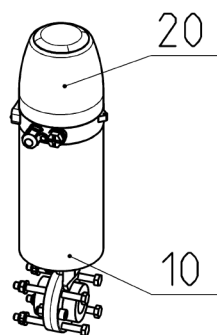
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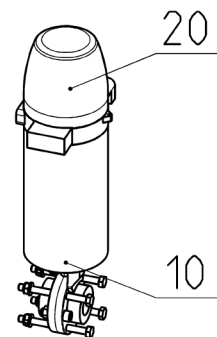
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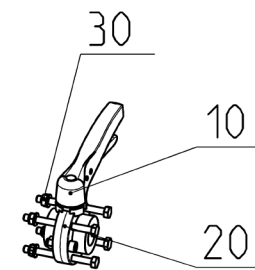
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SXX3



SXX4

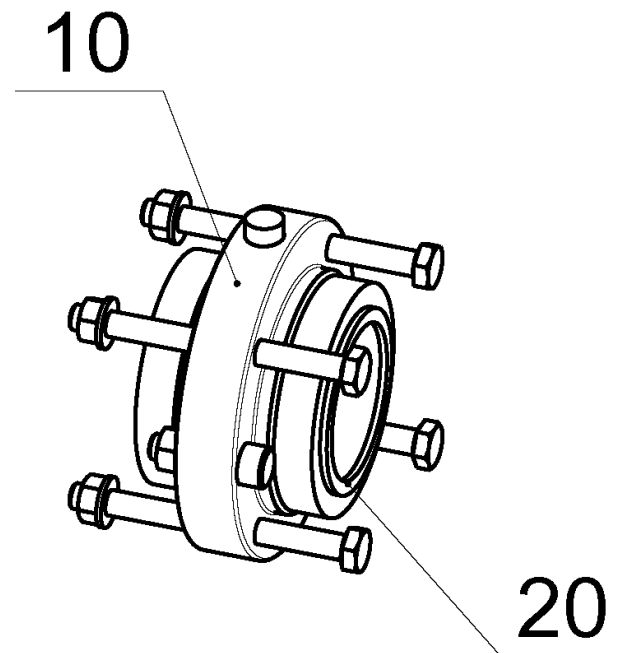


SXX5

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly 65540028S055 Valve insert__DN50		57556232S050 Water pipe_complete_			KHS-V02	Page	410

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301067087521	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	1,000	Units Stück	E	X			X		412

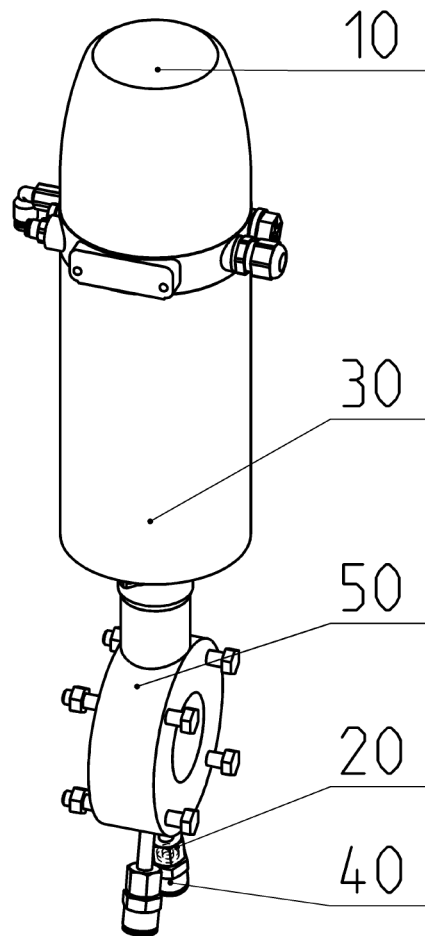
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65540028S055 Valve insert__DN50	57556232S050 Water pipe_complete_			KHS-V02	Page	411



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 301067087521 Butterfly valve with intermediate flange		65540028S055 Valve insert__DN50		KHS-V02	Page 412

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999973587	Gasket_Butterfly valve_ Dichtung_Scheibenventil_	1,000	Units Stück	V		7000	12			
20	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	2,000	Units Stück	V		7000	12			

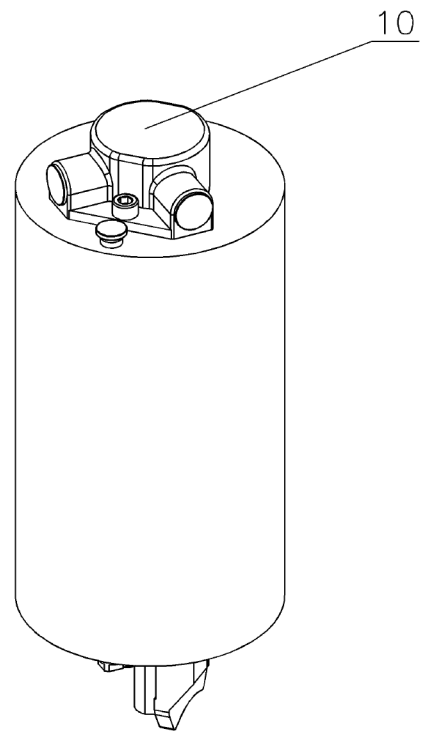
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301067087521 Butterfly valve with intermediate flange	65540028S055 Valve insert__DN50			KHS-V02	Page 413



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59654248S050 Leak valve_complete_IO-Link	57556232S050 Water pipe_complete_		KHS-V02 Page 414

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999942077	Control head_electronic_KI-TOP/IO-Link Steuerkopf_elektronisch_KI-TOP/IO-Link	1,000	Units Stück	E				X		
20	301999968532	Seal ring_ Dichtring_	2,000	Units Stück	V		7000	12			
30	301067105341	Rotary drive_Butterfly valve_ Drehantrieb_Scheibenventil_	1,000	Units Stück	E						416
40	301055106106	Push-fit fitting_straight_ Steckverschraubung_gerade_	2,000	Units Stück	E						
50	301067086921	Butterfly valve_Leakage_ Scheibenventil_Leckage_	1,000	Units Stück	E				X		418

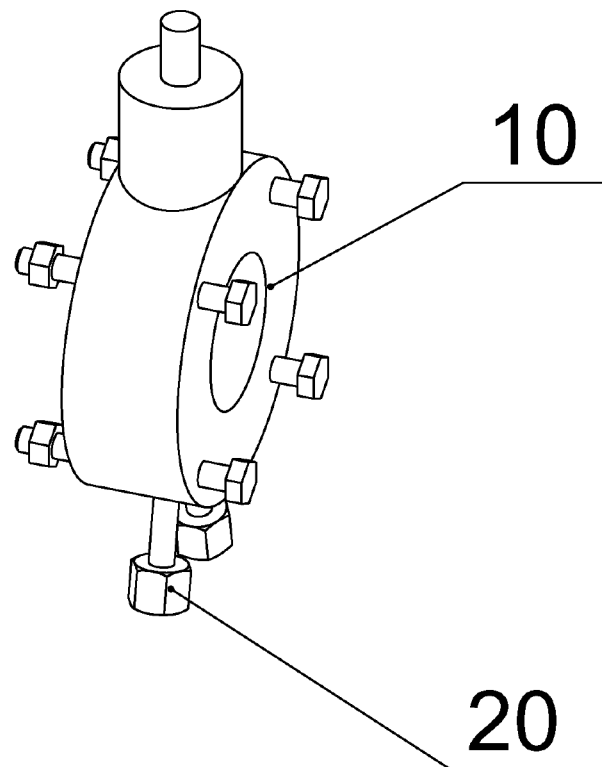
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59654248S050 Leak valve_complete_IO-Link	57556232S050 Water pipe_complete_				KHS-V02	Page 415



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 301067105341 Rotary drive_Butterfly valve_		59654248S050 Leak valve_complete_IO-Link		KHS-V02	Page 416

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067089430	Bracket_Repeater_ Halter_Rückmelder_	1,000	Units Stück	E						

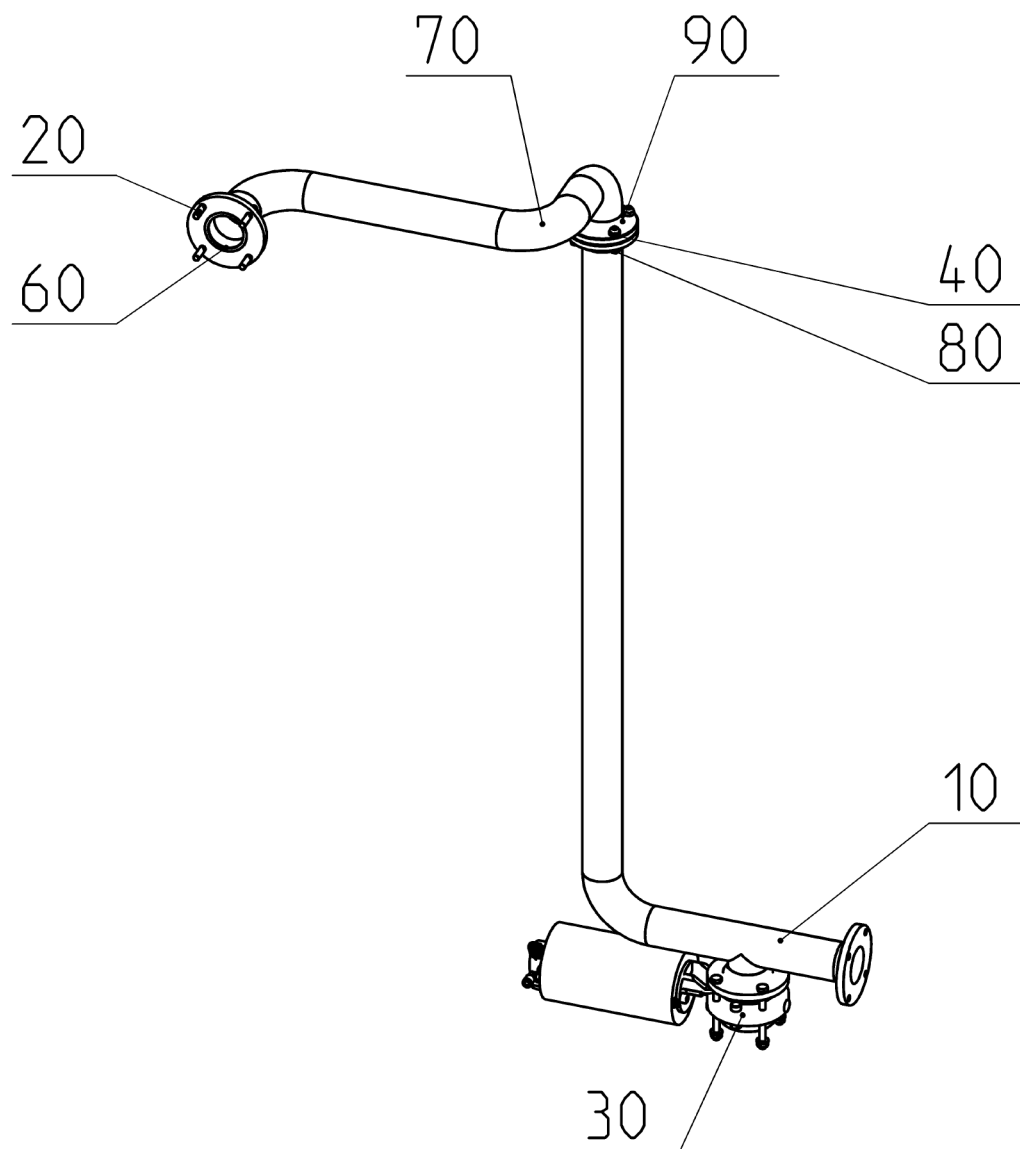
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	301067105341 Rotary drive_Butterfly valve_	59654248S050 Leak valve_complete_IO-Link			KHS-V02	Page	417



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067086921 Butterfly valve_Leakage_	59654248S050 Leak valve_complete_IO-Link		KHS-V02 Page 418

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999961697	Gasket__Leakage-AK-DN50 Dichtung__Leakage-AK-DN50	1,000	Units Stück	V	X	7000	12			
20	301999968532	Seal ring__ Dichtring__	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301067086921 Butterfly valve_Leakage_	59654248S050 Leak valve_complete_IO-Link			KHS-V02	Page 419

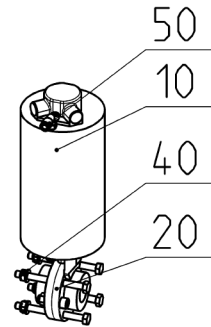


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556231S050 Return gas pipe_complete_	57556207S050 Product level_complete_		KHS-V02 Page 420

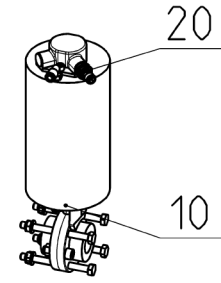
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	65540028S051	Valve insert__DN50 Ventileinsatz__DN50	1,000	Units Stück	E						422
60	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	1,000	Units Stück	V	X	7000	12			
90	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556231S050 Return gas pipe_complete_	57556207S050 Product level_complete_			KHS-V02	Page 421

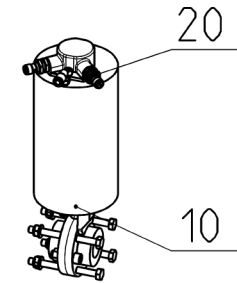
Version	Nennweite / diameter	Dichtung / gasket	Masse / mass [kg]	Typ / type	Version	Dichtung / gasket
65540028s020	25	EPDM	5.709	auto	65540028s220	Viton
65540028s021	25	EPDM	5.741	1x Ini	65540028s221	Viton
65540028s022	25	EPDM	5.773	2x Ini	65540028s222	Viton
65540028s023	25	EPDM	7.209	IO-Link	65540028s223	Viton
65540028s024	25	EPDM	7.009	SPS	65540028s224	Viton
65540028s025	25	EPDM	1.114	manuell	65540028s225	Viton
65540028s040	40	EPDM	6.119	auto	65540028s240	Viton
65540028s041	40	EPDM	6.151	1x Ini	65540028s241	Viton
65540028s042	40	EPDM	6.183	2x Ini	65540028s242	Viton
65540028s043	40	EPDM	7.619	IO-Link	65540028s243	Viton
65540028s044	40	EPDM	7.419	SPS	65540028s244	Viton
65540028s045	40	EPDM	1.524	manuell	65540028s245	Viton
65540028s050	50	EPDM	6.819	auto	65540028s250	Viton
65540028s051	50	EPDM	6.851	1x Ini	65540028s251	Viton
65540028s052	50	EPDM	6.883	2x Ini	65540028s252	Viton
65540028s053	50	EPDM	8.319	IO-Link	65540028s253	Viton
65540028s054	50	EPDM	8.119	SPS	65540028s254	Viton
65540028s055	50	EPDM	2.224	manuell	65540028s255	Viton
65540028s060	65	EPDM	7.396	auto	65540028s260	Viton
65540028s061	65	EPDM	7.428	1x Ini	65540028s261	Viton
65540028s062	65	EPDM	7.460	2x Ini	65540028s262	Viton
65540028s063	65	EPDM	8.896	IO-Link	65540028s263	Viton
65540028s064	65	EPDM	8.696	SPS	65540028s264	Viton
65540028s065	65	EPDM	2.801	manuell	65540028s265	Viton
65540028s080	80	EPDM	8.522	auto	65540028s280	Viton
65540028s081	80	EPDM	8.554	1x Ini	65540028s281	Viton
65540028s082	80	EPDM	8.586	2x Ini	65540028s282	Viton
65540028s083	80	EPDM	10.022	IO-Link	65540028s283	Viton
65540028s084	80	EPDM	9.822	SPS	65540028s284	Viton
65540028s085	80	EPDM	3.927	manuell	65540028s285	Viton
65540028s100	100	EPDM	9.297	auto	65540028s300	Viton
65540028s101	100	EPDM	9.329	1x Ini	65540028s301	Viton
65540028s102	100	EPDM	9.361	2x Ini	65540028s302	Viton
65540028s103	100	EPDM	10.797	IO-Link	65540028s303	Viton
65540028s104	100	EPDM	10.597	SPS	65540028s304	Viton
65540028s105	100	EPDM	4.702	manuell	65540028s305	Viton
65540028s120	125	EPDM	17.948	auto	-	-
65540028s121	125	EPDM	17.980	1x Ini	-	-
65540028s122	125	EPDM	18.012	2x Ini	-	-
65540028s123	125	EPDM	19.448	IO-Link	-	-
65540028s124	125	EPDM	19.248	SPS	-	-
65540028s125	125	EPDM	10.179	manuell	-	-
65540028s150	150	EPDM	17.950	auto	-	-
65540028s151	150	EPDM	17.982	1x Ini	-	-
65540028s152	150	EPDM	18.014	2x Ini	-	-
65540028s153	150	EPDM	19.450	IO-Link	-	-
65540028s154	150	EPDM	19.250	SPS	-	-
65540028s155	150	EPDM	9.865	manuell	-	-



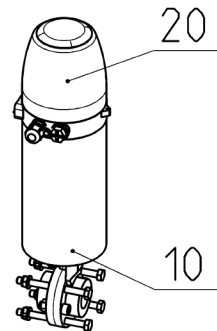
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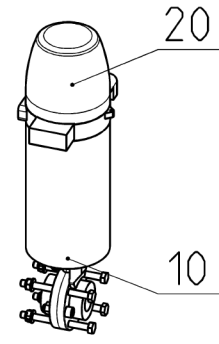
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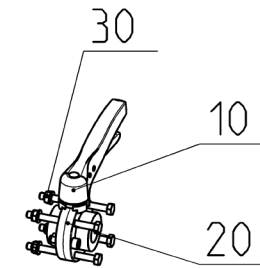
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SXX3



SXX4



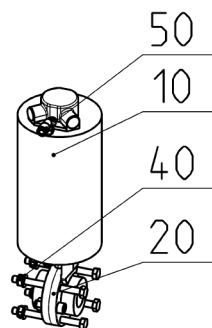
SXX5

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly 65540028S051 Valve insert__DN50		57556231S050 Return gas pipe_complete_			KHS-V02	Page	422

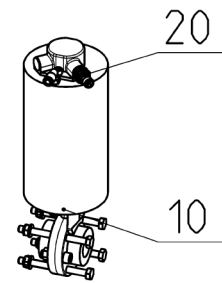
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65540028S050	Valve insert__DN50 Ventileinsatz__DN50	1,000	Units Stück							424
20	301262456720	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E	X			X		

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65540028S051 Valve insert__DN50	57556231S050 Return gas pipe_complete_			KHS-V02	Page	423

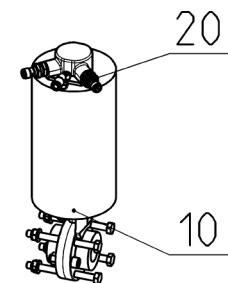
Version	Nennweite / diameter	Dichtung / gasket	Masse / mass [kg]	Typ / type	Version	Dichtung / gasket
65540028s020	25	EPDM	5.709	auto	65540028s220	Viton
65540028s021	25	EPDM	5.741	1x Ini	65540028s221	Viton
65540028s022	25	EPDM	5.773	2x Ini	65540028s222	Viton
65540028s023	25	EPDM	7.209	IO-Link	65540028s223	Viton
65540028s024	25	EPDM	7.009	SPS	65540028s224	Viton
65540028s025	25	EPDM	1.114	manuell	65540028s225	Viton
65540028s040	40	EPDM	6.119	auto	65540028s240	Viton
65540028s041	40	EPDM	6.151	1x Ini	65540028s241	Viton
65540028s042	40	EPDM	6.183	2x Ini	65540028s242	Viton
65540028s043	40	EPDM	7.619	IO-Link	65540028s243	Viton
65540028s044	40	EPDM	7.419	SPS	65540028s244	Viton
65540028s045	40	EPDM	1.524	manuell	65540028s245	Viton
65540028s050	50	EPDM	6.819	auto	65540028s250	Viton
65540028s051	50	EPDM	6.851	1x Ini	65540028s251	Viton
65540028s052	50	EPDM	6.883	2x Ini	65540028s252	Viton
65540028s053	50	EPDM	8.319	IO-Link	65540028s253	Viton
65540028s054	50	EPDM	8.119	SPS	65540028s254	Viton
65540028s055	50	EPDM	2.224	manuell	65540028s255	Viton
65540028s060	65	EPDM	7.396	auto	65540028s260	Viton
65540028s061	65	EPDM	7.428	1x Ini	65540028s261	Viton
65540028s062	65	EPDM	7.460	2x Ini	65540028s262	Viton
65540028s063	65	EPDM	8.896	IO-Link	65540028s263	Viton
65540028s064	65	EPDM	8.696	SPS	65540028s264	Viton
65540028s065	65	EPDM	2.801	manuell	65540028s265	Viton
65540028s080	80	EPDM	8.522	auto	65540028s280	Viton
65540028s081	80	EPDM	8.554	1x Ini	65540028s281	Viton
65540028s082	80	EPDM	8.586	2x Ini	65540028s282	Viton
65540028s083	80	EPDM	10.022	IO-Link	65540028s283	Viton
65540028s084	80	EPDM	9.822	SPS	65540028s284	Viton
65540028s085	80	EPDM	3.927	manuell	65540028s285	Viton
65540028s100	100	EPDM	9.297	auto	65540028s300	Viton
65540028s101	100	EPDM	9.329	1x Ini	65540028s301	Viton
65540028s102	100	EPDM	9.361	2x Ini	65540028s302	Viton
65540028s103	100	EPDM	10.797	IO-Link	65540028s303	Viton
65540028s104	100	EPDM	10.597	SPS	65540028s304	Viton
65540028s105	100	EPDM	4.702	manuell	65540028s305	Viton
65540028s120	125	EPDM	17.948	auto	-	-
65540028s121	125	EPDM	17.980	1x Ini	-	-
65540028s122	125	EPDM	18.012	2x Ini	-	-
65540028s123	125	EPDM	19.448	IO-Link	-	-
65540028s124	125	EPDM	19.248	SPS	-	-
65540028s125	125	EPDM	10.179	manuell	-	-
65540028s150	150	EPDM	17.950	auto	-	-
65540028s151	150	EPDM	17.982	1x Ini	-	-
65540028s152	150	EPDM	18.014	2x Ini	-	-
65540028s153	150	EPDM	19.450	IO-Link	-	-
65540028s154	150	EPDM	19.250	SPS	-	-
65540028s155	150	EPDM	9.865	manuell	-	-



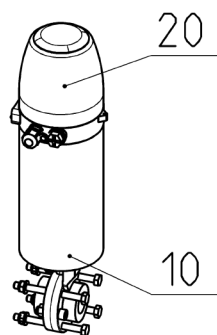
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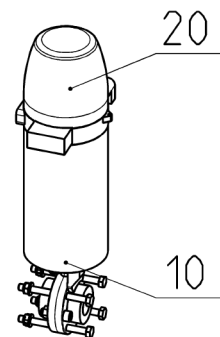
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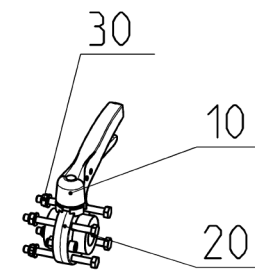
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SXX3



SXX4

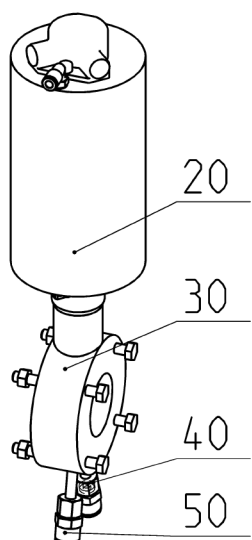


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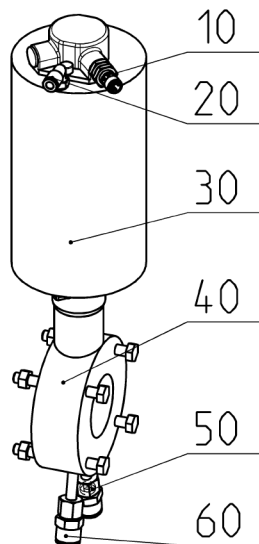
(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly 65540028S050 Valve insert__DN50		65540028S051 Valve insert__DN50			KHS-V02	Page	424

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301067105491	Rotary drive_Butterfly valve_ Drehantrieb_Scheibenventil__	1,000	Units Stück	E	X					90
20	301067087521	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	1,000	Units Stück	E	X			X		412

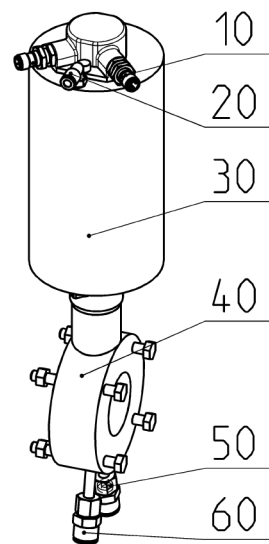
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65540028S050 Valve insert__DN50	65540028S051 Valve insert__DN50			KHS-V02	Page 425



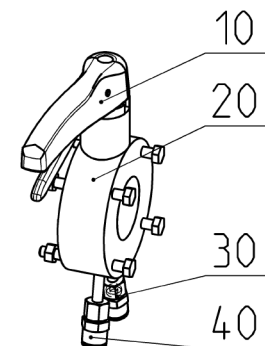
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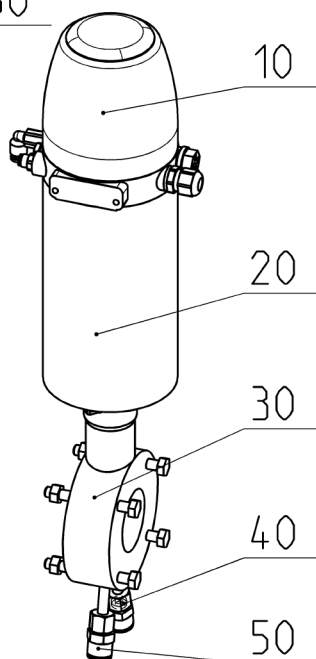
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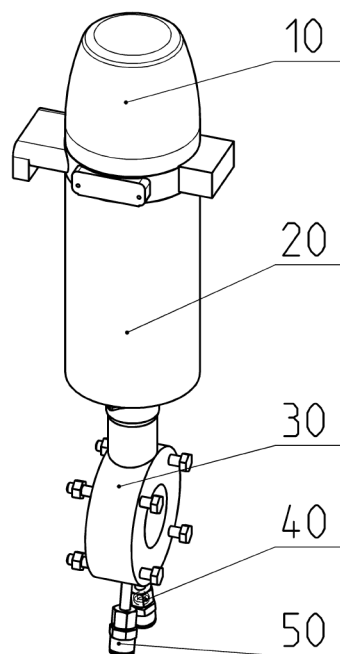
Sxx2



Sxx5



Sxx3



Sxx4

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

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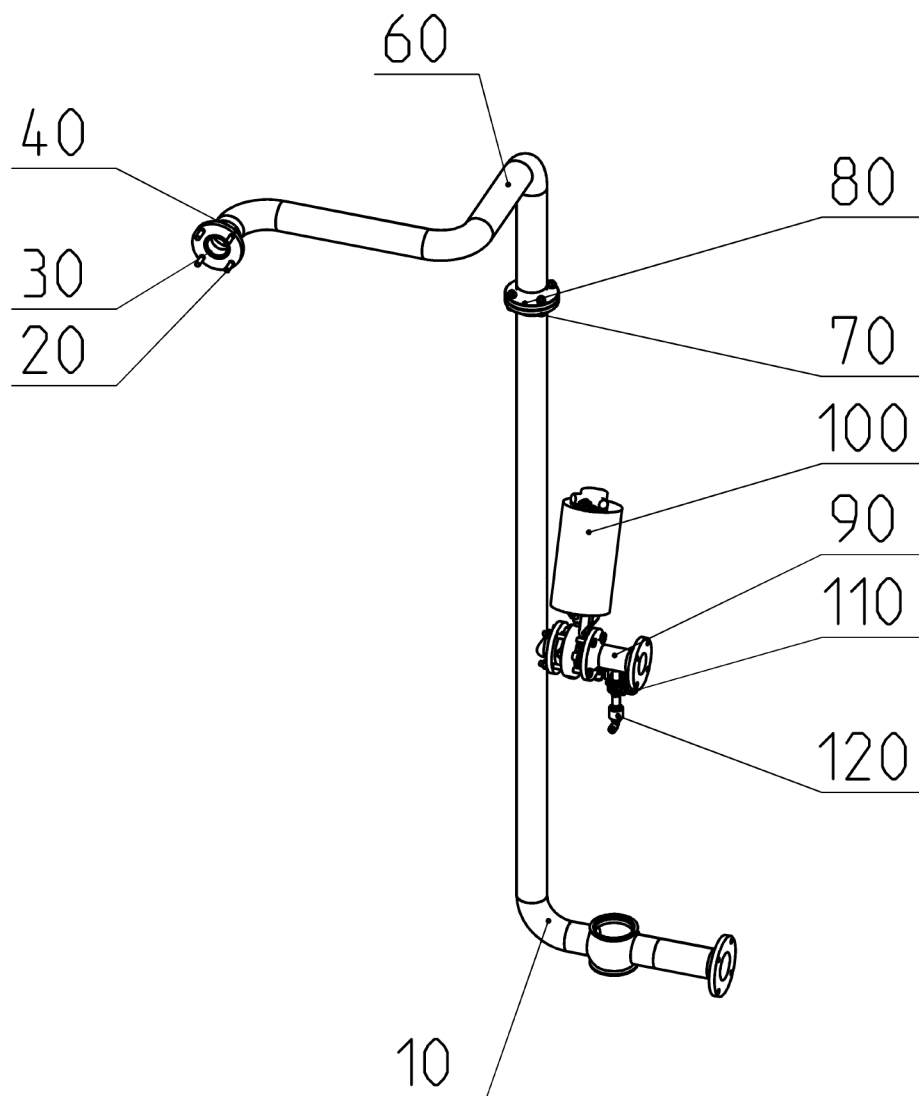
Subassembly 65540032S051 Leak valve_complete_

57556207S050 Product level_complete_

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301262456720	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E				X		
20	301055125786	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	1,000	Units Stück	E						
30	301067105341	Rotary drive_Butterfly valve_ Drehantrieb_Scheibenventil_	1,000	Units Stück	E						416
40	301067086921	Butterfly valve_Leakage_ Scheibenventil_Leakage_	1,000	Units Stück	E				X		418
50	301999968532	Seal ring_ Dichtring_	2,000	Units Stück	V		7000	12			
60	301055106106	Push-fit fitting_straight_ Steckverschraubung_gerade_	2,000	Units Stück	E						

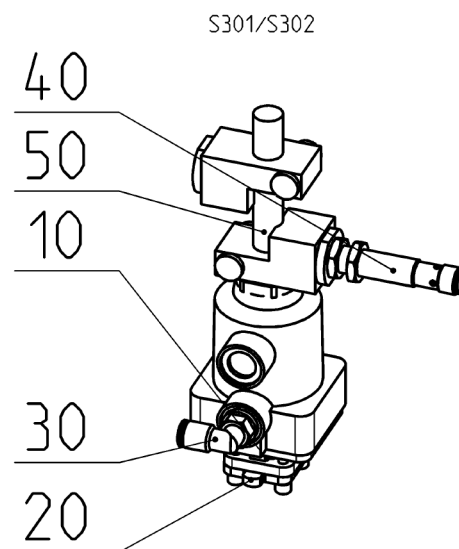
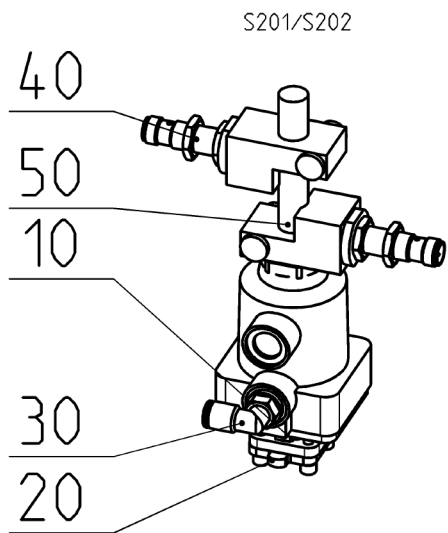
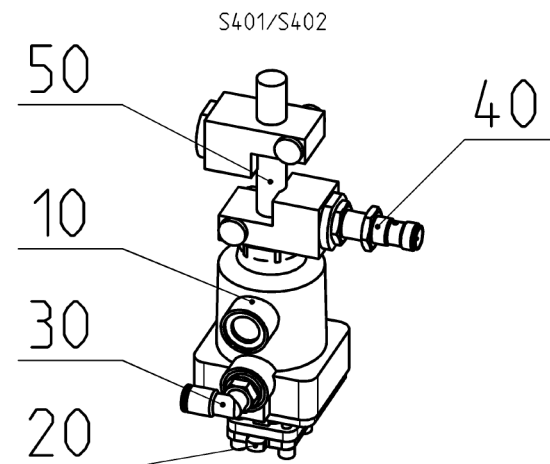
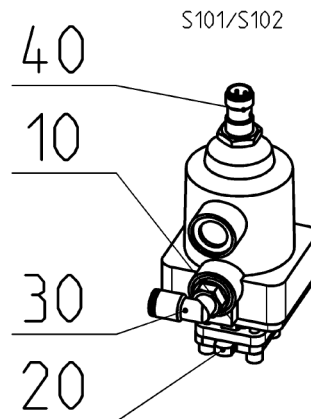
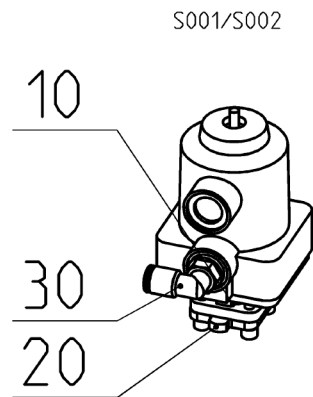
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65540032S051 Leak valve_complete_	57556207S050 Product level_complete_			KHS-V02	Page 427



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556229S050 Pressurising gas connection_complete_	57556207S050 Product level_complete_		KHS-V02 Page 428

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	301999962234	Seal ring_Butterfly valve_DN40 Dichtring_Scheibenventil_DN40	1,000	Units Stück	V	X	7000	12			
80	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V	X	7000	12			
100	65540028S040	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						88
110	59654323S102	Drive_Diaphragm valve_ Antrieb_Membranventil_	1,000	Units Stück							430

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556229S050 Pressurising gas connection_complete_	57556207S050 Product level_complete_			KHS-V02	Page 429



S402	zu/closed	PTFE
S401	zu/closed	EPDM
S302	zu/closed (safety Ini)	PTFE
S301	zu/closed (safety Ini)	EPDM
S202	auf/zu / open/closed	PTFE
S201	auf/zu / open/closed	EPDM
S102	auf/open	PTFE
S101	auf/open	EPDM
S002	ohne/without	PTFE
S001	ohne/without	EPDM
Variante variation	Überwachung monitoring	Dichtung/ gasket

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

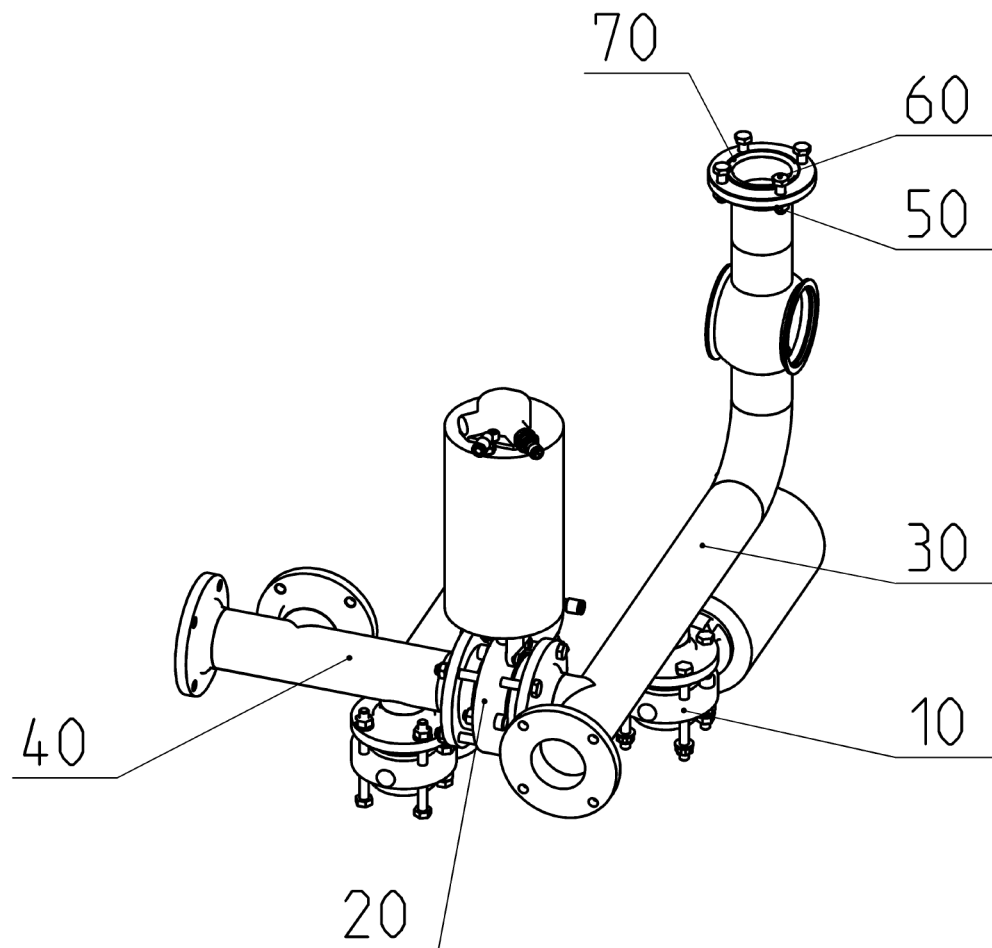
Subassembly 59654323S102 Drive_Diaphragm valve_

57556229S050 Pressurising gas connection_complete_

KHS-V02 Page 430

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999965221	Valve drive__ Ventilantrieb__	1,000	Units Stück	E				X		
20	301999971753	Diaphragm__ Membran__	1,000	Units Stück	E						
40	301262456830	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E						

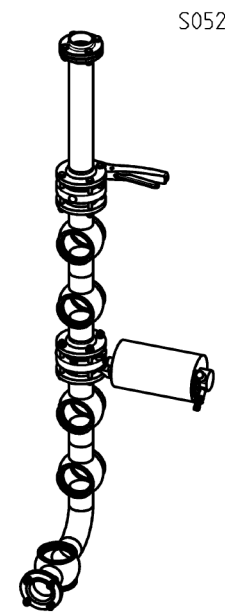
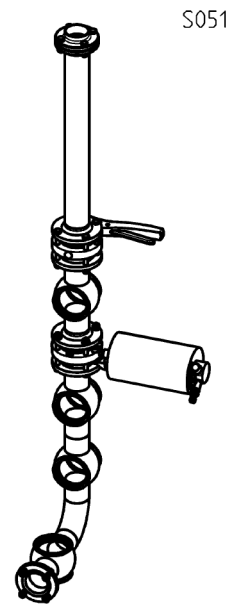
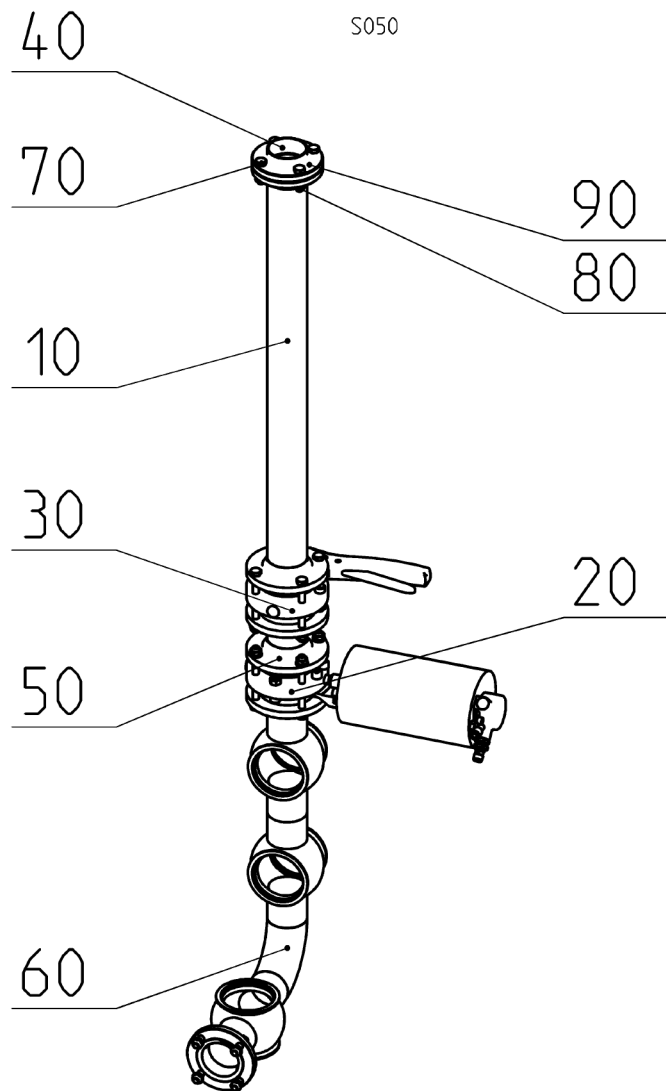
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654323S102 Drive_Diaphragm valve_	57556229S050 Pressurising gas connection_complete_			KHS-V02	Page 43



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556214S050 Base element_complete_		57556207S050 Product level_complete_		KHS-V02 Page 432

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65540028S041	Valve insert__DN40 Ventileinsatz__DN40	2,000	Units Stück	E						86
20	65540028S051	Valve insert__DN50 Ventileinsatz__DN50	1,000	Units Stück	E						422
70	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V	X	7000	12			

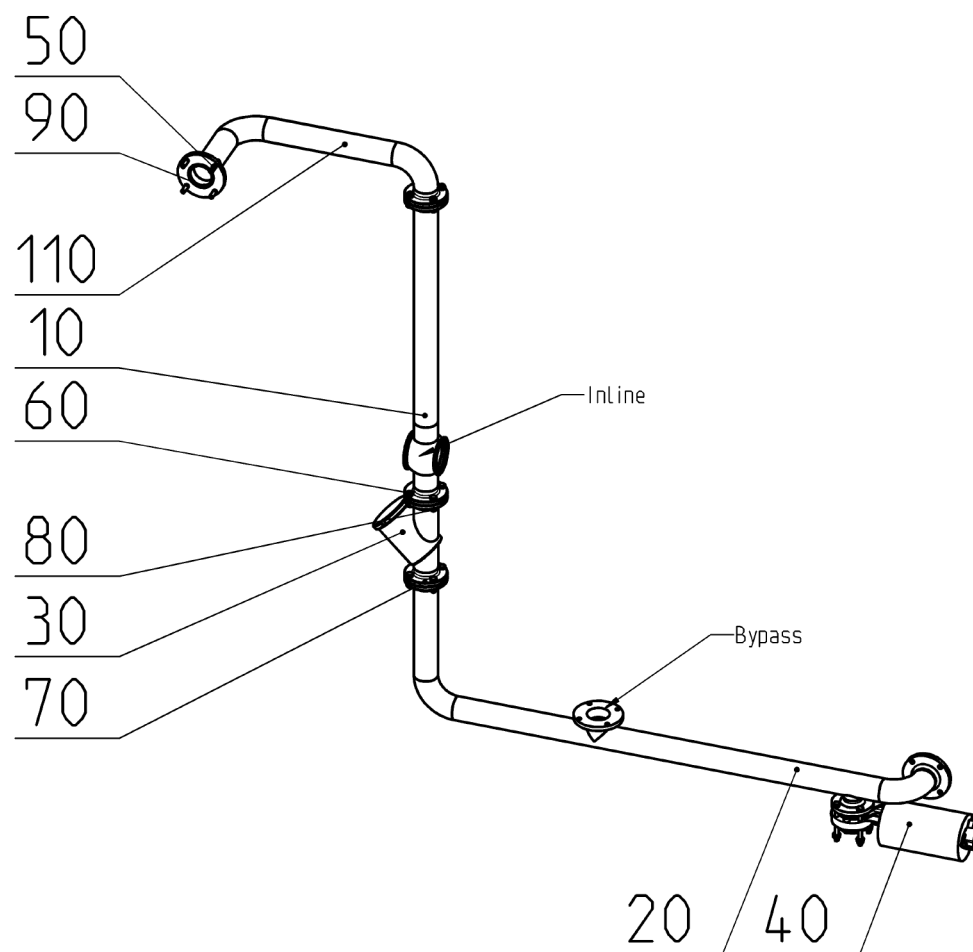
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556214S050 Base element_complete_	57556207S050 Product level_complete_			KHS-V02	Page 433



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 57556209S050 Product feeding pipe_complete_		57556207S050 Product level_complete_		KHS-V02	Page 434

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	65540028S051	Valve insert__DN50 Ventileinsatz__DN50	1,000	Units Stück	E						422
30	65540028S055	Valve insert__DN50 Ventileinsatz__DN50	1,000	Units Stück	E						410
90	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	2,000	Units Stück	V	X	7000	12			

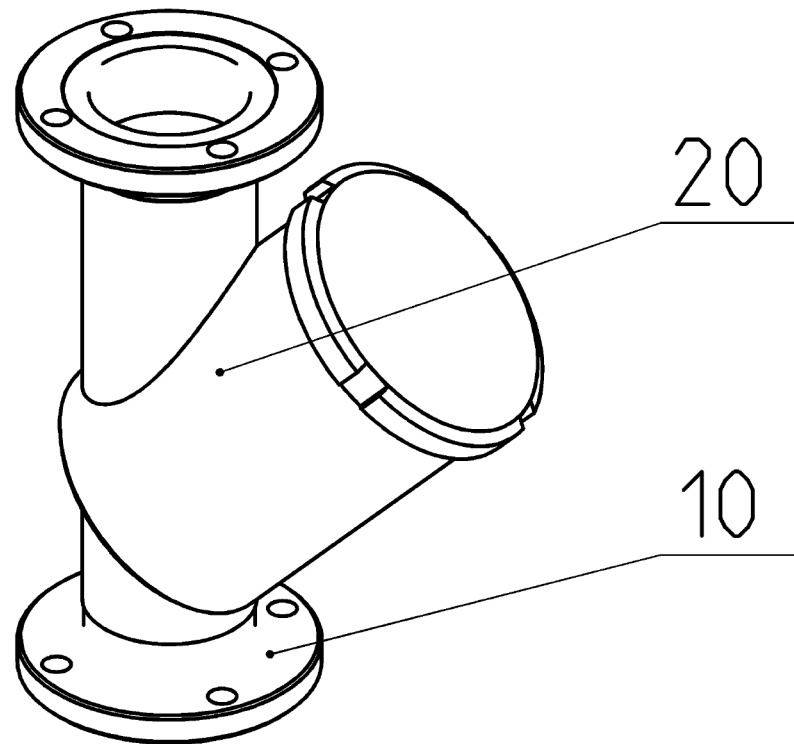
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556209S050 Product feeding pipe_complete_	57556207S050 Product level_complete_			KHS-V02	Page 435



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 57556217S050 Product connection_complete_		57556207S050 Product level_complete_		KHS-V02	Page 436

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	57556218S050	Soil collecting filter_Welding assembly_ Schmutzfänger_Schweißbaugruppe_	1,000	Units Stück							438
40	65540028S041	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						86
70	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	3,000	Units Stück	V	X	7000	12			
90	301999961896	Seal ring_Butterfly valve_DN50 Dichtring_Scheibenventil_DN50	1,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556217S050 Product connection_complete_	57556207S050 Product level_complete_			KHS-V02	Page 437



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556218S050 Soil collecting filter_Welding assembly_	57556217S050 Product connection_complete_		KHS-V02 Page 438

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301013400043	Soil collecting filter____ Schmutzfänger____	1,000	Units Stück							440

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556218S050 Soil collecting filter_Welding assembly_	57556217S050 Product connection_complete_			KHS-V02	Page 439

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

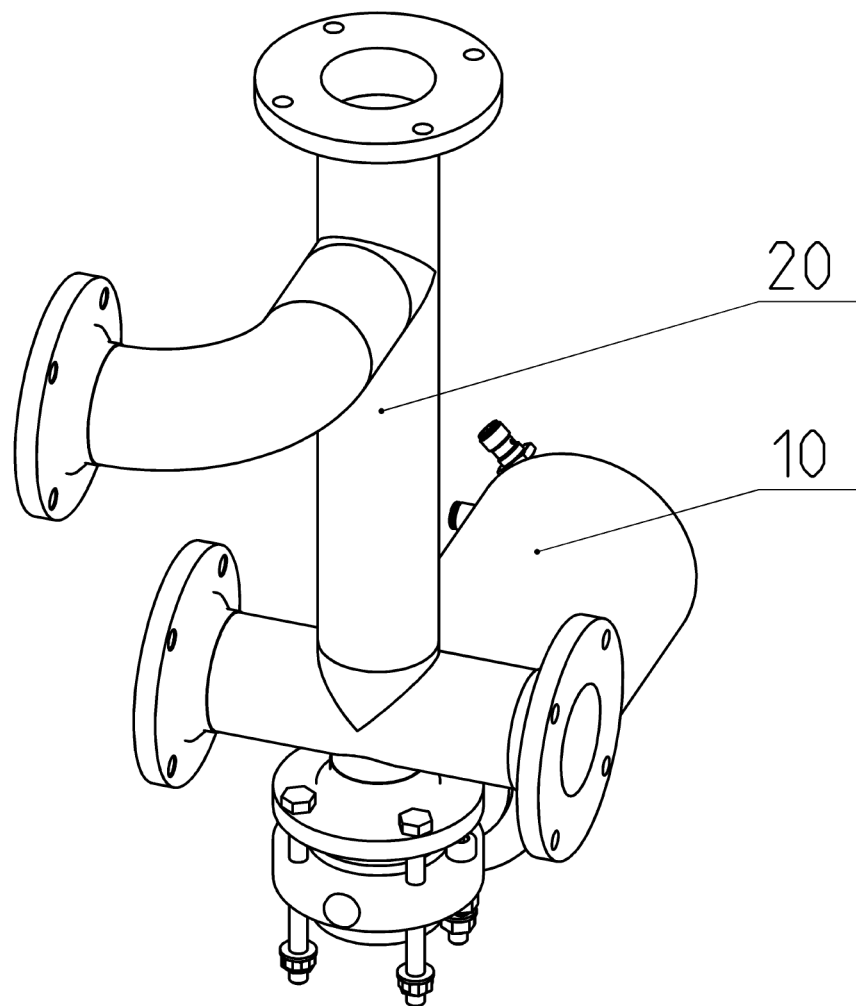
Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301013400043 Soil collecting filter__	57556218S050 Soil collecting filter_Welding assembly_	KHS-V02	Page 440

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301057354390	O-ring____ O-Ring____	1,000	Units Stück	E						

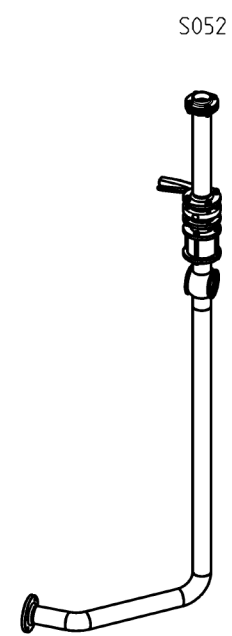
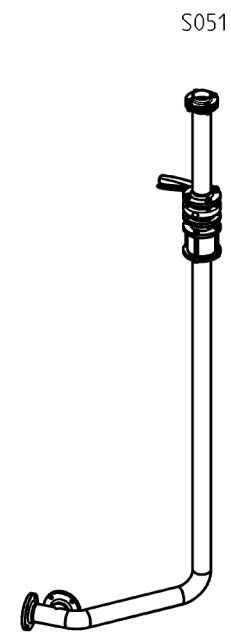
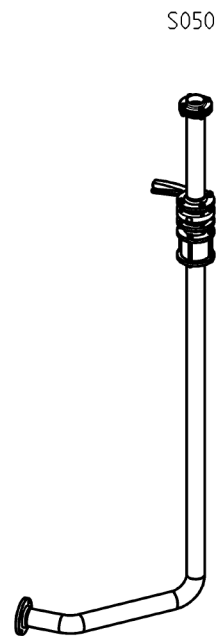
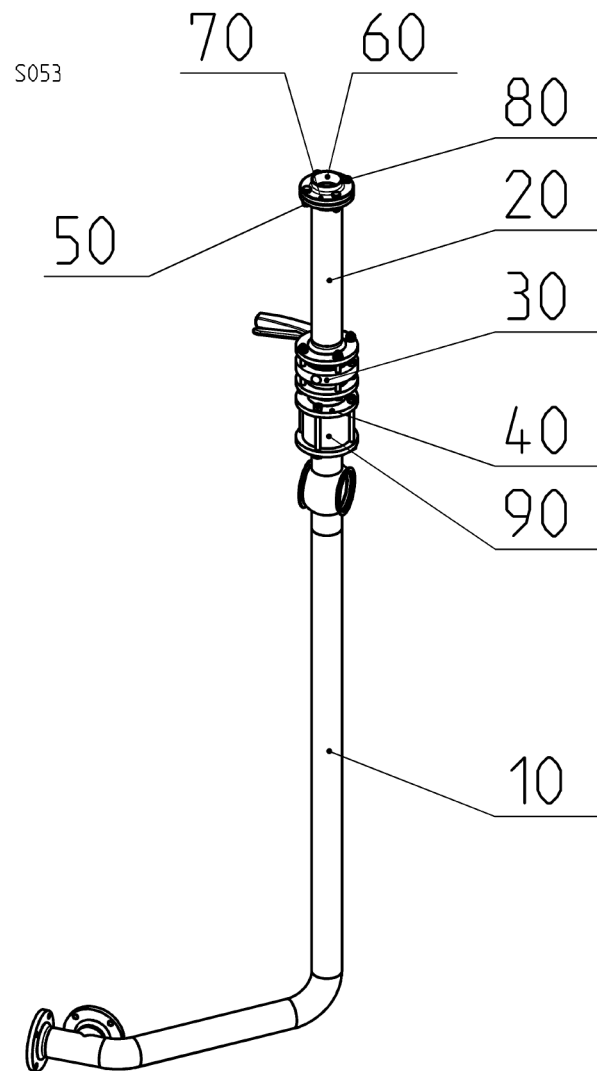
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301013400043 Soil collecting filter__	57556218S050 Soil collecting filter_Welding assembly_			KHS-V02	Page 441



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556227S050 Connection_Return gas pipe_	57556207S050 Product level_complete_		KHS-V02 Page 442

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65540028S041	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						86

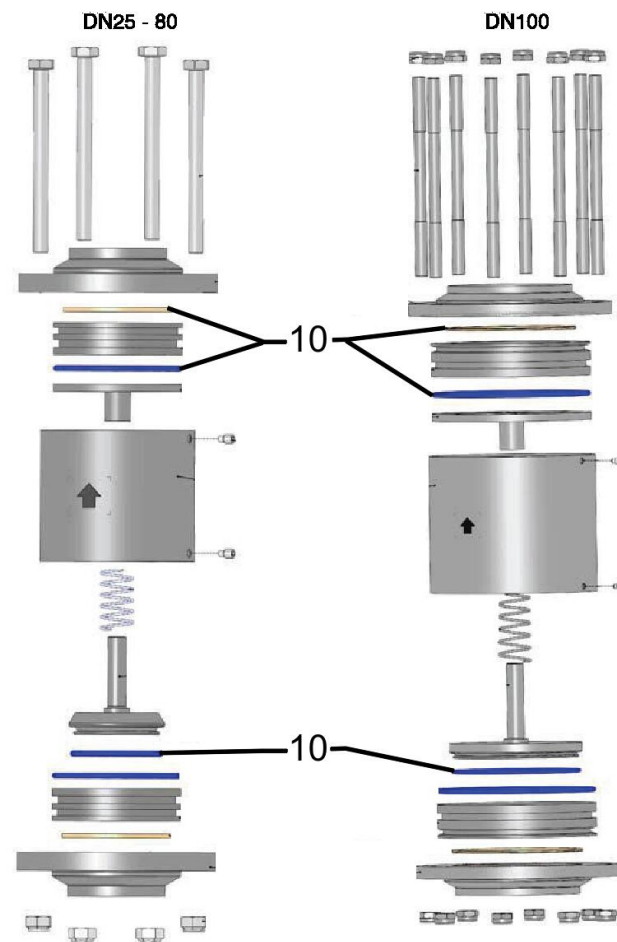
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	57556227S050 Connection_Return gas pipe_	57556207S050 Product level_complete_			KHS-V02	Page	443



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556220S050 Connection_CIP connection_	57556207S050 Product level_complete_		KHS-V02 Page 444

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	65540028S055	Valve insert__DN50 Ventileinsatz__DN50	1,000	Units Stück	E						410
70	301057048550	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V	X	7000	12			
90	301067012601	Disc check valve__ Tellerrückschlagventil__	1,000	Units Stück	E				X		446

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556220S050 Connection_CIP connection_	57556207S050 Product level_complete_			KHS-V02	Page 445

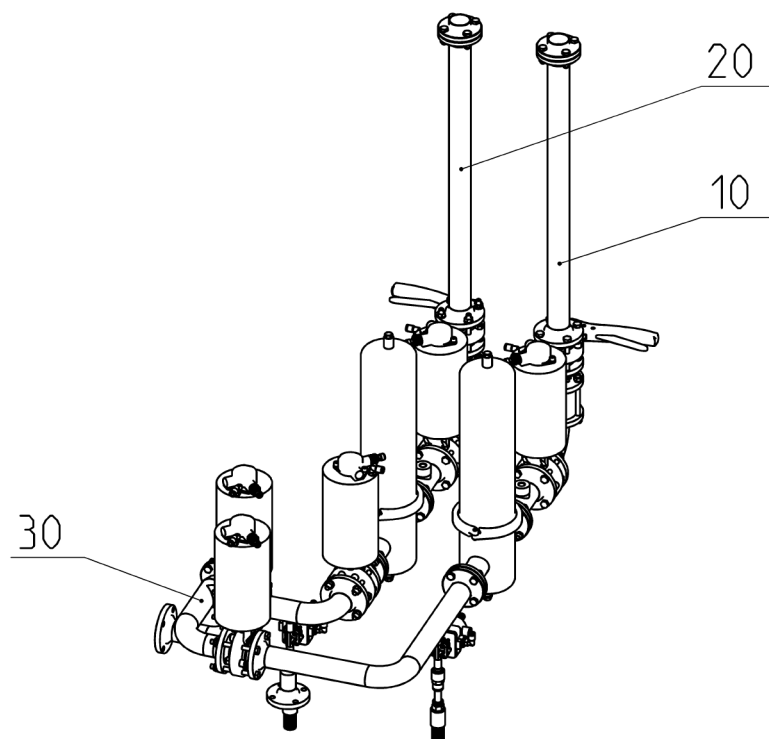


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067012601 Disc check valve__	57556220S050 Connection_CIP connection_		KHS-V02 Page 446

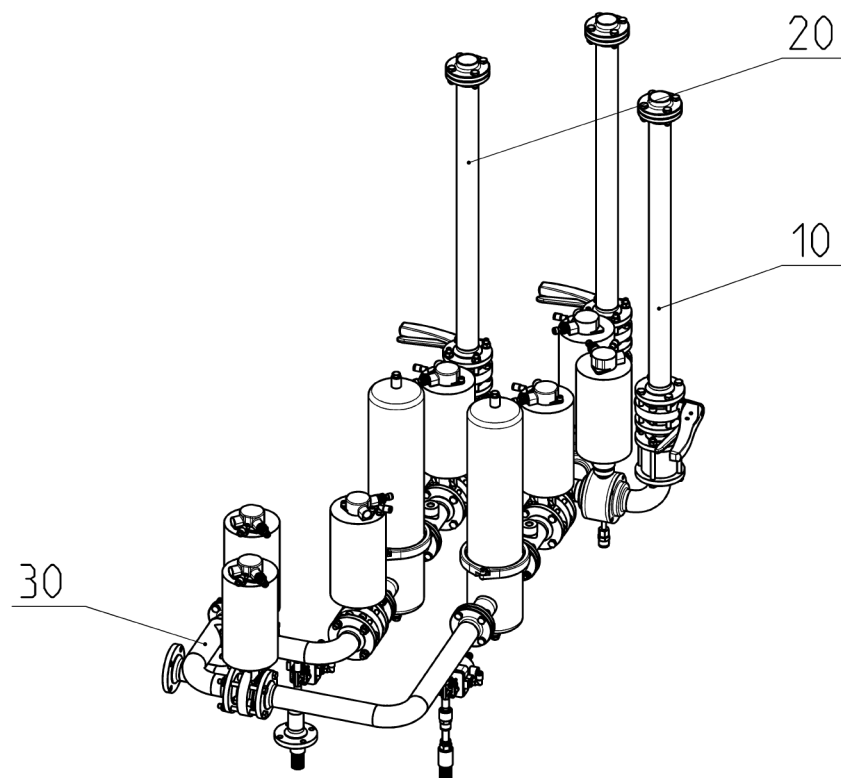
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999940227	Set of seals_Disc check valve_ Dichtungssatz_Tellerrückschlagventil_	1,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301067012601 Disc check valve__	57556220S050 Connection_CIP connection_			KHS-V02	Page 447

S050



S051



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 57556251S050 Gas level__

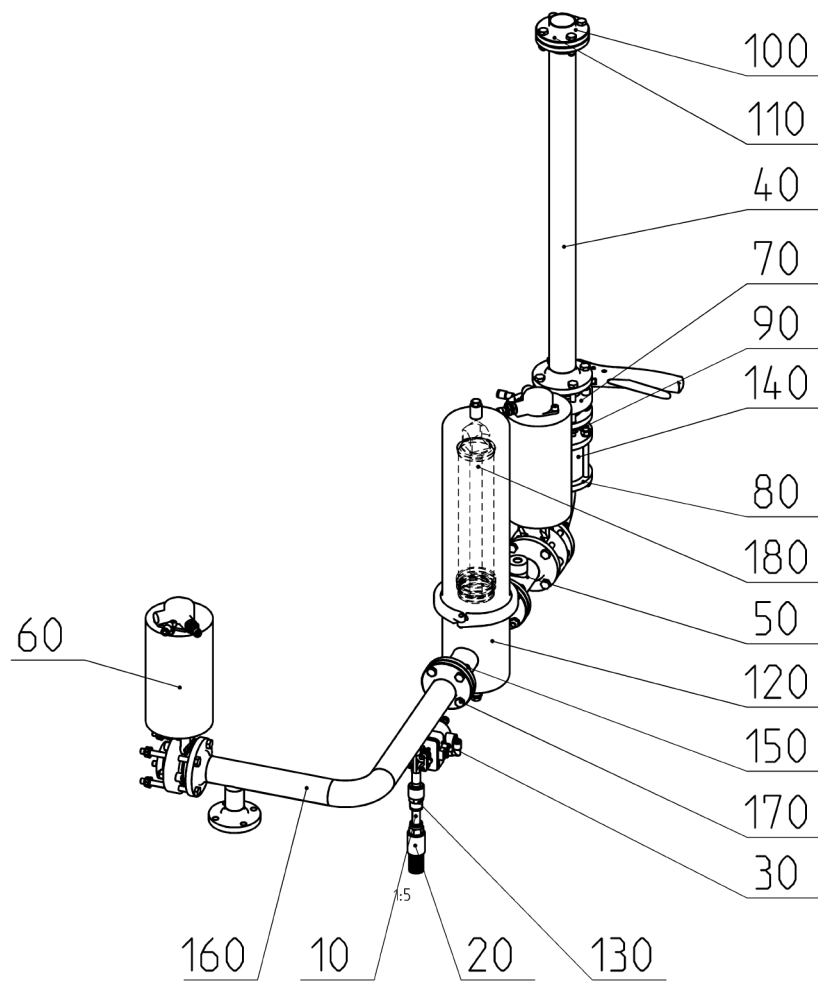
57556257S001 Valve node__

KHS-V02 Page 448

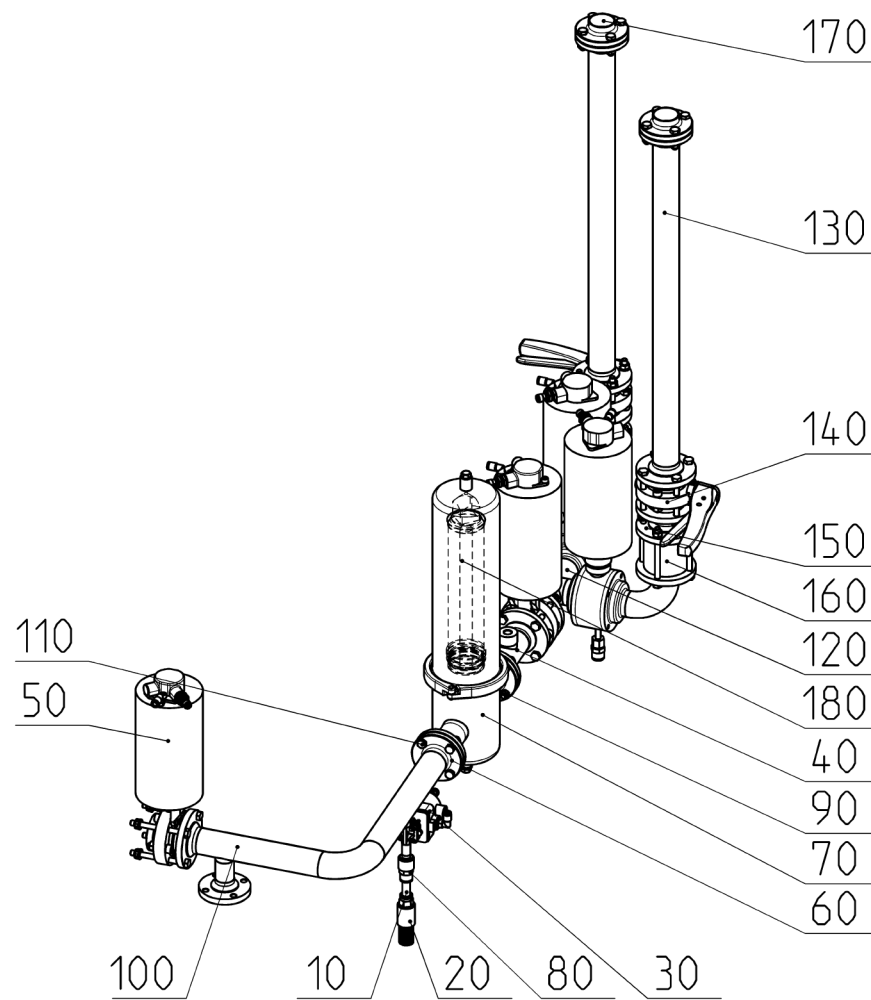
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	57556263S050	CO2 supply_complete_ CO2-Zuführung_komplett_	1,000	Units Stück							450
20	57556255S050	Sterile air pipe_complete_ Sterilluftleitung_komplett_	1,000	Units Stück							460
30	57556254S050	Gas collector_complete_ Gassammler_komplett_	1,000	Units Stück							462

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556251S050 Gas level__	57556257S001 Valve node__			KHS-V02	Page 449

S050



S051



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

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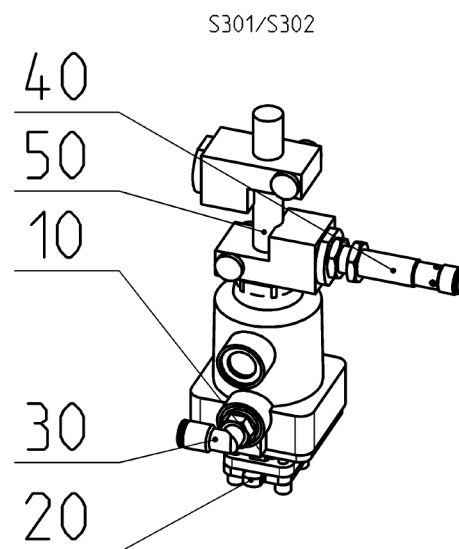
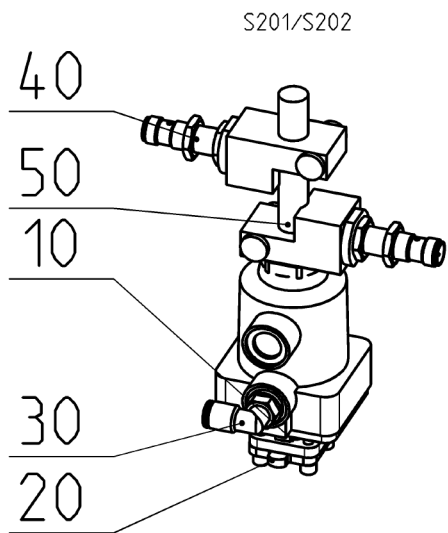
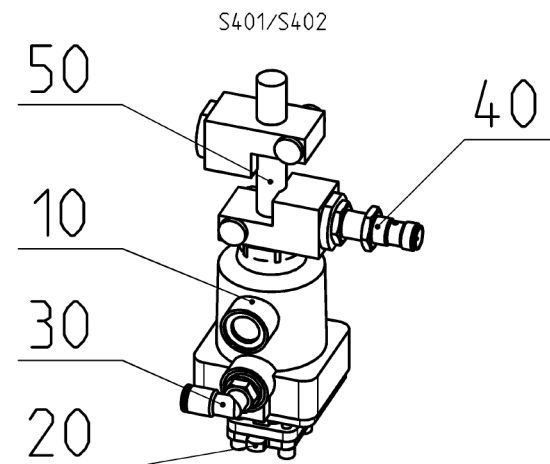
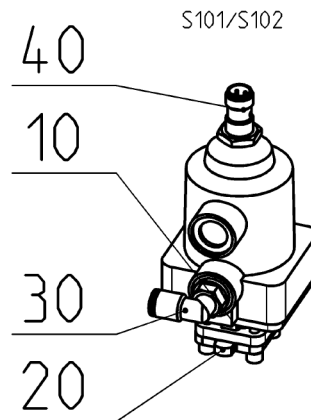
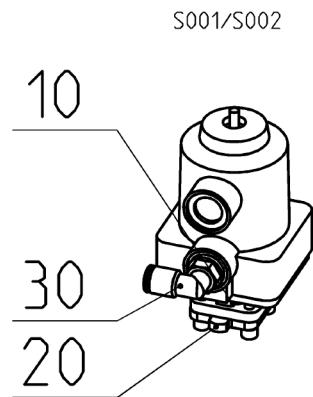
Subassembly 57556263S050 CO2 supply_complete_

57556251S050 Gas level__

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
30	59654323S101	Drive_Diaphragm valve_ Antrieb_Membranventil_	1,000	Units Stück							452
60	65540028S041	Valve insert__DN40 Ventileinsatz__DN40	2,000	Units Stück	E						86
70	65540028S045	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						454
100	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	3,000	Units Stück	V	X	7000	12			
120	301013331071	Filter housing__DN40 Filtergehäuse__DN40	1,000	Units Stück							456
140	301067012591	Disc check valve__ Tellerrückschlagventil__	1,000	Units Stück	E				X		458

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556263S050 CO2 supply_complete_	57556251S050 Gas level__			KHS-V02	Page 451



S402	zu/closed	PTFE
S401	zu/closed	EPDM
S302	zu/closed (safety Ini)	PTFE
S301	zu/closed (safety Ini)	EPDM
S202	auf/zu / open/closed	PTFE
S201	auf/zu / open/closed	EPDM
S102	auf/open	PTFE
S101	auf/open	EPDM
S002	ohne/without	PTFE
S001	ohne/without	EPDM
Variante variation	Überwachung monitoring	Dichtung/ gasket

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654323S101 Drive_Diaphragm valve_

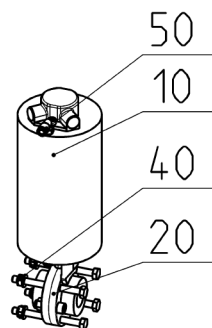
57556263S050 CO2 supply_complete_

KHS-V02 Page 452

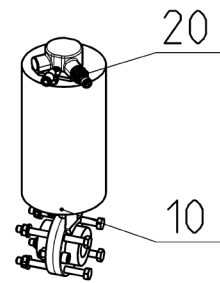
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999965221	Valve drive__ Ventilantrieb__	1,000	Units Stück	E				X		
20	301999965219	Diaphragm__ Membran__	1,000	Units Stück	E						
40	301262456830	Proximity switch_inductive_ Näherungsschalter_induktiv_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59654323S101 Drive_Diaphragm valve_	57556263S050 CO2 supply_complete_				KHS-V02	Page 453

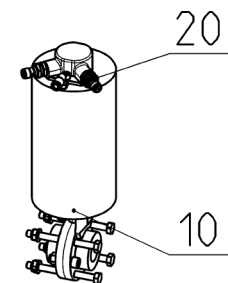
Version	Nennweite / diameter	Dichtung / gasket	Masse / mass [kg]	Typ / type	Version	Dichtung / gasket
65540028s020	25	EPDM	5.709	auto	65540028s220	Viton
65540028s021	25	EPDM	5.741	1x Ini	65540028s221	Viton
65540028s022	25	EPDM	5.773	2x Ini	65540028s222	Viton
65540028s023	25	EPDM	7.209	IO-Link	65540028s223	Viton
65540028s024	25	EPDM	7.009	SPS	65540028s224	Viton
65540028s025	25	EPDM	1.114	manuell	65540028s225	Viton
65540028s040	40	EPDM	6.119	auto	65540028s240	Viton
65540028s041	40	EPDM	6.151	1x Ini	65540028s241	Viton
65540028s042	40	EPDM	6.183	2x Ini	65540028s242	Viton
65540028s043	40	EPDM	7.619	IO-Link	65540028s243	Viton
65540028s044	40	EPDM	7.419	SPS	65540028s244	Viton
65540028s045	40	EPDM	1.524	manuell	65540028s245	Viton
65540028s050	50	EPDM	6.819	auto	65540028s250	Viton
65540028s051	50	EPDM	6.851	1x Ini	65540028s251	Viton
65540028s052	50	EPDM	6.883	2x Ini	65540028s252	Viton
65540028s053	50	EPDM	8.319	IO-Link	65540028s253	Viton
65540028s054	50	EPDM	8.119	SPS	65540028s254	Viton
65540028s055	50	EPDM	2.224	manuell	65540028s255	Viton
65540028s060	65	EPDM	7.396	auto	65540028s260	Viton
65540028s061	65	EPDM	7.428	1x Ini	65540028s261	Viton
65540028s062	65	EPDM	7.460	2x Ini	65540028s262	Viton
65540028s063	65	EPDM	8.896	IO-Link	65540028s263	Viton
65540028s064	65	EPDM	8.696	SPS	65540028s264	Viton
65540028s065	65	EPDM	2.801	manuell	65540028s265	Viton
65540028s080	80	EPDM	8.522	auto	65540028s280	Viton
65540028s081	80	EPDM	8.554	1x Ini	65540028s281	Viton
65540028s082	80	EPDM	8.586	2x Ini	65540028s282	Viton
65540028s083	80	EPDM	10.022	IO-Link	65540028s283	Viton
65540028s084	80	EPDM	9.822	SPS	65540028s284	Viton
65540028s085	80	EPDM	3.927	manuell	65540028s285	Viton
65540028s100	100	EPDM	9.297	auto	65540028s300	Viton
65540028s101	100	EPDM	9.329	1x Ini	65540028s301	Viton
65540028s102	100	EPDM	9.361	2x Ini	65540028s302	Viton
65540028s103	100	EPDM	10.797	IO-Link	65540028s303	Viton
65540028s104	100	EPDM	10.597	SPS	65540028s304	Viton
65540028s105	100	EPDM	4.702	manuell	65540028s305	Viton
65540028s120	125	EPDM	17.948	auto	-	-
65540028s121	125	EPDM	17.980	1x Ini	-	-
65540028s122	125	EPDM	18.012	2x Ini	-	-
65540028s123	125	EPDM	19.448	IO-Link	-	-
65540028s124	125	EPDM	19.248	SPS	-	-
65540028s125	125	EPDM	10.179	manuell	-	-
65540028s150	150	EPDM	17.950	auto	-	-
65540028s151	150	EPDM	17.982	1x Ini	-	-
65540028s152	150	EPDM	18.014	2x Ini	-	-
65540028s153	150	EPDM	19.450	IO-Link	-	-
65540028s154	150	EPDM	19.250	SPS	-	-
65540028s155	150	EPDM	9.865	manuell	-	-



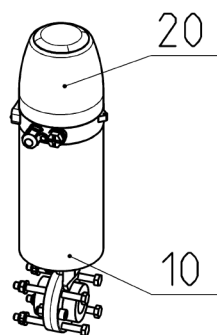
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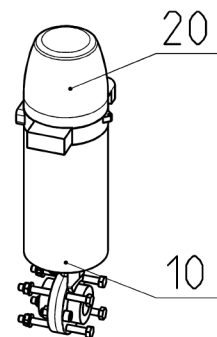
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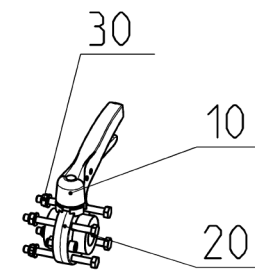
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SXX3



SXX4

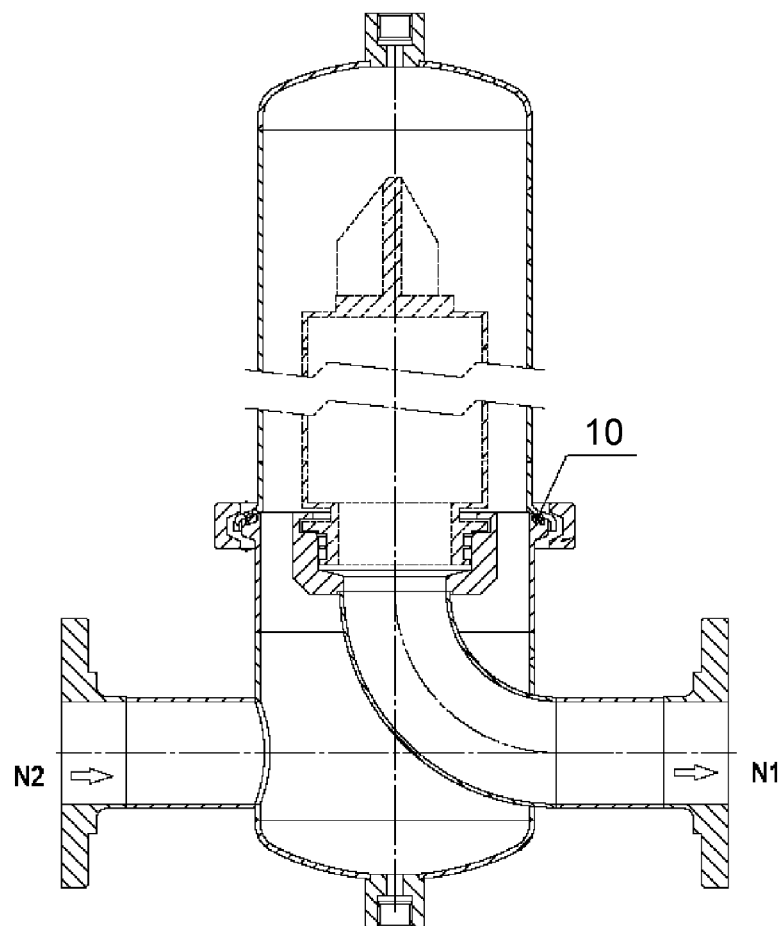


SXX5

(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly 65540028S045 Valve insert__DN40		57556263S050 CO2 supply_complete_			KHS-V02	Page	454

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301067087511	Butterfly valve with intermediate flange Zwischenflanschscheibenventil__	1,000	Units Stück	E	X			X		92

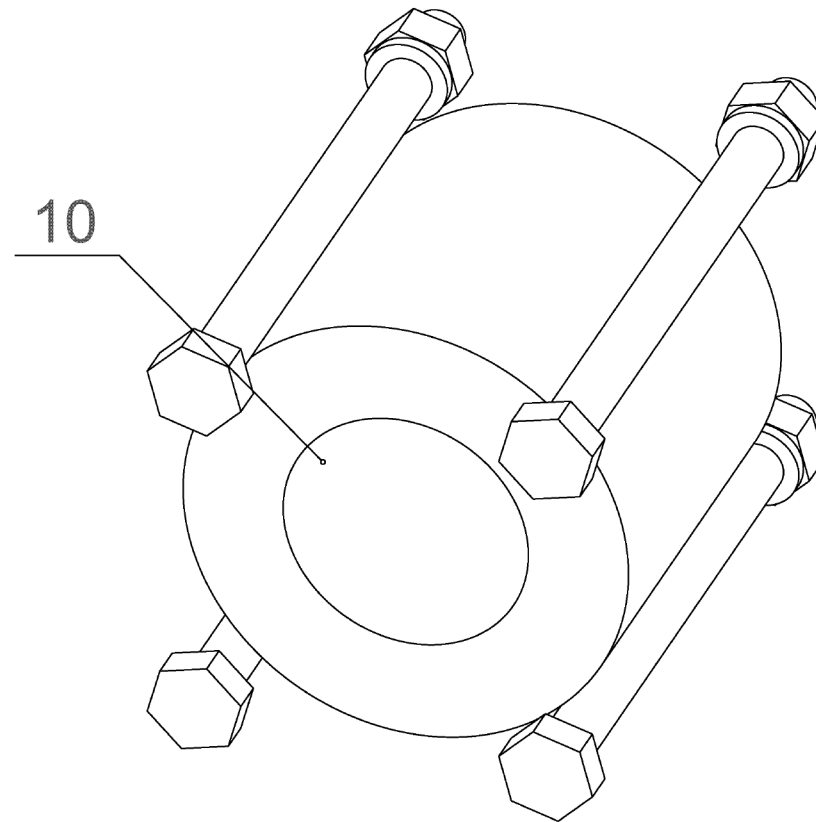
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65540028S045 Valve insert__DN40	57556263S050 CO2 supply_complete_			KHS-V02	Page	455



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301013331071 Filter housing__DN40	57556263S050 CO2 supply_complete_		KHS-V02 Page 456

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301054615310	Seal ring__ Dichtring__	1,000	Units Stück	V	X	7000	12			

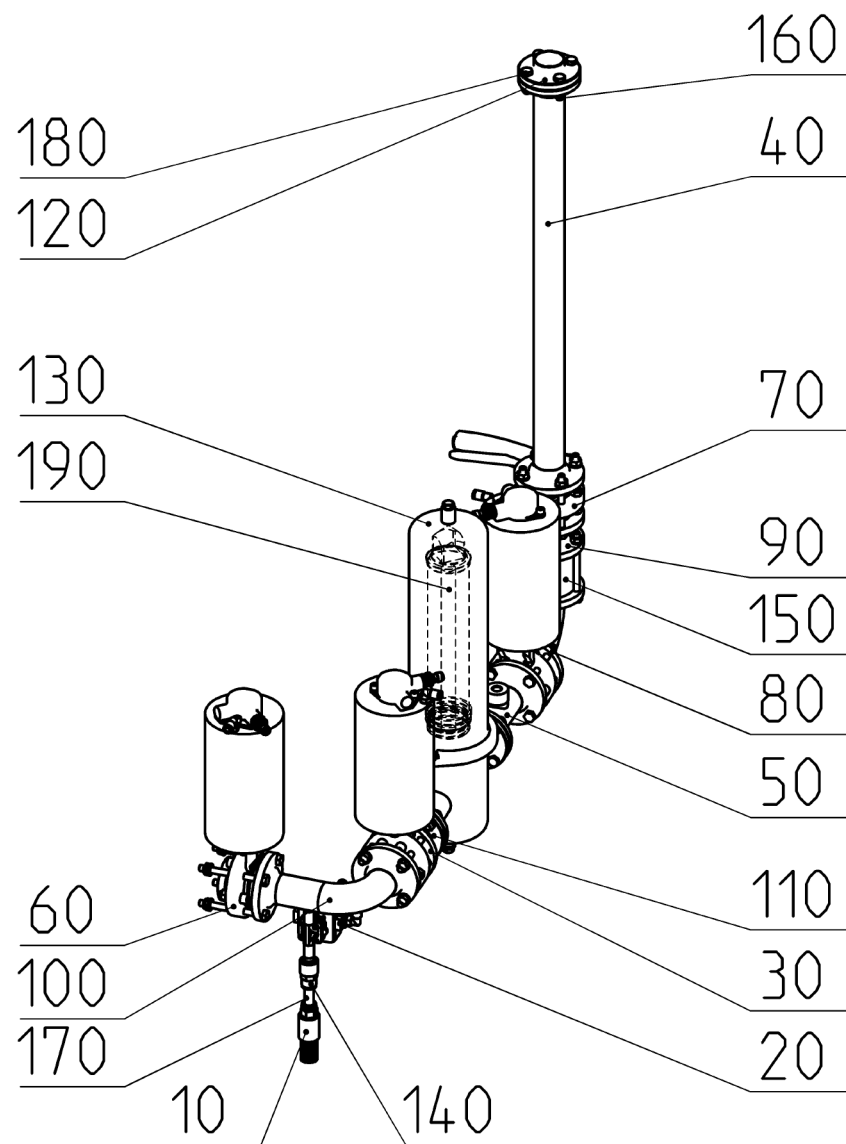
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	301013331071 Filter housing__DN40	57556263S050 CO2 supply_complete_			KHS-V02	Page	457



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067012591 Disc check valve__	57556263S050 CO2 supply_complete_	KHS-V02	Page 458

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999940226	Set of seals_Disc check valve_ Dichtungssatz_Tellerrückschlagventil_	1,000	Units Stück	V	X	7000	12			

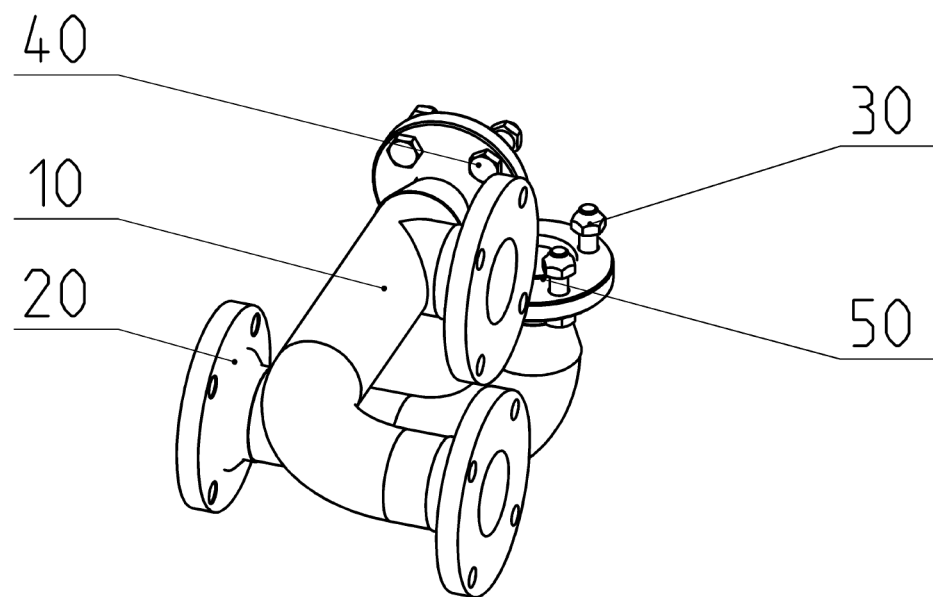
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	301067012591 Disc check valve__	57556263S050 CO2 supply_complete_			KHS-V02	Page	459



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556255S050 Sterile air pipe_complete_		57556251S050 Gas level__		KHS-V02 Page 460

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	59654323S101	Drive_Diaphragm valve_ Antrieb_Membranventil_	1,000	Units Stück							452
60	65540028S041	Valve insert__DN40 Ventileinsatz__DN40	3,000	Units Stück	E						86
70	65540028S045	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						454
110	301057048540	O-ring_Aseptic_ O-Ring_Aseptik_	3,000	Units Stück	V	X	7000	12			
130	301013331071	Filter housing__DN40 Filtergehäuse__DN40	1,000	Units Stück							456
150	301067012591	Disc check valve__ Tellerrückschlagventil__	1,000	Units Stück	E				X		458

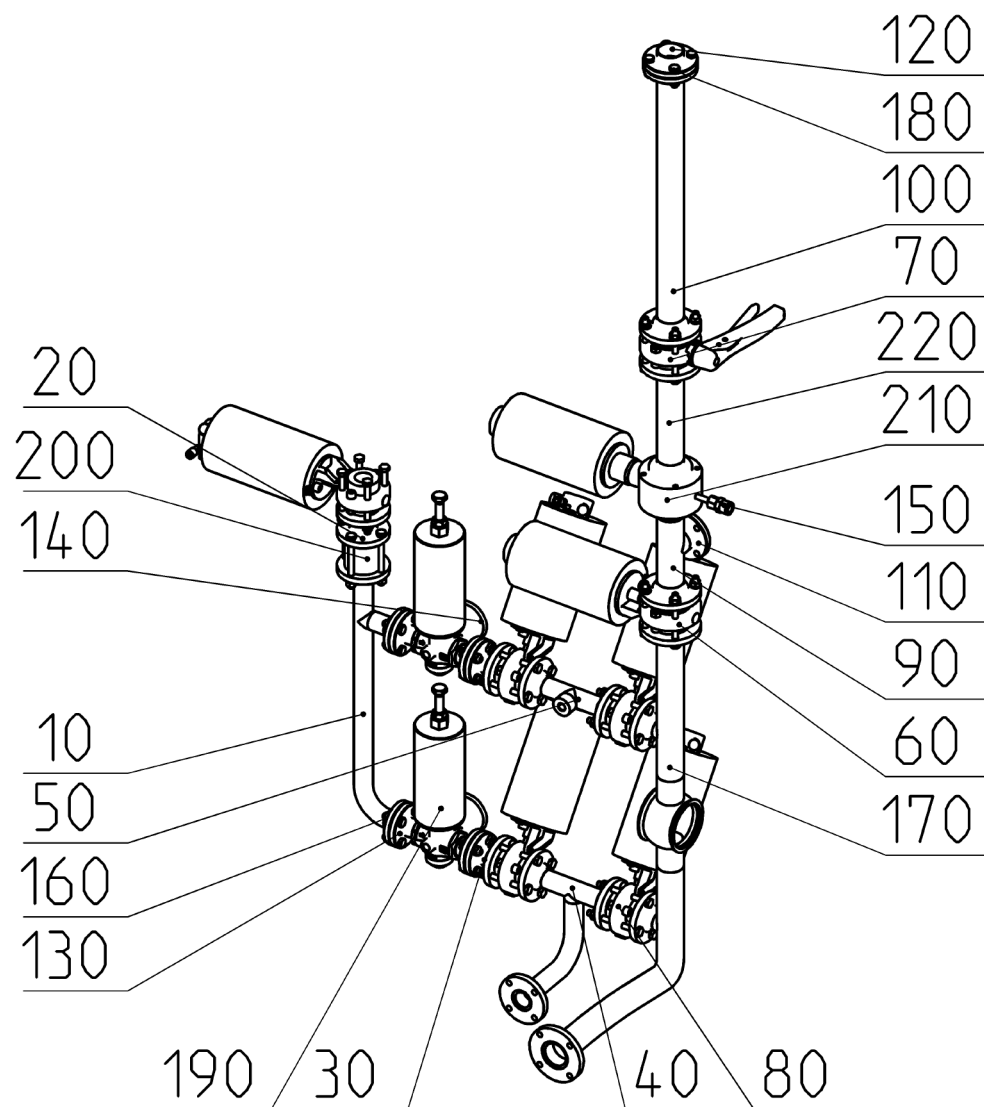
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556255S050 Sterile air pipe_complete_	57556251S050 Gas level__			KHS-V02	Page 461



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556254S050 Gas collector_complete_	57556251S050 Gas level__	KHS-V02	Page 462

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
50	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	2,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	57556254S050 Gas collector_complete_	57556251S050 Gas level__			KHS-V02	Page	463



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556244S001 Cleaning_complete_	57556257S001 Valve node__		KHS-V02 Page 464

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
60	65540028S040	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						88
70	65540028S045	Valve insert__DN40 Ventileinsatz__DN40	1,000	Units Stück	E						454
80	65540028S020	Valve insert__DN25 Ventileinsatz__DN25	5,000	Units Stück	E						388
110	301057048540	O-ring_Aseptic_ O-Ring_Aseptik__	2,000	Units Stück	V	X	7000	12			
130	301057048530	O-ring_Aseptic_ O-Ring_Aseptik__	4,000	Units Stück	V	X	7000	12			
190	301064050101	Pressure reducer_Pressure gauge_DN25 Druckminderer_Manometer_DN25	2,000	Units Stück	E				X		
200	301067012581	Disc check valve__ Tellerrückschlagventil__	1,000	Units Stück	E				X		466
210	301065905522	Ball valve_pneumatic_DN40 Kugelhahn_pneumatisch_DN40	1,000	Units Stück	E				X		468

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	57556244S001 Cleaning_complete_	57556257S001 Valve node__				KHS-V02	Page 465

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

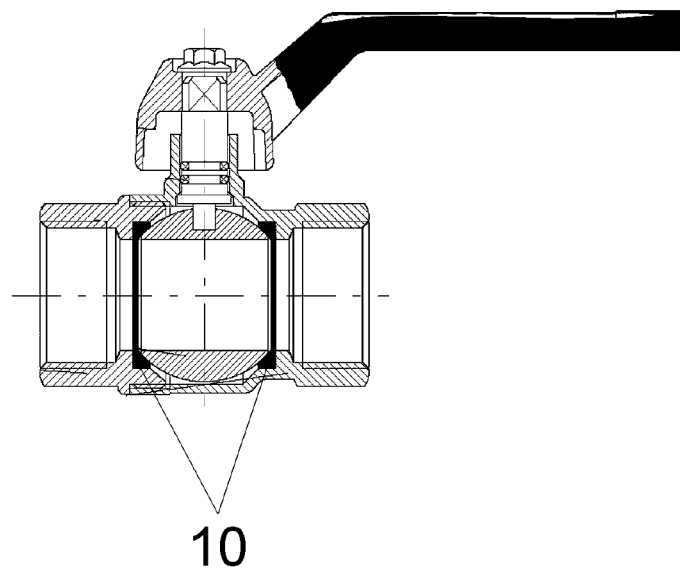
Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067012581 Disc check valve__	57556244S001 Cleaning_complete_	KHS-V02	Page 466

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999940225	Set of seals_Disc check valve_ Dichtungssatz_Tellerrückschlagventil_	1,000	Units Stück	V	X	7000	12			

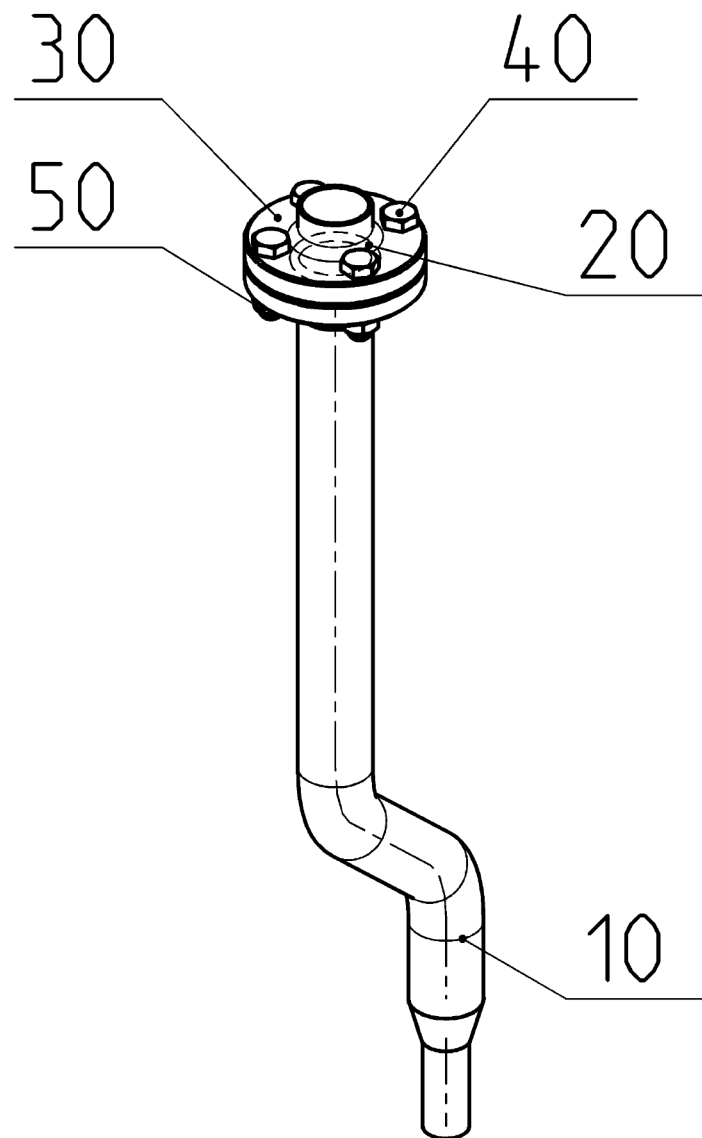
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Subassembly	301067012581 Disc check valve__	57556244S001 Cleaning_complete_			KHS-V02	Page 467



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 301065905522 Ball valve_pneumatic_DN40		57556244S001 Cleaning_complete_		KHS-V02	Page 468

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999966149	Set of seals_Ball valve_DN40 Dichtungssatz_Kugelhahn_DN40	1,000	SET SET	V	X	7000	12			

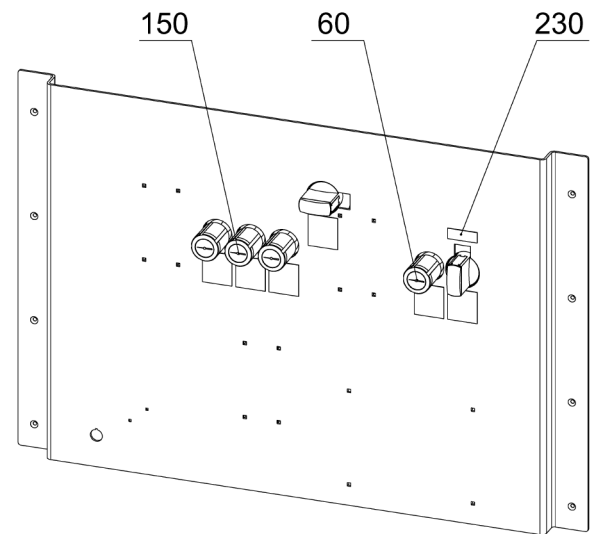
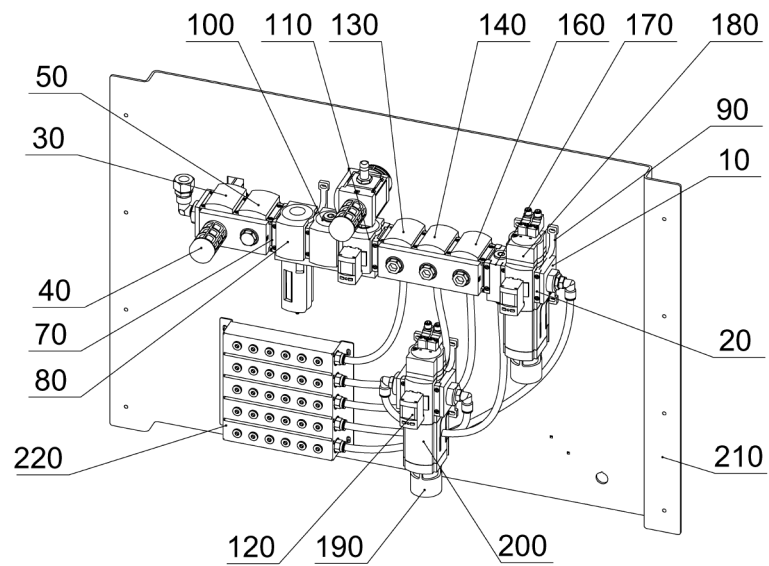
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	301065905522 Ball valve_pneumatic_DN40	57556244S001 Cleaning_complete_			KHS-V02	Page	469



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556273S001 Air connection_Maintenance unit_	57556257S001 Valve node__		KHS-V02 Page 470

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
20	301057048530	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	V	X	7000	12			

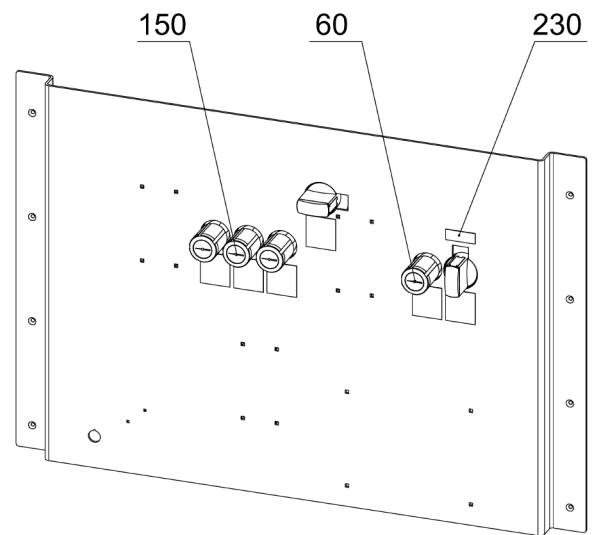
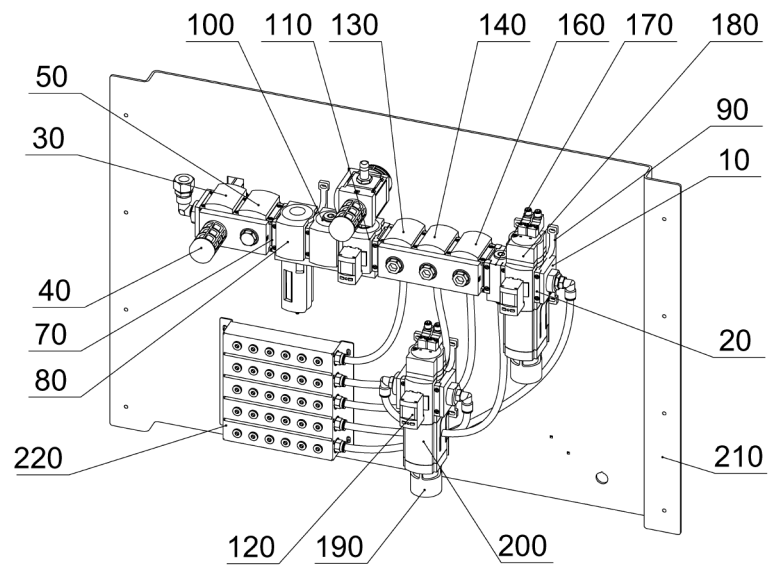
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	57556273S001 Air connection_Maintenance unit_	57556257S001 Valve node__			KHS-V02	Page	471



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301063960024 Mounting plate_Pneumatic assembly_	57556257S001 Valve node__	KHS-V02	Page 472

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999950232	Connection plate_Maintenance unit_ Anschlussplatte_Wartungseinheit_	1,000	Units Stück	E						
20	301999989475	Connector_Module_ Verbinder_Modul_	4,000	Units Stück	E						
30	301999956413	Start-up valve_ Einschaltventil_	2,000	Units Stück	E						
40	301999983981	Silencer_Screw-in_ Schalldämpfer_Einschraub_	2,000	Units Stück	E						
50	301064050052	Pressure control valve_ Druckregelventil_	1,000	Units Stück	E			X			
60	301999958815	Pressure gauge_ Manometer_	2,000	Units Stück	E						
70	301999958818	Connector_Module_ Verbinder_Modul_	3,000	Units Stück	E						
80	301013301481	Filter_	1,000	Units	E						476
90	301999950023	Clip angle_ Befestigungswinkel_	4,000	Units Stück	E						
100	301999950002	Branch module_ Abzweigmodul_	1,000	Units Stück	E						
110	301999958820	Branch module_ Abzweigmodul_	1,000	Units Stück	E						
120	301214170054	Pressure sensor_ Drucksensor_	3,000	Units Stück	E			X			
130	301064050053	Pressure control valve_ Druckregelventil_	1,000	Units Stück	E			X			
140	301064050054	Pressure control valve_ Druckregelventil_	1,000	Units Stück	E			X			
150	301999958819	Pressure gauge_ Manometer_	2,000	Units Stück	E						
160	301064050055	Pressure control valve_ Druckregelventil_	1,000	Units Stück	E			X			
170	301999956411	Distributor block_ Verteilerblock_	1,000	Units Stück	E						
180	301063940034	Pressure control valve_ Druckregelventil_	1,000	Units Stück	E						

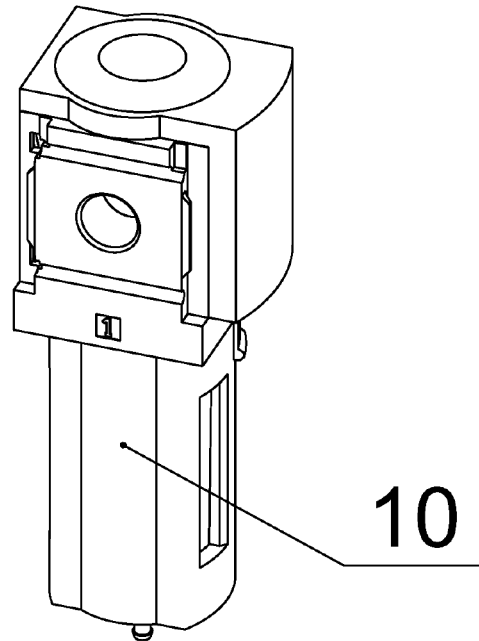
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301063960024 Mounting plate_Pneumatic assembly_	57556257S001 Valve node_		KHS-V02	Page	473



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301063960024 Mounting plate_Pneumatic assembly_	57556257S001 Valve node__		KHS-V02 Page 474

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301064110025	Silencer_Screw-in union_ Schalldämpfer_Einschraubanschluss_	2,000	Units Stück	E						
200	301063940035	Pressure control valve_ Druckregelventil_	1,000	Units Stück	E				X		478
210	59654007S001	Pneumatics_Sheet metal_ Pneumatik_Blech_	1,000	Units Stück	E						
220	59654057S001	Compressed air distributor_ Druckluftverteiler_	1,000	Units Stück	E						
230	21604005S001	Information sign_self-adhesive_ Hinweisschild_selbstklebend_	1,000	Units Stück	E						

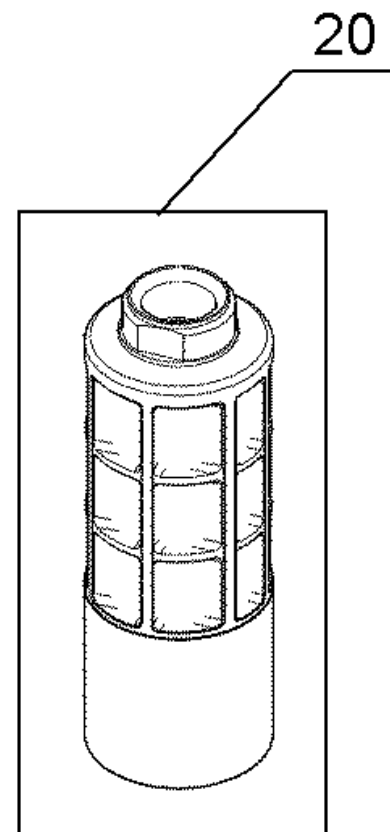
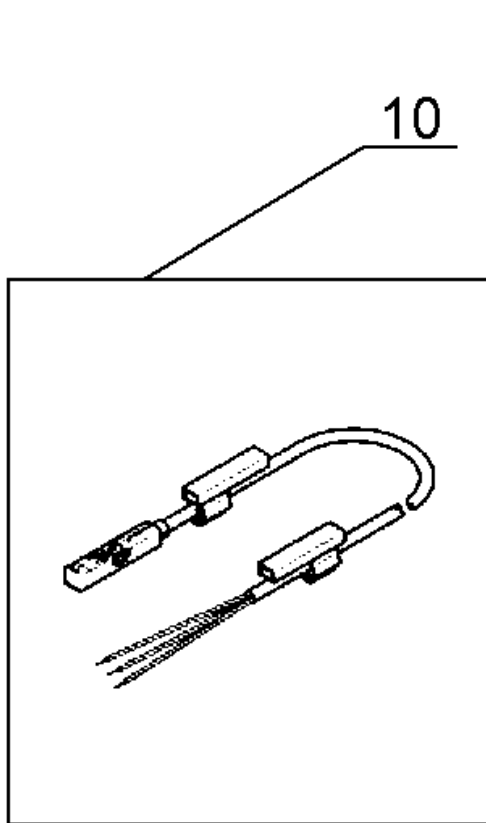
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Subassembly	301063960024 Mounting plate_Pneumatic assembly_	57556257S001 Valve node_		KHS-V02	Page	475



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 301013301481 Filter__		301063960024 Mounting plate_Pneumatic assembly_		KHS-V02	Page 476

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301013301381	Filter cartridge__ Filterpatrone__	1,000	Units Stück	V		3500	6			

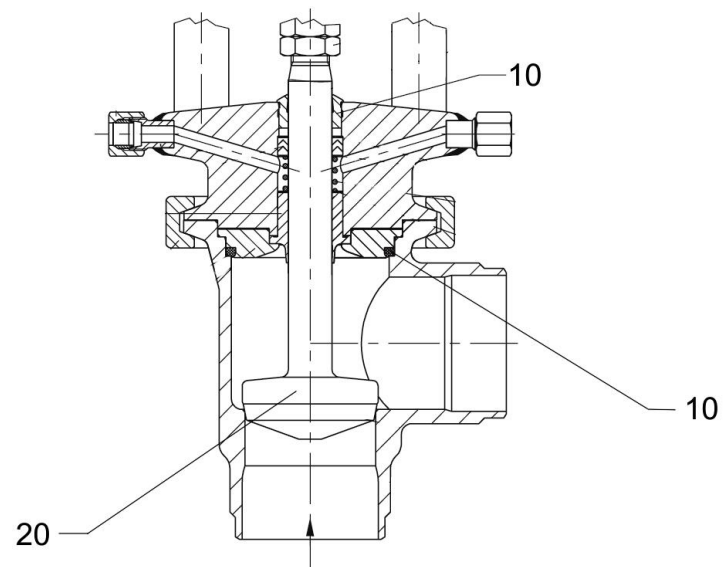
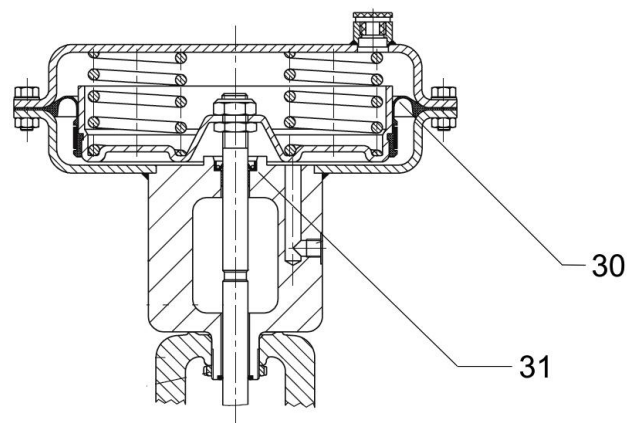
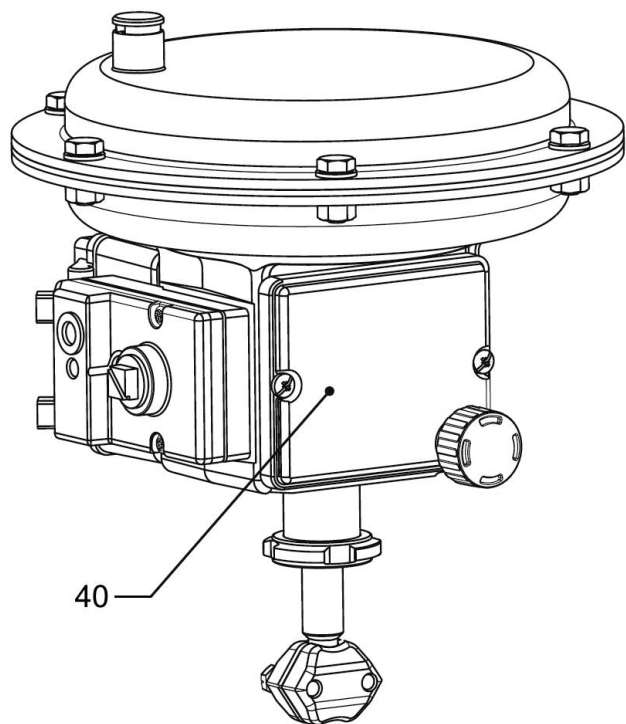
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Subassembly	301013301481 Filter__	301063960024 Mounting plate_Pneumatic assembly_			KHS-V02	Page	477



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301063940035 Pressure control valve__	301063960024 Mounting plate_Pneumatic assembly_	KHS-V02	Page 478

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999958882	Proximity switch__ Näherungsschalter__	1,000	Units Stück	E				X		
20	301064111520	Silencer_Screw-in union_ Schalldämpfer_Einschraubanschluss_	1,000	Units Stück	E						

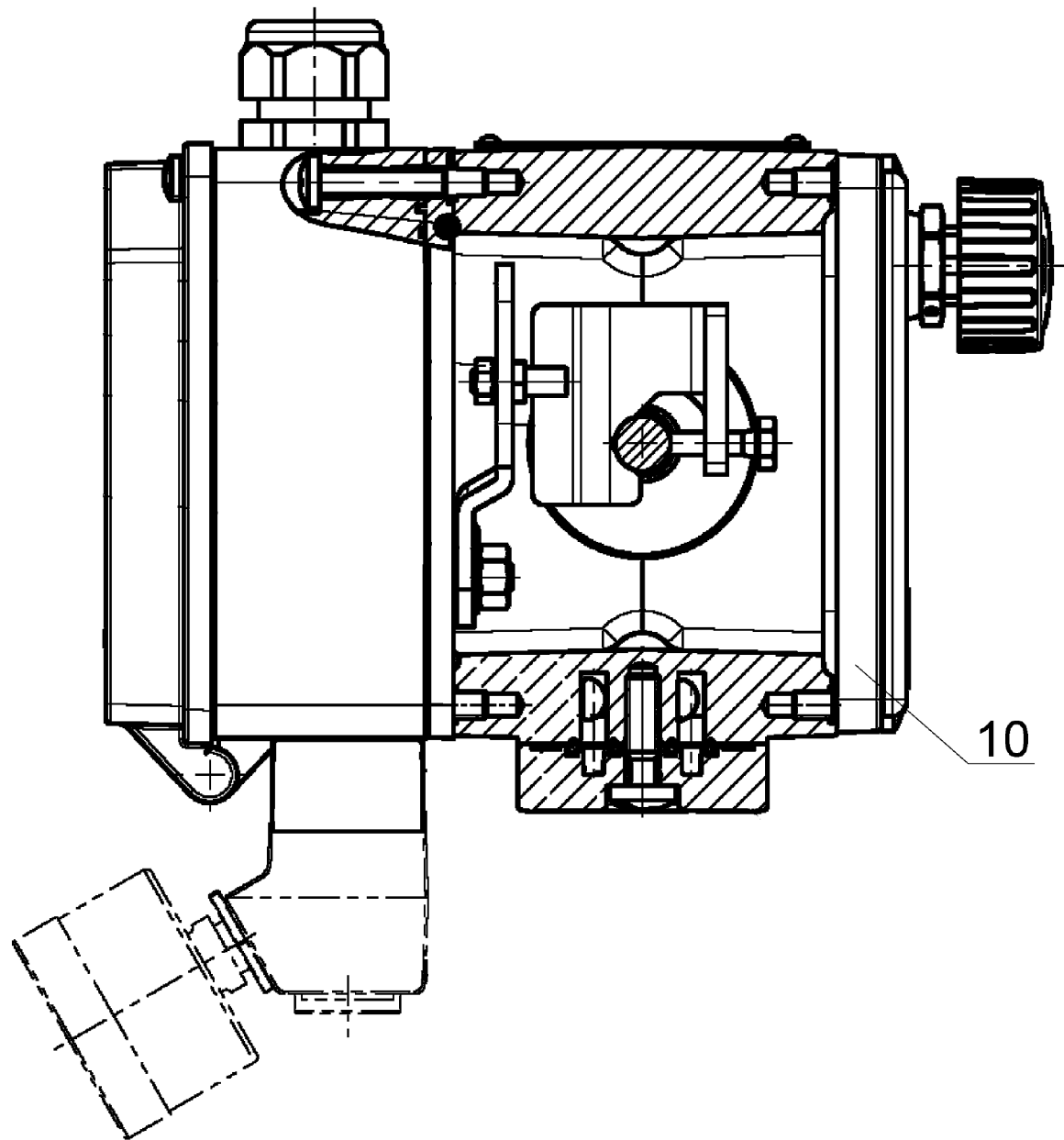
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Subassembly	301063940035 Pressure control valve__	301063960024 Mounting plate_Pneumatic assembly_			KHS-V02	Page 479



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067031164 Control valve_Saddle flange_DN50/Kvs 25,	57556257S001 Valve node__	KHS-V02	Page 480

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999943708	Set of seals_Control valve_3347-1/DN50 Dichtungssatz_Regelventil_3347-1/DN50	1,000	SET SET	V	X	7000	12			
20	301999943723	Cone_Control valve_DN50/Kvs 25,0 Kegel_Regelventil_DN50/Kvs 25,0	1,000	Units Stück	E						
30	301999973012	Diaphragm_Servo drive_271-350cm² Membran_Stellantrieb_271-350cm²	1,000	Units Stück	V	X	14000	24			
31	301999978007	Repair kit_Drive_350/700 cm2 Reparatursatz_Antrieb_350/700 cm2	1,000	Units Stück	V	X	14000	24			
40	301999969272	Position regulator__E/P Stellungsregler__E/P	1,000	Units Stück	E	X			X		482

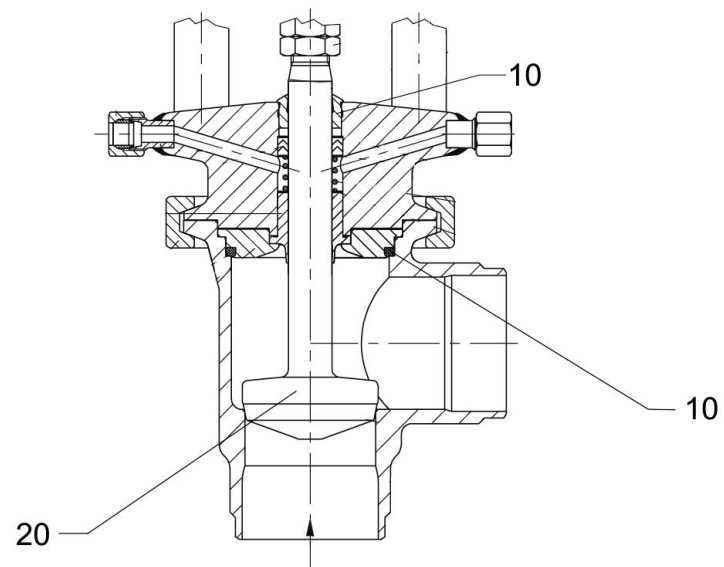
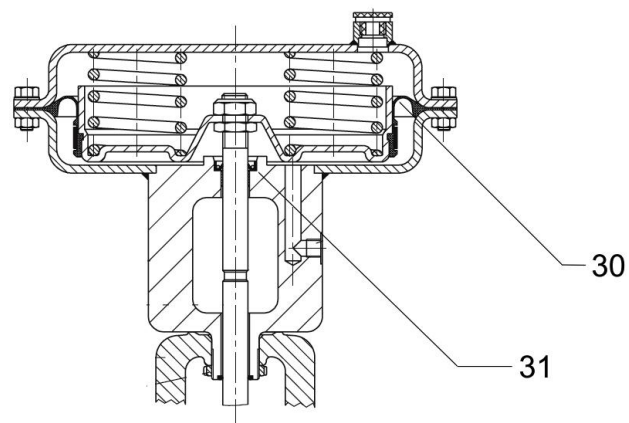
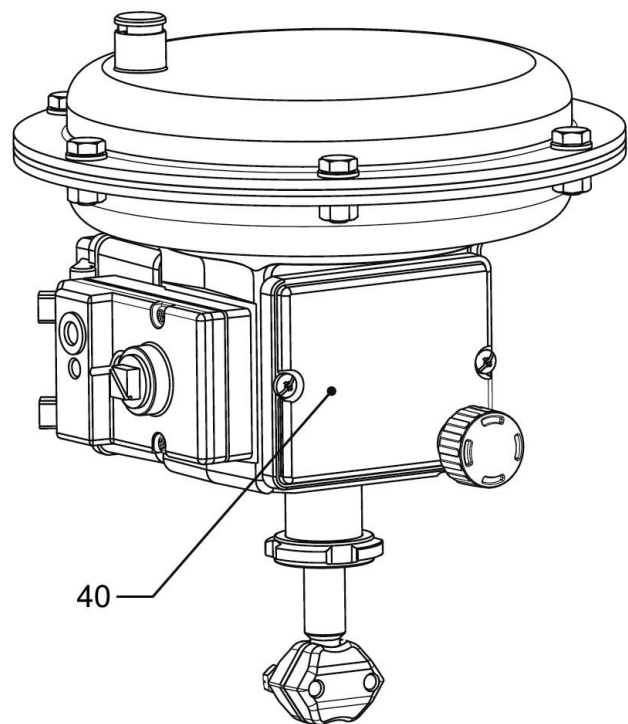
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Subassembly	301067031164 Control valve_Saddle flange_DN50/Kvs 25,	57556257S001 Valve node__	KHS-V02	Page	481	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301999969272 Position regulator__E/P	301067031164 Control valve_Saddle flange_DN50/Kvs 25,		KHS-V02 Page 482

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999971628	Cover_Position regulator_ Deckel_Stellungsregler_	1,000	Units Stück	E						

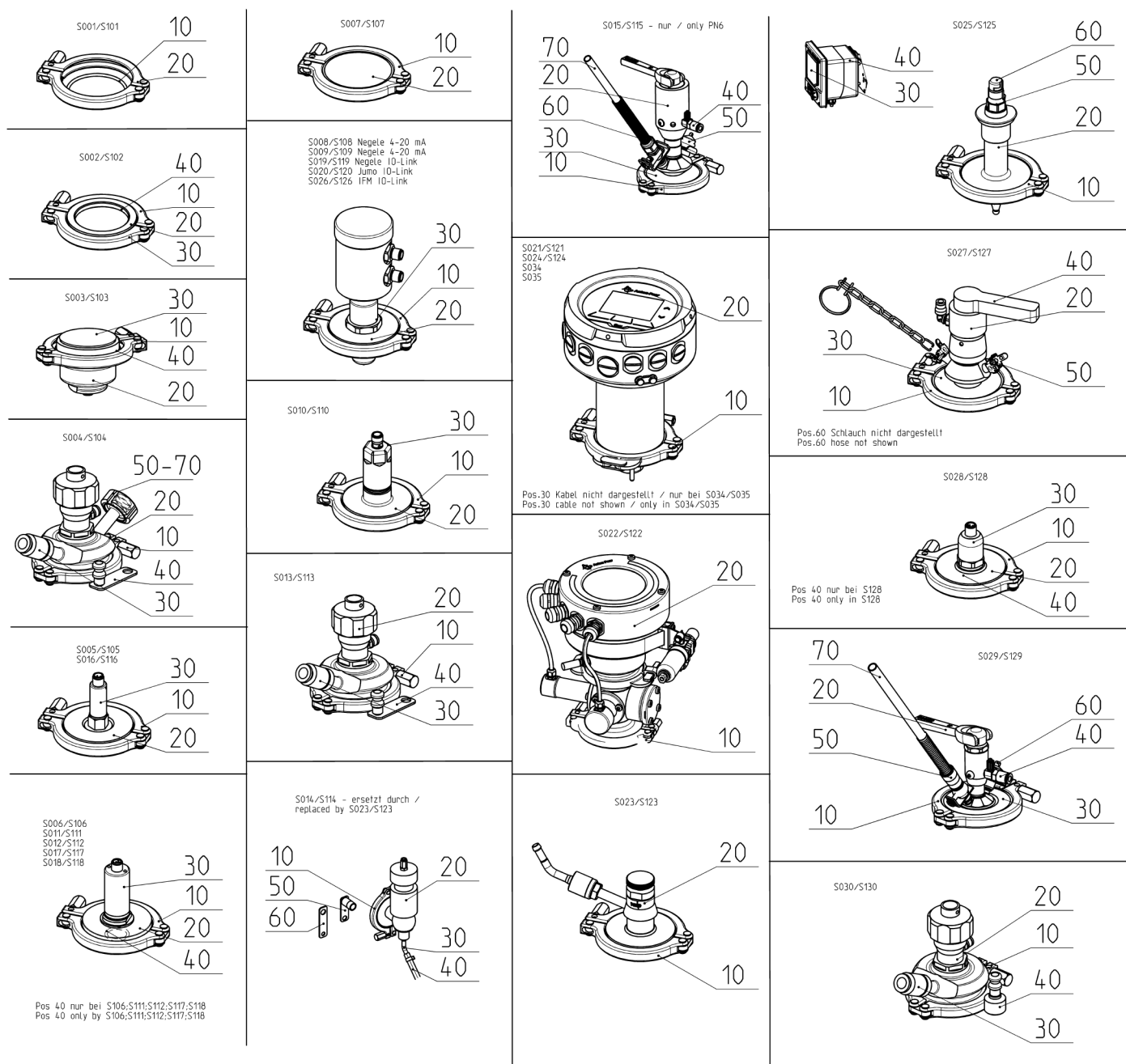
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301999969272 Position regulator__E/P	301067031164 Control valve_Saddle flange_DN50/Kvs 25,			KHS-V02	Page 483



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067031066 Control valve_Saddle flange_DN25/Kvs 6,3	57556257S001 Valve node__	KHS-V02	Page 484

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999943660	Set of seals_Control valve_3347-1/DN25 Dichtungssatz_Regelventil_3347-1/DN25	1,000	SET SET	V	X	7000	12			
20	301999943718	Cone_Control valve_DN25/Kvs 6,3 Kegel_Regelventil_DN25/Kvs 6,3	1,000	Units Stück	E						
30	301999973010	Diaphragm_Servo drive_271-120cm² Membran_Stellantrieb_271-120cm²	1,000	Units Stück	V	X	14000	24			
31	301999978006	Repair kit_Drive_ Reparatursatz_Antrieb_	1,000	Units Stück	V	X	14000	24			
40	301999969272	Position regulator__E/P Stellungsregler__E/P	1,000	Units Stück	E	X			X		482

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301067031066 Control valve_Saddle flange_DN25/Kvs 6,3	57556257S001 Valve node__	KHS-V02	Page	485	



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S002 Add-on parts_in-line_Gehäuse

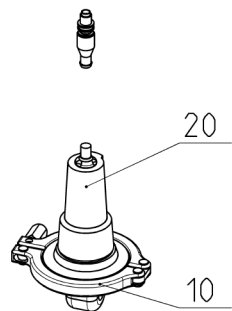
57556257S001 Valve node__

KHS-V02 Page 486

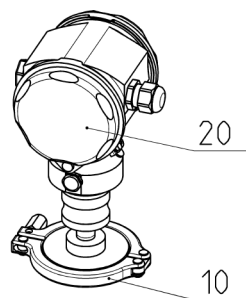
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10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							490
30	301057354230	Glass insert_Sight glass_DN40-DN150 Glaseinsatz_Schauglas_DN40-DN150	1,000	Units Stück	E	X					
40	301024016220	O-ring____ O-Ring____	1,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S002 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__			KHS-V02	Page 487

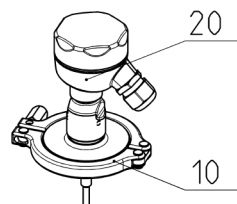
S031



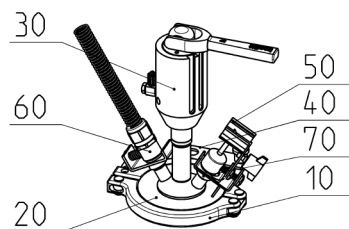
S032



S033



S036



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S002 Add-on parts_in-line_Gehäuse

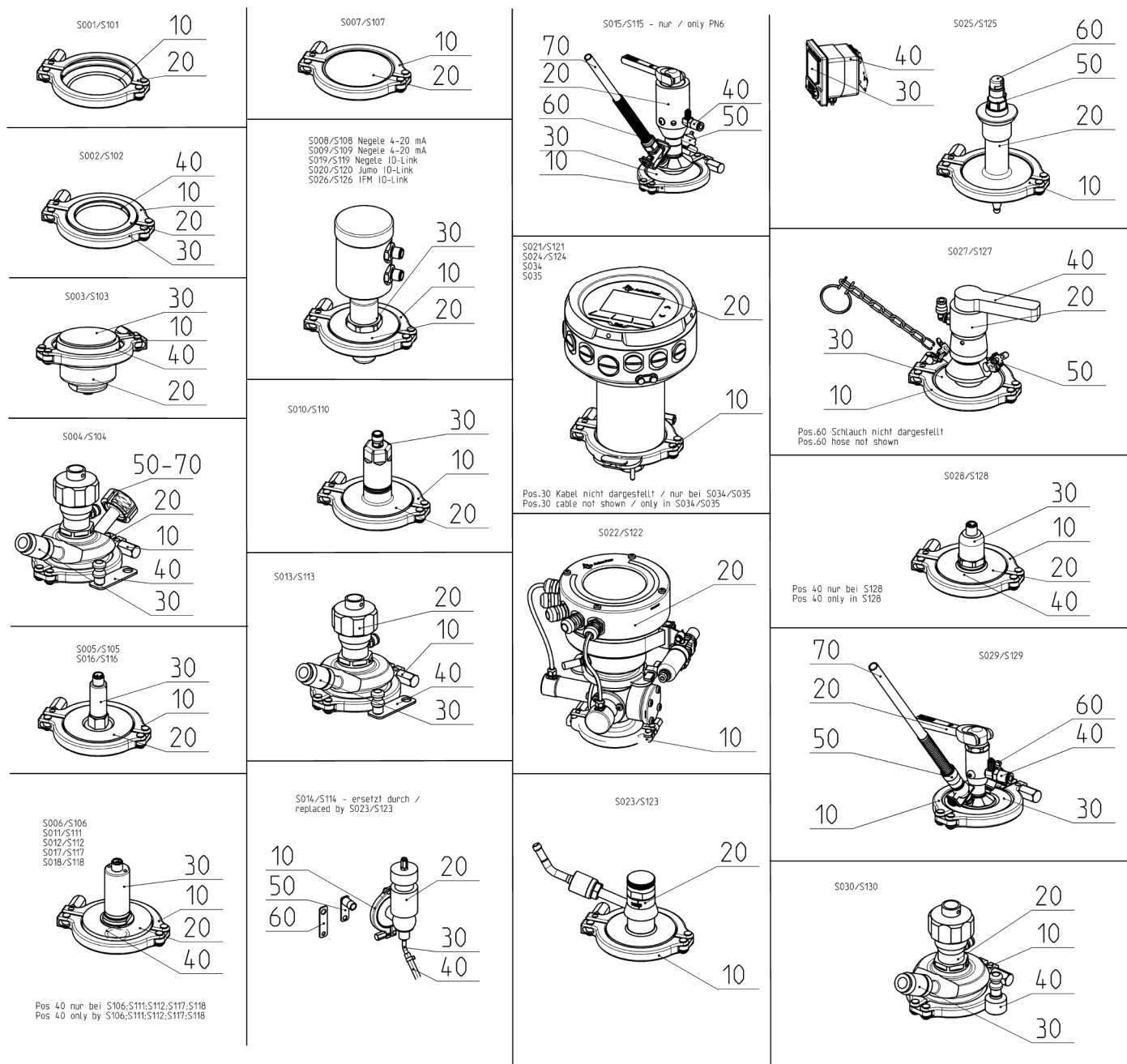
57556257S001 Valve node__

KHS-V02

Page 488

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							490
30	301057354230	Glass insert_Sight glass_DN40-DN150 Glaseinsatz_Schauglas_DN40-DN150	1,000	Units Stück	E	X					
40	301024016220	O-ring____ O-Ring____	1,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59654061S002 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__			KHS-V02	Page	489



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S001 Add-on parts_in-line_Gehäuse

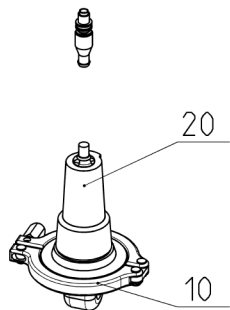
59654061S002 Add-on parts_in-line_Gehäuse

KHS-V02 Page 490

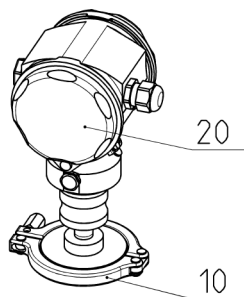
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301024016220	O-ring__ O-Ring__	1,000	Units Stück	V	X	7000	12			
20	301057354190	Clip_Sight glass_DN40-DN150 Klammer_Schauglas_DN40-DN150	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S001 Add-on parts_in-line_Gehäuse	59654061S002 Add-on parts_in-line_Gehäuse			KHS-V02	Page 491

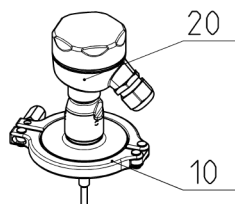
S031



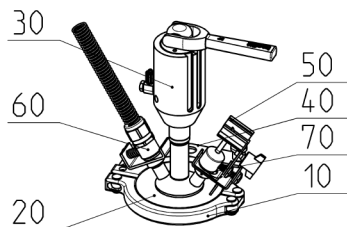
S032



S033



S036



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S001 Add-on parts_in-line_Gehäuse

59654061S002 Add-on parts_in-line_Gehäuse

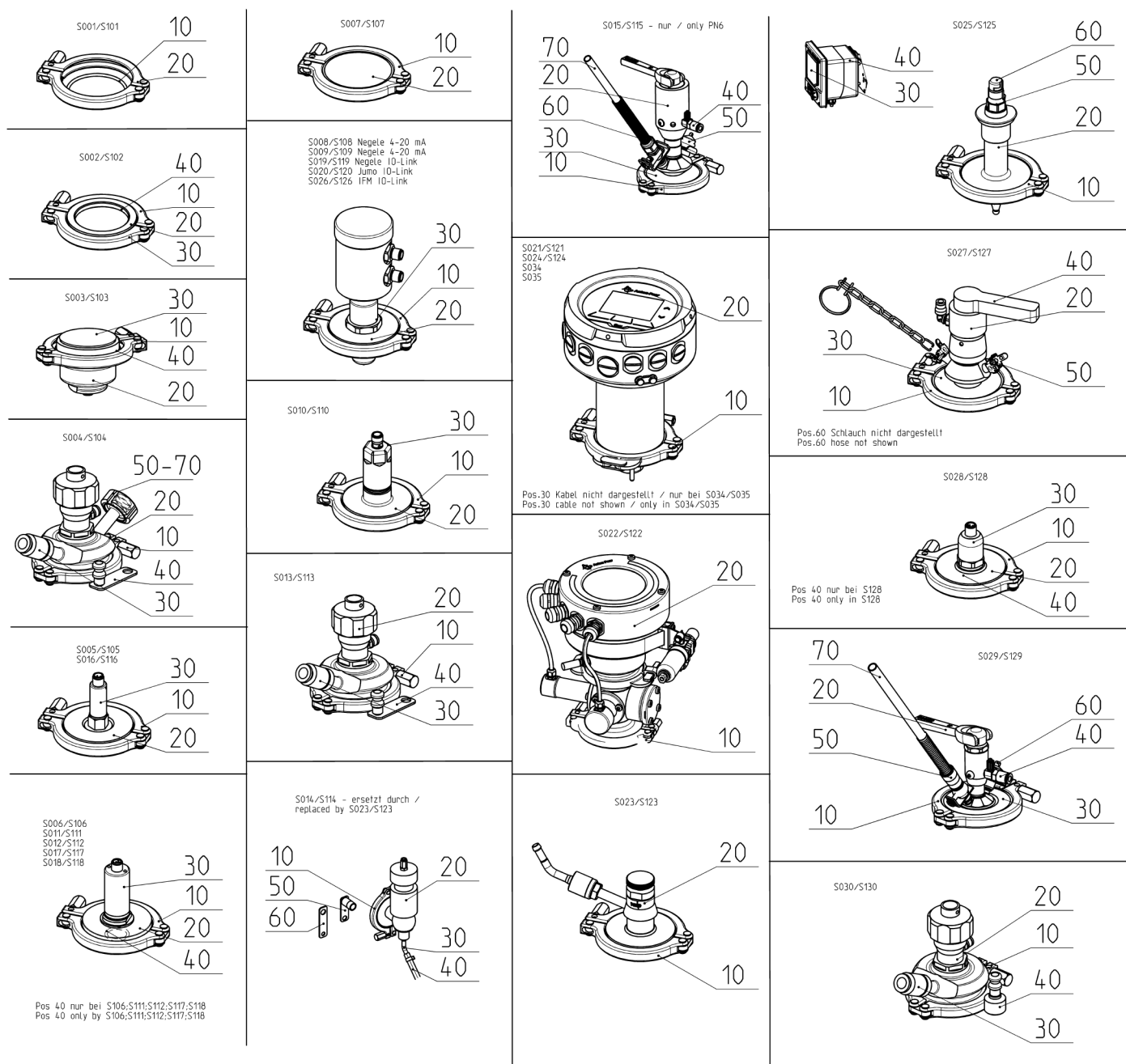
KHS-V02

Page

492

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301024016220	O-ring__ O-Ring__	1,000	Units Stück	V	X	7000	12			
20	301057354190	Clip_Sight glass_DN40-DN150 Klammer_Schauglas_DN40-DN150	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S001 Add-on parts_in-line_Gehäuse	59654061S002 Add-on parts_in-line_Gehäuse			KHS-V02	Page 493



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S007 Add-on parts_in-line_Gehäuse

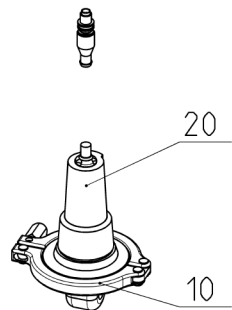
57556257S001 Valve node__

KHS-V02 Page 494

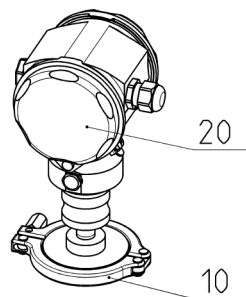
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							490

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59654061S007 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__			KHS-V02	Page	495

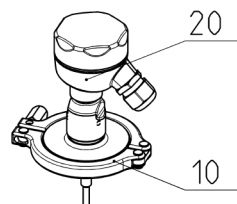
S031



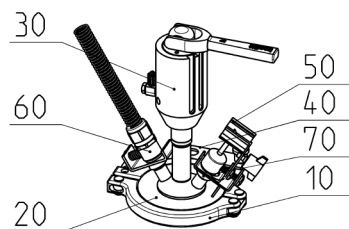
S032



S033



S036



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S007 Add-on parts_in-line_Gehäuse

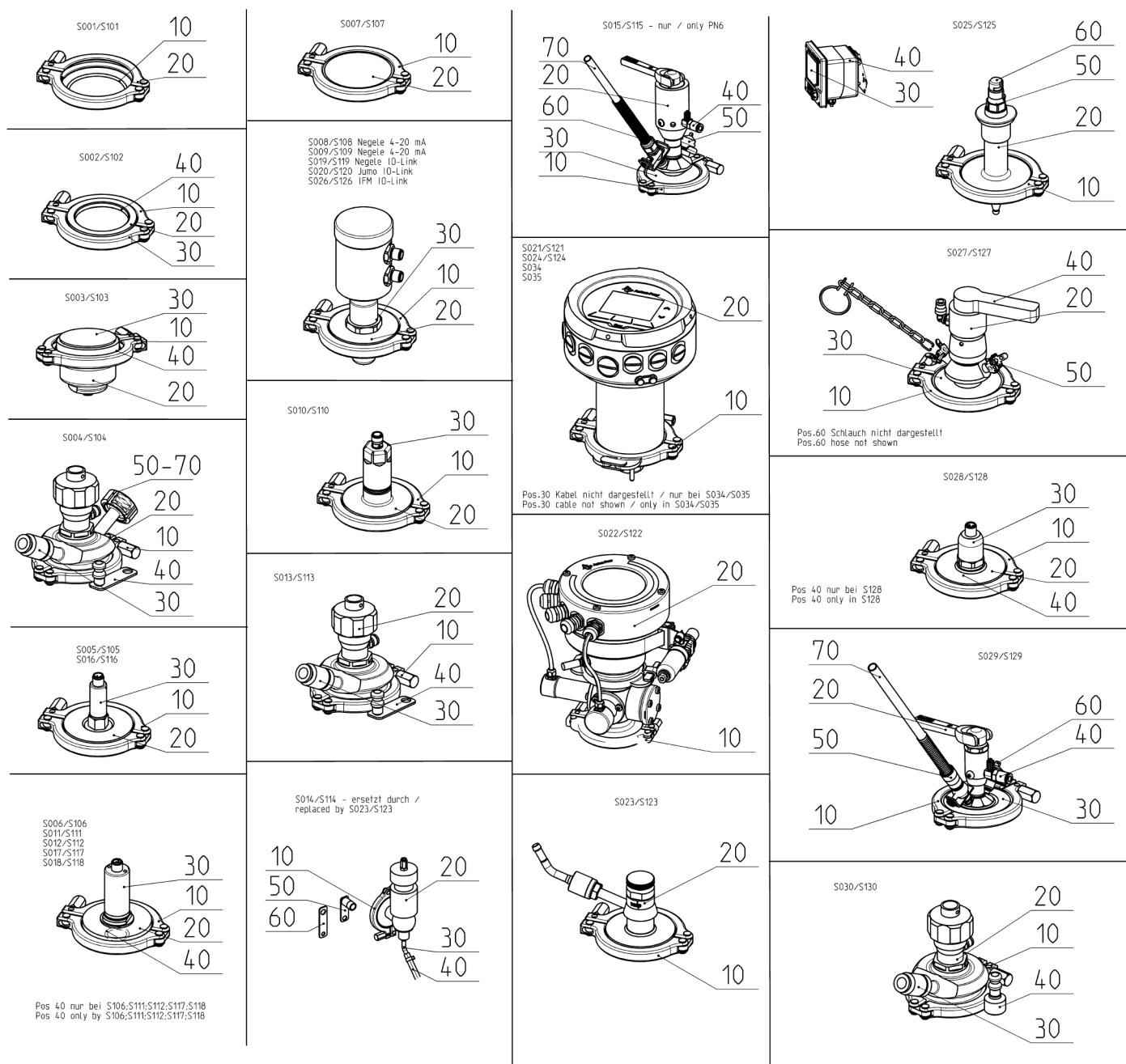
57556257S001 Valve node__

KHS-V02

Page 496

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							490

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S007 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__			KHS-V02	Page 497



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S006 Add-on parts_in-line_Gehäuse

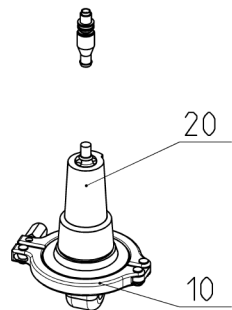
57556257S001 Valve node__

KHS-V02 Page 498

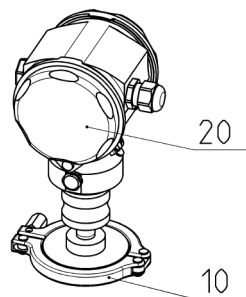
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							490
20	301262411542	Connection adaptor_Varivent_DN 40-125 Anschlussadapter_Varivent_DN 40-125	1,000	Units Stück	E						
30	301062020017	Pressure transducer__0-12 bar Druckmessumformer__0-12 bar	1,000	Units Stück	E	X			X		502

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S006 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__	KHS-V02			Page 499

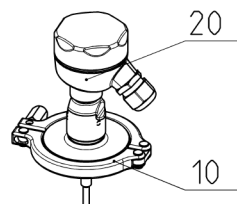
S031



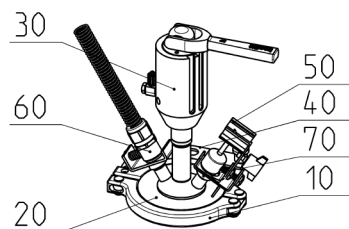
S032



S033



S036



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S006 Add-on parts_in-line_Gehäuse

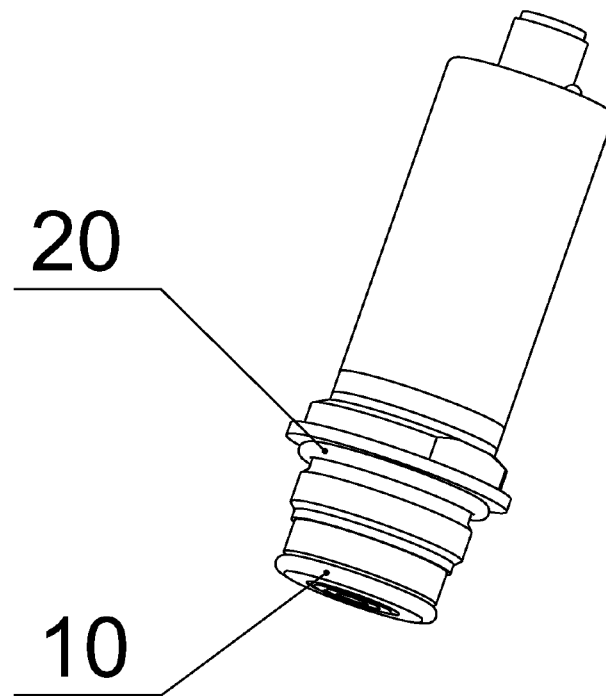
57556257S001 Valve node__

KHS-V02

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							490
20	301262411542	Connection adaptor_Varivent_DN 40-125 Anschlussadapter_Varivent_DN 40-125	1,000	Units Stück	E						
30	301062020017	Pressure transducer__0-12 bar Druckmessumformer__0-12 bar	1,000	Units Stück	E	X			X		502

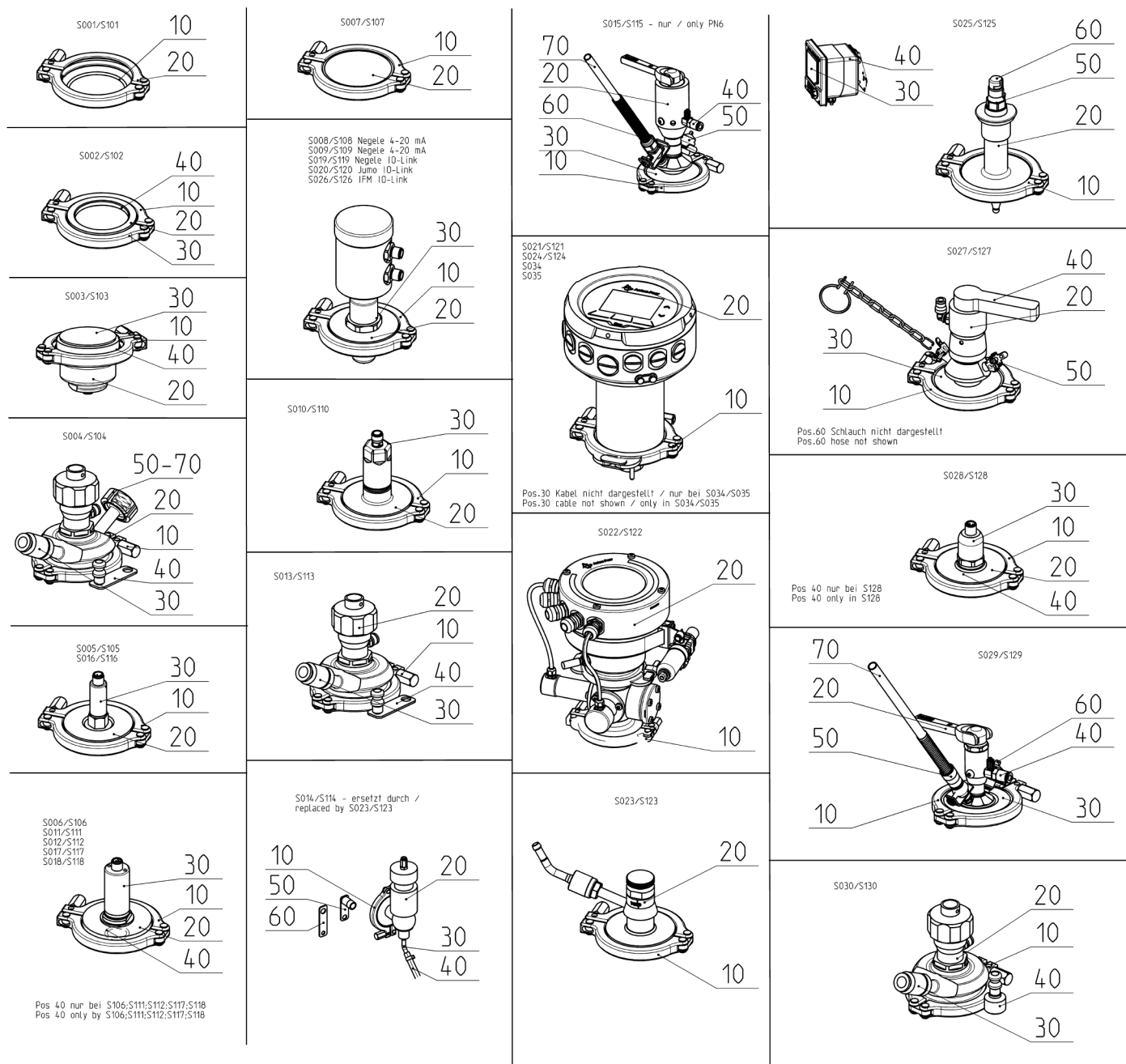
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S006 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__			KHS-V02	Page 501



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021	
Subassembly 301062020017 Pressure transducer__0-12 bar		59654061S006 Add-on parts_in-line_Gehäuse		KHS-V02	Page 502

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301024010156	O-ring__ O-Ring__	1,000	Units Stück	V	X	7000	12			
20	301024010157	O-ring__ O-Ring__	1,000	Units Stück	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301062020017 Pressure transducer__0-12 bar	59654061S006 Add-on parts_in-line_Gehäuse			KHS-V02	Page 503



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S005 Add-on parts_in-line_Gehäuse

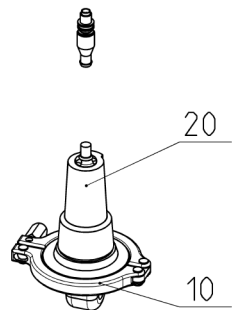
57556257S001 Valve node__

KHS-V02 Page 504

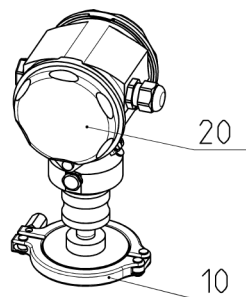
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							490
20	301216405660	Connection adaptor_Varivent_ Anschlussadapter_Varivent_	1,000	Units Stück	E						
30	301216400014	Temperature sensor__IO-Link Temperatursensor__IO-Link	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S005 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__	KHS-V02	Page	505	

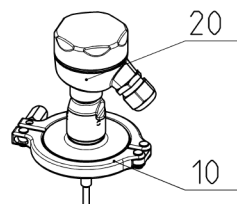
S031



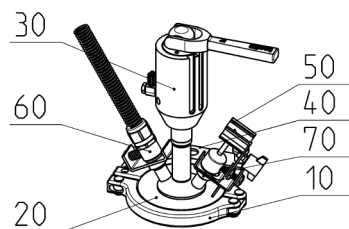
S032



S033



S036



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S005 Add-on parts_in-line_Gehäuse

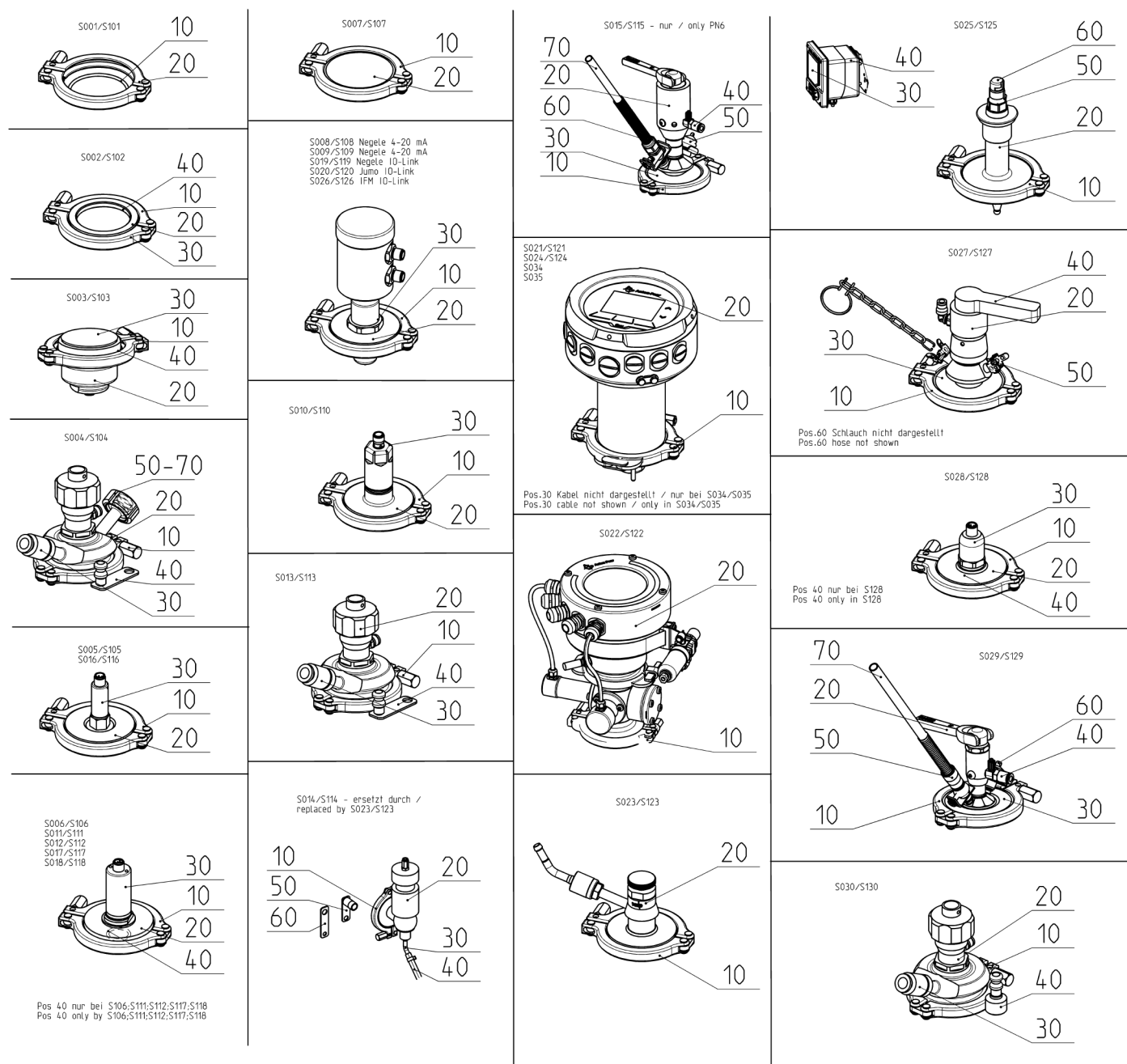
57556257S001 Valve node__

KHS-V02

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück							490
20	301216405660	Connection adaptor_Varivent_ Anschlussadapter_Varivent_	1,000	Units Stück	E						
30	301216400014	Temperature sensor__IO-Link Temperatursensor__IO-Link	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S005 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__	KHS-V02	Page	507	



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S013 Add-on parts_in-line_Gehäuse

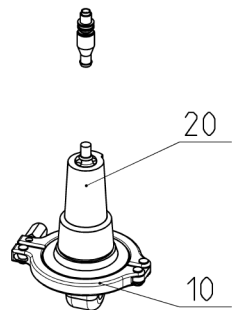
57556257S001 Valve node__

KHS-V02 Page 508

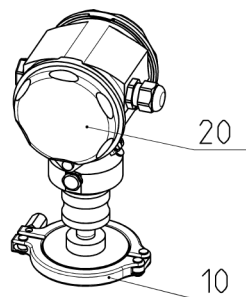
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück	E	X					490
20	301067011420	Sampling valve_Varivent_DN40-125 Probenahmeventil_Varivent_DN40-125	1,000	Units Stück	E	X			X		512
30	301999958162	Hose coupling_Sampling valve_DN10 Schlauchkupplung_Probenahmeventil_DN10	1,000	Units Stück	E	X					
40	59657054S001	Bracket_Sampling tap_Schlauch Halter_Probehahn_Schlauch	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S013 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__			KHS-V02	Page 509

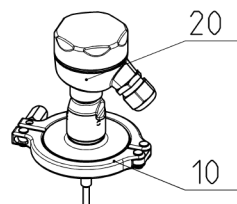
S031



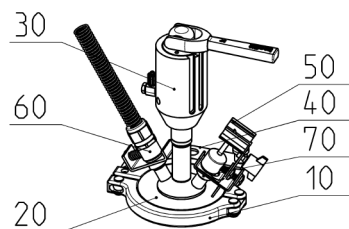
S032



S033



S036



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654061S013 Add-on parts_in-line_Gehäuse

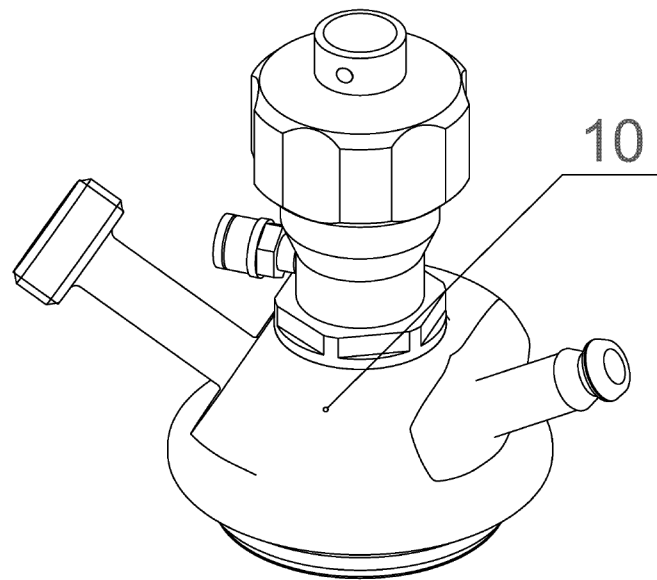
57556257S001 Valve node__

KHS-V02

Page 510

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59654061S001	Add-on parts_in-line_Gehäuse Anbauteile_Inline_Gehäuse	1,000	Units Stück	E	X					490
20	301067011420	Sampling valve_Varivent_DN40-125 Probenahmeventil_Varivent_DN40-125	1,000	Units Stück	E	X			X		512
30	301999958162	Hose coupling_Sampling valve_DN10 Schlauchkupplung_Probenahmeventil_DN10	1,000	Units Stück	E	X					
40	59657054S001	Bracket_Sampling tap_Schlauch Halter_Probehahn_Schlauch	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654061S013 Add-on parts_in-line_Gehäuse	57556257S001 Valve node__			KHS-V02	Page 511

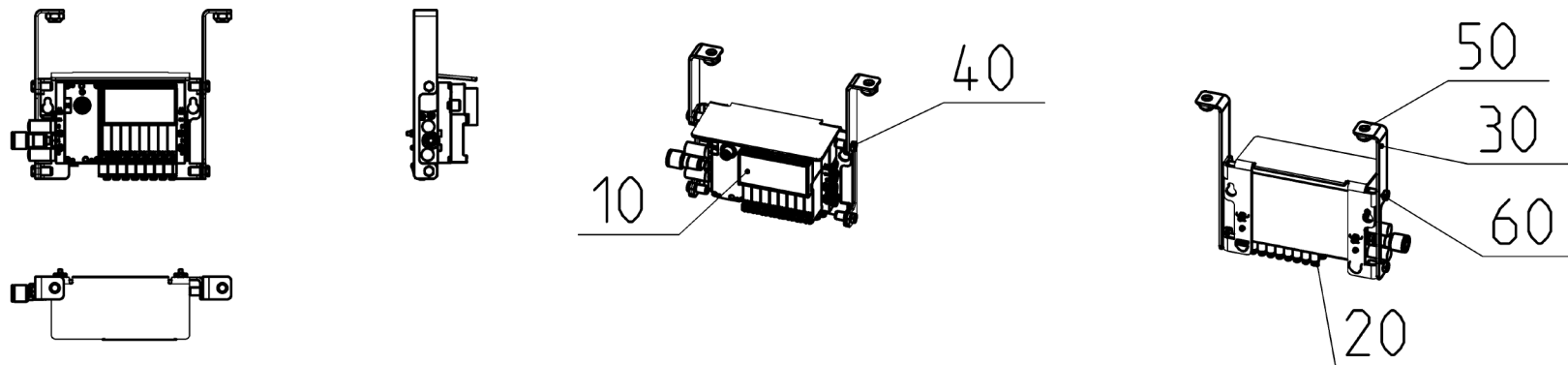


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301067011420 Sampling valve_Varivent_DN40-125	59654061S013 Add-on parts_in-line_Gehäuse		KHS-V02 Page 512

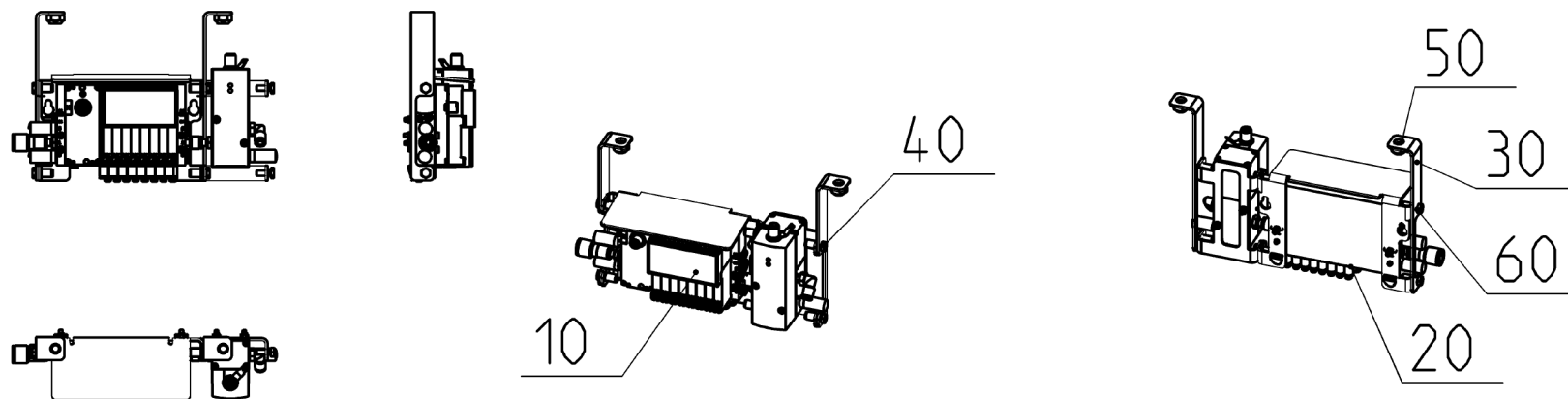
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999943607	Set of seals_Sampling valve_Classic Dichtungssatz_Probenahmeventil_Classic	1,000	SET SET	V	X	7000	12			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	301067011420 Sampling valve_Varivent_DN40-125	59654061S013 Add-on parts_in-line_Gehäuse			KHS-V02	Page	513

s001:



s002:

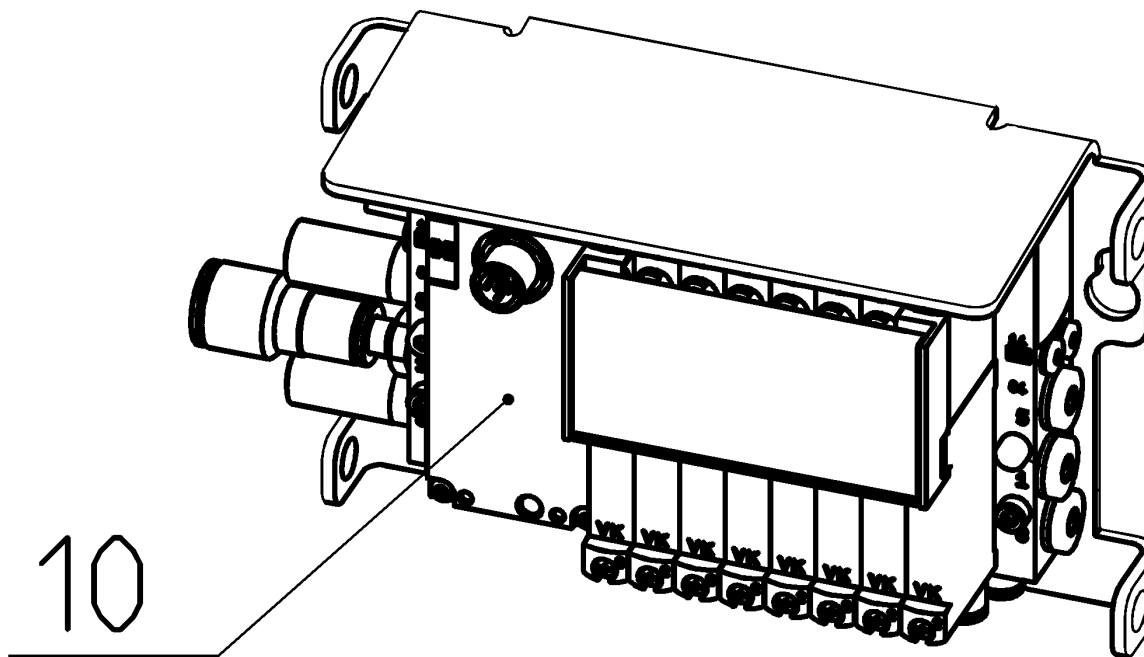


Position 50 lose mitliefern
position 50 delivered looseley

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65545064S001 Valve terminal__Rundrahmen	57556257S001 Valve node__	KHS-V02	Page 514

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65545061S001	Assembly component_Valve terminal_VTUG-I Montagebaugruppe_Ventilinsel_VTUG-IO-Li	1,000	Units Stück							516

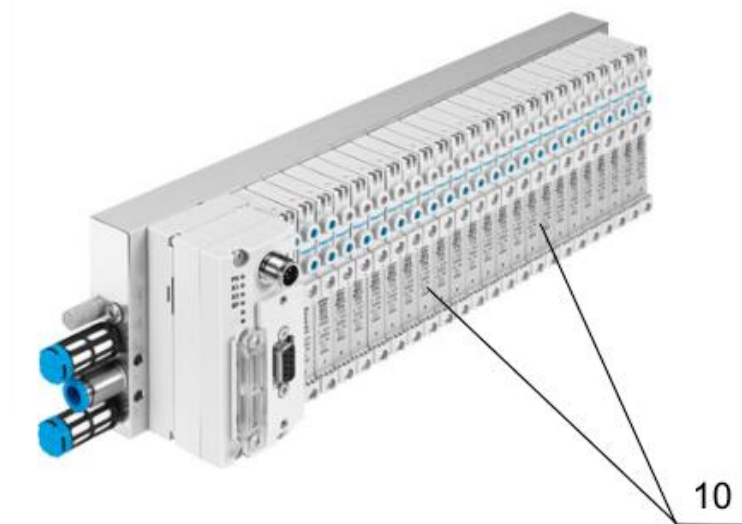
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	65545064S001 Valve terminal__Rundrahmen	57556257S001 Valve node__			KHS-V02	Page	515



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65545061S001 Assembly component_Valve terminal_VTUG-I	65545064S001 Valve terminal__Rundrahmen		KHS-V02 Page 516

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301063950037	Valve terminal__ Ventilinsel__	1,000	Units Stück	E	X			X		518

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65545061S001 Assembly component_Valve terminal_VTUG-I	65545064S001 Valve terminal__Rundrahmen			KHS-V02	Page 517

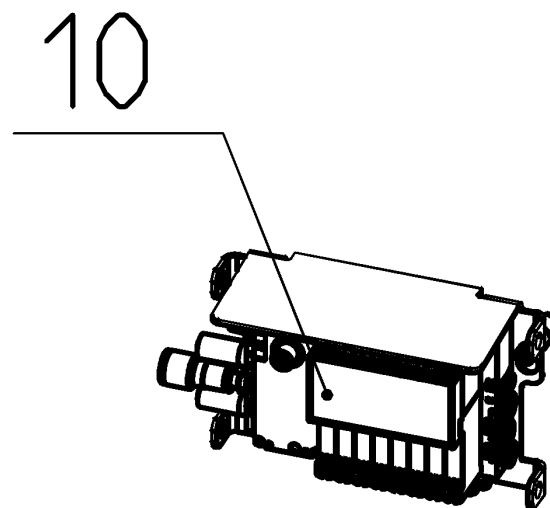


10

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301063950037 Valve terminal__	65545061S001 Assembly component_Valve terminal_VTUG-I		KHS-V02 Page 518

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301063940022	Magnetic valve_3/2-way_ Magnetventil_3/2 Wege_	8,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301063950037 Valve terminal__	65545061S001 Assembly component_Valve terminal_VTUG-I			KHS-V02	Page 519

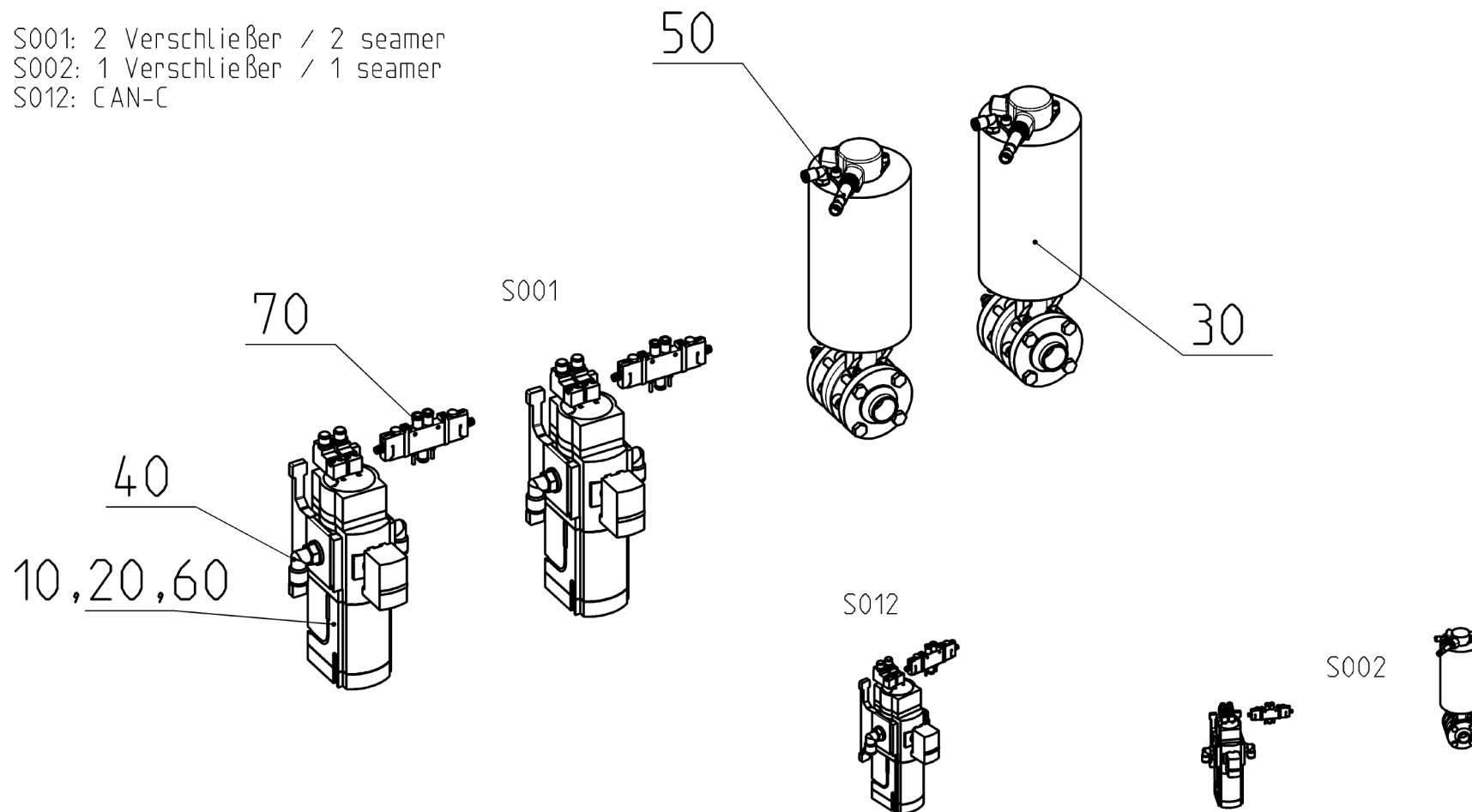


(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 65545063S001 Valve terminal__ClearLine	57556257S001 Valve node__	KHS-V02	Page 520

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65545061S001	Assembly component_Valve terminal_VTUG-I Montagebaugruppe_Ventilinsel_VTUG-IO-Li	1,000	Units Stück							516

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65545063S001 Valve terminal__ClearLine	57556257S001 Valve node__			KHS-V02	Page 521

S001: 2 Verschließer / 2 seamer
 S002: 1 Verschließer / 1 seamer
 S012: CAN-C



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59654341S012 add-on element_Seamer_		57556257S001 Valve node__		KHS-V02 Page 522

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301063940035	Pressure control valve__ Druckregelventil__	1,000	Units Stück	E				X		478
20	301214170054	Pressure sensor__ Drucksensor__	1,000	Units Stück	E				X		
50	301262457130	Proximity switch__ Näherungsschalter__	1,000	Units Stück	E	X			X		
60	301064110025	Silencer_Screw-in union_ Schalldämpfer_Einschraubanschluss__	1,000	Units Stück	E						
70	301063940099	Magnetic valve_3/2-way_ Magnetventil_3/2 Wege__	1,000	Units Stück	E	X					

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654341S012 add-on element_Seamer_	57556257S001 Valve node__			KHS-V02	Page 523

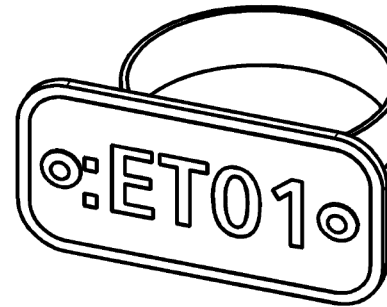
S0xx=ECxx



S2xx=EPxx



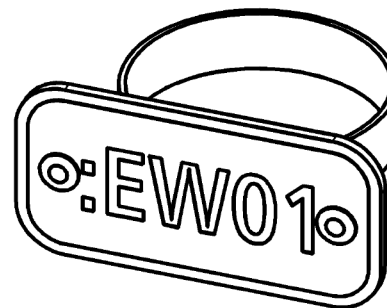
S1xx=ETxx



S4xx=EGxx



S3xx=EWxx



(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

Revision 01 / 27.05.2021

Subassembly 59654054S104 Plate__Loto

57556257S001 Valve node__

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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605006S004	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

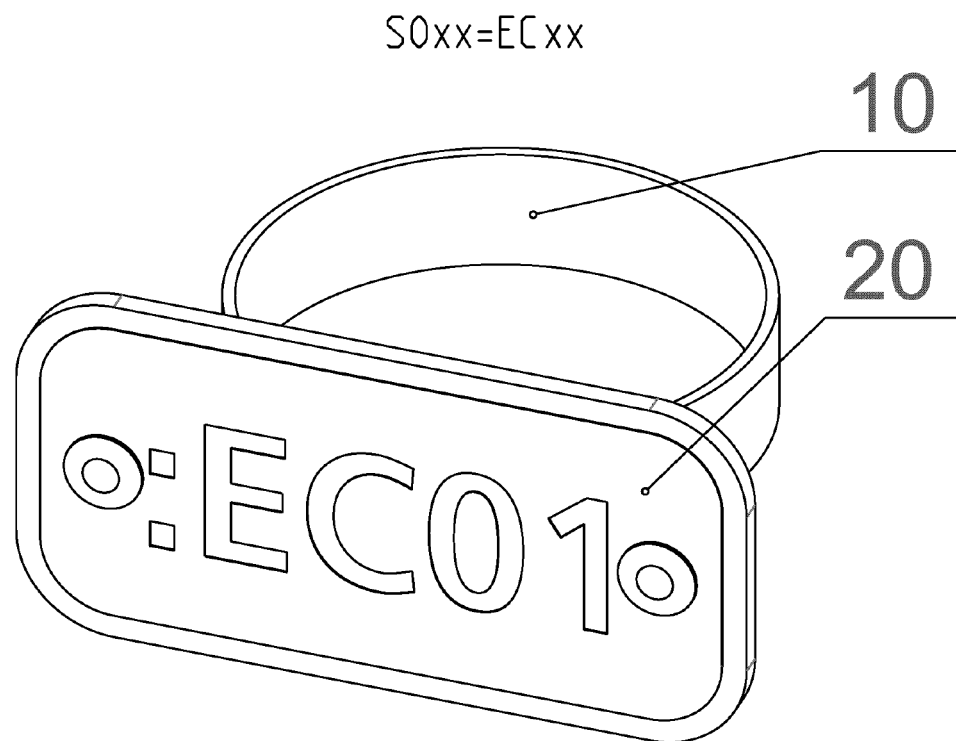
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654054S104 Plate__Loto	57556257S001 Valve node__			KHS-V02	Page 525



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59654054S002 Plate__Loto	57556257S001 Valve node__	KHS-V02	Page 526

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605001S002	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

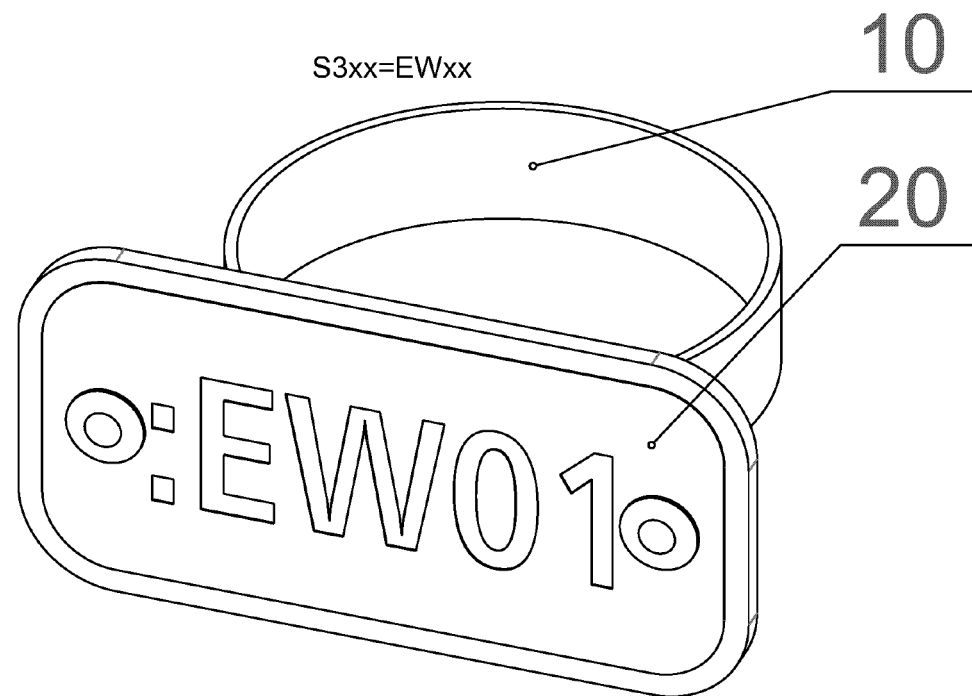
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59654054S002 Plate__Loto	57556257S001 Valve node__				KHS-V02	Page 527



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59654054S001 Plate__Loto	57556257S001 Valve node__	KHS-V02	Page 528

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605001S001	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

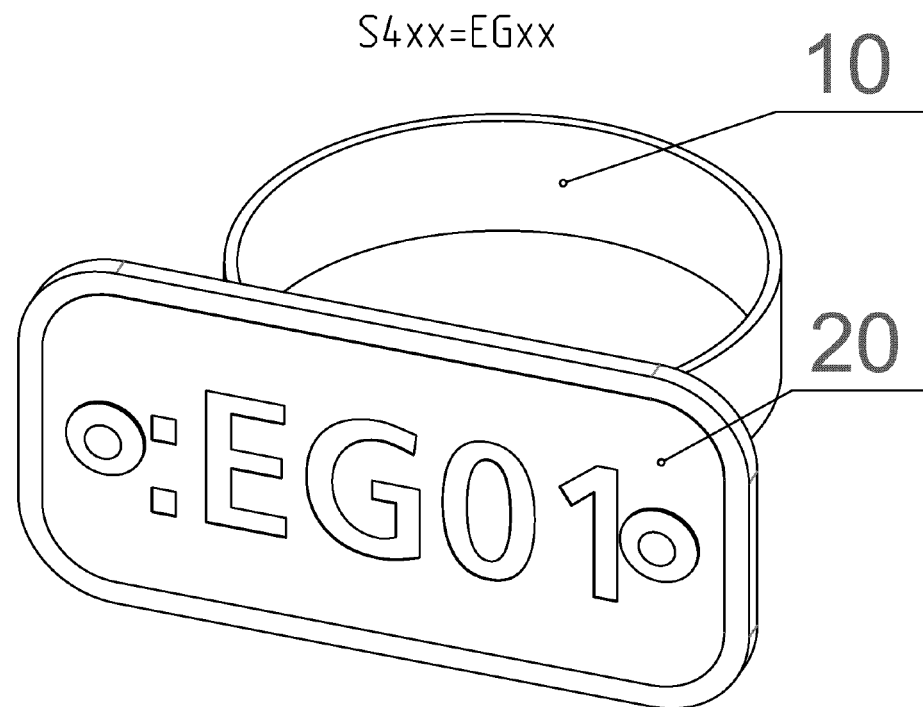
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654054S001 Plate__Loto	57556257S001 Valve node__			KHS-V02	Page 529



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59654054S301 Plate__Loto	57556257S001 Valve node__	KHS-V02	Page 530

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605003S001	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654054S301 Plate__Loto	57556257S001 Valve node__			KHS-V02	Page 53



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59654054S402 Plate__Loto	57556257S001 Valve node__	KHS-V02	Page 532

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605002S002	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

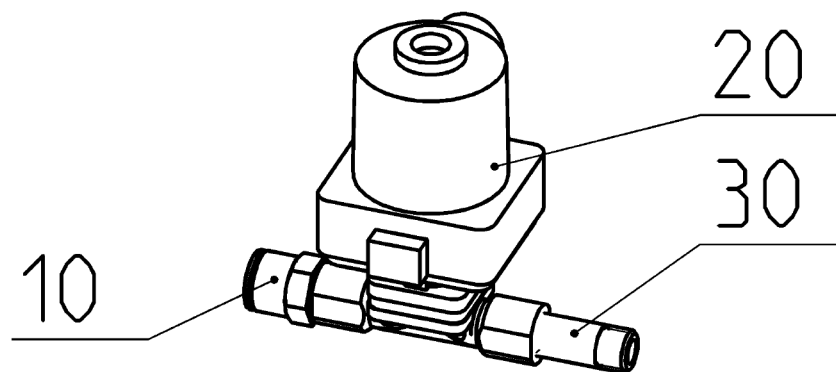
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654054S402 Plate__Loto	57556257S001 Valve node__			KHS-V02	Page 533



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59654054S401 Plate__Loto	57556257S001 Valve node__	KHS-V02	Page 534

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301256550014	Cable strip_blue_ Kabelbinder_blau_	1,000	Units Stück	E						
20	21605002S001	Information sign_Bracket_ Hinweisschild_Halter_	1,000	Units Stück	E						

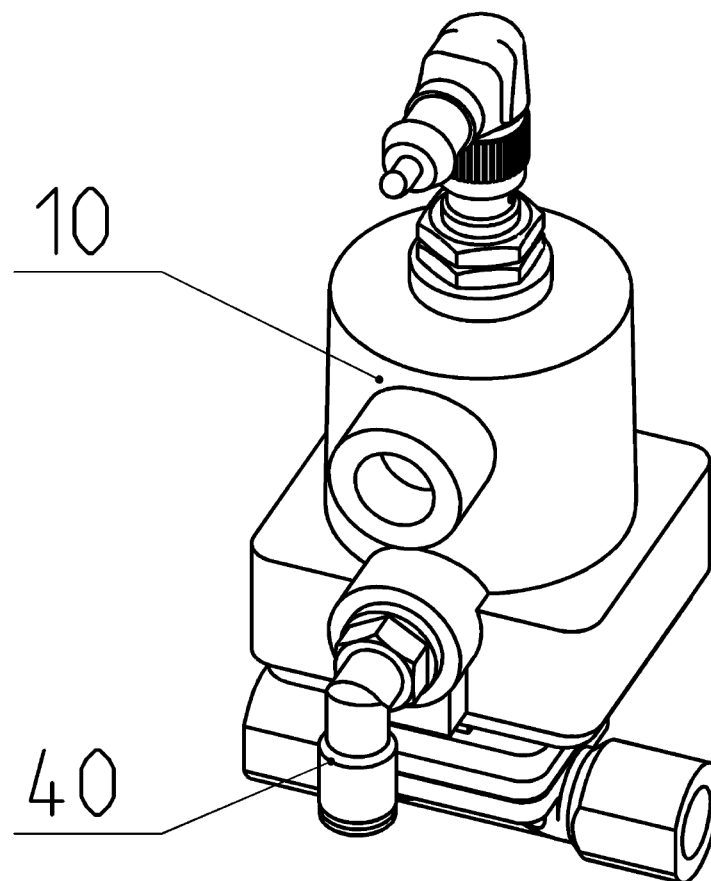
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654054S401 Plate__Loto	57556257S001 Valve node__			KHS-V02	Page 535



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59649639S001 Diaphragm valve__	57556257S001 Valve node__	KHS-V02	Page 536

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301055106106	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
20	59649268S002	Diaphragm valve_Screw-in union_ Membranventil_Einschraubanschluss_	1,000	Units Stück	E						538
30	301055340900	Taper nipple_ Rohrdoppelnippel_	1,000	Units Stück	E						

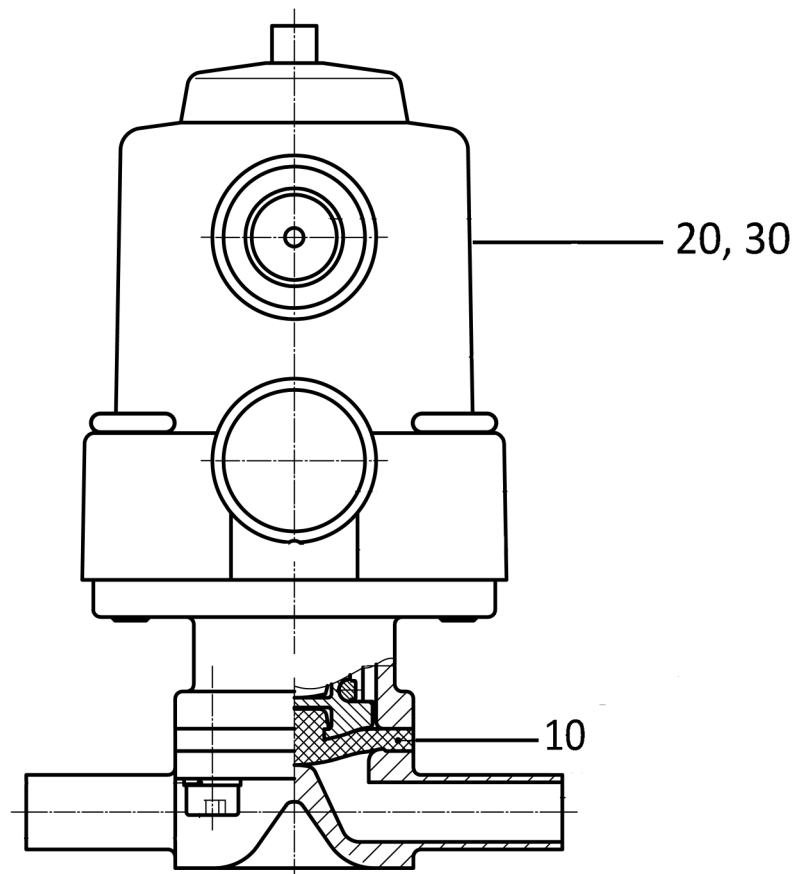
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59649639S001 Diaphragm valve__	57556257S001 Valve node__			KHS-V02	Page 537



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59649268S002 Diaphragm valve_Screw-in union_		59649639S001 Diaphragm valve__		KHS-V02 Page 538

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301063435860	Diaphragm valve_2/2-way_DN 8-G1/4 Membranventil_2/2 Wege_DN 8-G1/4	1,000	Units Stück	E				X		540
40	301055115067	Push-fit fitting_Angular_90° Steckverschraubung_winkelig_90°	1,000	Units Stück	E						

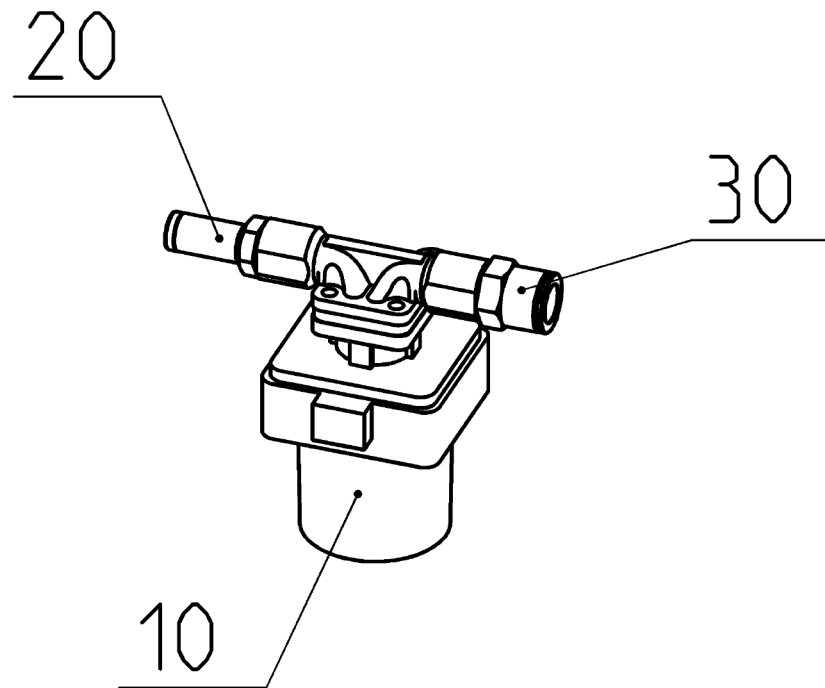
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59649268S002 Diaphragm valve_Screw-in union_	59649639S001 Diaphragm valve__			KHS-V02	Page	539



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301063435860 Diaphragm valve_2/2-way_DN 8-G1/4	59649268S002 Diaphragm valve_Screw-in union_		KHS-V02 Page 540

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999965219	Diaphragm__ Membran__	1,000	Units Stück	V		7000	12			
20	301999965220	Add-on parts_Proximity switch_M12x1 Anbauteile_Näherungsschalter_M12x1	1,000	Units Stück	E						
30	301999965221	Valve drive__ Ventilantrieb__	1,000	Units Stück	E				X		

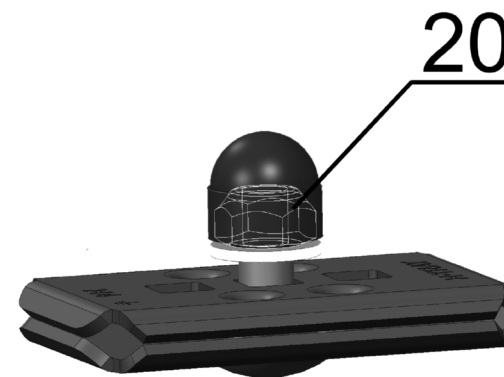
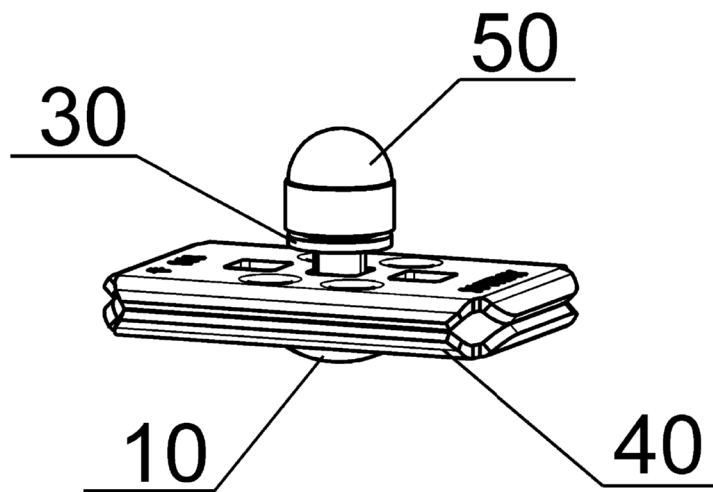
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301063435860 Diaphragm valve_2/2-way_DN 8-G1/4	59649268S002 Diaphragm valve_Screw-in union_	KHS-V02	Page	541	



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59654203S001 Air connection_Shower spray_	57556257S001 Valve node__		KHS-V02 Page 542

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	59649268S002	Diaphragm valve_Screw-in union_ Membranventil_Einschraubanschluss_	1,000	Units Stück	E						538
20	301055510987	Push-fit fitting_ Steckverschraubung_	1,000	Units Stück	E						
30	301055106106	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	59654203S001 Air connection_Shower spray_	57556257S001 Valve node__			KHS-V02	Page 543



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 57556994S006 Grid channel_Bracket_		57556257S001 Valve node__		KHS-V02 Page 544

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301132300650	Mushroom-head bolt_ Flachrundschraube_	1,000	Units Stück	E						
20	301133090230	Hexagonal nut_Clamping part_ Sechskantmutter_Klemmteil_	1,000	Units Stück	E						
30	301134230120	Washer_ Unterlegscheibe_	1,000	Units Stück	E						
40	301256319193	Lug_Grid channel_ Lasche_Gitterkanal_	2,000	Units Stück	E						
50	301991012050	Hexagonal cap_ Sechskantkappe_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	57556994S006 Grid channel_Bracket_	57556257S001 Valve node_		KHS-V02	Page	545

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参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905027 Electrics_Filler_			KHS-V02 Page 546

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	20905023	Electrical parts_Filling valve control_ Elektroteile_Füllventilsteuerung_	1,000	Units Stück	E						548
20	20905024	Electrical parts_Switch cabinet_ Elektroteile_Schaltschrank_	1,000	Units Stück	E						554
30	20905025	Electrical parts_Machine_ Elektroteile_Maschine_	1,000	Units Stück	E						576
40	20905026	Electrical parts_Valve node_ Elektroteile_Ventilknoten_	1,000	Units Stück	E						584

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	20905027 Electrics_Filler_				KHS-V02	Page 547

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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905023 Electrical parts_Filling valve control_	20905027 Electrics_Filler_	KHS-V02	Page 548

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301253220324	Cable__12G1,5 Kabel__12G1,5	5,000	Metres Meter	E						
20	301256430034	Cable bushing_Plate_ Kabeldurchführung_Platte_	2,000	Units Stück	E						
30	301256431500	Cable inlet_Rail_ Kabeleinführung_Leiste_	1,000	Units Stück	E						
40	301256431623	Cable bushing_Plate_ Kabeldurchführung_Platte_	1,000	Units Stück	E						
50	301263325500	Protective switch_Current_ Schutzschalter_Strom_	5,000	Units Stück	E						
60	301263325501	Feed module_ Einspeisemodul_	2,000	Units Stück	E						
70	301268870038	Digital input/output_Module_ Digitalein-/Ausgabe_Modul_	6,000	Units Stück	E						
80	301268871603	Terminal module__PowerLink Terminalmodul__PowerLink	1,000	Units Stück	E	X					
90	301268871613	Feed module__PowerLink Einspeisemodul__PowerLink	1,000	Units Stück	E	X					
100	301268871621	Bus module_Controller_ Busmodul_Controller_	1,000	Units Stück	E	X					
110	301268871624	Bus module_complete_ Busmodul_komplett_	1,000	Units Stück	E						
120	301268871626	Bus module_complete_ Busmodul_komplett_	1,000	Units Stück	E	X					552
130	301268871636	Input module_complete_16DI Eingangsmodul_komplett_16DI	4,000	Units Stück	E	X					
140	301268871650	Front connector__12P Frontstecker__12P	1,000	Units Stück	E						
150	301268871681	End plate_left_ Endplatte_links_	1,000	Units Stück	E						
160	301268890157	Inverter_ Wechselrichter_	1,000	Units Stück	E			X			
170	301268890158	Spring clamp connectors_Inverter_ Federzugklemmen_Wechselrichter_	1,000	SET SET	E						
1001	65734022S001	Electronic_Terminal box_ Elektronik_Klemmenkasten_	1,000	Units Stück							96

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	20905023 Electrical parts_Filling valve control_	20905027 Electrics_Filler_			KHS-V02	Page	549

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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905023 Electrical parts_Filling valve control_	20905027 Electrics_Filler_	KHS-V02	Page 550

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1010	301256430031	Cable inlet_Grommet_13-14mm Kabeleinführung_Tülle_13-14mm	1,000	Units Stück	E						
1020	301256431537	Cable inlet_Blind plug_ Kabeleinführung_Blindstopfen_	9,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	20905023 Electrical parts_Filling valve control_	20905027 Electrics_Filler_			KHS-V02	Page 551

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301268871626 Bus module_complete_	20905023 Electrical parts_Filling valve control_	KHS-V02	Page 552

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301268871602	Terminal module_Standard_ Terminalmodul_Standard_	1,000	Units Stück	E						
20	301268871650	Front connector__12P Frontstecker__12P	1,000	Units Stück	E						
30	301268871622	Bus module_Transmitter_ Busmodul_Transmitter_	1,000	Units Stück	E						
40	301268871682	Lock_Mechanical_Modul Verriegelung_mechanisch_Modul	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	301268871626 Bus module_complete_	20905023 Electrical parts_Filling valve control_			KHS-V02	Page	553

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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905024 Electrical parts_Switch cabinet_	20905027 Electrics_Filler_	KHS-V02	Page 554

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301252230780	Transformer__1AC / 1000VA Transformator__1AC / 1000VA	1,000	Units Stück	E						
20	301252320038	Auto-transformer__3AC/25KVA Spartransformator__3AC/25KVA	1,000	Units Stück	E						
30	301252811310	Under-voltage supply__DC24/24V 40A Unterspannungsversorgung__DC24/24V 40A	1,000	Units Stück	E	X					
40	301252811330	Module_Storage battery_24VDC/25A Modul_Akku_24VDC/25A	1,000	Units Stück	E						
50	301252850022	Power supply unit_regulated_3AC/24VDC-40 Stromversorgung_geregelt_3AC/24VDC-40A	1,000	Units Stück	E						
60	301252850026	Power supply unit__ Netzgerät__	1,000	Units Stück	E						
70	301254696390	Patch cable__1/1 - 2x180°-0,3m Patchkabel__1/1 - 2x180°-0,3m	1,000	Units Stück	E						
80	301254696391	Patch cable__1/1 - 2x180°-0,5m Patchkabel__1/1 - 2x180°-0,5m	2,000	Units Stück	E						
90	301254696392	Patch cable__1/1 - 2x180°-1,0m Patchkabel__1/1 - 2x180°-1,0m	2,000	Units Stück	E						
100	301254696393	Patch cable__1/1 - 2x180°-2,0m Patchkabel__1/1 - 2x180°-2,0m	5,000	Units Stück	E						
110	301254696394	Patch cable__2x180°-3,0m Patchkabel__2x180°-3,0m	3,000	Units Stück	E						
120	301254696396	Patch cable__1/1 - 2x180°-10m Patchkabel__1/1 - 2x180°-10m	1,000	Units Stück	E						
150	301256431566	Cable sleeve_small_1x9-10mm Kabeltülle_klein_1x9-10mm	4,000	Units Stück	E						
160	301256431575	Cable sleeve_closed_ Kabeltülle_geschlossen_	12,000	Units Stück	E						
170	301256431568	Cable sleeve_small_1x11-12mm Kabeltülle_klein_1x11-12mm	2,000	Units Stück	E						
180	301256460112	Cable gland__MS M16 Kabelverschraubung__MS M16	7,000	Units Stück	E						
190	301256460113	Cable gland__MS M20 Kabelverschraubung__MS M20	12,000	Units Stück	E						
200	301256460114	Cable gland__MS M25 Kabelverschraubung__MS M25	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	20905024 Electrical parts_Switch cabinet_	20905027 Electrics_Filler_			KHS-V02	Page	555

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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905024 Electrical parts_Switch cabinet_	20905027 Electrics_Filler_	KHS-V02	Page 556

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
210	301256460115	Cable gland__MS M32 Kabelverschraubung__MS M32	6,000	Units Stück	E						
220	301256430024	Cable sleeve_large_1x7-24mm Kabeltülle_groß_1x7-24mm	1,000	Units Stück	E						
240	301256431578	Cable sleeve_small_2x6-7mm Kabeltülle_klein_2x6-7mm	2,000	Units Stück	E						
250	301256460212	Counter nut__M16 Gegenmutter__M16	11,000	Units Stück	E						
260	301256460213	Counter nut__M20 Gegenmutter__M20	15,000	Units Stück	E						
270	301256460214	Counter nut__M25 Gegenmutter__M25	2,000	Units Stück	E						
280	301256460215	Counter nut__M32 Gegenmutter__M32	8,000	Units Stück	E						
290	301256460216	Counter nut__M40 Gegenmutter__M40	8,000	Units Stück	E						
310	301256460222	Blind plug__M16 Blindstopfen__M16	4,000	Units Stück	E						
320	301256460233	Blind plug__M20x1,5 Blindstopfen__M20x1,5	3,000	Units Stück	E						
330	301256460234	Blind plug__M25x1,5 Blindstopfen__M25x1,5	1,000	Units Stück	E						
340	301256460235	Blind plug__M32x1,5 Blindstopfen__M32x1,5	2,000	Units Stück	E						
350	301256460425	Seal insert__Dix-M Dichteinsatz__Dix-M	4,000	Units Stück	E						
360	301256510011	Cable support_black_ Kabelhalter_schwarz_	10,000	Units Stück	E						
370	301261290019	Connector_straight_RJ45 Ethernet Steckverbinder_gerade_RJ45 Ethernet	6,000	Units Stück	E						
380	301261291170	Socket_double_UL /CSA 120VAC+RJ45 Steckdose_2-fach_UL /CSA 120VAC+RJ45	1,000	Units Stück	E						
390	301261292010	Plug_Pin_Sub D 9P Stecker_Stift_Sub D 9P	1,000	Units Stück	E						
400	301262216773	Power switch__50A 3P 480V 65 kA Leistungsschalter__50A 3P 480V 65 kA	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
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Cf. Schéma des connexions

Ver el schema elettrico

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Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
410	301262216790	Terminal box cover plate__IP40 3P Klemmenabdeckung__IP40 3P	1,000	Units Stück	E						
420	301262216791	Connection terminal__2,5-70mm² Anschlussklemme__2,5-70mm²	6,000	Units Stück	E						
430	301262216793	Locking device_Rocker arm_ Schließvorrichtung_Kipphebel_	1,000	Units Stück	E						
440	301262259210	Motor protection switch__1.1-1.6A Motorschutzschalter__1.1-1.6A	1,000	Units Stück	E						
450	301262259240	Motor protection switch__2.2-3.2A Motorschutzschalter__2.2-3.2A	1,000	Units Stück	E						
460	301999988538	Fuse link__6A/600VAC/300VDC Sicherungseinsatz__6A/600VAC/300VDC	3,000	Units Stück	E						
470	301999988540	Fuse link__10A/600VAC/300VDC Sicherungseinsatz__10A/600VAC/300VDC	3,000	Units Stück	E						
480	301999988537	Fuse link__4A/600VAC/300VDC Sicherungseinsatz__4A/600VAC/300VDC	6,000	Units Stück	E						
490	301262259470	Auxiliary switch__1S+1Ö Hilfsschalter__1S+1Ö	3,000	Units Stück	E						
500	301262310018	Light-emitting diode__ Leuchtdiode__	1,000	Units Stück	E						
510	301262310026	Switching element__1 NO Schaltelement__1 NO	1,000	Units Stück	E						
520	301262315704	Illuminated push-button_blue_ Leuchtdrucktaster_blaue_	2,000	Units Stück	E						
530	301262315720	Switch point_Front fixing_1NO Schaltansatz_Frontbefestigung_1NO	2,000	Units Stück	E						
540	301262315722	Switch point_Front fixing_1NC Schaltansatz_Frontbefestigung_1NC	1,000	Units Stück	E						
550	301262315744	Lamp_Light-emitting diode_bu Leuchtelement_Leuchtdiode_bu	2,000	Units Stück	E						
560	301262315787	Bracket_Module_ Halter_Modul_	2,000	Units Stück	E						
570	301262400107	Operating frame__21,5" Clearline Bedienkonsole__21,5" Clearline	1,000	Units Stück	E				X		572
580	301262450087	Light selector switch_white_I-0<II Leuchtwahlschalter_weiß_I-0<II	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
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Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
590	301262662200	Diode combination__S00 Diodenkombination__S00	3,000	Units Stück	E						
600	301262663000	Contact__3kW/400V, 24V DC Schütz__3kW/400V, 24V DC	1,000	Units Stück	E						
610	301262663010	Contact__3kW/400V, 24V DC Schütz__3kW/400V, 24V DC	2,000	Units Stück	E						
620	301262663060	Contact__18,5kW/400V, 24V DC Schütz__18,5kW/400V, 24V DC	1,000	Units Stück	E						
630	301262663100	Auxiliary switch__1S+2Ö Hilfsschalter__1S+2Ö	1,000	Units Stück	E						
640	301262663210	Electrical surge protection__RC, S0 Überspannungsschutz__RC, S0	1,000	Units Stück	E						
650	301262900091	Isolator door cover__ Trennschalterhaube__	1,000	Units Stück	E						
660	301262902971	Mounting plate_Switch cabinet_600mm Montageplatte_Schaltschrank_600mm	1,000	Units Stück	E						
670	301262902991	Mounting plate_Switch cabinet_800mm Montageplatte_Schaltschrank_800mm	1,000	Units Stück	E						
680	301262905321	Push rod__ Schubstange__	1,000	Units Stück	E						
690	301262905330	Lock_Load-break switch_ Verriegelung_Lasttrennschalter__	1,000	Units Stück	E						
700	301262905340	Mechanism_Actuation_ Mechanik_Betätigung__	1,000	Units Stück	E						
710	301262909000	Mounting angle__ Montagewinkel__	2,000	Units Stück	E						
720	301262910059	Side wall_Switch cabinet_1800x500 mm Seitenwand_Schaltschrank_1800x500 mm	2,000	Units Stück	E						
730	301262910149	Baying bracket_internal_ Anreihlasche_innen__	1,000	SET SET	E						
740	301262910067	Mounting rail__600mm Tragschiene__600mm	2,000	Units Stück	E						
750	301262910068	Mounting rail__800mm Tragschiene__800mm	2,000	Units Stück	E						
760	301262910086	Switch cabinet__600mm Schaltschrank__600mm	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
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Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
770	301262910088	Switch cabinet__800mm Schaltschrank__800mm	1,000	Units Stück	E						
780	301262910325	Baying cover__500mm Anreihabdeckung__500mm	1,000	Units Stück	E						
790	301263312101	Fuse holder__1-30A/600V/60Hz/2P Sicherungshalter__1-30A/600V/60Hz/2P	1,000	Units Stück	E						
800	301263321382	Miniature circuit breaker__10A DC/ 1P+1S Sicherungsautomat__10A DC/ 1P+1S	1,000	Units Stück	E	X					
810	301263322050	Miniature circuit breaker__1P/6A/C Sicherungsautomat__1P/6A/C	1,000	Units Stück	E						
820	301263322070	Miniature circuit breaker__1P/16A/C Sicherungsautomat__1P/16A/C	1,000	Units Stück	E						
830	301263322770	Auxiliary switch__1S+1Ö Hilfsschalter__1S+1Ö	1,000	Units Stück	E						
840	301263325500	Protective switch_Current_ Schutzschalter_Strom_	9,000	Units Stück	E						
850	301263325501	Feed module__ Einspeisemodul__	1,000	Units Stück	E						
860	301265360014	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	1,000	Units Stück	E						
870	301265360015	Spring clamp connectors_Safety Relay_ Federzugklemmen_Sicherheitsschaltgerät_	1,000	Units Stück	E						
880	301265360016	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	1,000	Units Stück	E						
890	301265360017	Spring clamp connectors_Safety Relay_ Federzugklemmen_Sicherheitsschaltgerät_	1,000	Units Stück	E						
900	301265360018	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	1,000	Units Stück	E						
910	301265360019	Spring clamp connectors_Safety Relay_ Federzugklemmen_Sicherheitsschaltgerät_	1,000	Units Stück	E						
920	301265360022	Speed sensing switch__ Drehzahlwächter__	2,000	Units Stück	E			X			
930	301265360023	Spring clamp connectors_Safety Relay_ Federzugklemmen_Sicherheitsschaltgerät_	2,000	Units Stück	E						
940	301265360024	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	7,000	Units Stück	E						

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Смотри схему соединений

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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
950	301265360025	Spring clamp connectors_Safety Relay_ Federzugklemmen_Sicherheitsschaltgerät_	10,000	Units Stück	E						
960	301265360026	Connection adaptor_pre-assembled_2,5m Anschlussadapter_konfektioniert_2,5m	4,000	Units Stück	E						
970	301265360044	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	1,000	Units Stück	E						
980	301265360061	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	2,000	Units Stück	E						
990	301265360062	Spring clamp connectors_Safety Relay_ Federzugklemmen_Sicherheitsschaltgerät_	1,000	SET SET	E						
1000	301265363220	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	2,000	Units Stück	E				X		
1010	301265363223	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	3,000	Units Stück	E				X		
1020	301265363622	Terminal block_Filter_1 Reihenklemme_Filter_1	3,000	Units Stück	E	X					
1030	301268300582	Cooler_Wall mounting_1000W Kühlgerät_Wandmontage_1000W	1,000	Units Stück	E						
1040	301268300620	Air duct_Cooler_ Luftführung_Kühlgerät_	1,000	Units Stück	E						
1050	301268701505	Control unit_FC302/FCD302 Bedieneinheit_FC302/FCD302	1,000	Units Stück	E				X		
1060	301268713500	Feed module__3AC380-480V, 16KW Einspeisemodul__3AC380-480V, 16KW	1,000	Units Stück	E						
1070	301268713541	Cable__Sinamics Drive-Cliq Kabel__Sinamics Drive-Cliq	4,000	Units Stück	E						
1080	301268713542	Cable__Sinamics Drive-Cliq Kabel__Sinamics Drive-Cliq	3,000	Units Stück	E						
1090	301268713544	Cable__Sinamics Drive-Cliq Kabel__Sinamics Drive-Cliq	1,000	Units Stück	E						
1100	301268713553	Control electronics__Simotion D445-2 DP/ Regelelektronik__Simotion D445-2 DP/PN	1,000	Units Stück	E						574
1110	301268713572	Memory card__2GB Speicherkarte__2GB	1,000	Units Stück	E	X					
1120	301268713584	Module_Sensor_SMC20 Modul_Sensor_SMC20	4,000	Units Stück	E						

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Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1130	301268713588	Terminal module__TM41 Terminalmodul__TM41	1,000	Units Stück	E	X					
1140	301268713596	Module__4mF Modul__4mF	1,000	Units Stück	E	X					
1150	301268713680	Signal line__Sinamics Drive-Cliq Signalleitung__Sinamics Drive-Cliq	1,000	Units Stück	E						
1160	301268713684	Monitoring device__VSM10 Überwachungseinheit__VSM10	1,000	Units Stück	E	X					
1170	301268713700	Mains filter__3AC380-480V, 16kW Netzfilter__3AC380-480V, 16kW	1,000	Units Stück	E	X					
1180	301268713761	Servo controller__DC600V / 2x3A Servoregler__DC600V / 2x3A	1,000	Units Stück	E			X			
1190	301268713763	Servo controller__DC600V / 2x18A Servoregler__DC600V / 2x18A	1,000	Units Stück	E			X			
1200	301268715150	Supply_external_FC300 Versorgung_extern_FC300	2,000	Units Stück	E	X					
1210	301268715224	Frequency converter__0,75KW/FC 302/SRT Frequenzumrichter__0,75KW/FC 302/SRT	1,000	Units Stück	E	X					
1220	301268715254	Frequency converter__2,2kW/FC302/SRT Frequenzumrichter__2,2kW/FC302/SRT	1,000	Units Stück	E	X					
1230	301268750138	Digital output__F-DQ 8x24 VDC/0,5 A PP Digitalausgabe__F-DQ 8x24 VDC/0,5 A PP	3,000	Units Stück	E						
1240	301268753700	Interface module__ Schnittstellenmodul__	1,000	Units Stück	E			X			
1250	301268753710	Terminal module__ET200SP Terminalmodul__ET200SP	8,000	Units Stück	E			X			
1260	301268753712	Terminal module__ET200SP Terminalmodul__ET200SP	2,000	Units Stück	E			X			
1270	301268753721	Digital input__16DI, DC 24V Digitaleingabe__16DI, DC 24V	3,000	Units Stück	E			X			
1280	301268753725	Digital input__8F-DI, DC 24V Digitaleingabe__8F-DI, DC 24V	1,000	Units Stück	E						
1290	301268753732	Digital output__16DO, DC 24V/0,5A Digitalausgabe__16DO, DC 24V/0,5A	1,000	Units Stück	E			X			
1300	301268753740	Analogue input__AI 4XI 2-/4-WIRE Analogeingabe__AI 4XI 2-/4-WIRE	1,000	Units Stück	E			X			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1310	301268753750	Analogue output__AO 4XU/I Analogausgabe__AO 4XU/I	1,000	Units Stück	E				X		
1320	301268770020	Digital input__DI 16x24VDC HF S7-1500 Digitaleingabe__DI 16x24VDC HF S7-1500	1,000	Units Stück	E						
1330	301268770033	Central processing unit__CPU 1517-3 PN/D Zentralbaugruppe__CPU 1517-3 PN/DP	1,000	Units Stück	E				X		
1340	301268770034	Memory card__MMC 4MB S7-1X00 Speicherkarte__MMC 4MB S7-1X00	1,000	Units Stück	E						
1350	301268770063	Communication assembly__ Kommunikationsmodul__	1,000	Units Stück	E						
1360	301268770100	Memory stick_Set_USB2.0 32GB Speicherstick_Set_USB2.0 32GB	1,000	Units Stück	E						
1370	301268775100	Central processing unit__CPU 1510SP F-1 Zentralbaugruppe__CPU 1510SP F-1 PN	1,000	Units Stück	E						
1380	301268775902	Profile rail__245mm Profilschiene__245mm	1,000	Units Stück	E						
1390	301268775920	Front connector__S7-1500 Frontstecker__S7-1500	1,000	Units Stück	E						
1400	301268779544	Memory card__MMC 256MB S7-1X00 Speicherkarte__MMC 256MB S7-1X00	1,000	Units Stück	E						
1410	301268800029	Electrical surge protection__ Überspannungsschutz__	1,000	Units Stück	E						
1420	301268840016	Optocoupler__ Optokoppler__	1,000	Units Stück	E						
1430	301268840017	Relay coupler__ Relaiskoppler__	1,000	Units Stück	E						
1440	301268845040	Optocoupler__100kHz Optokoppler__100kHz	1,000	Units Stück	E	X					
1450	301268845132	Optocoupler__ Optokoppler__	1,000	Units Stück	E	X					
1460	301268850115	Network module_ProfiNet_ Netzwerkmodul_ProfiNet_	1,000	Units Stück	E						
1470	301268858101	Network module__VPN-Router Netzwerkmodul__VPN-Router	1,000	Units Stück	E						
1480	301268871607	Central processing unit_CPU_1586 Zentralbaugruppe_CPU_1586	1,000	Units Stück	E				X		

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(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
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Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
1490	301268871636	Input module_complete_16DI Eingangsmodul_komplett_16DI	1,000	Units Stück	E	X					
1500	301268871647	Output module_complete_16 DO Ausgangsmodul_komplett_16 DO	1,000	Units Stück	E	X					
1510	301268871740	Memory module__512MB Speichermodul__512MB	1,000	Units Stück	E	X					
1520	301268890028	Field bus coupler__Ethernet IP/Profinet Feldbuskoppler__Ethernet IP/Profinet IO	1,000	Units Stück	E						
1530	301268890157	Inverter__ Wechselrichter__	1,000	Units Stück	E			X			
1540	301268890158	Spring clamp connectors_Inverter_ Federzugklemmen_Wechselrichter_	1,000	SET SET	E						
1550	301999958480	Switching element__RAFIX 22 Schaltelement__RAFIX 22	1,000	Units Stück	E						
1560	301999988537	Fuse link__4A/600VAC/300VDC Sicherungseinsatz__4A/600VAC/300VDC	2,000	Units Stück	E						
1570	301999988544	Fuse link__30A/600VAC/300VDC Sicherungseinsatz__30A/600VAC/300VDC	6,000	Units Stück	E						
1580	301132683180	Thread bolt__ Gewindebolzen__	10,000	Units Stück	E						
1590	301256460407	Seal insert__Dix-M Dichteinsatz__Dix-M	2,000	Units Stück	E						
1600	301256431565	Cable sleeve_small_1x8-9mm Kabeltülle_klein_1x8-9mm	5,000	Units Stück	E						
1610	301263312102	Fuse holder__1-30A/600V/60Hz/3P Sicherungshalter__1-30A/600V/60Hz/3P	6,000	Units Stück	E						
1620	301254696393	Patch cable__1/1 - 2x180°-2,0m Patchkabel__1/1 - 2x180°-2,0m	2,000	Units Stück	E						
1630	301265363220	Safety Relay_add-on element_ Sicherheitsschaltgerät_Erweiterung_	1,000	Units Stück	E			X			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
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Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301262400107 Operating frame__21,5" Clearline	20905024 Electrical parts_Switch cabinet_	KHS-V02	Page 572

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301999946960	Repair kit_Battery_ Reparatursatz_Batterie_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	301262400107 Operating frame__21,5" Clearline	20905024 Electrical parts_Switch cabinet_			KHS-V02	Page 573

Siehe Zukaufteile-Dokumentation

See Bought-in part documentation

Voir documentation de pièces tierces

Vedi la documentazione di componenti acquistati presso altri fornitori

Ver documentación de piezas compradas a terceros

Ver documentação de peças compradas de terceiros

Смотри документацию к докупному оборудованию

参见外购件文档

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 301268713553 Control electronics__Simotion D445-2 DP/	20905024 Electrical parts_Switch cabinet_	KHS-V02	Page 574

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301268713740	Fan_Battery module_ Lüfter_Batteri modul_	1,000	Units Stück	V		14000	24			

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	301268713553 Control electronics__Simotion D445-2 DP/	20905024 Electrical parts_Switch cabinet_			KHS-V02	Page	575

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905025 Electrical parts_Machine_	20905027 Electrics_Filler_	KHS-V02	Page 576

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	156038018431	Bracket angle_Repair switch_ Haltewinkel_Reparaturschalter_	2,000	Units Stück	E						
20	301025990022	Danger sign_Motor_Netz Warnschild_Motor_Netz	2,000	Units Stück	E						
30	301063940082	Magnetic valve_5/3-way_ Magnetventil_5/3 Wege_	1,000	Units Stück	E			X			
40	301254690297	Spiral cable_grey_Ölflex Spiral 400P Spiralkabel_grau_Ölflex Spiral 400P	3,000	Units Stück	E						
50	301254690471	Power line_pre-assembled_25m Leistungsleitung_konfektioniert_25m	2,000	Units Stück	E						
60	301254690479	Power line_pre-assembled_25m Leistungsleitung_konfektioniert_25m	2,000	Units Stück	E						
70	301254690539	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	1,000	Units Stück	E						
80	301254690716	Hybrid cable_pre-assembled_3m Hybridkabel_konfektioniert_3m	1,000	Units Stück	E						
90	301254690776	Hybrid cable_pre-assembled_15m Hybridkabel_konfektioniert_15m	1,000	Units Stück	E						
100	301254693150	Signal line_pre-assembled_6m Signalleitung_konfektioniert_6m	1,000	Units Stück	E						
110	301254693151	Signal line_pre-assembled_8m Signalleitung_konfektioniert_8m	1,000	Units Stück	E						
120	301254693406	Signal line_pre-assembled_13m Signalleitung_konfektioniert_13m	2,000	Units Stück	E						
130	301254695506	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	2,000	Units Stück	E						
140	301254695551	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	2,000	Units Stück	E						
150	301254695570	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	11,000	Units Stück	E						
160	301261290083	Connector_Distributor_M12Y-M12 Steckverbinder_Verteiler_M12Y-M12	4,000	Units Stück	E						
170	301261290084	Connector_Adaptor_M12/M12 Steckverbinder_Adapter_M12/M12	3,000	Units Stück	E						
180	301261290099	Connector_Distributor_M12Y-M12 Steckverbinder_Verteiler_M12Y-M12	6,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	20905025 Electrical parts_Machine_	20905027 Electrics_Filler_		KHS-V02	Page	577

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905025 Electrical parts_Machine_	20905027 Electrics_Filler_	KHS-V02	Page 578

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301261291500	Connector__M12 - Stecker Steckverbinder__M12 - Stecker	3,000	Units Stück	E						
200	301261291602	Connector_Ethernet_ Steckverbinder_Ethernet_	2,000	Units Stück	E						
210	301261291774	Connector_Distributor_M12Y Steckverbinder_Verteiler_M12Y	3,000	Units Stück	E						
220	301262220516	Repair switch__EMV 5,5KW/3P+1S Reparaturschalter__EMV 5,5KW/3P+1S	2,000	Units Stück	E						
230	301262315678	Emergency stop button__40mm Not-Aus Schalter__40mm	3,000	Units Stück	E						
240	301262315700	Illuminated push-button_white_ Leuchtdrucktaster_weiß_	3,000	Units Stück	E						
250	301262315720	Switch point_Front fixing_1NO Schaltansatz_Frontbefestigung_1NO	6,000	Units Stück	E						
260	301262315722	Switch point_Front fixing_1NC Schaltansatz_Frontbefestigung_1NC	6,000	Units Stück	E						
270	301262315740	Lamp_Light-emitting diode_wh Leuchtelement_Leuchtdiode_wh	3,000	Units Stück	E						
280	301262315787	Bracket_Module_ Halter_Modul_	6,000	Units Stück	E						
290	301262324470	Fixing device for label_circular_ Schildträger_Rund_	5,000	Units Stück	E						
300	301262324740	Emergency stop label_yellow_ Not-Aus Schild_gelb_	3,000	Units Stück	E						
310	301262900330	Control housing_ Betätigungsgehäuse_	3,000	Units Stück	E						
320	301265363462	Connecting cable_ Anschlusskabel_	3,000	Units Stück	E						
330	301266311581	Signal lamp_Light-emitting diode_24VDC Signalleuchte_Leuchtdiode_24VDC	4,000	Units Stück	E						
340	301268701506	Connecting cable__FCD302/LCP Verbindungskabel__FCD302/LCP	1,000	Units Stück	E						
350	301268710151	Frequency converter_Upper part_FCD302 Frequenzumrichter_Oberteil_FCD302	1,000	Units Stück	E						
360	301268712560	Installation box__0,37-2,2kW Installationsbox__0,37-2,2kW	1,000	Units Stück	E				X		

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	20905025 Electrical parts_Machine_	20905027 Electrics_Filler_		KHS-V02	Page	579

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905025 Electrical parts_Machine_	20905027 Electrics_Filler_	KHS-V02	Page 580

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
370	301268810382	Cable_pre-assembled_M12/M12 Kabel_konfektioniert_M12/M12	7,000	Units Stück	E						
380	301268819031	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
390	301268819037	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
400	301268819041	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	2,000	Units Stück	E						
410	301268819052	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	2,000	Units Stück	E						
420	301268819114	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	3,000	Units Stück	E						
430	301268819351	Connector_pre-assembled_M12/3LED Steckverbinder_konfektioniert_M12/3LED	1,000	Units Stück	E						
440	301268819400	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
450	301268819451	Cable_pre-assembled_M12/M12 Kabel_konfektioniert_M12/M12	9,000	Units Stück	E						
460	301268819452	Cable_pre-assembled_M12/M12 Kabel_konfektioniert_M12/M12	1,000	Units Stück	E						
470	301999958661	Light selector switch_white_I-O<II Leuchtwahlschalter_weiß_I-O<II	2,000	Units Stück	E						
480	301256431562	Cable sleeve_small_1x5-6mm Kabeltülle_klein_1x5-6mm	20,000	Units Stück	E						
490	301256431563	Cable sleeve_small_1x6-7mm Kabeltülle_klein_1x6-7mm	20,000	Units Stück	E						
500	301256431564	Cable sleeve_small_1x7-8mm Kabeltülle_klein_1x7-8mm	20,000	Units Stück	E						
510	301256431565	Cable sleeve_small_1x8-9mm Kabeltülle_klein_1x8-9mm	20,000	Units Stück	E						
520	301256431566	Cable sleeve_small_1x9-10mm Kabeltülle_klein_1x9-10mm	20,000	Units Stück	E						
530	301256431567	Cable sleeve_small_1x10-11mm Kabeltülle_klein_1x10-11mm	20,000	Units Stück	E						
540	301256431568	Cable sleeve_small_1x11-12mm Kabeltülle_klein_1x11-12mm	20,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	20905025 Electrical parts_Machine_	20905027 Electrics_Filler_			KHS-V02	Page	581

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905025 Electrical parts_Machine_	20905027 Electrics_Filler_	KHS-V02	Page 582

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
550	301256431570	Cable sleeve_small_1x12-13mm Kabeltülle_klein_1x12-13mm	20,000	Units Stück	E						
560	301256431571	Cable sleeve_small_1x13-14mm Kabeltülle_klein_1x13-14mm	20,000	Units Stück	E						
570	301256431572	Cable sleeve_small_1x14-15mm Kabeltülle_klein_1x14-15mm	20,000	Units Stück	E						
580	301256431573	Cable sleeve_small_1x15-16mm Kabeltülle_klein_1x15-16mm	20,000	Units Stück	E						
590	301256431574	Cable sleeve_small_1x16-17mm Kabeltülle_klein_1x16-17mm	20,000	Units Stück	E						
600	301256431577	Cable sleeve_small_2x5-6mm Kabeltülle_klein_2x5-6mm	20,000	Units Stück	E						
610	301256431578	Cable sleeve_small_2x6-7mm Kabeltülle_klein_2x6-7mm	20,000	Units Stück	E						
620	301256431580	Cable sleeve_small_2x7-8mm Kabeltülle_klein_2x7-8mm	20,000	Units Stück	E						
630	301256431585	Cable sleeve_small_4x4-5mm Kabeltülle_klein_4x4-5mm	20,000	Units Stück	E						
640	301256431586	Cable sleeve_small_4x5-6mm Kabeltülle_klein_4x5-6mm	20,000	Units Stück	E						
650	301254131216	Single conductor____ Einzelader____	10,000	Metres Meter	E						
660	301256431561	Cable sleeve_small_1x4-5mm Kabeltülle_klein_1x4-5mm	20,000	Units Stück	E						
670	301253220351	Cable__4G2,5 CY Kabel__4G2,5 CY	50,000	Metres Meter	E						
680	301253220336	Cable__2X1,5 Kabel__2X1,5	50,000	Metres Meter	E						
690	301253220329	Cable__4G2,5 Kabel__4G2,5	20,000	Metres Meter	E						
700	301254151716	Single conductor____ Einzelader____	30,000	Metres Meter	E						
710	301253220306	Cable__7G1,0 Kabel__7G1,0	20,000	Metres Meter	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	20905025 Electrical parts_Machine_	20905027 Electrics_Filler_			KHS-V02	Page	583

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905026 Electrical parts_Valve node_	20905027 Electrics_Filler_	KHS-V02	Page 584

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301254690026	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
20	301254690325	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	6,000	Units Stück	E						
30	301254690516	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	1,000	Units Stück	E						
40	301254690541	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	5,000	Units Stück	E						
50	301254690586	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	3,000	Units Stück	E						
60	301254695510	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
70	301254695513	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	4,000	Units Stück	E						
80	301254695516	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	1,000	Units Stück	E						
90	301254695517	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
100	301254695560	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	6,000	Units Stück	E						
110	301254695561	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
120	301254695640	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	1,000	Units Stück	E						
130	301254695671	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	20,000	Units Stück	E						
140	301254696362	Connector_pre-assembled_M12/RJ45 Steckverbinder_konfektioniert_M12/RJ45	1,000	Units Stück	E						
150	301262457226	Analogue output_Converter_IO-Link Analogausgabe_Wandler_IO-Link	2,000	Units Stück	E						
160	301265363641	Input module_Decentralised_ Eingangsmodul_dezentral_	3,000	Units Stück	E	X					
170	301268750077	Input module__IO-Link Eingangsmodul__IO-Link	4,000	Units Stück	E						
180	301268810126	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	20905026 Electrical parts_Valve node_	20905027 Electrics_Filler_			KHS-V02	Page	585

Siehe Schaltplan

See wiring diagram

Cf. Schéma des connexions

Ver el schema elettrico

Ver esquema de circuitos eléctricos

Vedere lo piano de distribuzione / conexiones

Смотри схему соединений

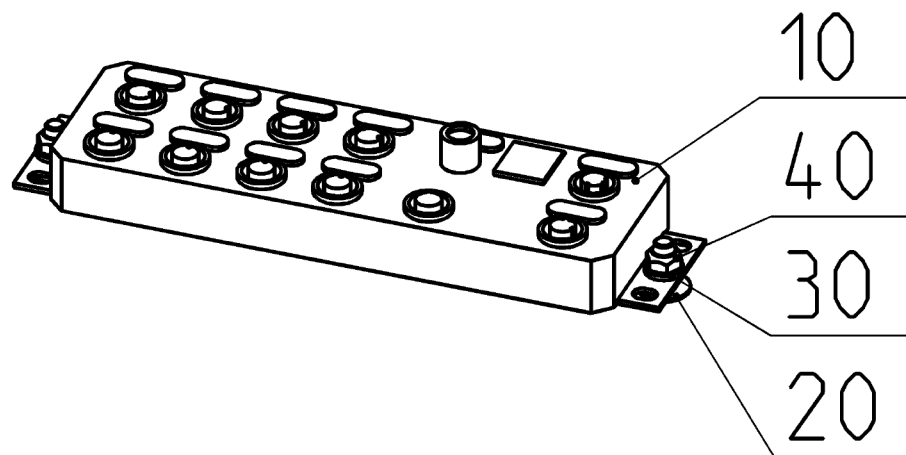
参见电路图

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 20905026 Electrical parts_Valve node_	20905027 Electrics_Filler_	KHS-V02	Page 586

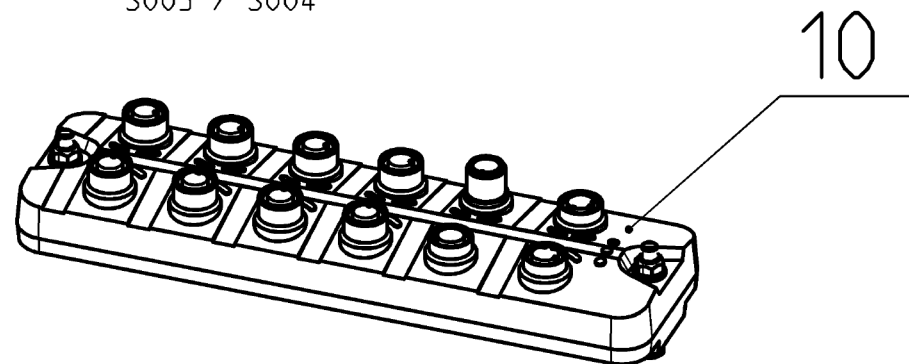
Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
190	301268819030	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	12,000	Units Stück	E						
200	301268819401	Connector_pre-assembled_M12 Steckverbinder_konfektioniert_M12	2,000	Units Stück	E						
210	301268819721	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
220	301268819723	Connector_pre-assembled_M12/M12 Steckverbinder_konfektioniert_M12/M12	2,000	Units Stück	E						
230	301999950121	Connector_pre-assembled_4P / M12 Steckverbinder_konfektioniert_4P / M12	1,000	Units Stück	E						
240	301999958747	Illuminated push-button_green_ Leuchtdrucktaster_grün_	1,000	Units Stück	E						
250	59646675S003	Field bus coupler__AL1203-Profinet Feldbuskoppler__AL1203-Profinet	4,000	Units Stück	E						588
260	59654363S001	Counter bracket_complete_Pilz Gegenhalter_komplett_Pilz	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	20905026 Electrical parts_Valve node_	20905027 Electrics_Filler_		KHS-V02	Page	587

S001 / S002



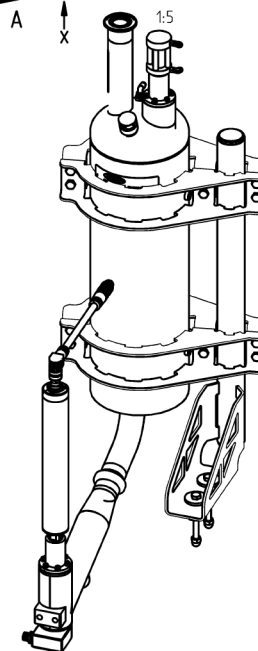
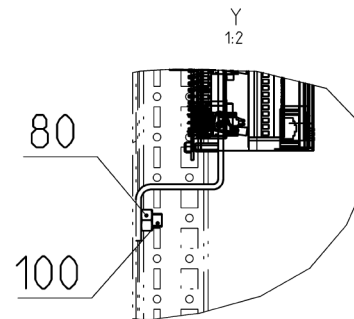
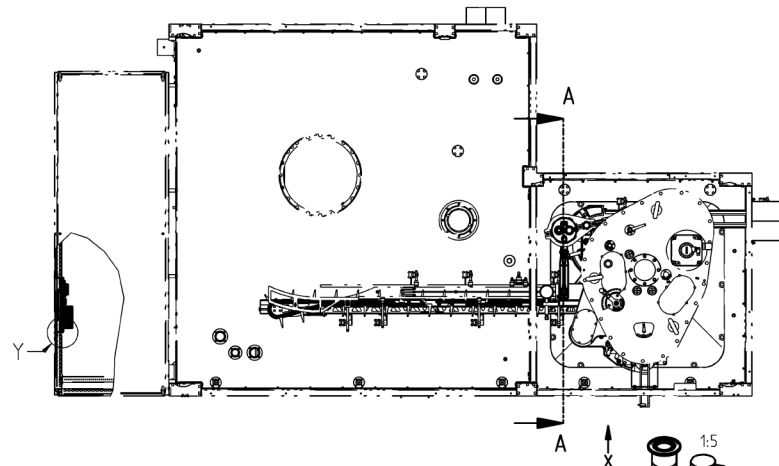
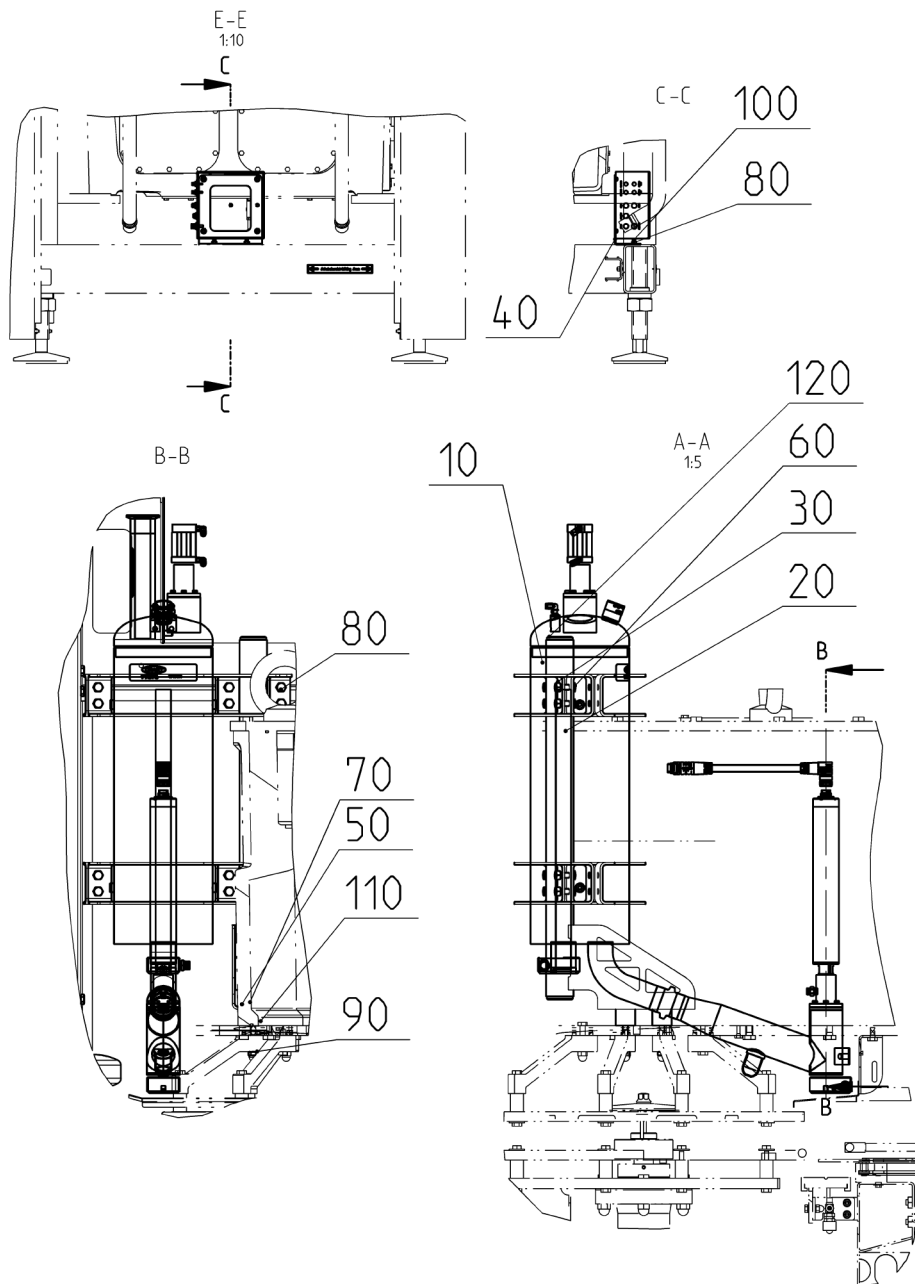
S003 / S004



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59646675S003 Field bus coupler__AL1203-Profinet	20905026 Electrical parts_Valve node_	KHS-V02	Page 588

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301268750064	Field bus coupler__IO-Link / Profinet Feldbuskoppler__IO-Link / Profinet	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59646675S003 Field bus coupler__AL1203-Profinet	20905026 Electrical parts_Valve node_			KHS-V02	Page	589



Transportband
CONVEYOR BELT

(Schematic diagram. Refer to the bill of materials for the part number.)

Machine number 10349026

10349026

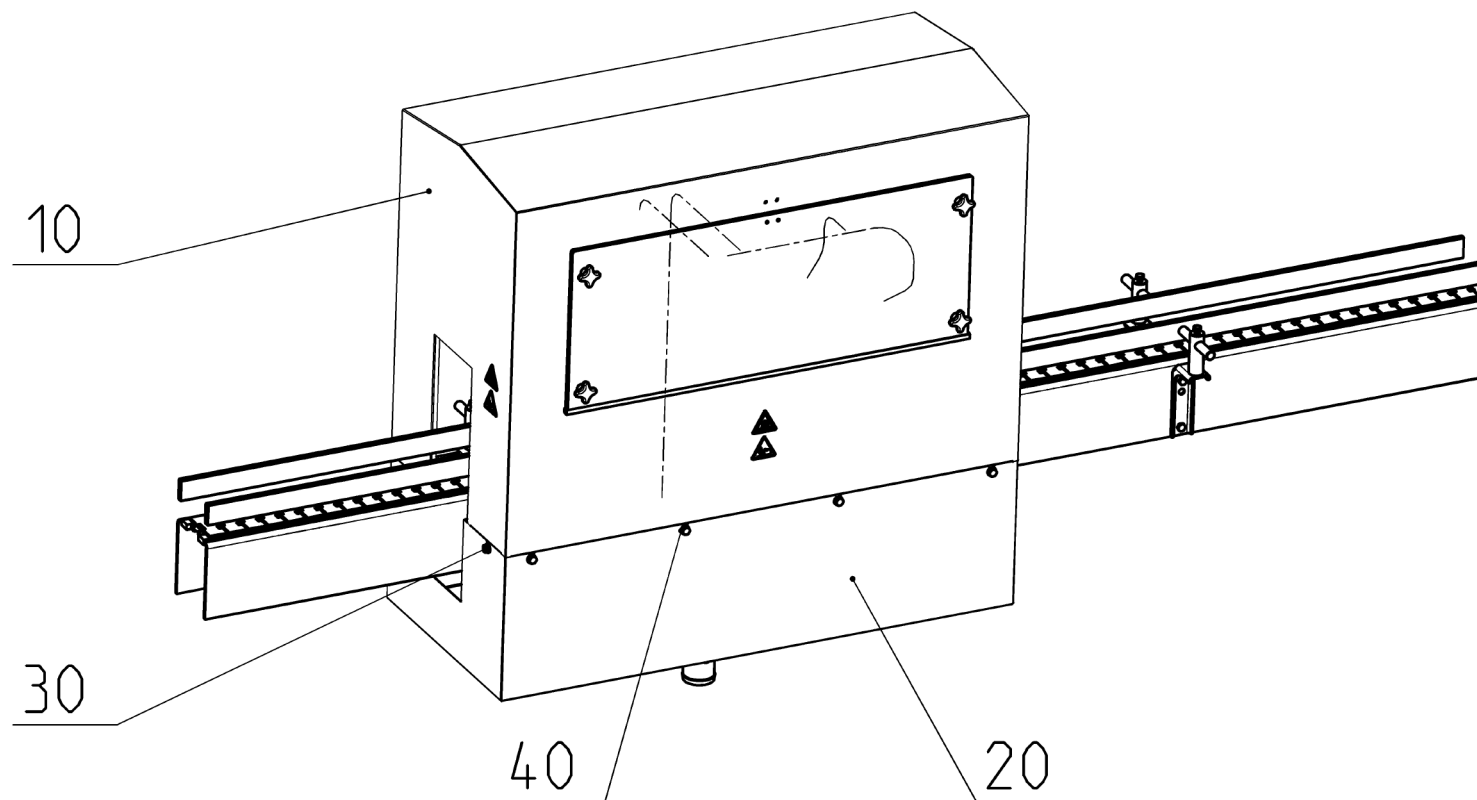
Revision 01 / 27.05.2021

Subassembly 65773005S001 Nitrogen dosing_complete_FC06

KHS-V02 Page 590

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	65772034S001	Nitrogen metering device__ Stickstoffdosiergerät__	1,000	Units Stück	E				X		
20	65772033S001	Bracket_Welding assembly__ Halter_Schweißbaugruppe__	1,000	Units Stück	E						
30	65772035S001	Clamping part__ Klemmteil__	4,000	Units Stück	E						
40	65772036S001	Screw-on bracket__ Anschraubwinkel__	1,000	Units Stück	E						
50	55016576S004	Distance sleeve__ Distanzhülse__	2,000	Units Stück	E						
60	301132171620	Hexagon head cap screw_Thread to head__ Sechskantschraube_Gewinde bis Kopf__	12,000	Units Stück	E						
70	301132171971	Hexagon head cap screw_Thread to head__ Sechskantschraube_Gewinde bis Kopf__	2,000	Units Stück	E						
80	301133120170	Hexagonal nut__ Sechskantmutter__	18,000	Units Stück	E						
90	301133170100	Cap nut_heavy type__ Hutmutter_Hohe Form__	2,000	Units Stück	E						
100	301132683160	Thread bolt__ Gewindebolzen__	6,000	Units Stück	E						
110	58822355S025	Distance block__ Distanzstück__	2,000	Units Stück	E						
120	301991012660	Lamellar plug__ Lamellenstopfen__	2,000	Units Stück	E						

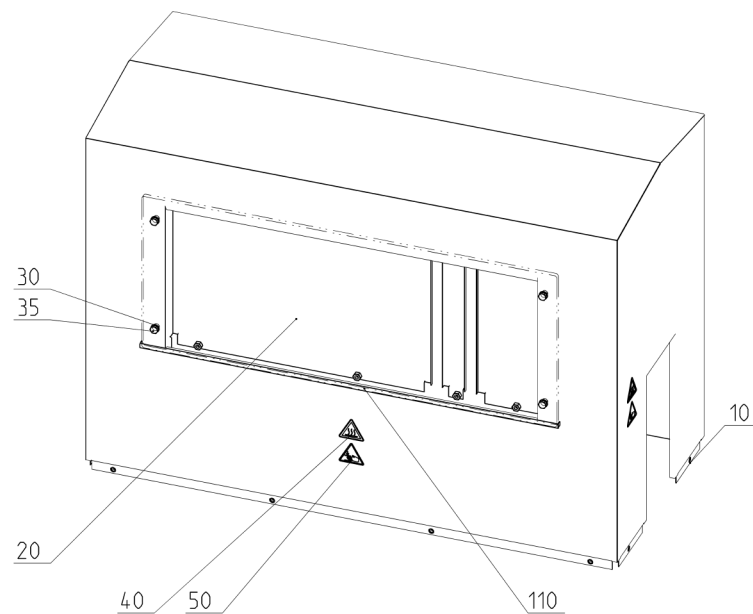
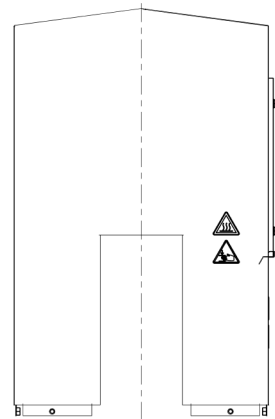
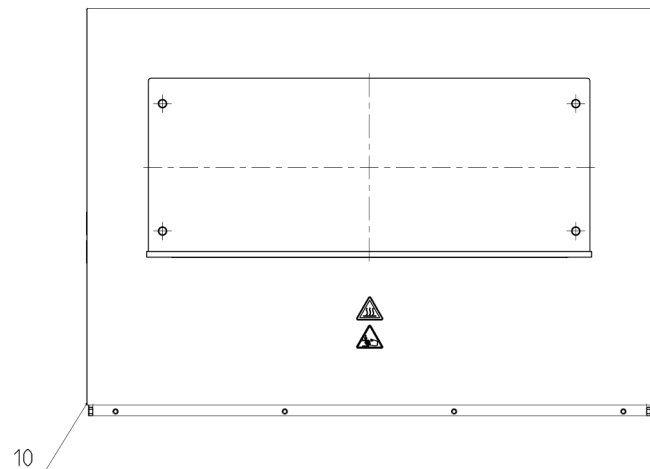
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	65773005S001 Nitrogen dosing_complete_FC06				KHS-V02	Page 591



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58887860S001 Can_Shower spray_mit Haube		KHS-V02	Page 592

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	58887859S001	Hood_complete_ Haube_komplett_	1,000	Units Stück	E						594
20	58887854S001	Can_Shower spray_ Dose_Dusche_	1,000	Units Stück	E						596
30	301132171420	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	13,000	Units Stück	E						
40	301134230120	Washer_ Unterlegscheibe_	13,000	Units Stück	E						

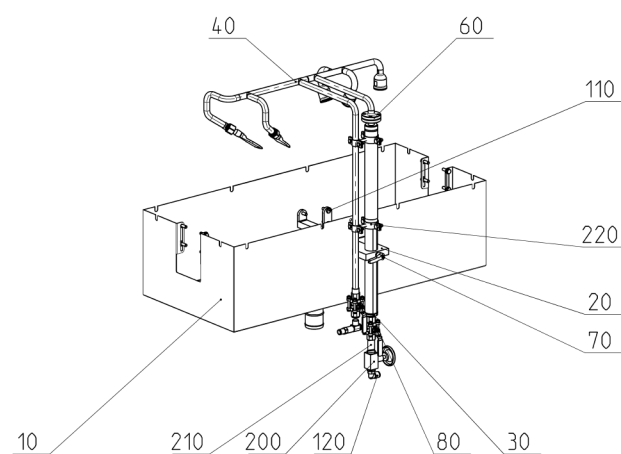
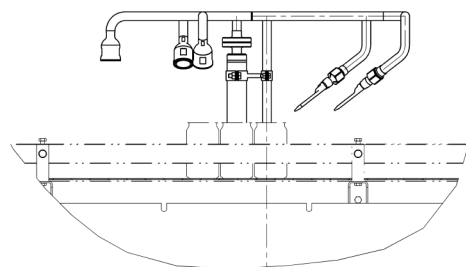
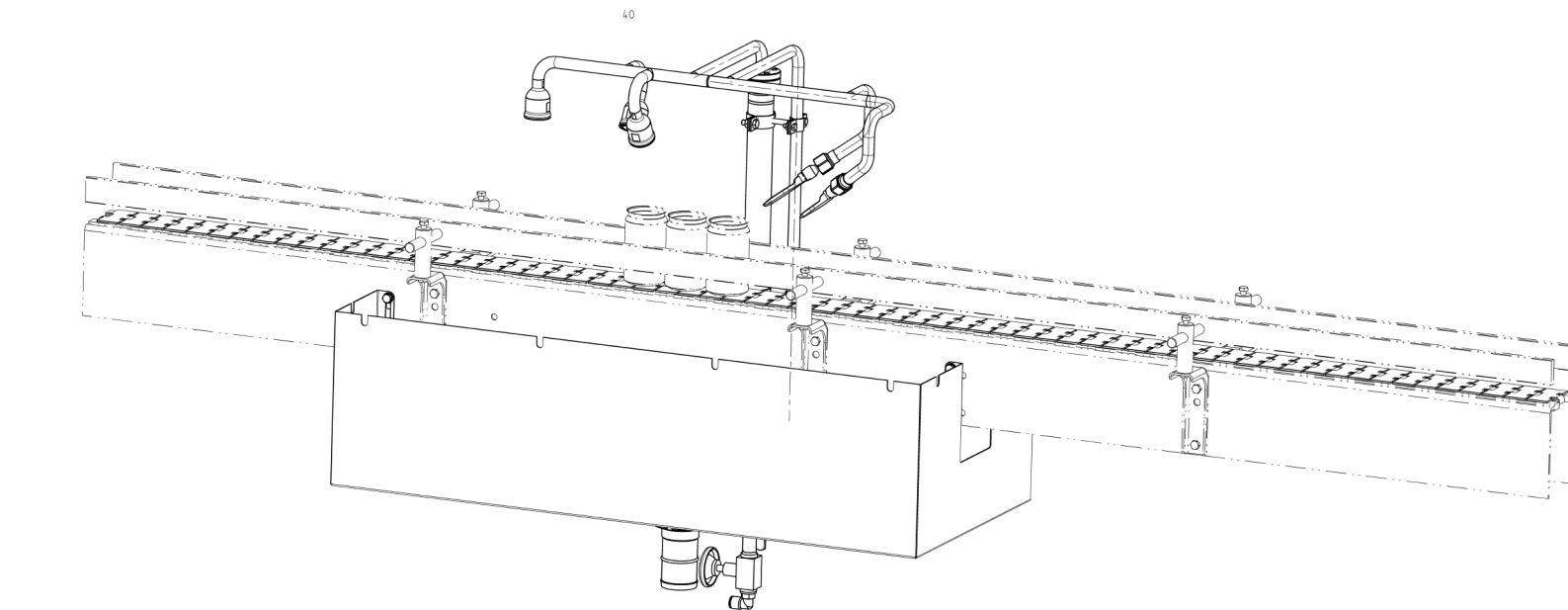
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	58887860S001 Can_Shower spray_mit Haube				KHS-V02	Page 593



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58887859S001 Hood_complete_	58887860S001 Can_Shower spray_mit Haube		KHS-V02 Page 594

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	58887858S001	Hood____ Haube____	1,000	Units Stück	E						
20	58885732S001	Plexiglass____ Plexiglas____	1,000	Units Stück	E						
30	301134180400	Washer____ Scheibe____	4,000	Units Stück	E						
35	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	4,000	Units Stück	E						
40	301025992000	Danger sign_hot surface_ Warnschild_heiße Oberfläche_	3,000	Units Stück	E						
50	301025992773	Danger sign_Hand injury_ Warnschild_Handverletzung_	3,000	Units Stück	E						
110	58885733S001	Rail____ Schiene____	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	58887859S001 Hood_complete_	58887860S001 Can_Shower spray_mit Haube			KHS-V02	Page 595



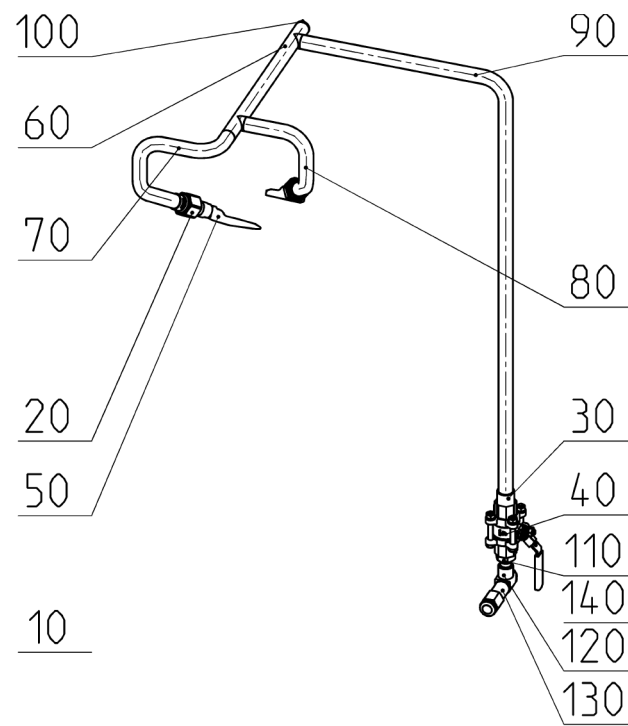
Pos. 130 - 190 entfallen
POS 130 - 190 deleted

Zuleitung zur Dosendusche wird auf der Baustelle ausgeführt! Pos.230 und 240 lose mitliefern!
Supply pipe to the can shower spray adapted on field! Pos.230 and 240 delivered unmounted!

(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58887854S001 Can_Shower spray_	58887860S001 Can_Shower spray_mit Haube		KHS-V02 Page 596

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
40	58887861S001	Pipework_Shower spray_ Verrohrung_Dusche_	1,000	Units Stück							598
60	301057048510	O-ring_Aseptic_ O-Ring_Aseptik_	1,000	Units Stück	E						
70	301023301520	Clamping lever_External thread_ Klemmhebel_Außengewinde_	1,000	Units Stück	E						
80	301065903890	Ball valve_closable_ Kugelhahn_Abschliessbar_	1,000	Units Stück	E						
200	301063342171	Needle valve_ Nadelventil_	1,000	Units Stück	E						
210	X05161333	Taper nipple_ Rohrdoppelnippel_	1,000	Units Stück	E						
220	59646413S001	Pipe clamp holder_Welded_ Rohrschellenhalter_geschweißt_	2,000	Units Stück	E						604
230	301053159880	Pneumatic hose_ Pneumatikschlauch_	1,000	Units Stück	E						
240	301053150502	Pneumatic hose_black_12 Pneumatikschlauch_schwarz_12	1,000	Units Stück	E						

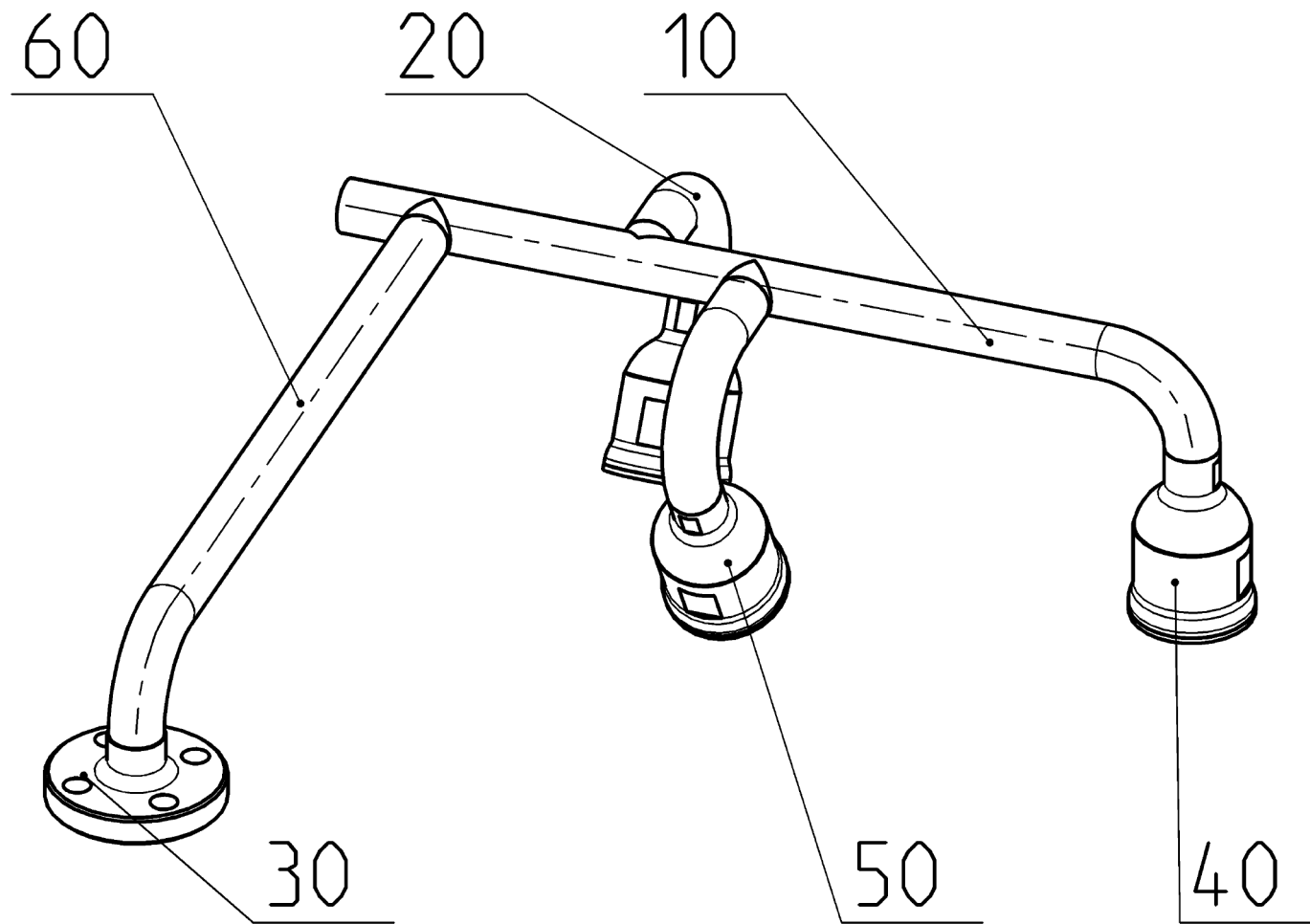
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	58887854S001 Can_Shower spray_	58887860S001 Can_Shower spray_mit Haube			KHS-V02	Page 597



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58887861S001 Pipework_Shower spray_		58887854S001 Can_Shower spray_		KHS-V02 Page 598

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	58887855S001	Pipe__ Rohrleitung__	1,000	Units Stück	E						600
20	58887857S001	Air pipe__ Luftleitung__	1,000	Units Stück	E						602

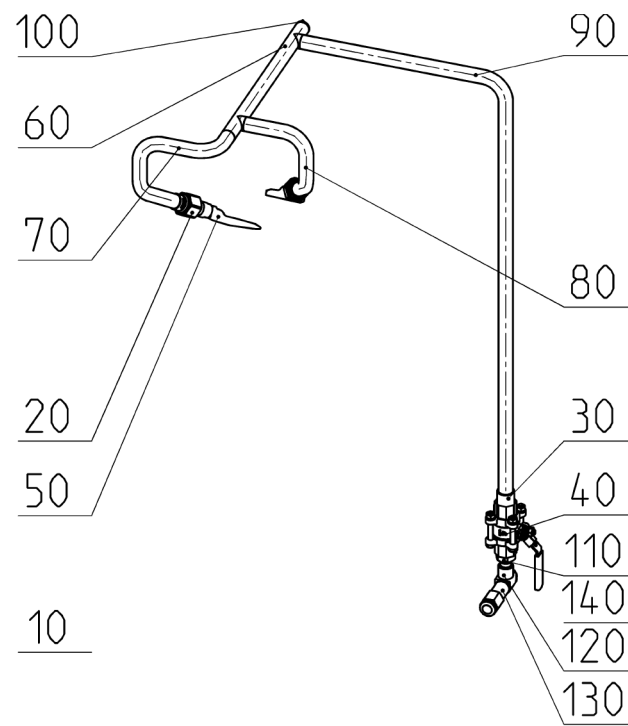
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	58887861S001 Pipework_Shower spray_	58887854S001 Can_Shower spray_			KHS-V02	Page 599



(Schematic diagram. Refer to the bill of materials for the part number.)	Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58887855S001 Pipe__	58887861S001 Pipework_Shower spray_		KHS-V02 Page 600

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
40	58885713S001	Nozzle__komplett Düse__komplett	1,000	Units Stück	E						
50	58885713S002	Nozzle__komplett Düse__komplett	2,000	Units Stück	E						

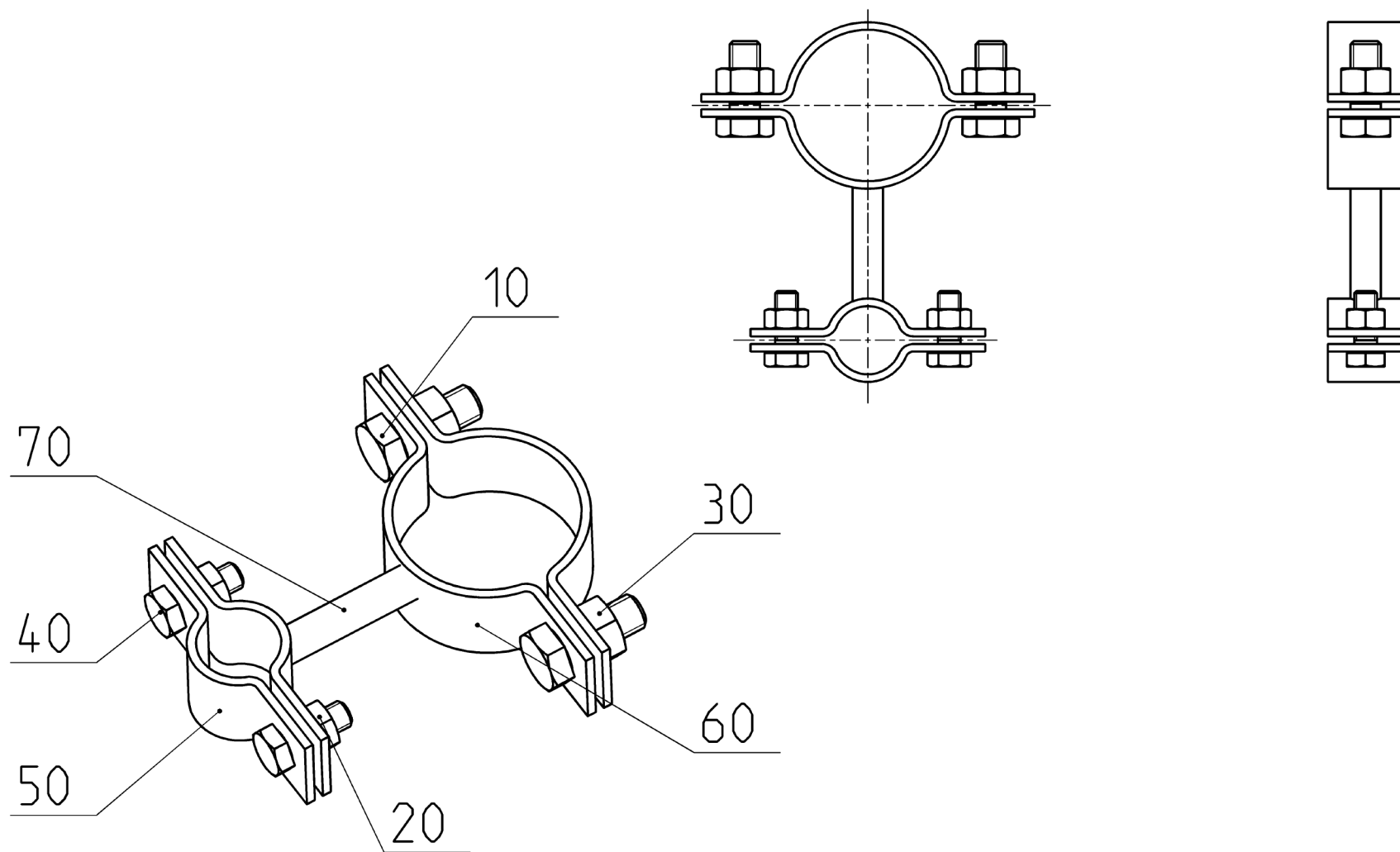
Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	58887855S001 Pipe__	58887861S001 Pipework_Shower spray_			KHS-V02	Page	601



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 58887857S001 Air pipe__		58887861S001 Pipework_Shower spray_		KHS-V02 Page 602

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301055106105	Push-fit fitting_straight_ Steckverschraubung_gerade_	1,000	Units Stück	E						
20	301013203241	Ball and socket joint_ Kugelgelenk_	2,000	Units Stück	E						
50	X57599016	Fan nozzle_Air_ Flachstrahldüse_Luft_	2,000	Units Stück	E						
120	X56099401	one-way restrictor_ Drosselrückschlagventil_	1,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021
Subassembly	58887857S001 Air pipe__	58887861S001 Pipework_Shower spray_			KHS-V02	Page 603



(Schematic diagram. Refer to the bill of materials for the part number.)		Machine number 10349026	10349026	Revision 01 / 27.05.2021
Subassembly 59646413S001 Pipe clamp holder_Welded_		58887854S001 Can_Shower spray_		KHS-V02 Page 604

Item	Ident number	Designation	Quantity	Unit	S	S	S 1	S 2	Z	Remarks	Page
10	301132171520	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						
20	301133120120	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						
30	301133120170	Hexagonal nut_ Sechskantmutter_	2,000	Units Stück	E						
40	301132170820	Hexagon head cap screw_Thread to head_ Sechskantschraube_Gewinde bis Kopf_	2,000	Units Stück	E						

Machine	Innofill Can filler CAN DVD	Machine number	10349026	10349026	Revision	01 / 27.05.2021	
Subassembly	59646413S001 Pipe clamp holder_Welded_	58887854S001 Can_Shower spray_			KHS-V02	Page	605



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

1/1



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

1/1



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

1/2



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

2/2



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

2/2



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

1/3



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

2/3



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

3/3



Filling and Packaging – Worldwide

**Innofill
Can filler**

CAN DVD

10349026

Spare parts
list

3/3